

GO TO CATALOG 

anodizingracks.com

 **SEQUEL**
CORPORATION

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HOW TO USE THIS CATALOG

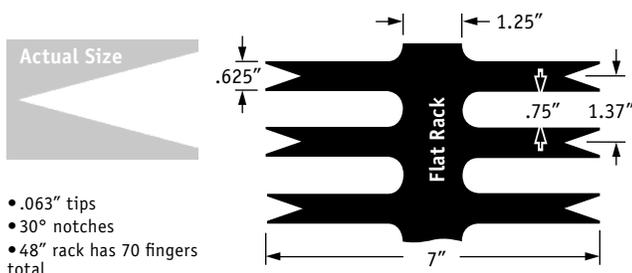
Introduction

We are pleased to present what we believe to be the finest anodizing racking system available—the Sequel Anodizing Rack System. The Sequel system consists of Flat or Formed Racks, HD Density Box Racks, Recyclable Pin Racks, Flat or Formed Discs, Flat or Formed Clips, and many other items. If you are new to Sequel, please let us prove that *we are the best*. If you are a current customer, we sincerely thank you for your business and look forward to continuing to provide you quality materials in a timely fashion.

Item Numbers

Due to the large number of items offered, and because many of the items are available in multiple sizes, material thickness and assembly hole configurations, an Item Number is used for ordering each component (see example below). Using these item numbers will help us in processing your order quickly and accurately.

21 Series V-Notched Racks



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)	TITANIUM (.050)
21 (Flat Rack)	RK1	24	101600	101840	101600T
	RK1	36	101680	101920	101680T
	RK1	48	101760	102000	101760T
	RK3	24	101640	101880	101640T
	RK3	36	101720	101960	101720T
	RK3	48	101800	102040	101800T
21-09	RK1	24	104800	104920	104800T
	RK1	36	104840	104960	104840T
	RK1	48	104880	105000	104880T
	RK3	24	104820	104940	104820T
	RK3	36	104860	104980	104860T
	RK3	48	104900	105020	104900T
21-025	RK1	24	107200	107320	107200T
	RK1	36	107240	107360	107240T
	RK1	48	107280	107400	107280T
	RK3	24	107220	107340	107220T
	RK3	36	107260	107380	107260T
	RK3	48	107300	107420	107300T

Use the Item Number when ordering.

The most common thickness is shown in the shaded column.

Many components such as the rack shown above are available in Flat or Formed versions. These items generally are offered in .063" and .080" 6061-T6 aluminum. In some instances, as manufacturing requires, some may be only available in .050" aluminum. In addition, all of our racks, discs and clips are available in CP Titanium in .050" or .063" depending on the item. We would be glad to provide a quote for these items in titanium.

Throughout the catalog you will find helpful illustrations that suggest ways to use Sequel products. If you have any questions about racking or how to use our components, please give us a call at **800-553-8273** or fax them to us at **952-448-3848**. You may also e-mail questions or suggestions to us at info@anodizingracks.com.

ORDERING INFORMATION

Ordering

Many of the items in this catalog are available in multiple sizes, material thickness and assembly hole configurations. When ordering please use the Sequel item number, (see example on page A2). Using these item numbers will help us in processing your order quickly and accurately. Please see the enclosed Price List for all pricing. Our minimum order is \$50.00 US. Prices are subject to change without notice.



952-448.3870 for International Orders

Discounts

Sequel offers discounts based on the quantity ordered. The price for a single unit of any item is shown in the Price List under the column "\$US Each". The columns that follow indicate the cost of each item based on our discount levels. Discounts apply to each item, i.e. several items cannot be combined to meet the quantity level.

Shipping

Sequel Corporation offers **FREE GROUND SHIPPING** on all orders of \$50 or more (our minimum order). Orders are shipped from our manufacturing plant in Chaska, Minnesota by United Parcel Service or FedEx Ground. If you have another shipping preference we will accommodate your wish to ensure that your shipment arrives within your time requirement.



Payment Terms

Payment terms are 2% 10/Net 30 Days for open account customers. Payment must be postmarked within the 10 day period to qualify for the 2% terms discount. A Finance Charge may be applied to all past due invoices at a rate of 1.5% per month, which is an annual rate of 18%. New customers will be sold to on a C.O.D. or credit card basis until credit is established. New customers may apply for open account status by submitting four credit references complete with telephone numbers, fax numbers and addresses. All returned checks will be assessed a bank fee.



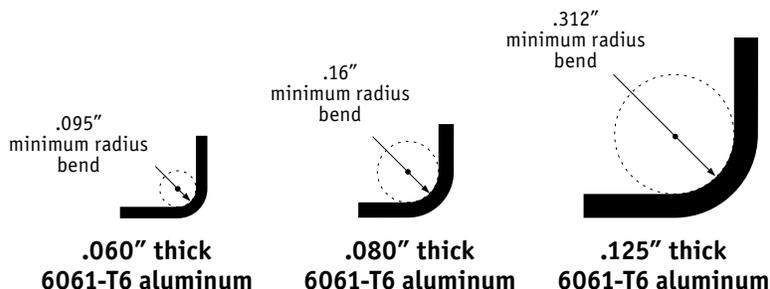
Visit Us on the Web at

anodizingracks.com

TECHNICAL INFORMATION

Bending Information

When bending 6061-T6 aluminum the radius required is 1½ to 2 times the thickness of the material used. Any bending using a smaller radius will seriously weaken or break the material. For reference, see the example shown below.



The Chemical Composition Limits of Aluminum Alloys

Percent of Alloying Elements—Aluminum and Normal Impurities Constitute Remainder										
Aluminum Alloy	Silicon	Iron	Copper	Manganese	Magnesium	Chromium	Zinc	Ti	Others	
									Each	Total
			EC 99.45 Minimum Aluminum							
1100	1.0 Si	+ Fe	0.05-0.20	0.05	–	–	0.10	–	0.05	0.15
2011	0.40	0.7	5.0-6.0	–	–	–	0.30	–	0.05	0.15
2014	0.50-1.2	0.7	3.9-5.0	0.40-1.2	0.20-0.8	0.10	0.25	0.15	0.05	0.15
2017	0.8	0.7	3.5-4.5	0.40-1.0	0.20-0.8	0.10	0.25	–	0.05	0.15
2024	0.50	0.50	3.8-4.9	0.30-0.9	1.2-1.8	0.10	0.25	–	0.05	0.15
3003	0.6	0.7	0.05-0.20	1.0-1.5	–	–	0.10	–	0.05	0.15
5005	0.40	0.7	0.20	0.20	0.50-1.1	0.10	0.25	–	0.05	0.15
5050	0.40	0.7	0.20	0.10	1.1-1.8	0.10	0.25	–	0.05	0.15
5052	0.45 Si	+ Fe	0.10	0.10	2.2-2.8	0.15-0.35	0.10	–	0.05	0.15
5083	0.40	0.40	0.10	0.30-1.0	4.0-4.9	0.05-0.25	0.25	0.15	0.05	0.15
5086	0.40	0.50	0.10	0.20-0.7	3.5-4.5	0.05-0.25	0.25	0.15	0.05	0.15
5252	0.08	0.10	0.10	0.20	2.2-2.8	–	–	–	0.05	0.15
5454	0.40 Si	+Fe	0.10	0.50-1.0	2.4-3.0	0.05-0.20	0.25	0.20	0.05	0.15
5456	0.40 Si	+Fe	0.10	0.50-1.0	4.7-5.5	0.05-0.20	0.25	0.20	0.05	0.15
5457	0.08	0.10	0.20	0.15-0.45	0.8-1.2	–	–	–	0.05	0.15
5657	0.08	0.10	0.10	0.03	0.6-1.0	–	0.03	–	0.05	0.15
6061	0.40-0.80	0.7	0.15-0.40	0.15	0.8-1.2	0.15-0.35	0.25	0.15	0.05	0.15
Type 200	0.40-0.80	0.7	0.15-0.40	0.15	0.8-1.2	0.15-0.35	0.25	0.15	0.05	0.15
6063	0.20-0.6	0.35	0.10	0.10	0.45-0.9	0.10	0.10	0.10	0.05	0.15
6101	0.30-0.7	0.50	0.10	0.03	0.35-0.8	0.03	0.10	–	0.05	0.15
6262	0.40-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.14	0.25	0.15	0.05	0.15
7075	0.40	0.50	1.2-2.0	0.30	2.1-2.9	0.18-0.35	5.1-6.1	0.20	0.05	0.15
Alcad 2024 Clad	0.7 Si	+ Fe	0.10	0.05	–	–	0.10	–	–	–
Core	0.50	0.50	3.8-4.9	0.30-0.9	1.2-1.8	0.10	0.25	–	0.05	0.15
Alclad 7075 Clad	0.7 Si	+Fe	0.10	0.10	0.10	–	0.8-1.3	–	0.05	0.15
Core	0.50	0.7	1.2-2.0	0.30	2.1-2.9	0.18-0.40	5.1-6.1	0.20	0.05	0.15

Composition in percent maximum, unless shown as a range or minimum. 2011 Alloy contains 0.20–0.06 Lead and Bismuth.

TABLE OF CONTENTS: DISC SECTION

Disc Hole Styles

DS1, DS2, DS3, DS4, DS5, DS6, DS7, DS8, DS9, DS10, DS11	B2
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Using Sequel Discs with Collars or Brackets

B2

V-Notched Discs

82	B3
82A	B3
82B	B3
82C.....	B3
82E.....	B3
166.....	B3

Dimpled Discs

82-1.....	B4
82-1B.....	B4
82-1D.....	B4

Slotted Discs (1" long x .17" wide slot)

82-2	B4
82-2F.....	B4

Grooved Discs

82-3	B5
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Pointed Discs (Short Point)

82-4	B5
82-4A	B5
82-4B	B5
82-4C.....	B5
82-4E.....	B5

Pierced Discs (.14" dia. hole)

82-5	B6
82-5A	B6

Square Notched Discs

82-6	B6
82-6A	B6
82-6B	B6
82-6C.....	B6
82-6E.....	B6

Pointed Discs (Long Point)

82-7.....	B7
82-7A.....	B7
82-7B.....	B7
82-7C.....	B7
82-7E.....	B7

Slotted Discs (.50" long x .17" wide slot)

82-8	B7
82-8F.....	B7

Pierced Discs (.18" dia. hole)

82-9	B8
82-9A.....	B8

Oval Pierced Discs (.17" d x .25" lg hole)

82-10.....	B8
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Square End Discs

82-11.....	B8
82-11E	B8

Disc Collars

191-DS1, 191-DS8, 191-DS11 (for Rect. Spines)	B9
191-DS3, 191-DS4 (for Round Spines)	B9

Disc Brackets

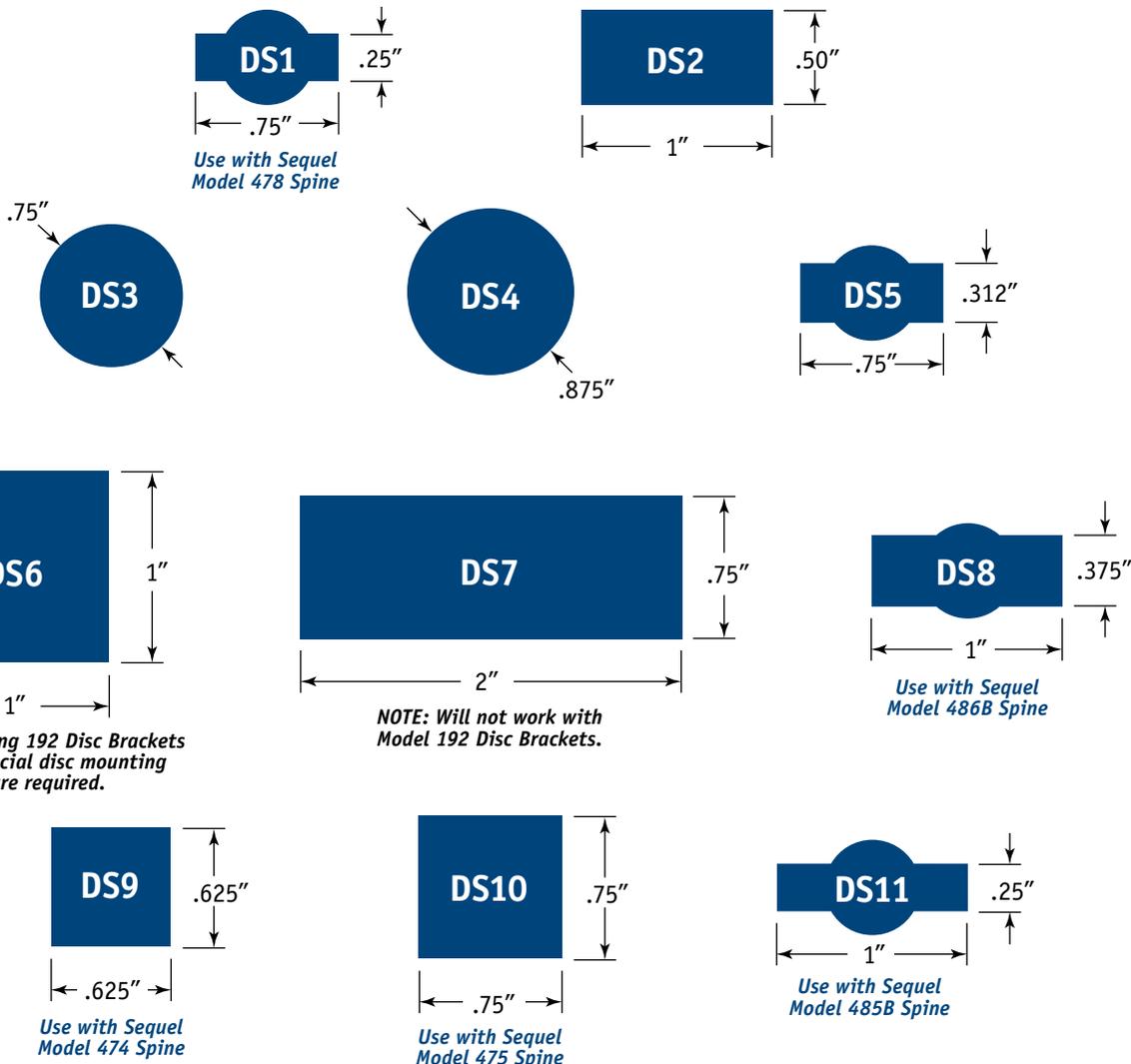
192.....	B9
192T.....	B9



The listed dimensions of Formed Discs are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

HOLE STYLE OPTIONS FOR SEQUEL DISCS

Note: All Disc Holes are slightly oversized from dimensions listed.

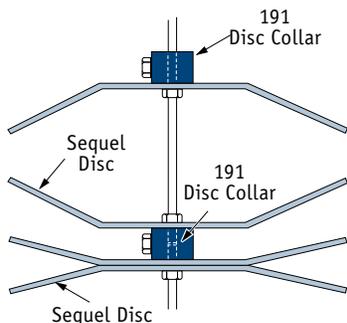


NOTE: When using 192 Disc Brackets with DS6, special disc mounting holes are required.

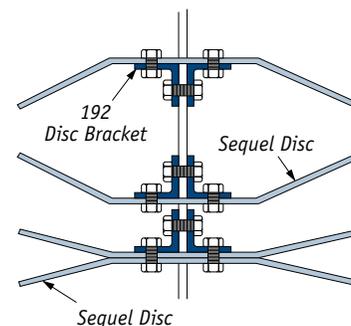
DS10 NOTE: When using 192 Disc Brackets, special disc mounting holes are required. An additional charge may apply.

USING DISCS WITH COLLARS OR BRACKETS

Simply attach the Disc Collar to the Spine using two 1/4-20 x 1" Bolts. For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 Side Bolt. See page B9.



Sequel Model 192 Disc Brackets may be used in pairs to attach a Sequel Disc to the Spine. The Disc Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2, DS5, DS8, DS9 and DS11. They may also be used with DS6 and DS10 if the Discs are ordered with special holes. See page B9.

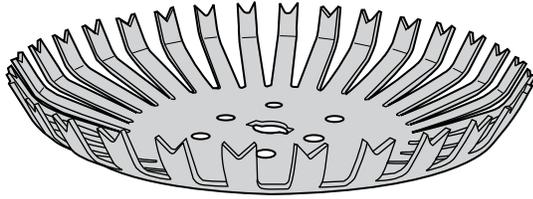


Dimensions of Formed Discs are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

82 V-Notched Disc Series

Actual Size

82C
Shown



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
82 <i>(Flat Disc)</i>	DS1	900000	900035	900000T
	DS2	900005	900040	900005T
	DS3	900010	900045	900010T
	DS4	900015	900050	900015T
	DS5	900020	900055	900020T
	DS6	900025	900060	900025T
	DS7	900030	900065	900030T
	DS8	900032	900067	900032T
	DS9	900033	900068	900033T
	DS10	900034	900069	900034T
	DS11	900001	900070	900001T
82A	DS1	900490	900525	900490T
	DS2	900495	900530	900495T
	DS3	900500	900535	900500T
	DS4	900505	900540	900505T
	DS5	900510	900545	900510T
	DS6	900515	900550	900515T
	DS7	900520	900555	900520T
	DS8	900522	900557	900522T
	DS9	900523	900558	900523T
	DS10	900524	900559	900524T
	DS11	900491	900560	900491T
82B	DS1	901470	901505	901470T
	DS2	901475	901510	901475T
	DS3	901480	901515	901480T
	DS4	901485	901520	901485T
	DS5	901490	901525	901490T
	DS6	901495	901530	901495T
	DS7	901500	901535	901500T
	DS8	901502	901537	901502T
	DS9	901503	901538	901503T
	DS10	901504	901539	901504T
	DS11	901471	901540	901471T
82C	DS1	902450	902485	902450T
	DS2	902455	902490	902455T
	DS3	902460	902495	902460T
	DS4	902465	902500	902465T
	DS5	902470	902505	902470T
	DS6	902475	902510	902475T
	DS7	902480	902515	902480T
	DS8	902482	902517	902482T
	DS9	902483	902519	902483T
	DS10	902484	902520	902484T
	DS11	902451	902521	902451T
82E	DS1	902600	902640	902600T
	DS2	902605	902645	902605T
	DS3	902610	902650	902610T
	DS4	902615	902655	902615T
	DS5	902620	902660	902620T
	DS6	902625	902665	902625T
	DS7	902630	902670	902630T
	DS8	902635	902675	902635T
	DS9	902636	902676	902636T
	DS10	902637	902677	902637T
	DS11	902638	902678	902638T

8.75" Dia., .5" Deep
Slight Bend at Tip

8.5" Dia., 1.18" Deep
Slight Bend at Tip

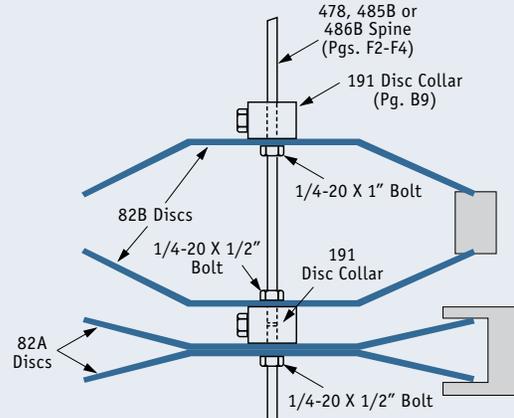
8.0" Dia., 1.25" Deep
For 3-point contact use a
166 Disc with a 82C Disc.
See figure to right.

8.125" Dia., .75" Deep
70° Bends

How to use Sequel 82A or 82B Notched Discs

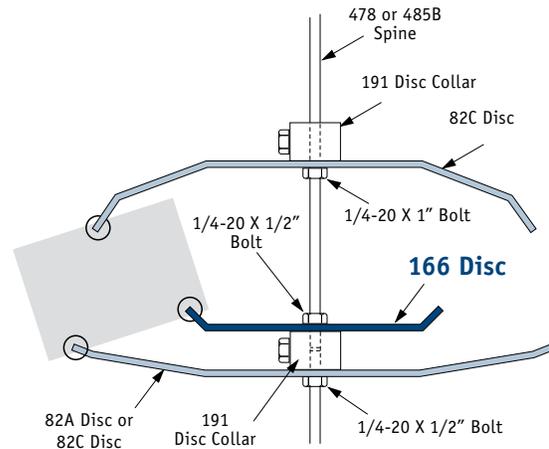
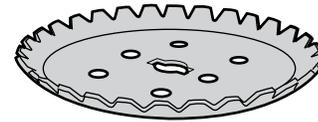
Shown is a typical assembly with several discs being held on a spine using Sequel 191 Disc Collars. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.

Note: When attaching one Disc to Collar use 1" bolts. When attaching Discs to both sides use 1/2" bolts.



166 V-Notched Insert Disc

The 166 Disc was designed to be used with the Model 82A and 82C Disc to achieve 3-Point contact as shown in this illustration.

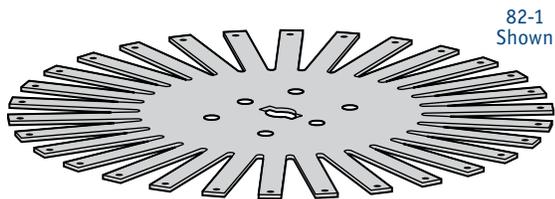


Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)	TITANIUM (.050)
166 <i>(Formed Disc)</i>	DS1	905335	905390	905335T
	DS2	905340	905395	905340T
	DS3	905345	905400	905345T
	DS4	905350	905405	905350T
	DS5	905355	905410	905355T
	DS6	905360	905415	905360T
	DS7	905365	905420	905365T
	DS8	905370	905422	905370T
	DS9	905375	905424	905375T
	DS10	905380	905426	905380T
	DS11	905381	905427	905381T

- 30 Finger Disc
- V-Shaped Notches
- 4.75" Diameter
- .37" Deep Form
- Use with 82A or 82C Disc

82-1 Dimpled Disc Series

Actual Size



82-1 Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-1 (Flat Disc)	DS1	903120	903155	903120T
	DS2	903125	903160	903125T
	DS3	903130	903165	903130T
	DS4	903135	903170	903135T
	DS5	903140	903175	903140T
	DS6	903145	903180	903145T
	DS7	903150	903185	903150T
	DS8	903152	903187	903152T
	DS9	903153	903188	903153T
	DS10	903154	903189	903154T
DS11	903121	903190	903121T	

- 30 Finger Disc
- .12" Dia. Dimples
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-1 Flat Dimpled Disc

Shown is a typical assembly using Sequel 82-1 Flat Dimpled Discs. The small dimple helps hold the part onto the disc. The spacing is easily adjustable and any number of discs may be used, depending on the size of the part being racked.

82-1B	DS1	903275	903291	903275T
	DS2	903277	903293	903277T
	DS3	903279	903295	903279T
	DS4	903281	903297	903281T
	DS5	903283	903299	903283T
	DS6	903285	903301	903285T
	DS7	903287	903303	903287T
	DS8	903288	903305	903288T
	DS9	903289	903306	903289T
	DS10	903290	903307	903290T
DS11	903276	903308	903276T	

8.5" Dia., 1.18" Deep
Slight Bend at Tip

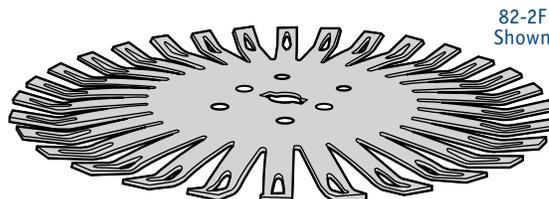
82-1D	DS1	903430	903465	903430T
	DS2	903435	903470	903435T
	DS3	903440	903475	903440T
	DS4	903445	903480	903445T
	DS5	903450	903485	903450T
	DS6	903455	903490	903455T
	DS7	903460	903495	903460T
	DS8	903462	903497	903462T
	DS9	903463	903498	903463T
	DS10	903464	903499	903464T
DS11	903431	903466	903431T	

8.93" Dia., .25" Deep
Slight Bend at Tip

82-2 Slotted Disc Series

Actual Size

For a smaller slot, see the Model 82-8 Disc Series shown on page B7.



82-2F Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-2 (Flat Disc)	DS1	903920	903955	903920T
	DS2	903925	903960	903925T
	DS3	903930	903965	903930T
	DS4	903935	903970	903935T
	DS5	903940	903975	903940T
	DS6	903945	903980	903945T
	DS7	903950	903985	903950T
	DS8	903952	903987	903952T
	DS9	903953	903988	903953T
	DS10	903954	903989	903954T
DS11	903921	903990	903921T	
82-2F	DS1	904410	904445	904410T
	DS2	904415	904450	904415T
	DS3	904420	904455	904420T
	DS4	904425	904460	904425T
	DS5	904430	904465	904430T
	DS6	904435	904470	904435T
	DS7	904440	904475	904440T
	DS8	904442	904477	904442T
	DS9	904443	904478	904443T
	DS10	904444	904479	904444T
DS11	904411	904480	904411T	

8.87" Dia., .18" Deep

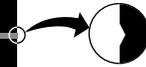
How to use a Sequel 82-2 Slotted Series Disc

Shown is a typical assembly using Sequel 82-2 Flat Slotted Discs to rack disc shaped pieces. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.

How to use Sequel 82C with 82-2F Discs

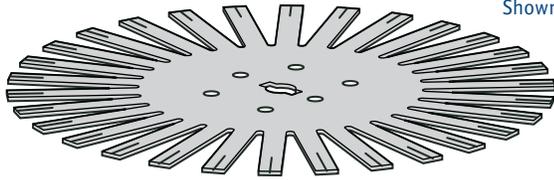
82-3 Grooved Disc

Actual Size



The Groove is
.03" wide
X .008" deep

82-3
Shown



Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-3 (Flat Disc)	DS1	904900	904935	904900T
	DS2	904905	904940	904905T
	DS3	904910	904945	904910T
	DS4	904915	904950	904915T
	DS5	904920	904955	904920T
	DS6	904925	904960	904925T
	DS7	904930	904965	904930T
	DS8	904932	904967	904932T
	DS9	904933	904968	904933T
	DS10	904934	904969	904934T
	DS11	904901	904970	904901T

- 30 Finger Disc
- .03" Wide Groove
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-3 Flat Grooved Disc

Shown is a typical assembly using Sequel 82-3 Flat Grooved Discs to rack disc shaped pieces. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.

How to use Sequel 82-4C Pointed Discs

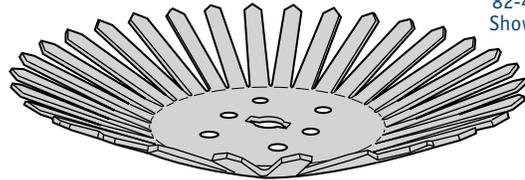
Ideal for racking small tubes or other parts with holes.

82-4 Short Pointed Disc Series

Actual Size

If a longer point is required see
the Model 82-7 Disc Series shown
on page B7.

82-4B
Shown



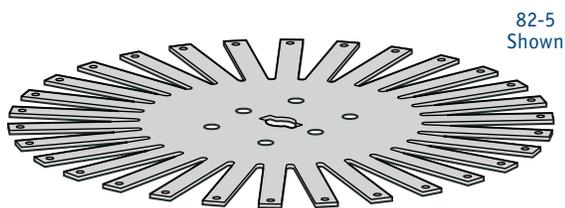
Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-4 (Flat Disc)	DS1	900175	900210	900175T
	DS2	900180	900215	900180T
	DS3	900185	900220	900185T
	DS4	900190	900225	900190T
	DS5	900195	900230	900195T
	DS6	900200	900235	900200T
	DS7	900205	900240	900205T
	DS8	900207	900242	900207T
	DS9	900208	900243	900208T
	DS10	900209	900244	900209T
	DS11	900176	900245	900176T
82-4A	DS1	900980	901015	900980T
	DS2	900985	901020	900985T
	DS3	900990	901025	900990T
	DS4	900995	901030	900995T
	DS5	901000	901035	901000T
	DS6	901005	901040	901005T
	DS7	901010	901045	901010T
	DS8	901012	901047	901012T
	DS9	901013	901048	901013T
	DS10	901014	901049	901014T
	DS11	901981	901050	901981T
82-4B	DS1	901960	901995	901960T
	DS2	901965	902000	901965T
	DS3	901970	902005	901970T
	DS4	901975	902010	901975T
	DS5	901980	902015	901980T
	DS6	901985	902020	901985T
	DS7	901990	902025	901990T
	DS8	901992	902027	901992T
	DS9	901993	902028	901993T
	DS10	901994	902029	901994T
	DS11	901961	902030	901961T
82-4C	DS1	902940	902975	902940T
	DS2	902945	902980	902945T
	DS3	902950	902985	902950T
	DS4	902955	902990	902955T
	DS5	902960	902995	902960T
	DS6	902965	903000	902965T
	DS7	902970	903005	902970T
	DS8	902972	903007	902972T
	DS9	902973	903008	902973T
	DS10	902974	903009	902974T
	DS11	902941	903010	902941T
82-4E	DS1	903500	903535	903500T
	DS2	903505	903540	903505T
	DS3	903510	903545	903510T
	DS4	903515	903550	903515T
	DS5	903520	903555	903520T
	DS6	903525	903560	903525T
	DS7	903530	903565	903530T
	DS8	903532	903567	903532T
	DS9	903533	903568	903533T
	DS10	903534	903569	903534T
	DS11	903501	903570	903501T

82-5 Pierced (.14") Disc Series

Actual Size



If a larger hole is required see the Model 82-9 Series Disc, page B8.



82-5 Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-5 (Flat Disc)	DS1	906000	906035	906000T
	DS2	906005	906040	906005T
	DS3	906010	906045	906010T
	DS4	906015	906050	906015T
	DS5	906020	906055	906020T
	DS6	906025	906060	906025T
	DS7	906030	906065	906030T
	DS8	906032	906067	906032T
	DS9	906033	906068	906033T
	DS10	906034	906069	906034T
DS11	906001	906070	906001T	

- 30 Finger Disc
- .145" Diameter Holes
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-5 Flat Pierced Disc

Shown is a typical assembly using a Sequel 82-5 or 82-9 Flat Pierced Disc to rack small parts.

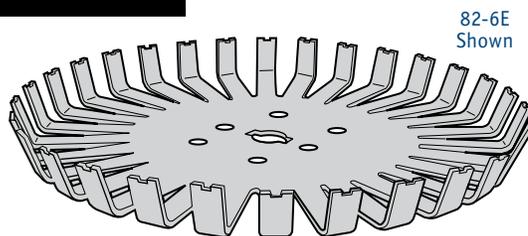
82-5A

8.75" Dia., .62" Deep

DS1	906200	906235	906200T
DS2	906205	906240	906205T
DS3	906210	906245	906210T
DS4	906215	906250	906215T
DS5	906220	906255	906220T
DS6	906225	906260	906225T
DS7	906230	906265	906230T
DS8	906232	906267	906232T
DS9	906233	906268	906233T
DS10	906234	906269	906234T
DS11	906201	906270	906201T

82-6 Square Notched Disc Series

Actual Size



82-6E Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-6 (Flat Disc)	DS1	906400	906440	906400T
	DS2	906405	906445	906405T
	DS3	906410	906450	906410T
	DS4	906415	906455	906415T
	DS5	906420	906460	906420T
	DS6	906425	906465	906425T
	DS7	906430	906470	906430T
	DS8	906435	906475	906435T
	DS9	906436	906476	906436T
	DS10	906437	906477	906437T
DS11	906438	906478	906438T	

- 30 Finger Disc
- .09" w x .02dp Notch
- .37" Wide Fingers
- 9" Flat Diameter

82-6A

8.75" Dia., .5" Deep
Slight Bend at Tip

DS1	906600	906640	906600T
DS2	906605	906645	906605T
DS3	906610	906650	906610T
DS4	906615	906655	906615T
DS5	906620	906660	906620T
DS6	906625	906665	906625T
DS7	906630	906670	906630T
DS8	906635	906675	906635T
DS9	906636	906676	906636T
DS10	906637	906677	906637T
DS11	906638	906678	906638T

82-6B

8.5" Dia., 1.18" Deep
Slight Bend at Tip

DS1	906800	906840	906800T
DS2	906805	906845	906805T
DS3	906810	906850	906810T
DS4	906815	906855	906815T
DS5	906820	906860	906820T
DS6	906825	906865	906825T
DS7	906830	906870	906830T
DS8	906835	906875	906835T
DS9	906836	906876	906836T
DS10	906837	906877	906837T
DS11	906838	906878	906838T

82-6C

8.0" Dia., 1.25" Deep

DS1	907100	907140	907100T
DS2	907105	907145	907105T
DS3	907110	907150	907110T
DS4	907115	907155	907115T
DS5	907120	907160	907120T
DS6	907125	907165	907125T
DS7	907130	907170	907130T
DS8	907135	907175	907135T
DS9	907136	907176	907136T
DS10	907137	907177	907137T
DS11	907138	907178	907138T

82-6E

8.12" Dia., .75" Deep
70° Bends

DS1	907180	907220	907180T
DS2	907185	907225	907185T
DS3	907190	907230	907190T
DS4	907195	907235	907195T
DS5	907200	907240	907200T
DS6	907205	907245	907205T
DS7	907210	907250	907210T
DS8	907215	907255	907215T
DS9	907216	907256	907216T
DS10	907217	907257	907217T
DS11	907218	907258	907218T

Suggested uses for a Sequel 82-6E Square Disc

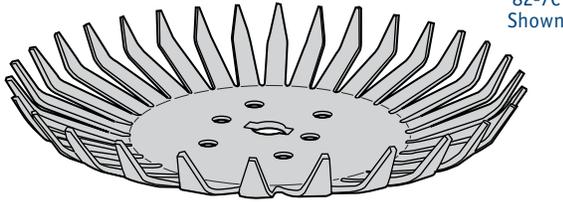
82-11E Disc or 82-6E

82-6E U-Notched Disc

82-7 Long Pointed Disc Series

Actual Size

If a shorter point is required see the Model 82-4 Disc Series shown on page B5.



82-7C Shown

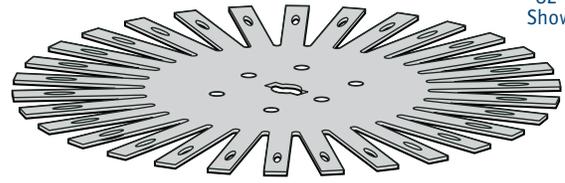
Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-7 (Flat Disc)				
	DS1	907400	907440	907400T
	DS2	907405	907445	907405T
	DS3	907410	907450	907410T
	DS4	907415	907455	907415T
	DS5	907420	907460	907420T
	DS6	907425	907465	907425T
	DS7	907430	907470	907430T
	DS8	907435	907475	907435T
	DS9	907436	907476	907436T
	DS10	907437	907477	907437T
	DS11	907438	907478	907438T
82-7A				
8.75" Dia., .5" Deep Slight Bend at Tip				
	DS1	907600	907640	907600T
	DS2	907605	907645	907605T
	DS3	907610	907650	907610T
	DS4	907615	907655	907615T
	DS5	907620	907660	907620T
	DS6	907625	907665	907625T
	DS7	907630	907670	907630T
	DS8	907635	907675	907635T
	DS9	907636	907676	907636T
	DS10	907637	907677	907637T
	DS11	907638	907678	907638T
82-7B				
8.5" Dia., 1.18" Deep Slight Bend at Tip				
	DS1	907800	907840	907800T
	DS2	907805	907845	907805T
	DS3	907810	907850	907810T
	DS4	907815	907855	907815T
	DS5	907820	907860	907820T
	DS6	907825	907865	907825T
	DS7	907830	907870	907830T
	DS8	907835	907875	907835T
	DS9	907836	907876	907836T
	DS10	907837	907877	907837T
	DS11	907838	907878	907838T
82-7C				
8.0" Dia., 1.25" Deep				
	DS1	908100	908140	908100T
	DS2	908105	908145	908105T
	DS3	908110	908150	908110T
	DS4	908115	908155	908115T
	DS5	908120	908160	908120T
	DS6	908125	908165	908125T
	DS7	908130	908170	908130T
	DS8	908135	908175	908135T
	DS9	908136	908176	908136T
	DS10	908137	908177	908137T
	DS11	908138	908178	908138T
82-7E				
8.125" Dia., .75" Deep 70° Bends				
	DS1	908200	908240	908200T
	DS2	908205	908245	908205T
	DS3	908210	908250	908210T
	DS4	908215	908255	908215T
	DS5	908220	908260	908220T
	DS6	908225	908265	908225T
	DS7	908230	908270	908230T
	DS8	908235	908275	908235T
	DS9	908236	908276	908236T
	DS10	908237	908277	908237T
	DS11	908238	908278	908238T

- 30 Finger Disc
- Long V-Shaped Points
- 9" Flat Diameter
- .37" Wide Fingers
- .06" tips

82-8 Slotted Disc Series

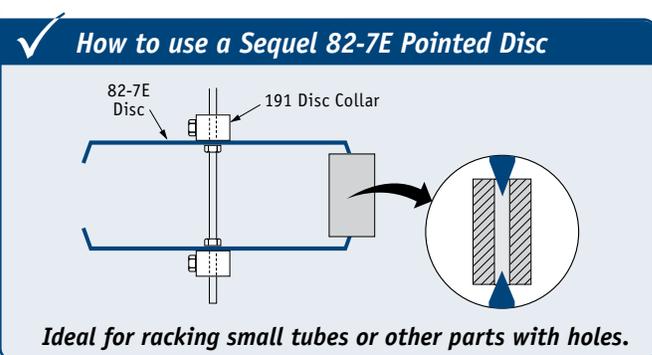
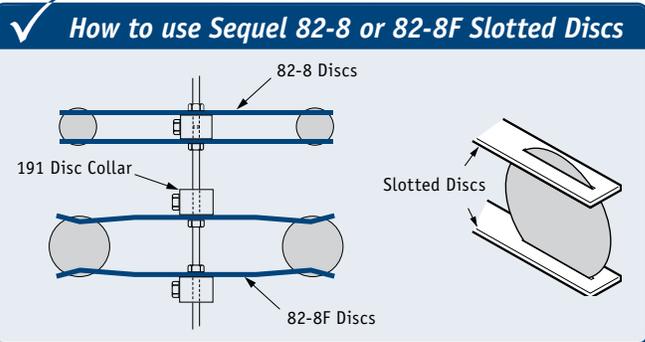
Actual Size

If a larger slot is required see the Model 82-2 Disc Series shown on page B4.



82-8 Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-8 (Flat Disc)				
	DS1	908520	908555	908520T
	DS2	908525	908560	908525T
	DS3	908530	908565	908530T
	DS4	908535	908570	908535T
	DS5	908540	908575	908540T
	DS6	908545	908580	908545T
	DS7	908550	908585	908550T
	DS8	908552	908587	908552T
	DS9	908553	908588	908553T
	DS10	908554	908589	908554T
	DS11	908521	908590	908521T
82-8F				
8.87" Dia., .18" Deep				
	DS1	908610	908645	908610T
	DS2	908615	908650	908615T
	DS3	908620	908655	908620T
	DS4	908625	908660	908625T
	DS5	908630	908665	908630T
	DS6	908635	908670	908635T
	DS7	908640	908675	908640T
	DS8	908642	908677	908642T
	DS9	908643	908678	908643T
	DS10	908644	908679	908644T
	DS11	908611	908680	908611T

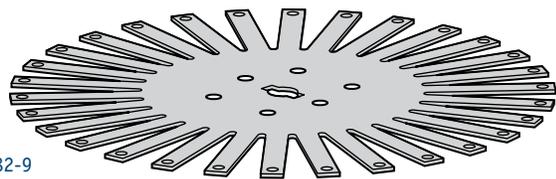


82-9 Pierced (.18") Disc Series

Actual Size



If a smaller hole is required see the Model 82-5 Series Disc, page B6.



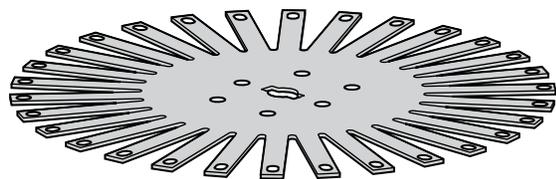
82-9 Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-9 (Flat Disc)	DS1	909120	909155	909120T
	DS2	909125	909160	909125T
	DS3	909130	909165	909130T
	DS4	909135	909170	909135T
	DS5	909140	909175	909140T
	DS6	909145	909180	909145T
	DS7	909150	909185	909150T
	DS8	909152	909187	909152T
	DS9	909153	909188	909153T
	DS10	909154	909189	909154T
	DS11	909121	909190	909121T
82-9A	DS1	909220	909255	909220T
	DS2	909225	909260	909225T
	DS3	909230	909265	909230T
	DS4	909235	909270	909235T
	DS5	909240	909275	909240T
	DS6	909245	909280	909245T
	DS7	909250	909285	909250T
	DS8	909252	909287	909252T
	DS9	909253	909288	909253T
	DS10	909254	909289	909254T
	DS11	909221	909290	909221T

8.75" Dia., .5" Deep
Slight Bend at Tip

82-10 Oval Pierced Disc Series

Actual Size

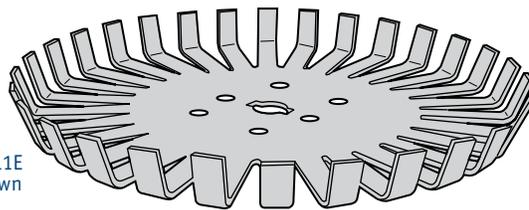


Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-10 (Flat Disc)	DS1	909320	909360	909320T
	DS2	909325	909365	909325T
	DS3	909330	909370	909330T
	DS4	909335	909375	909335T
	DS5	909340	909380	909340T
	DS6	909345	909385	909345T
	DS7	909350	909390	909350T
	DS8	909352	909392	909352T
	DS9	909353	909393	909353T
	DS10	909354	909394	909354T
	DS11	909355	909395	909355T

- 30 Finger Disc
- .17" Dia. x 25"L Ovals
- .37" Wide Fingers
- 9" Flat Diameter

82-11 Square-End Disc Series

Actual Size



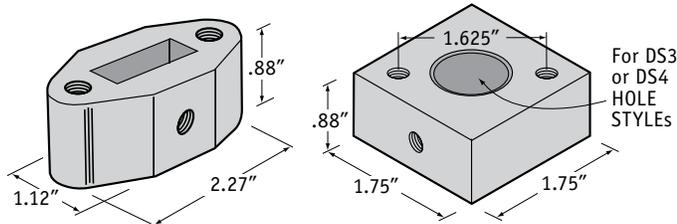
82-11E Shown

Model	HOLE STYLE (See Page B-2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
82-11 (Flat Disc)	DS1	909420	909460	909420T
	DS2	909425	909465	909425T
	DS3	909430	909470	909430T
	DS4	909435	909475	909435T
	DS5	909440	909480	909440T
	DS6	909445	909485	909445T
	DS7	909450	909490	909450T
	DS8	909452	909492	909452T
	DS9	909453	909493	909453T
	DS10	909454	909494	909454T
	DS11	909455	909495	909455T
82-11E	DS1	909520	909560	909520T
	DS2	909525	909565	909525T
	DS3	909530	909570	909530T
	DS4	909535	909575	909535T
	DS5	909540	909580	909540T
	DS6	909545	909585	909545T
	DS7	909550	909590	909550T
	DS8	909552	909592	909552T
	DS9	909553	909593	909553T
	DS10	909554	909594	909554T
	DS11	909555	909595	909555T

8.12" Dia., .75" Deep
70° Bends

✓ Suggested uses for a Sequel 82-11E Square Disc

191 Disc Collars



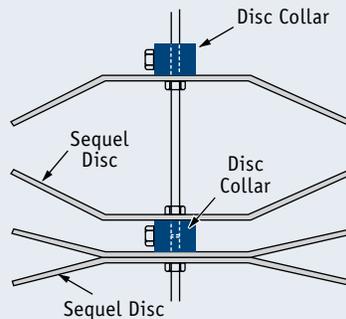
1/4-20 fasteners not included.
Bolt hole spacing is designed for Sequel Discs only.

Model	6061-T6 AL
191-DS1 (for 1/4" x 3/4" Spine)	998071-DS1
191-DS3 (for 3/4" Dia. Spine)	998071-DS3
191-DS4 (for 7/8" Dia. Spine*)	998071-DS4
191-DS8 (for 3/8" x 1" Spine)	998071-DS8
191-DS11 (for 1/4" x 1" Spine)	998071-DS11

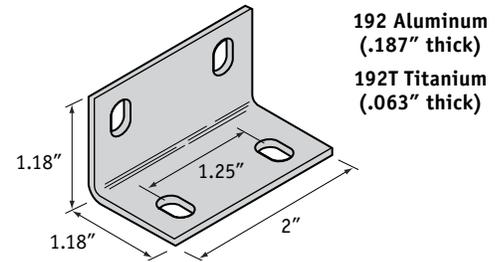
* The 191-DS4 Collar will also fit a Model 474 (5/8" x 5/8") Plain Spine.

How to use Sequel 191 Series Disc Collars

Simply attach the Disc Collar to the Spine using two 1/4-20 x 1" Bolts. For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 Side Bolt.



192 Disc Bracket



192 Aluminum
(.187" thick)
192T Titanium
(.063" thick)

Model	6063 AL	C.P. TITANIUM
192	998070	—
192T	—	998070T

How to use Sequel 192 Disc Brackets

The Sequel Model 192 Disc Bracket is used in pairs to attach a Sequel Disc to the Spine. The Disc Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2, DS5, DS8, DS9 and DS11 (see page B2).

NOTE: These Disc Brackets may also be used with DS6 and DS10 if the Discs are ordered with special mounting holes. An additional charge may apply for these holes.

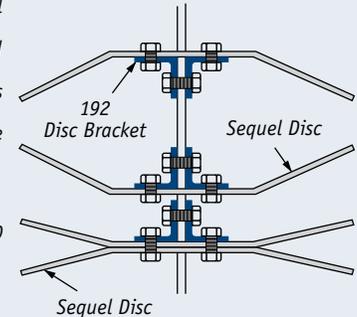


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High Density Box Racks

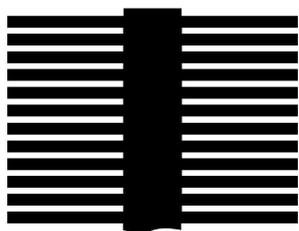
183, 183W Complete Asm C32
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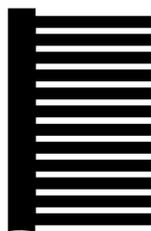
The listed dimensions of Formed Racks are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

RACK HOLE STYLE OPTIONS

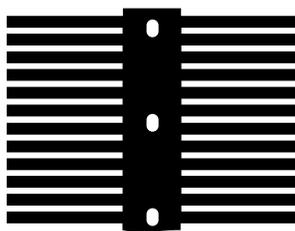
NOTE: Every Hole Style is not available on all Racks.



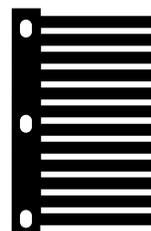
RK1
Rack Section with no holes.



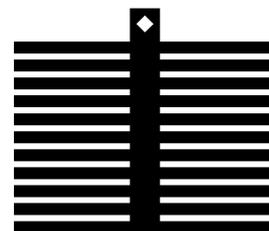
RK2
Half Rack Section with no holes.



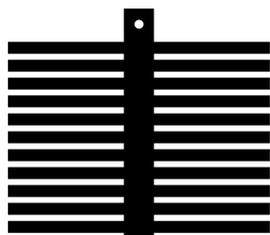
RK3
Elongated holes for 1/4" Bolts, 2" CTC, running the length of the Rack.



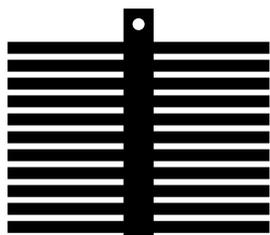
RK4
Half Rack Section Elongated holes for 1/4" Bolts, 2" CTC, running the length of the rack.



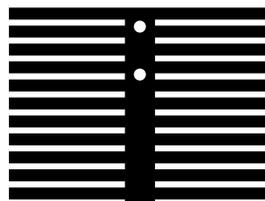
RK5
Diamond-shaped hole at each end for 1/4" Bolt or use with a Utility Rack Holder (shown on page D6).



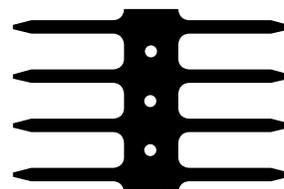
RK6
Hole at each end of Rack Section for 3/16" Rivet.



RK7
Hole at each end of Rack Section for 1/4" Bolt or Rivet.



RK8
Two holes for 1/4" Bolts or Rivets, 1" CTC at one end of Rack Section. For use with Sequel Hooks (shown on page F7).

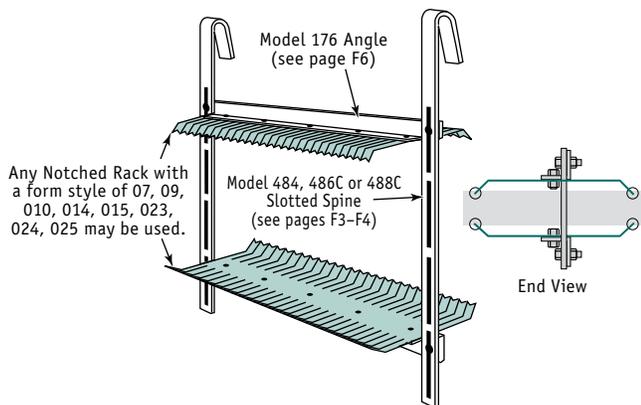


RK9
Holes for 1/4" Bolts matching the finger spacing of the Rack Section.

HOW TO MAKE A GENERAL BOX RACK SETUP

Note: The racks shown below are just suggestions. Other rack models and forms may be used to make a Box Rack Setup.

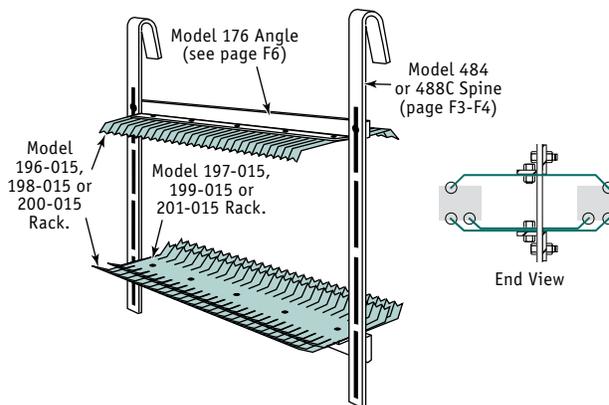
2 or 4 Point Contact.



This "Box Rack" may be made in a 2-point or 4-point contact assembly as shown above. Add as many tiers as the parts being racked allow.

Order the Sequel Racks with Hole Style RK3, which will match the holes in the Model 176 Angle. After fastening the racks to the angle, attach a Model 484 Slotted Spine to each end of the rack/angle assembly.

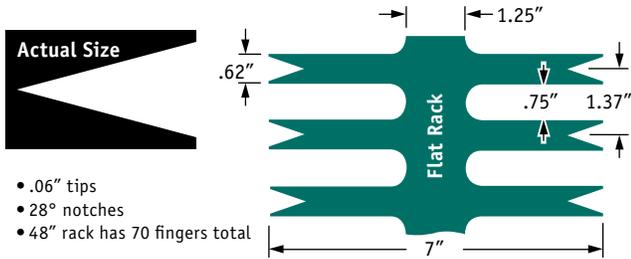
3 Point Contact



The typical "Box Rack" becomes a 3-point contact assembly by adding a smaller rack (197-015, 199-015 or 201-015) inside a larger matching rack (196-015, 198-015 or 200-015) to one of the assemblies as shown above.

Dimensions of Formed Racks are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

21 V-Notched Rack Series



- .06" tips
- 28° notches
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
21 (Flat Rack)	RK1	24	101600	101840	101600T
	RK1	36	101680	101920	101680T
	RK1	48	101760	102000	101760T
	RK3	24	101640	101880	101640T
	RK3	36	101720	101960	101720T
21-09	RK1	24	104800	104920	104800T
	RK1	36	104840	104960	104840T
	RK1	48	104880	105000	104880T
	RK3	24	104820	104940	104820T
	RK3	36	104860	104980	104860T
21-025	RK1	24	107200	107320	107200T
	RK1	36	107240	107360	107240T
	RK1	48	107280	107400	107280T
	RK3	24	107220	107340	107220T
	RK3	36	107260	107380	107260T
RK3	48	107300	107420	107300T	

How to use Sequel 21-025 Notched Racks

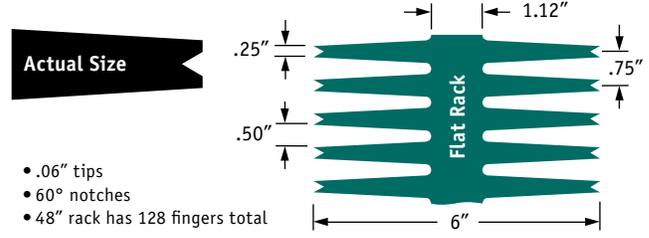
Bolt one Model 21-025 Formed Rack on each side of a spine, to hold parts under tension with 4-point contact.

21-030	RK1	24	107500	107620	107500T
	RK1	36	107540	107660	107540T
	RK1	48	107580	107700	107580T
	RK3	24	107520	107640	107520T
	RK3	36	107560	107680	107560T
RK3	48	107600	107720	107600T	

How to use Sequel 21-030 Notched Racks

Order these racks with the RK3 Hole Style and fasten one to each side of a spine. The center-to-center finger spacing determines what size part can be held.

25A V-Notched Rack Series



- .06" tips
- 60° notches
- 48" rack has 128 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
25A (Flat Rack)	RK1	12	162300	162610	162300T
	RK1	24	162400	162640	162400T
	RK1	36	162480	162720	162480T
	RK1	48	162560	162800	162560T
	RK3	12	162340	162630	162340T
RK3	24	162440	162680	162440T	
RK3	36	162520	162760	162520T	
RK3	48	162600	162840	162600T	
25A-01	RK1	24	165600	165720	165600T
	RK1	36	165640	165760	165640T
	RK1	48	165680	165800	165680T
	RK3	24	165620	165740	165620T
	RK3	36	165660	165780	165660T
RK3	48	165700	165820	165700T	
25A-02	RK1	24	168000	168120	168000T
	RK1	36	168040	168160	168040T
	RK1	48	168080	168200	168080T
	RK3	24	168020	168140	168020T
	RK3	36	168060	168180	168060T
RK3	48	168100	168220	168100T	
25A-06	RK1	24	170400	170520	170400T
	RK1	36	170440	170560	170440T
	RK1	48	170480	170600	170480T
	RK3	24	170420	170540	170420T
	RK3	36	170460	170580	170460T
RK3	48	170500	170620	170500T	

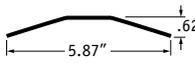
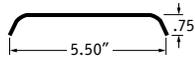
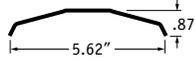
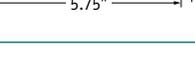
How to use Sequel 25A-06 Notched Racks

Multi-point contact can be made by using a pair of racks fastened one on each side of a spine.

25A-07	RK1	12	170940	171140	170940T
	RK1	18	170980	171180	170980T
	RK1	24	171020	171220	171020T
	RK1	36	171060	171260	171060T
	RK1	48	171100	171300	171100T
RK3	12	170960	171160	170960T	
RK3	18	171000	171200	171000T	
RK3	24	171040	171240	171040T	
RK3	36	171080	171280	171080T	
RK3	48	171120	171320	171120T	

25A Rack Series is continued on the next page

25A Rack Series, contd.

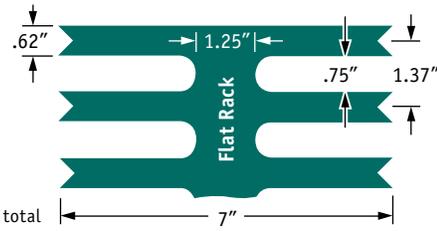
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
25A-014 	RK1	18	172840	173040	172840T
	RK1	24	172880	173080	172880T
	RK1	36	172920	173120	172920T
	RK1	48	172960	173160	172960T
	RK3	18	172860	173060	172860T
RK3	24	172900	173100	172900T	
RK3	36	172940	173140	172940T	
RK3	48	172980	173180	172980T	
25A-023 	RK1	18	175800	176000	175800T
	RK1	24	175840	176040	175840T
	RK1	36	175880	176080	175880T
	RK1	48	175920	176120	175920T
	RK3	18	175820	176020	175820T
RK3	24	175860	176060	175860T	
RK3	36	175900	176100	175900T	
RK3	48	175940	176140	175940T	
25A-024 	RK1	18	178760	178960	178760T
	RK1	24	178800	179000	178800T
	RK1	36	178840	179040	178840T
	RK1	48	178880	179080	178880T
	RK3	18	178780	178980	178780T
RK3	24	178820	179020	178820T	
RK3	36	178860	179060	178860T	
RK3	48	178900	179100	178900T	
25A-025 	RK1	24	179465	179495	179465T
	RK1	36	179475	179505	179475T
	RK1	48	179485	179515	179485T
	RK3	24	179470	179500	179470T
	RK3	36	179480	179510	179480T
RK3	48	179490	179520	179490T	
25A-030 	RK1	24	179380	179420	179380T
	RK1	36	179390	179430	179390T
	RK1	48	179400	179440	179400T
	RK3	24	179385	179425	179385T
	RK3	36	179395	179435	179395T
RK3	48	179405	179445	179405T	
25A-032 	RK1	24	179120	179240	179120T
	RK1	36	179160	179280	179160T
	RK1	48	179200	179320	179200T
	RK3	24	179140	179260	179140T
	RK3	36	179180	179300	179180T
RK3	48	179220	179340	179220T	

28 V-Notched Rack Series

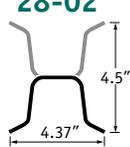


Actual Size

- Sharp tips
- 90° notches
- 48" rack has 70 fingers total

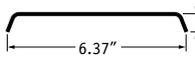
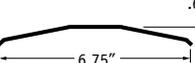
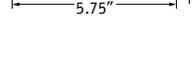


Flat Rack

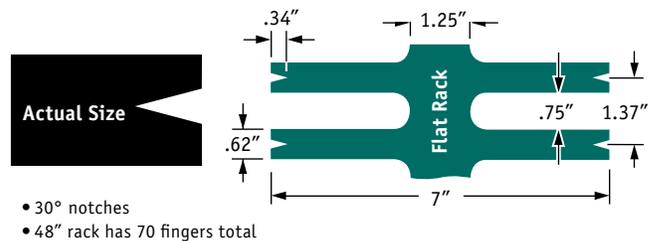
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
28 <i>(Flat Rack)</i>	RK1	24	507280	507520	507280T
	RK1	36	507360	507600	507360T
	RK1	48	507440	507680	507440T
	RK3	24	507320	507560	507320T
	RK3	36	507400	507640	507400T
RK3	48	507480	507720	507480T	
28-02 	RK1	24	508760	508960	508760T
	RK1	36	508800	509000	508800T
	RK1	48	508840	509040	508840T
	RK3	24	508780	508980	508780T
	RK3	36	508820	509020	508820T
RK3	48	508860	509060	508860T	

28 Rack Series is continued at top of next column

28 Rack Series, contd.

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
28-09 	RK1	18	509720	509920	509720T
	RK1	24	509760	509960	509760T
	RK1	36	509800	510000	509800T
	RK1	48	509840	510040	509840T
	RK3	18	509740	509940	509740T
RK3	24	509780	509980	509780T	
RK3	36	509820	510020	509820T	
RK3	48	509860	510060	509860T	
28-010 	RK1	18	519640	519840	519640T
	RK1	24	519680	519880	519680T
	RK1	36	519720	519920	519720T
	RK1	42	519730	519930	519730T
	RK1	48	519760	519960	519760T
RK3	18	519660	519860	519660T	
RK3	24	519700	519900	519700T	
RK3	36	519740	519940	519740T	
RK3	42	519750	519950	519750T	
RK3	48	519780	519980	519780T	
28-025 	RK1	24	520000	520120	520000T
	RK1	36	520040	520160	520040T
	RK1	48	520080	520200	520080T
	RK3	24	520020	520140	520020T
	RK3	36	520060	520180	520060T
RK3	48	520100	520220	520100T	
28-030 	RK1	24	518000	518120	518000T
	RK1	36	518040	518160	518040T
	RK1	48	518080	518200	518080T
	RK3	24	518020	518140	518020T
	RK3	36	518060	518180	518060T
RK3	48	518100	518220	518100T	

156 V-Notched Rack Series

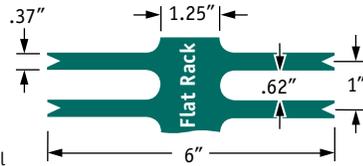


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
156 <i>(Flat Rack)</i>	RK1	24	247600	247720	247600T
	RK1	36	247640	247760	247640T
	RK1	48	247680	247800	247680T
	RK3	24	247620	247740	247620T
	RK3	36	247660	247780	247660T
RK3	48	247700	247820	247680T	
156-09 	RK1	12	248020	248220	248020T
	RK1	18	248060	248260	248060T
	RK1	24	248100	248300	248100T
	RK1	36	248140	248340	248140T
	RK1	48	248180	248380	248180T
RK3	12	248040	248240	248040T	
RK3	18	248080	248280	248080T	
RK3	24	248120	248320	248120T	
RK3	36	248160	248360	248160T	
RK3	48	248200	248400	248200T	
156-010 	RK1	24	248610	248670	248610T
	RK1	36	248630	248690	248630T
	RK1	48	248650	248730	248650T
	RK3	24	248620	248680	248620T
	RK3	36	248640	248700	248640T
RK3	48	248660	248735	248660T	

161 V-Notched Rack Series

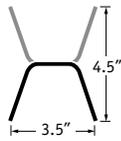


- 40° notches
- 48" rack has 96 fingers total



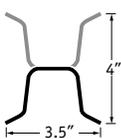
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
161 (Flat Rack)	RK1	24	265880	266120	265880T
	RK1	36	265960	266200	265960T
	RK1	48	266040	266280	266040T
	RK3	24	265920	266160	265920T
	RK3	36	266000	266240	266000T
RK3	48	266080	266320	266080T	

161-01



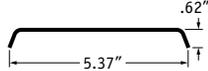
RK1	24	269080	269200	269080T
RK1	36	269120	269240	269120T
RK1	48	269160	269280	269160T
RK3	24	269100	269220	269100T
RK3	36	269140	269260	269140T
RK3	48	269180	269300	269180T
RK5	24	269105	269225	269105T
RK5	36	269145	269265	269145T
RK5	48	269185	269305	269185T

161-02



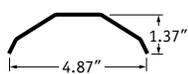
RK1	24	271480	271600	271480T
RK1	36	271520	271640	271520T
RK1	48	271560	271680	271560T
RK3	24	271500	271620	271500T
RK3	36	271540	271660	271540T
RK3	48	271580	271700	271580T
RK5	24	271502	271622	271502T
RK5	36	271542	271662	271542T
RK5	48	271582	271702	271582T

161-09



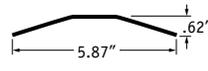
RK1	18	272360	272560	272360T
RK1	24	272400	272600	272400T
RK1	36	272440	272640	272440T
RK1	48	272480	272680	272480T
RK3	18	272380	272580	272380T
RK3	24	272420	272620	272420T
RK3	36	272460	272660	272460T
RK3	48	272500	272700	272500T

161-010



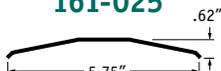
RK1	18	273920	274120	273920T
RK1	24	273960	274160	273960T
RK1	36	274000	274200	274000T
RK1	48	274040	274240	274040T
RK3	18	273940	274140	273940T
RK3	24	273980	274180	273980T
RK3	36	274020	274220	274020T
RK3	48	274060	274260	274060T

161-014



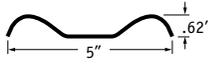
RK1	24	274460	274580	274460T
RK1	36	274500	274620	274500T
RK1	48	274540	274660	274540T
RK3	24	274480	274600	274480T
RK3	36	274520	274640	274520T
RK3	48	274560	274680	274560T

161-025



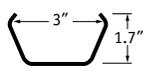
RK1	24	274960	275160	274960T
RK1	36	275000	275200	275000T
RK1	48	275040	275240	275040T
RK3	24	274980	275180	274980T
RK3	36	275020	275220	275020T
RK3	48	275060	275260	275060T

161-030



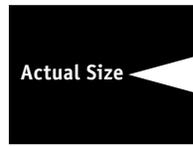
RK1	24	518800	518920	518800T
RK1	36	518840	518960	518840T
RK1	48	518880	519000	518880T
RK3	24	518820	518940	518820T
RK3	36	518860	518980	518860T
RK3	48	518900	519020	518900T

161-032

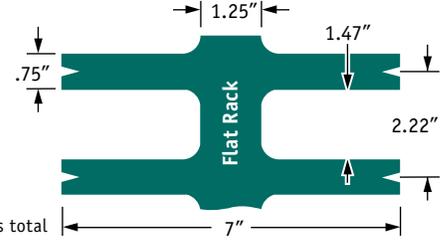


RK1	24	519225	519345	519225T
RK1	36	519265	519385	519265T
RK1	48	519305	519425	519305T
RK3	24	519245	519365	519245T
RK3	36	519285	519405	519285T
RK3	48	519325	519445	519325T

184075N V-Notched Rack Series

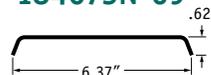


- 30° notches
- 48" rack has 44 fingers total



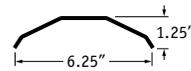
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
184075N (Flat Rack)	RK1	24	360560	360920	360560T
	RK1	36	360600	360960	360600T
	RK1	48	360640	361000	360640T
	RK3	24	360580	360940	360580T
	RK3	36	360620	360980	360620T
RK3	48	360660	361020	360660T	

184075N-09



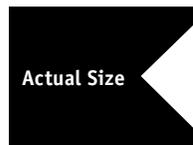
RK1	24	360680	361040	360680T
RK1	36	360720	361080	360720T
RK1	48	360760	361120	360760T
RK3	24	360700	361060	360700T
RK3	36	360740	361100	360740T
RK3	48	360780	361140	360780T

184075N-010

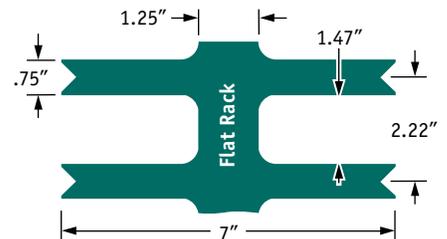


RK1	24	360800	361160	360800T
RK1	36	360840	361200	360840T
RK1	48	360880	361240	360880T
RK3	24	360820	361180	360820T
RK3	36	360860	361220	360860T
RK3	48	360900	361260	360900T

184075W V-Notched Rack Series

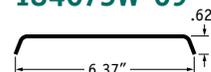


- 90° notches
- .06" tips
- 48" rack has 44 fingers total



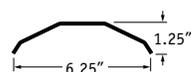
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
184075W (Flat Rack)	RK1	24	360570	360930	360570T
	RK1	36	360610	360970	360610T
	RK1	48	360650	361010	360650T
	RK3	24	360590	360950	360590T
	RK3	36	360630	360990	360630T
RK3	48	360670	361030	360670T	

184075W-09



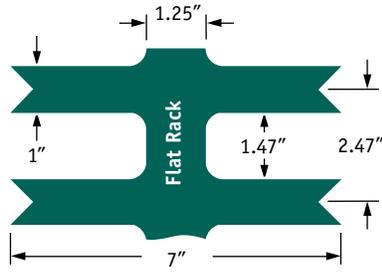
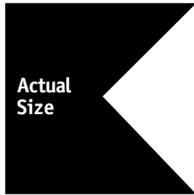
RK1	24	360690	361050	360690T
RK1	36	360730	361090	360730T
RK1	48	360770	361130	360770T
RK3	24	360710	361070	360710T
RK3	36	360750	361110	360750T
RK3	48	360790	361150	360790T

184075W-010



RK1	24	360810	361170	360810T
RK1	36	360850	361210	360850T
RK1	48	360890	361250	360890T
RK3	24	360830	361190	360830T
RK3	36	360870	361230	360870T
RK3	48	360910	361270	360910T

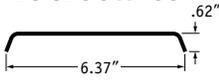
184100W V-Notched Rack Series



- Sharp tips
- 90° notches
- 48" rack has 40 fingers total

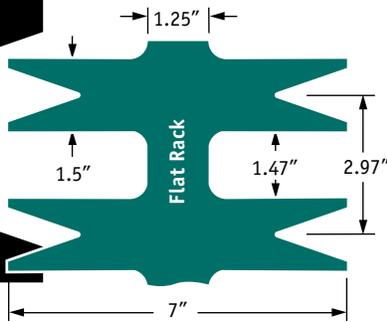
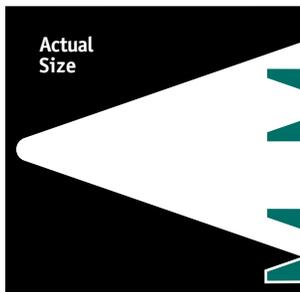
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	C.P. TI (.050)
184100W (Flat Rack)	RK1	24	366480W	366480WT
	RK1	36	366560W	366560WT
	RK1	48	366640W	366640WT
	RK3	24	366520W	366520WT
	RK3	36	366600W	366600WT
	RK3	48	366680W	366680WT

184100W-09



RK1	24	366480W9	366480W9T
RK1	36	366560W9	366560W9T
RK1	48	366640W9	366640W9T
RK3	24	366520W9	366520W9T
RK3	36	366600W9	366600W9T
RK3	48	366680W9	366680W9T

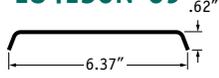
184150N V-Notched Rack Series



- .18" tips
- 35° notches
- 48" rack has 32 fingers total

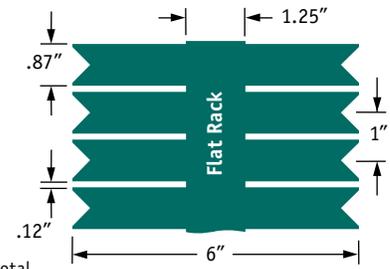
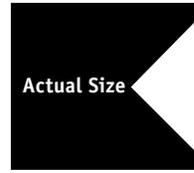
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184150N (Flat Rack)	RK1	24	380280	380520	380280T
	RK1	36	380360	380600	380360T
	RK1	48	380440	380680	380440T
	RK3	24	380320	380560	380320T
	RK3	36	380400	380640	380400T
	RK3	48	380480	380720	380480T

184150N-09



RK1	24	380800	381040	380800T
RK1	36	380880	381120	380880T
RK1	48	380960	381200	380960T
RK3	24	380840	381080	380840T
RK3	36	380920	381160	380920T
RK3	48	381000	381240	381000T

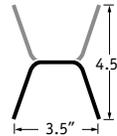
196 V-Notched Rack Series



- .06" tips
- 90° notches
- 48" rack has 96 fingers total

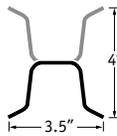
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
196 (Flat Rack)	RK1	24	398240	398480	398240T
	RK1	36	398320	398560	398320T
	RK1	48	398400	398640	398400T
	RK3	24	398280	398520	398280T
	RK3	36	398360	398600	398360T
	RK3	48	398440	398680	398440T

196-01



RK1	24	510480	510600	510480T
RK1	36	510520	510640	510520T
RK1	48	510560	510680	510560T
RK3	24	510500	510620	510500T
RK3	36	510540	510660	510540T
RK3	48	510580	510700	510580T

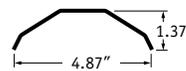
196-02



RK1	24	511280	511400	511280T
RK1	36	511320	511440	511320T
RK1	48	511360	511480	511360T
RK3	24	511300	511420	511300T
RK3	36	511340	511460	511340T
RK3	48	511380	511500	511380T

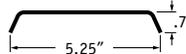
RK1	12	401440	401640	401440T
RK1	18	401480	401680	401480T
RK1	24	401520	401720	401520T
RK1	36	401560	401760	401560T
RK1	48	401600	401800	401600T
RK3	12	401460	401660	401460T
RK3	18	401500	401700	401500T
RK3	24	401540	401740	401540T
RK3	36	401580	401780	401580T
RK3	48	401620	401820	401620T

196-010



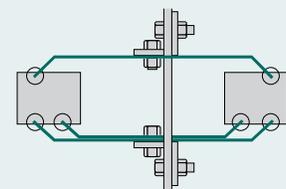
RK1	12	404400	404600	404400T
RK1	18	404440	404640	404440T
RK1	24	404480	404680	404480T
RK1	36	404520	404720	404520T
RK1	48	404560	404760	404560T
RK3	12	404420	404620	404420T
RK3	18	404460	404660	404460T
RK3	24	404500	404700	404500T
RK3	36	404540	404740	404540T
RK3	48	404580	404780	404580T

196-015

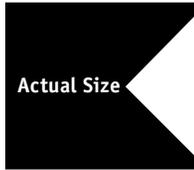


✓ 3-Point Contact using a 196-015 and 197-015

To achieve 3-Point Contact, use a 197-015 Rack (shown on the next page) inside of the 196-015.

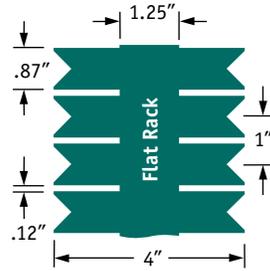


197-015 V-Notched Rack

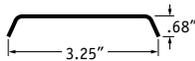


Actual Size

- .06" tips
- 90° notches
- 48" rack has 96 fingers total



197-015



This is a Nesting Rack for use inside the 196-015 Rack

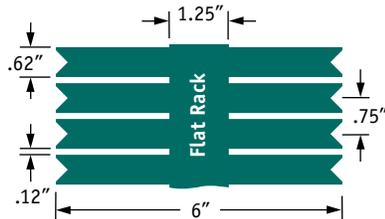
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	12	406400	406600	406400T	
RK1	18	406440	406640	406440T	
RK1	24	406480	406680	406480T	
RK1	36	406520	406720	406520T	
RK1	48	406560	406760	406560T	
RK3	12	406420	406620	406420T	
RK3	18	406460	406660	406460T	
RK3	24	406500	406700	406500T	
RK3	36	406540	406740	406540T	
RK3	48	406580	406780	406580T	

198 V-Notched Rack Series



Actual Size

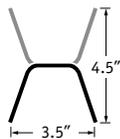
- .06" tips
- 90° notches
- 48" rack has 128 fingers total



198 (Flat Rack)

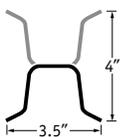
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	24	407360	407600	407360T	
RK1	36	407440	407680	407440T	
RK1	48	407520	407760	407520T	
RK3	24	407400	407640	407400T	
RK3	36	407480	407720	407480T	
RK3	48	407560	407800	407560T	

198-01



RK1	24	512080	512200	512080T
RK1	36	512120	512240	512120T
RK1	48	512160	512280	512160T
RK3	24	512100	512220	512100T
RK3	36	512140	512260	512140T
RK3	48	512180	512300	512180T

198-02



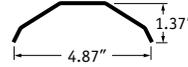
RK1	24	512880	513000	512880T
RK1	36	512920	513040	512920T
RK1	48	512960	513080	512960T
RK3	24	512900	513020	512900T
RK3	36	512940	513060	512940T
RK3	48	512980	513100	512980T

198 Rack Series is continued at top of next column

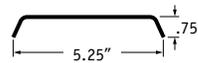
198 Rack Series, contd.

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	12	410560	410760	410560T	
RK1	18	410600	410800	410600T	
RK1	24	410640	410840	410640T	
RK1	36	410680	410880	410680T	
RK1	48	410720	410920	410720T	
RK3	12	410580	410780	410580T	
RK3	18	410620	410820	410620T	
RK3	24	410660	410860	410660T	
RK3	36	410700	410900	410700T	
RK3	48	410740	410940	410740T	
RK1	12	413520	413720	413520T	
RK1	18	413560	413760	413560T	
RK1	24	413600	413800	413600T	
RK1	36	413640	413840	413640T	
RK1	48	413680	413880	413680T	
RK3	12	413540	413740	413540T	
RK3	18	413580	413780	413580T	
RK3	24	413620	413820	413620T	
RK3	36	413660	413860	413660T	
RK3	48	413700	413900	413700T	

198-010



198-015

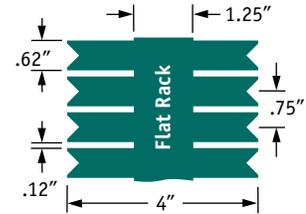


199 V-Notched Rack Series



Actual Size

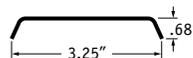
- .06" tips
- 90° notches
- 48" rack has 128 fingers total



199 (Flat Rack)

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	24	416480	416720	416480T	
RK1	36	416560	416800	416560T	
RK1	48	416640	416880	416640T	
RK3	24	416520	416760	416520T	
RK3	36	416600	416840	416600T	
RK3	48	416680	416920	416680T	
RK1	12	419680	419880	419680T	
RK1	18	419720	419920	419720T	
RK1	24	419760	419960	419760T	
RK1	36	419800	420000	419800T	
RK1	48	419840	420040	419840T	
RK3	12	419700	419900	419700T	
RK3	18	419740	419940	419740T	
RK3	24	419780	419980	419780T	
RK3	36	419820	420020	419820T	
RK3	48	419860	420060	419860T	

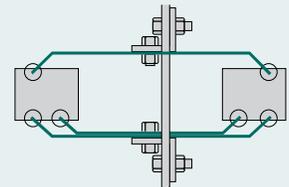
199-015



This is a Nesting Rack for use inside the 198-015 Rack

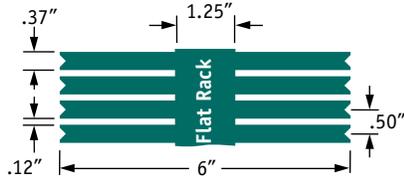
3-Point Contact using a 198-015 and 199-015

To achieve 3-Point Contact, use a 199-015 Rack (shown on the next page) inside of the 198-015.



200 V-Notched Rack Series

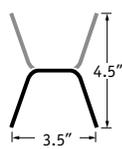
Actual Size



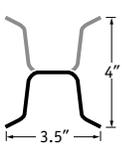
- .06" tips
- 90° notches
- 48" rack has 192 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
200 (Flat Rack)					
RK1	24	24	422640	422880	422640T
RK1	36	36	422720	422960	422720T
RK1	48	48	422800	423040	422800T
RK3	24	24	422680	422920	422680T
RK3	36	36	422760	423000	422760T
RK3	48	48	422840	423080	422840T
200-01					
RK1	24	24	516400	516520	516400T
RK1	36	36	516440	516560	516440T
RK1	48	48	516480	516600	516480T
RK3	24	24	516420	516540	516420T
RK3	36	36	516460	516580	516460T
RK3	48	48	516500	516620	516500T
RK5	24	24	516425	516545	516425T
RK5	36	36	516465	516585	516465T
RK5	48	48	516505	516625	516505T

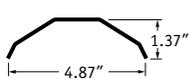
200-01



200-02

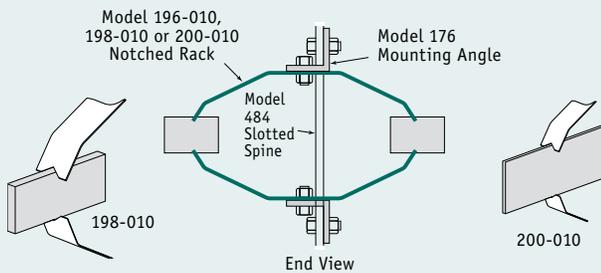


200-010



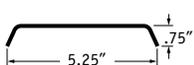
RK1	12	12	424400	424600	424400T
RK1	18	18	424440	424640	424440T
RK1	24	24	424480	424680	424480T
RK1	36	36	424520	424720	424520T
RK1	48	48	424560	424760	424560T
RK3	12	12	424420	424620	424420T
RK3	18	18	424460	424660	424460T
RK3	24	24	424500	424700	424500T
RK3	36	36	424540	424740	424540T
RK3	48	48	424580	424780	424580T

How to use a Sequel 200-010 Notch Rack



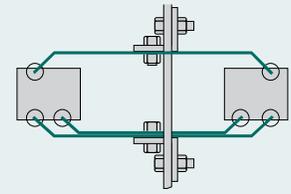
RK1	12	12	425840	426040	425840T
RK1	18	18	425880	426080	425880T
RK1	24	24	425920	426120	425920T
RK1	36	36	425960	426160	425960T
RK1	48	48	426000	426200	426000T
RK3	12	12	425860	426060	425860T
RK3	18	18	425900	426100	425900T
RK3	24	24	425940	426140	425940T
RK3	36	36	425980	426180	425980T
RK3	48	48	426020	426220	426020T

200-015



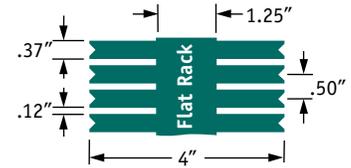
3-Point Contact using a 200-015 and 201-015

To achieve 3-Point Contact, use a 201-015 Rack (shown on the next page) inside of the 200-015.



201 Series V-Notched Racks

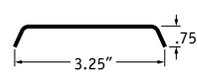
Actual Size



- .06" tips
- 90° notches
- 48" rack has 192 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
201 (Flat Rack)					
RK1	24	24	428800	429040	428800T
RK1	36	36	428880	429120	428880T
RK1	48	48	428960	429200	428960T
RK3	24	24	428840	429080	428840T
RK3	36	36	428920	429160	428920T
RK3	48	48	429000	429240	429000T
201-015					
RK1	12	12	432000	432200	432000T
RK1	18	18	432040	432240	432040T
RK1	24	24	432080	432280	432080T
RK1	36	36	432120	432320	432120T
RK1	48	48	432160	432360	432160T
RK3	12	12	432020	432220	432020T
RK3	18	18	432060	432260	432060T
RK3	24	24	432100	432300	432100T
RK3	36	36	432140	432340	432140T
RK3	48	48	432180	432380	432180T

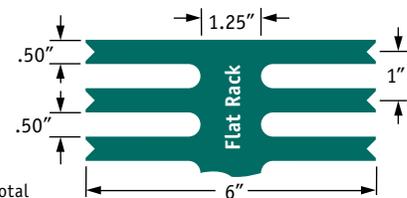
201-015



This is a Nesting Rack for use inside the 200-015 Rack

300 V-Notched Rack Series

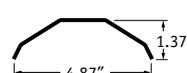
Actual Size



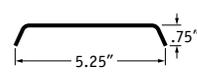
- .06" tips
- 90° notches
- 48" rack has 96 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
300 (Flat Rack)					
RK1	24	24	457640	457880	457640T
RK1	36	36	457720	457960	457720T
RK1	48	48	457800	458040	457800T
RK3	24	24	457680	457920	457680T
RK3	36	36	457760	458000	457760T
RK3	48	48	457840	458080	457840T
300-010					
RK1	24	24	458180	458420	458180T
RK1	36	36	458260	458500	458260T
RK1	48	48	458340	458580	458340T
RK3	24	24	458220	458460	458220T
RK3	36	36	458300	458540	458300T
RK3	48	48	458380	458620	458380T
300-015					
RK1	24	24	458720	458960	458720T
RK1	36	36	458800	459040	458800T
RK1	48	48	458880	459120	458880T
RK3	24	24	458760	459000	458760T
RK3	36	36	458840	459080	458840T
RK3	48	48	458920	459160	458920T

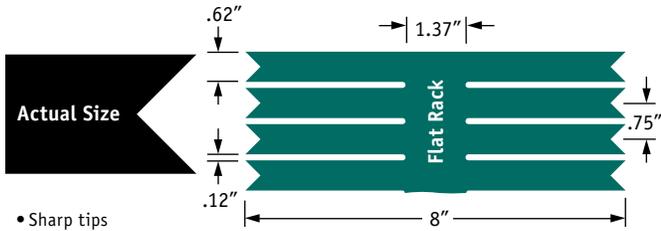
300-010



300-015



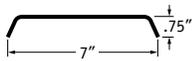
302 V-Notched Rack Series



- Sharp tips
- 90° notches
- 48" rack has 128 fingers total

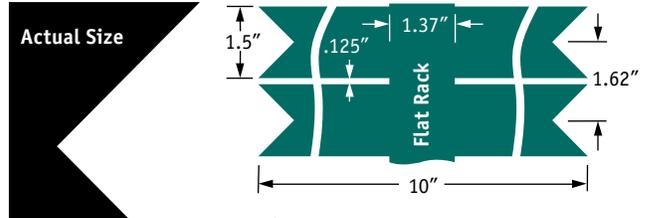
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
302 (Flat Rack)	RK1	24	435120	435360	435120T
	RK1	36	435200	435440	435200T
	RK1	48	435280	435520	435280T
	RK3	24	435160	435400	435160T
	RK3	36	435240	435480	435240T
	RK3	48	435320	435560	435320T

302-015



RK1	24	438260	438500	438260T
RK1	36	438340	438580	438340T
RK1	48	438420	438660	438420T
RK3	24	438300	438540	438300T
RK3	36	438380	438620	438380T
RK3	48	438460	438700	438460T

314 V-Notched Rack Series

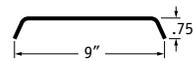


- Sharp tips
- 90° notches
- 48" rack has 58 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
314 (Flat Rack)	RK1	18	483680	483963	483680T
	RK1	24	483760	484000	483760T
	RK1	36	483840	484080	483840T
	RK1	48	483920	484160	483920T
	RK3	18	483720	483965	483720T
	RK3	24	483800	484040	483800T

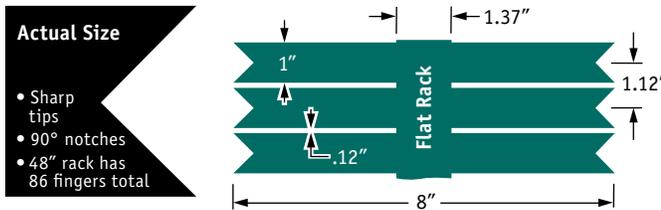
RK3	36	483880	484120	483880T
RK3	48	483960	484200	483960T

314-015



RK1	18	486960	487120	486960T
RK1	24	487000	487160	487000T
RK1	36	487040	487200	487040T
RK1	48	487080	487240	487080T
RK3	18	486980	487140	486980T
RK3	24	487020	487180	487020T
RK3	36	487060	487220	487060T
RK3	48	487100	487260	487100T

308 V-Notched Rack Series



- Sharp tips
- 90° notches
- 48" rack has 86 fingers total

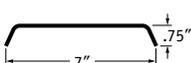
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
308 (Flat Rack)	RK1	18	448360	448700	448940	448360T
	RK1	24	448480	448720	448960	448480T
	RK1	36	448560	448800	448980	448560T
	RK1	48	448640	448880	449000	448640T
	RK3	18	448400	448710	448950	448400T
	RK3	24	448520	448760	448970	448520T

308-010



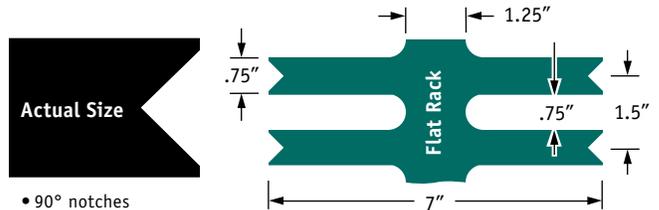
RK3	36	448600	448840	448990	448600T
RK3	48	448680	448920	449010	448680T
RK1	18	453680	453840	453985	453680T
RK1	24	453720	453880	453995	453720T
RK1	36	453760	453920	454005	453760T
RK1	48	453800	453960	454015	453800T
RK3	18	453700	453860	453990	453700T
RK3	24	453740	453900	454000	453740T
RK3	36	453780	453940	454010	453780T
RK3	48	453820	453980	454020	453820T

308-015



RK1	18	451680	451840	452000	451680T
RK1	24	451720	451880	452040	451720T
RK1	36	451760	451920	452080	451760T
RK1	48	451800	451960	452120	451800T
RK3	18	451700	451860	452020	451700T
RK3	24	451740	451900	452060	451740T
RK3	36	451780	451940	452100	451780T
RK3	48	451820	451980	452140	451820T

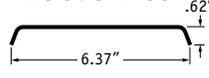
23075N V-Notched Rack Series



- 90° notches
- 48" rack has 64 fingers total

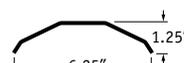
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23075N (Flat Rack)	RK1	24	126600	126740	126880	126600T
	RK1	36	126640	126780	126920	126640T
	RK1	48	126680	126820	126960	126680T
	RK3	24	126620	126760	126900	126620T
	RK3	36	126660	126800	126940	126660T
	RK3	48	126700	126840	126980	126700T

23075N-09



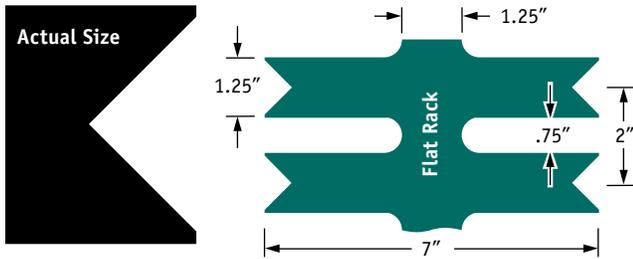
RK1	24	127680	127715	127750	127680T
RK1	36	127690	127725	127765	127690T
RK1	48	127700	127735	127775	127700T
RK3	24	127685	127720	127760	127685T
RK3	36	127695	127730	127770	127695T
RK3	48	127705	127740	127780	127705T

23075N-010



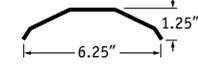
RK1	24	127300	127420	127540	127300T
RK1	36	127340	127460	127580	127340T
RK1	48	127380	127500	127620	127380T
RK3	24	127320	127440	127560	127320T
RK3	36	127360	127480	127600	127360T
RK3	48	127400	127520	127640	127400T

23125N V-Notched Rack Series NEW Rack

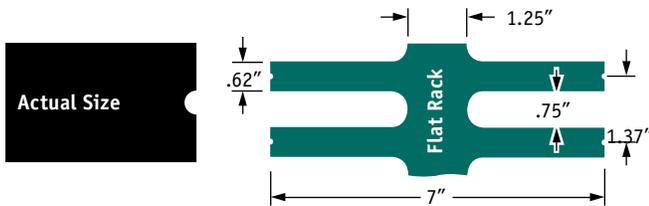


- 90° notches
- 48" rack has 48 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23125N <i>(Flat Rack)</i>	RK1	24	139400	139520	139640	139400T
	RK1	36	139440	139560	139680	139440T
	RK1	48	139480	139600	139720	139480T
	RK3	24	139420	139540	139660	139420T
	RK3	36	139460	139580	139700	139460T
	RK3	48	139500	139620	139740	139500T
23125N-09	RK1	24	139760	139880	140000	139760T
	RK1	36	139800	139920	140040	139800T
	RK1	48	139840	139960	140080	139840T
	RK3	24	139780	139900	140200	139780T
	RK3	36	139820	139940	140060	139820T
	RK3	48	139860	139980	140100	139860T
23125N-010	RK1	24	140120	140240	140360	140120T
	RK1	36	140160	140280	140400	140160T
	RK1	48	140200	140320	140440	140200T
	RK3	24	140140	140260	140380	140140T
	RK3	36	140180	140300	140420	140180T
	RK3	48	140220	140340	140460	140220T

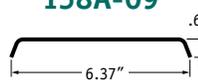


158A Round Notched Rack Series



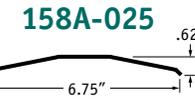
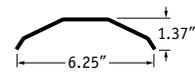
- .12" diameter notches
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
158A <i>(Flat Rack)</i>	RK1	24	248760	249000	248760T
	RK1	36	248840	249080	248840T
	RK1	48	248920	249160	248920T
	RK3	24	248800	249040	248800T
	RK3	36	248880	249120	248880T
	RK3	48	248960	249200	248960T
158A-09	RK1	12	251960	252160	251960T
	RK1	18	252000	252200	252000T
	RK1	24	252040	252240	252040T
	RK1	36	252080	252280	252080T
	RK1	48	252120	252320	252120T
	RK3	12	251980	252180	251980T
	RK3	18	252020	252220	252020T
	RK3	24	252060	252260	252060T
	RK3	36	252100	252300	252100T
	RK3	48	252140	252340	252140T

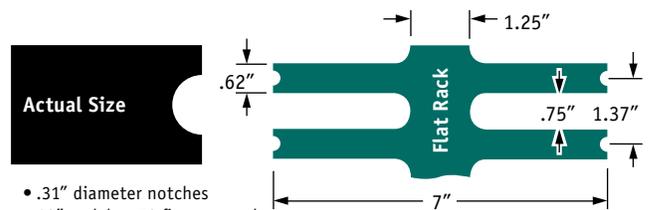


158A Rd Ntchd Rack Series, cont'd.

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
158A-010	RK1	12	520960	521160	520960T
	RK1	18	521000	521200	521000T
	RK1	24	521040	521240	521040T
	RK1	36	521080	521280	521080T
	RK1	48	521120	521320	521120T
	RK3	12	520980	521180	520980T
	RK3	18	521020	521220	521020T
	RK3	24	521060	521260	521060T
	RK3	36	521100	521300	521100T
	RK3	48	521140	521340	521140T
	RK1	24	254920	255040	254920T
	RK1	36	254960	255080	254960T
RK1	48	255000	255120	255000T	
RK3	24	254940	255060	254940T	
RK3	36	254980	255100	254980T	
RK3	48	255020	255140	255020T	

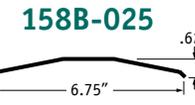
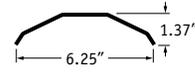
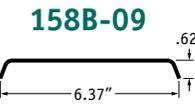


158B Round Notched Rack Series

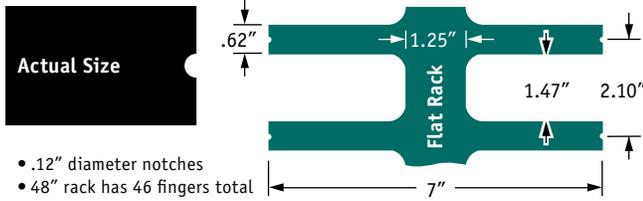


- .31" diameter notches
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
158B <i>(Flat Rack)</i>	RK1	24	257320	257560	257320T
	RK1	36	257400	257640	257400T
	RK1	48	257480	257720	257480T
	RK3	24	257360	257600	257360T
	RK3	36	257440	257680	257440T
	RK3	48	257520	257760	257520T
158B-09	RK1	12	260520	260720	260520T
	RK1	18	260560	260760	260560T
	RK1	24	260600	260800	260600T
	RK1	36	260640	260840	260640T
	RK1	48	260680	260880	260680T
	RK3	12	260540	260740	260540T
	RK3	18	260580	260780	260580T
	RK3	24	260620	260820	260620T
	RK3	36	260660	260860	260660T
	RK3	48	260700	260900	260700T
	RK1	12	522320	522520	522320T
	RK1	18	522360	522560	522360T
RK1	24	522400	522600	522400T	
RK1	36	522440	522640	522440T	
RK1	48	522480	522680	522480T	
RK3	12	522340	522540	522340T	
RK3	18	522380	522580	522380T	
RK3	24	522420	522620	522420T	
RK3	36	522460	522660	522460T	
RK3	48	522500	522700	522500T	
158B-010	RK1	12	263480	263600	263480T
	RK1	18	263520	263640	263520T
	RK1	24	263560	263680	263560T
	RK3	24	263500	263620	263500T
	RK3	36	263540	263660	263540T
	RK3	48	263580	263700	263580T



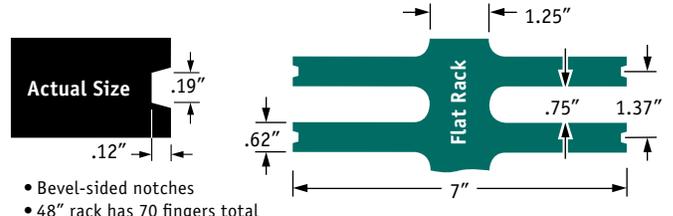
184062A Round Notched Rack Series



- .12" diameter notches
- 48" rack has 46 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
184062A (Flat Rack)					
RK1	24	24	357360	357480	357360T
RK1	36	36	357400	357520	357400T
RK1	48	48	357440	357560	357440T
RK3	24	24	357380	357500	357380T
RK3	36	36	357420	357540	357420T
RK3	48	48	357460	357580	357460T
184062A-09					
RK1	24	24	357600	357720	357600T
RK1	36	36	357640	357760	357640T
RK1	48	48	357680	357800	357680T
RK3	24	24	357620	357740	357620T
RK3	36	36	357660	357780	357660T
RK3	48	48	357700	357820	357700T
184062A-010					
RK1	24	24	357840	357960	357840T
RK1	36	36	357880	358000	357880T
RK1	48	48	357920	358040	357920T
RK3	24	24	357860	357980	357860T
RK3	36	36	357900	358020	357900T
RK3	48	48	357940	358060	357940T

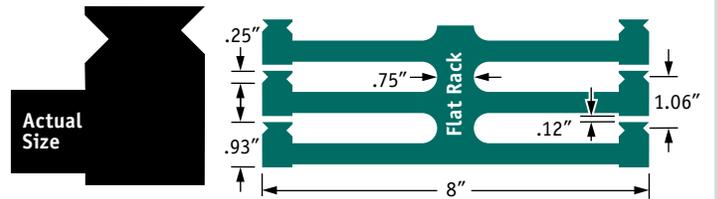
157 Bevel Notched Rack Series



- Bevel-sided notches
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
157 (Flat Rack)					
RK1	24	24	246200	246320	246200T
RK1	36	36	246240	246360	246240T
RK1	48	48	246280	246400	246280T
RK3	24	24	246220	246340	246220T
RK3	36	36	246260	246380	246260T
RK3	48	48	246300	246420	246300T
157-09					
RK1	24	24	246920	246936	246920T
RK1	36	36	246928	246944	246928T
RK1	48	48	246932	246948	246932T
RK3	24	24	246922	246938	246922T
RK3	36	36	246930	246946	246930T
RK3	48	48	246934	246950	246934T
157-010					
RK1	24	24	246680	246800	246680T
RK1	36	36	246720	246840	246720T
RK1	48	48	246760	246880	246760T
RK3	24	24	246700	246820	246700T
RK3	36	36	246740	246860	246740T
RK3	48	48	246780	246900	246780T

133 Side V-Notched Rack Series



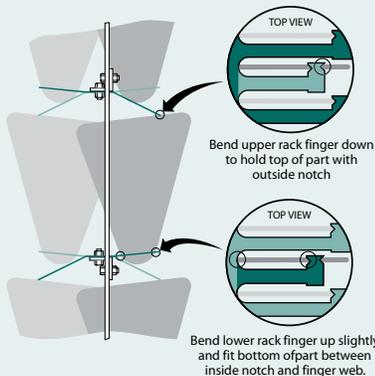
- 24" rack has 22 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
133 (Flat Rack)					
RK1	24	24	264100	264200	264100T
RK1	30	30	264106	264206	264106T
RK1	36	36	264110	264210	264110T
RK1	48	48	264120	264220	264120T
RK3	24	24	264105	264205	264105T
RK3	30	30	264108	264208	264108T
RK3	36	36	264115	264215	264115T
RK3	48	48	264125	264225	264125T

Uses for Sequel 133 Side V-Notched Racks

Racking Irregular Shaped Panels

Bend one finger slightly up and the opposing finger down.
Bend fingers opposite for the next lower rack.

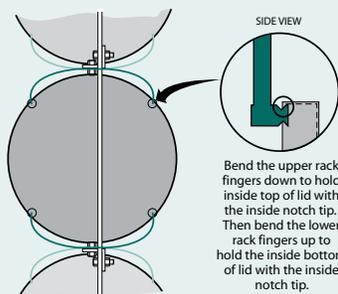


Bend upper rack finger down to hold top of part with outside notch

Bend lower rack finger up slightly and fit bottom of part between inside notch and finger web.

Racking Round Lids on Inside of Rim

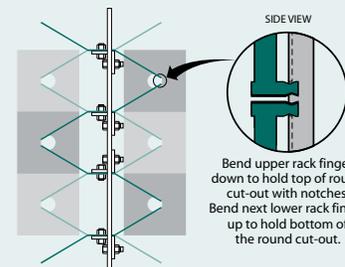
Bend first pair of opposing fingers down and the next pair up.
Bend fingers opposite for the next lower rack.



Bend the upper rack fingers down to hold inside top of lid with the inside notch tip. Then bend the lower rack fingers up to hold the inside bottom of lid with the inside notch tip.

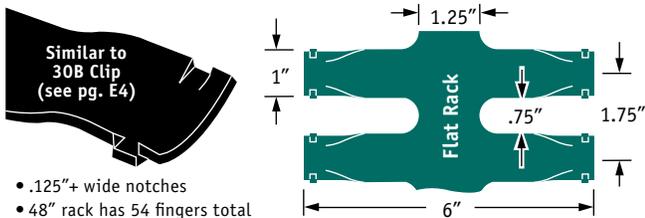
Racking Square Lids in a Round Cutout

Bend one finger down and the opposing finger up.
Bend fingers opposite for the next lower rack.



Bend upper rack finger down to hold top of round cut-out with notches. Bend next lower rack finger up to hold bottom of lid with the inside notch tip.

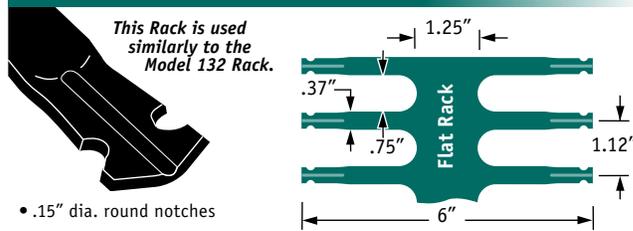
132 Square Notched Rack



- .125"+ wide notches
- 48" rack has 54 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
132	RK1	24	263800	263920	263800T
	RK1	36	263840	263960	263840T
	RK1	48	263880	264000	263880T
	RK3	24	263820	263940	263820T
	RK3	36	263860	263980	263860T
	RK3	48	263900	264020	263900T

132M Round Side Notched Rack

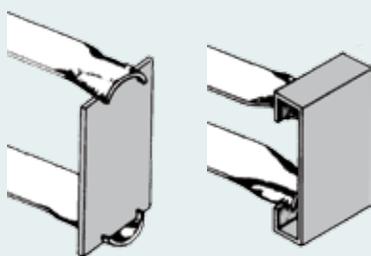


- .15" dia. round notches

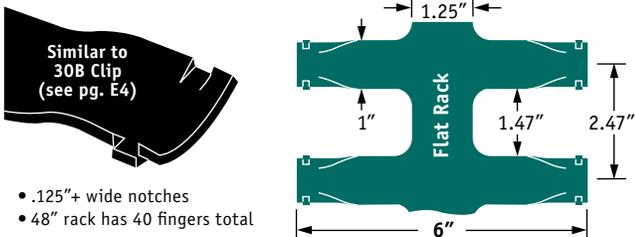
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
132M	RK1	24	117000	117240	117000T
	RK1	36	117080	117320	117080T
	RK1	48	117160	117400	117160T
	RK3	24	117040	117280	117040T
	RK3	36	117120	117360	117120T
	RK3	48	117200	117440	117200T

Using the Sequel 132/132X Square Notched Rack

Flipping these Racks with the notches either up or down allows parts up to .125" thick to be held from either the outside or inside.



132X Square Notched Rack

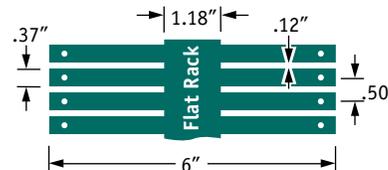


- .125"+ wide notches
- 48" rack has 40 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
132X	RK1	24	263800X	263920X	263800XT
	RK1	36	263840X	263960X	263840XT
	RK1	48	263880X	264000X	263880XT
	RK3	24	263820X	263940X	263820XT
	RK3	36	263860X	263980X	263860XT
	RK3	48	263900X	264020X	263900XT

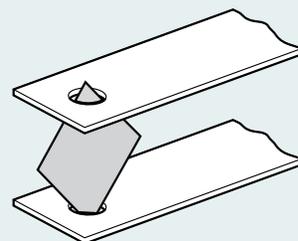
105P Pierced Rack Series

- Available with .14", .20 or .265" diameter holes
- 48" rack has 192 fingers total



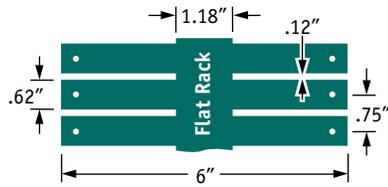
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
Actual Size	RK1	24	223400	223500	223400T
	RK1	36	223420	223520	223420T
	RK1	48	223440	223540	223440T
105P (1/8) (.14" dia. holes)	RK3	24	223401	223501	223401T
	RK3	36	223421	223521	223421T
	RK3	48	223441	223541	223441T
Actual Size	RK1	24	223404	223504	223404T
	RK1	36	223424	223524	223424T
	RK1	48	223444	223544	223444T
105P (3/16) (.20" dia. holes)	RK3	24	223405	223505	223405T
	RK3	36	223425	223525	223425T
	RK3	48	223445	223545	223445T
Actual Size	RK1	24	223408	223508	223408T
	RK1	36	223428	223528	223428T
	RK1	48	223448	223548	223448T
105P (1/4) (.265" dia. holes)	RK3	24	223409	223509	223409T
	RK3	36	223429	223529	223429T
	RK3	48	223449	223549	223449T

How to use Sequel 105P Series Pierced Racks



110P Pierced Rack Series

- Available with .14", .20 or .265" diameter holes
- 48" rack has 128 fingers total

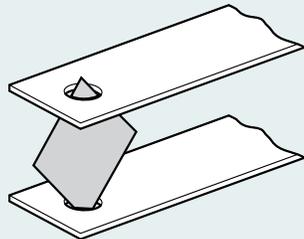


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
Actual Size 110P (1/8) (.14" dia. holes)	RK1	18	229931	230686	229931T
	RK1	24	230481	230721	230481T
	RK1	36	230561	230801	230561T
	RK1	48	230641	230881	230641T
	RK3	18	229936	230691	229936T
	RK3	24	230521	230761	230521T
	RK3	36	230601	230841	230601T
	RK3	48	230681	230921	230681T

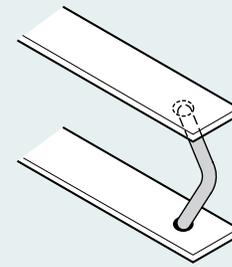
Actual Size 110P (3/16) (.20" dia. holes)	RK1	18	229932	230687	229932T
	RK1	24	230482	230722	230482T
	RK1	36	230562	230802	230562T
	RK1	48	230642	230882	230642T
	RK3	18	229937	230692	229937T
	RK3	24	230522	230762	230522T
	RK3	36	230602	230842	230602T
	RK3	48	230682	230922	230682T

Actual Size 110P (1/4) (.265" dia. holes)	RK1	18	229933	230688	229933T
	RK1	24	230483	230723	230483T
	RK1	36	230563	230803	230563T
	RK1	48	230643	230883	230643T
	RK3	18	229938	230693	229938T
	RK3	24	230523	230763	230523T
	RK3	36	230603	230843	230603T
	RK3	48	230683	230923	230683T

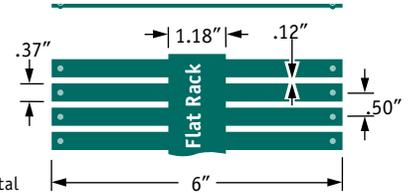
How to use Sequel 110P Series Pierced Racks



How to use Sequel 105D Dimpled Rack



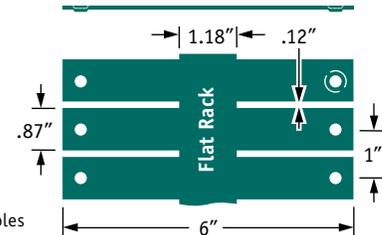
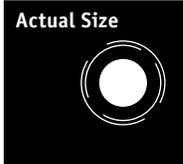
105D Dimpled Rack



- .12" diameter dimples
- 48" rack has 192 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
105D (Flat Rack)	RK1	24	228500	228600	228500T
	RK1	36	228501	228601	228501T
	RK1	48	228502	228602	228502T
	RK3	24	228503	228603	228503T
	RK3	36	228504	228604	228504T
	RK3	48	228505	228605	228505T

109DP Dimpled & Pierced Rack

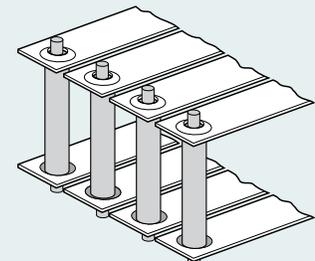


- .44" dimples with .25" holes
- 48" rack has 96 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
109DP (Flat Rack)	RK1	24	229480	229720	229480T
	RK1	36	229560	229800	229560T
	RK1	48	229640	229880	229640T
	RK3	24	229520	229760	229520T
	RK3	36	229600	229840	229600T
	RK3	48	229680	229920	229680T

Using a Sequel 109DP Dimpled & Pierced Rack

The 109DP Rack is ideal for racking rods that have pins at the end that cannot have rack marks on them. Dimples in the rack allow it to hold the part without touching the end of the pin.

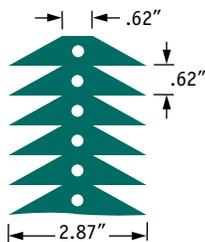


167-3R Pointed Rack



Actual Size

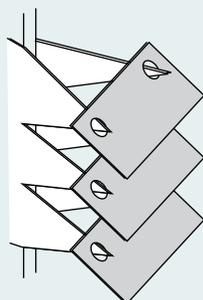
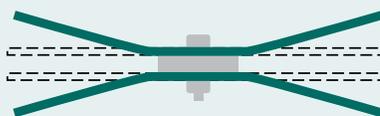
- Sharp tips
- 36" rack has 118 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.050)	6061 AL (.063)	C.P. TI (.050)
167-3R (Flat Rack)	RK9	24	276920	277160	276920T
	RK9	30	276940	277180	276940T
	RK9	36	277000	277240	277000T

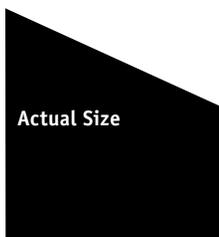
How to use Sequel 167-3R or 167-6R Racks

Bolt a Sequel Model 167-3R or 167-6R Pointed Rack on each side of a spine and spread the fingers apart to accommodate the part being racked.

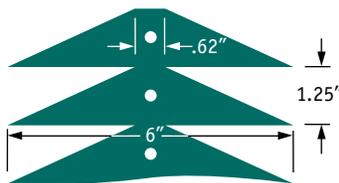


167-6R Pointed Rack Series

- Sharp tips
- 36" rack has 76 fingers total

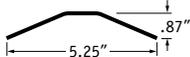


Actual Size



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.050)	6061 AL (.063)	C.P. TI (.050)
167-6R (Flat Rack)	RK9	24	279320	279560	279320T
	RK9	30	279380	279620	279380T
	RK9	36	279440	279680	279440T
	RK9	48	279500	279720	279500T

167-6R-026

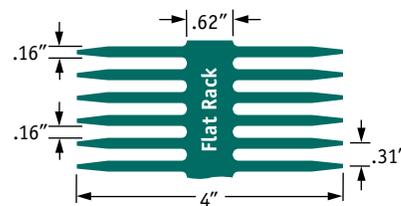


RK9	24	280320	280560	280320T
RK9	30	280380	280620	280380T
RK9	36	280440	280680	280440T
RK9	48	280500	280720	280500T

169 Pointed Rack Series

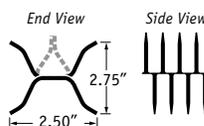
Actual Size

- .03" tips
- 36" rack has 224 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.050)	C.P. TI (.032)
169 (Flat Rack)	RK1	24	281720	281720T
	RK1	36	281840	281840T
	RK3	24	281740	281740T
	RK3	36	281860	281860T
	RK5	24	281760	281760T
	RK5	36	281880	281880T
	RK8	24	281820	281820T
	RK8	36	281940	281940T
	RK1	24	284160	284160T
	RK1	36	284280	284280T
	RK3	24	284180	284180T
	RK3	36	284300	284300T
RK5	24	284200	284200T	
RK5	36	284320	284320T	
RK7	24	284240	284240T	
RK7	36	284360	284360T	
RK8	24	284260	284260T	
RK8	36	284380	284380T	

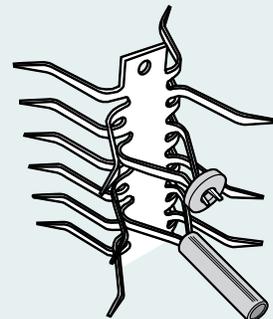
169-011



How to use Sequel 169-011 or 169-012 Racks

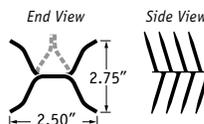
The Model 169-011 (also referred to as a "Small Utility Rack") works well for racking small parts. Simply squeeze the tips together to fit inside the part.

A typical 169-011 Rack setup would consist of either a Model 478H Hook bolted to the top of the Rack or when additional rigidity is required, the Rack should be bolted to a Model 478A Pierced Spine.

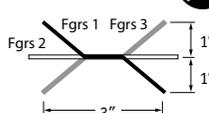


RK1	24	286600	286600T
RK1	36	286720	286720T
RK3	24	286620	286620T
RK3	36	286740	286740T
RK5	24	286640	286640T
RK5	36	286760	286760T
RK7	24	286680	286680T
RK7	36	286800	286800T
RK8	24	286700	286700T
RK8	36	286820	286820T

169-012



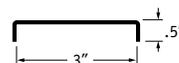
169-0134 NEW Form



RK1	24	287240	287240T
RK1	36	287280	287280T
RK3	24	287360	287260T
RK3	36	287300	287300T

Use two of these racks back-to-back or one on each side of spine, then spread the fingers apart to hold the part.

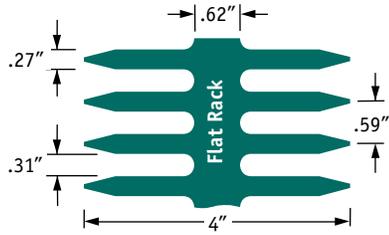
169-0164



RK1	24	287340	287340T
RK1	36	287460	287460T
RK3	24	287360	287360T
RK3	36	287480	287480T

170 Pointed Rack Series

Actual Size

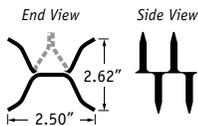


- .06" tips
- 36" rack has 118 fingers total

170
(Flat Rack)

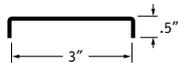
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.050)	C.P. TI (.032)
RK1		24	289040	289040T
RK1		36	289160	289160T
RK3	24	289060	289060	289060T
RK3	36	289180	289180	289180T
RK5	24	289080	289080	289080T
RK5	36	289200	289200	289200T
RK6		24	289100	289100T
RK6		36	289220	289220T
RK8		24	289140	289140T
RK8		36	289260	289260T

170-022



RK1		24	291840	291840T
RK1		36	291960	291960T
RK3	24	291860	291860	291860T
RK3	36	291980	291980	291980T
RK5	24	291880	291880	291880T
RK5	36	292000	292000	292000T
RK6		24	291900	291900T
RK6		36	292020	292020T
RK8		24	291940	291940T
RK8		36	292060	292060T

170-0164

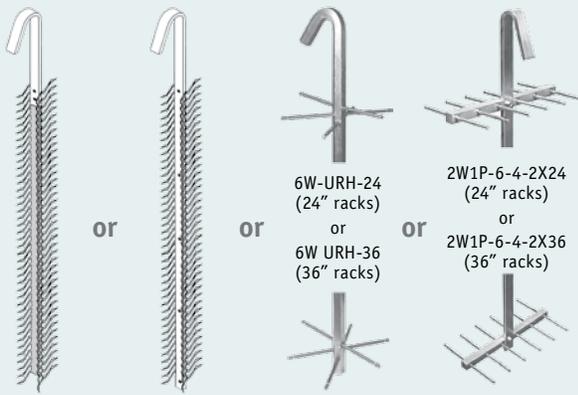


RK1		24	289340	289340T
RK1		36	289460	289460T
RK3	24	289360	289360	289360T
RK3	36	289480	289480	289480T

Racking options for 169 or 170 Series Racks

For single-rack installations, bolt a Model 478H Hook (page F7) or Model 478A Spine (page F3) to the rack.

For multiple rack applications use either of the Sequel Utility Rack Holders. Available in 6 rack or 12 rack versions (page D5), the URH allows the rack to be easily snapped onto pins at the top and bottom. Order Racks with the RK5 Hole Style.



Bolt a Model 478H Straight Hook to top of rack (order rack with RK8 Hole Style)

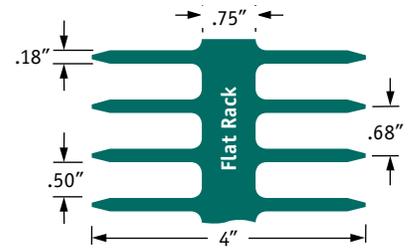
Bolt a Model 478A Spine to the rack (order rack with RK3 Hole Style)

Snap racks to 6-Way Utility Rack Holder (order rack with RK5 Hole Style)

Snap racks to 12-Way Utility Rack Holder (order rack with RK5 Hole Style)

171 Pointed Rack Series

Actual Size

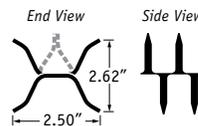


- .06" tips
- 36" rack has 106 fingers total

171
(Flat Rack)

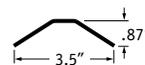
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.060)	C.P. TI (.050)
RK1		24	294640	294640T
RK1		30	294700	294700T
RK1		36	294760	294760T
RK1		48	294820	294820T
RK3	24	294660	294660	294660T
RK3	30	294720	294720	294720T
RK3	36	294780	294780	294780T
RK3	48	294840	294840	294840T
RK9		24	294680	294680T
RK9		30	294740	294740T
RK9		36	294800	294800T
RK9		48	294860	294860T

171-022



RK1		24	297900	297900T
RK1		36	297960	297960T
RK1		48	298020	298020T
RK3	24	297920	297920	297960T
RK3	36	297980	297980	297980T
RK3	48	298040	298040	298040T
RK9		24	297940	297940T
RK9		36	298000	298000T
RK9		48	298060	298060T

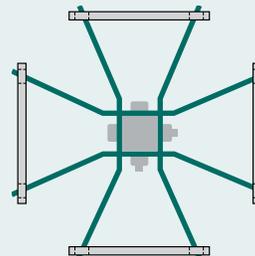
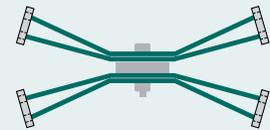
171-026



RK1		24	296840	296840T
RK1		30	296900	296900T
RK1		36	296960	296960T
RK1		48	297020	297020T
RK3	24	296860	296860	296860T
RK3	30	296920	296920	296920T
RK3	36	296980	296980	296980T
RK3	48	297040	297040	297040T
RK9		24	296880	296880T
RK9		30	296940	296940T
RK9		36	297000	297000T
RK9		48	297060	297060T

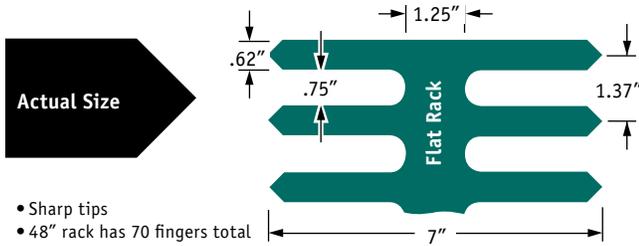
Using 171-026 Racks for parts with holes

Bolt two Racks on each side of a spine as shown in this illustration. Use a pair of rack fingers from the same side to hold the part, spreading the fingers apart as needed to hold the part securely.



Bolt a rack on opposite sides of a 475A spine as shown here. Bolt two more racks one hole down on the other two sides. Use a pair of rack fingers from opposite sides to hold the part, spreading the fingers apart as needed to hold the part securely.

193 Pointed Rack Series



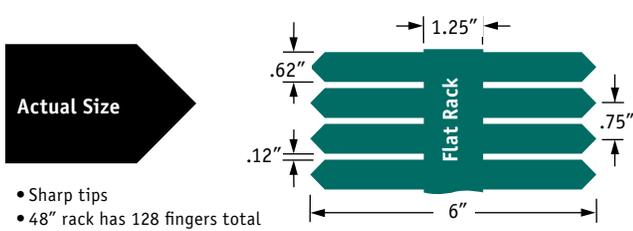
- Sharp tips
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
193 (Flat Rack)	RK1	18	394100	394180	394100T
	RK1	24	394120	394200	394120T
	RK1	36	394140	394220	394140T
	RK1	48	394160	394240	394160T
	RK3	18	394110	394190	394110T
	RK3	24	394130	394210	394130T
	RK3	36	394150	394230	394150T
	RK3	48	394170	394250	394170T

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
193-09	RK1	18	394300	394380	394300T
	RK1	24	394320	394400	394320T
	RK1	36	394340	394420	394340T
	RK1	48	394360	394440	394360T
	RK3	18	394310	394390	394310T
	RK3	24	394330	394410	394330T
	RK3	36	394350	394430	394350T
	RK3	48	394370	394450	394370T

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
193-010	RK1	18	394500	394580	394500T
	RK1	24	394520	394600	394520T
	RK1	36	394540	394620	394540T
	RK1	48	394560	394640	394560T
	RK3	18	394510	394590	394510T
	RK3	24	394530	394610	394530T
	RK3	36	394550	394630	394550T
	RK3	48	394570	394650	394570T

194 Pointed Rack Series

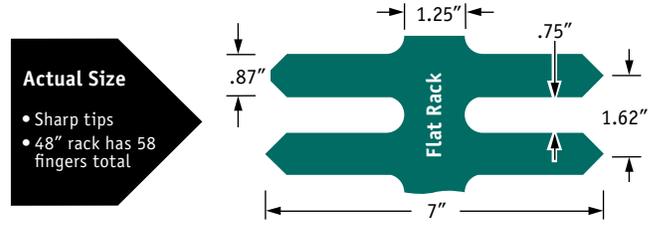


- Sharp tips
- 48" rack has 128 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
194 (Flat Rack)	RK1	18	396680	396825	396680T
	RK1	24	396720	396840	396720T
	RK1	36	396760	396880	396760T
	RK1	48	396800	396920	396800T
	RK3	18	396700	396830	396700T
	RK3	24	396740	396860	396740T
	RK3	36	396780	396900	396780T
	RK3	48	396820	396940	396820T

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
194-015	RK1	12	397000	397200	397000T
	RK1	18	397040	397240	397040T
	RK1	24	397080	397280	397080T
	RK1	36	397120	397320	397120T
	RK1	48	397160	397360	397160T
	RK3	12	397020	397220	397020T
	RK3	18	397060	397260	397060T
	RK3	24	397100	397300	397100T
	RK3	36	397140	397340	397140T
	RK3	48	397180	397380	397180T

23087P Pointed Rack Series

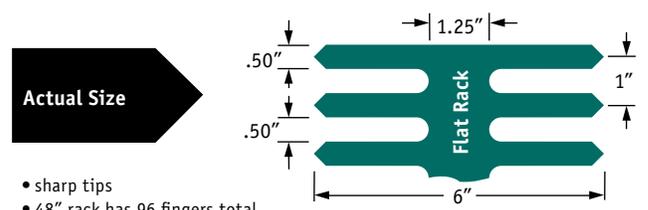


- Sharp tips
- 48" rack has 58 fingers total

Model	HOLE (Pg. C2)	L (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23087P (Flat Rack)	RK1	24	129800	130040	130280	129800T
	RK1	36	129880	130120	130360	129880T
	RK1	48	129960	130200	130440	129960T
	RK3	24	128840	130080	130320	128840T
	RK3	36	128920	130160	130400	128920T
	RK3	48	129000	130240	130480	129000T
	RK1	24	130500	130740	130980	130500T
	RK1	36	130580	130820	131060	130580T
	RK1	48	130660	130900	131140	130660T
	RK3	24	130540	130780	131020	130540T
RK3	36	130620	130860	131100	130620T	
RK3	48	130700	130940	131180	130700T	

Model	HOLE (Pg. C2)	L (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23087P-09	RK1	18	130500	130740	130980	130500T
	RK1	24	130580	130820	131060	130580T
	RK1	36	130660	130900	131140	130660T
	RK3	18	130540	130780	131020	130540T
	RK3	24	130620	130860	131100	130620T
	RK3	36	130700	130940	131180	130700T

300P Pointed Rack Series



- sharp tips
- 48" rack has 96 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
300P (Flat Rack)	RK1	24	456120	456360	456120T
	RK1	36	456200	456440	456200T
	RK1	48	456280	456520	456280T
	RK3	24	456160	456400	456160T
	RK3	36	456240	456480	456240T
	RK3	48	456320	456560	456320T

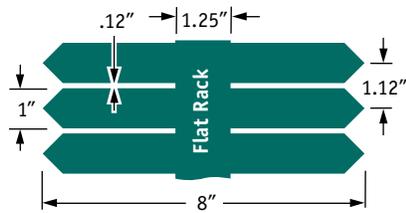
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
300P-010	RK1	24	456600	456840	456600T
	RK1	36	456680	456920	456680T
	RK1	48	456760	457000	456760T
	RK3	24	456640	456880	456640T
	RK3	36	456720	456960	456720T
	RK3	48	456800	457040	456800T

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
300P-015	RK1	24	457080	457320	457080T
	RK1	36	457160	457400	457160T
	RK1	48	457240	457480	457240T
	RK3	24	457120	457360	457120T
	RK3	36	457200	457440	457200T
	RK3	48	457280	457520	457280T

307 Pointed Rack Series

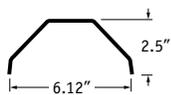
Actual Size

- Sharp tips
- 48" rack has 86 fingers total

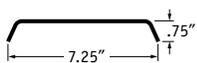


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
307 (Flat Rack)	RK1	18	442560	442805	442560T
	RK1	24	442600	442840	442600T
	RK1	36	442680	442920	442680T
	RK1	48	442760	443000	442760T
	RK3	18	442590	442810	442590T
	RK3	24	442640	442880	442640T
	RK3	36	442720	442960	442720T
	RK3	48	442800	443040	442800T

307-010



307-015

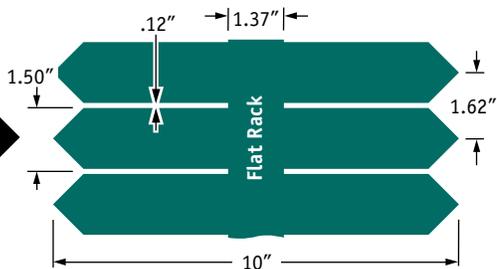


RK1	18	446800	446960	446800T
RK1	24	446840	447000	446840T
RK1	36	446880	447040	446880T
RK1	48	446920	447080	446920T
RK3	18	446820	446980	446820T
RK3	24	446860	447020	446860T
RK3	36	446900	447060	446900T
RK3	48	446940	447100	446940T
RK1	18	445800	445960	445800T
RK1	24	445840	446000	445840T
RK1	36	445880	446040	445880T
RK1	48	445920	446080	445920T
RK3	18	445820	445980	445820T
RK3	24	445860	446020	445860T
RK3	36	445900	446060	445900T
RK3	48	445940	446100	445940T

313 Pointed Rack Series

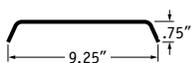
Actual Size

- Sharp tips
- 48" rack has 58 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
313 (Flat Rack)	RK1	18	478020	478180	478020T
	RK1	24	478060	478220	478060T
	RK1	36	478100	478260	478100T
	RK1	48	478140	478300	478140T
	RK3	18	478040	478200	478040T
	RK3	24	478080	478240	478080T
	RK3	36	478120	478280	478120T
	RK3	48	478160	478320	478160T

313-015

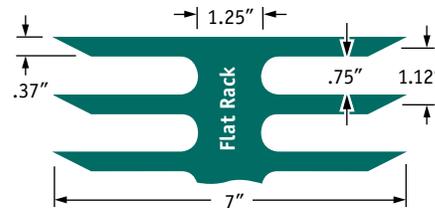


RK1	18	481080	481240	481080T
RK1	24	481120	481280	481120T
RK1	36	481160	481320	481160T
RK1	48	481200	481360	481200T
RK3	18	481100	481260	481100T
RK3	24	481140	481300	481140T
RK3	36	481180	481340	481180T
RK3	48	481220	481380	481220T

185037 Pointed Rack

Actual Size

- Sharp tips
- 48" rack has 84 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	24	393440	393680	393440T	
RK1	36	393520	393760	393520T	
RK1	48	393600	393840	393600T	
RK3	24	393480	393720	393480T	
RK3	36	393560	393800	393560T	
RK3	48	393640	393880	393640T	

185037 (Flat Rack)

✓ Racking options for 185037, 185062 or 186062

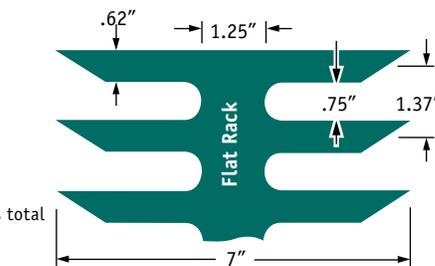
Attach a Model 185037, 185062 or 186062 Pointed Rack on each side of a spine and spread the fingers apart to desired width to accommodate the part being racked.

Order the rack sections pierced with assembly holes (RK3) and fasten it to our Model 485A or 488A Pierced Spine (see pages F3 and F4).

185062 Pointed Rack

Actual Size

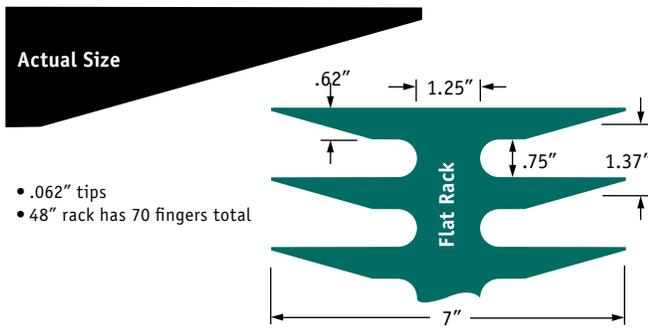
- Sharp tips
- 48" rack has 70 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	24	395040	395280	395040T	
RK1	36	395120	395360	395120T	
RK1	48	395200	395440	395200T	
RK3	24	395080	395320	395080T	
RK3	36	395160	395400	395160T	
RK3	48	395240	395480	395240T	

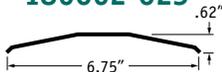
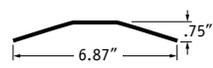
185062 (Flat Rack)

186062 Pointed Rack Series

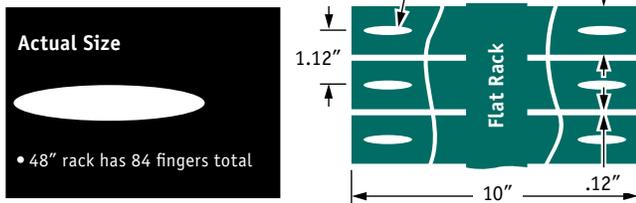


- .062" tips
- 48" rack has 70 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
186062 (Flat Rack)	RK1	24	395500	395620	395500T
	RK1	36	395540	395660	395540T
	RK1	48	395580	395700	395580T
	RK3	24	395520	395640	395520T
	RK3	36	395560	395680	395560T
	RK3	48	395600	395720	395600T
186062-014	RK1	24	395740	395860	395740T
	RK1	36	395780	395900	395780T
	RK1	48	395820	395940	395820T
	RK3	24	395760	395880	395760T
	RK3	36	395800	395920	395800T
	RK3	48	395840	395960	395840T
186062-025	RK1	24	396040	396160	396040T
	RK1	36	396080	396200	396080T
	RK1	48	396120	396240	396120T
	RK3	24	396060	396180	396060T
	RK3	36	396100	396220	396100T
	RK3	48	396140	396260	396140T



112 Slotted Rack Series



- 48" rack has 84 fingers total

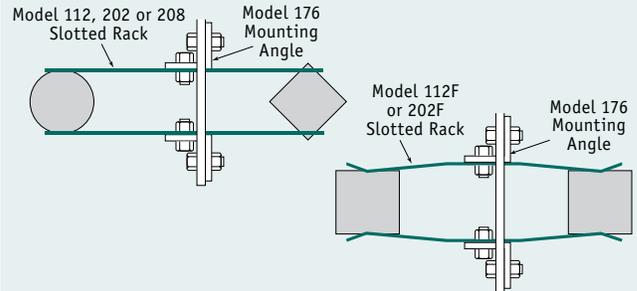
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)	
112 (Flat Rack)	RK1	12	238480	238680	238480T	
	RK1	18	238520	238720	238520T	
	RK1	24	238560	238760	238560T	
	RK1	36	238600	238800	238600T	
	RK1	48	238640	238840	238640T	
	RK3	12	238500	238700	238500T	
	RK3	18	238540	238740	238540T	
	RK3	24	238580	238780	238580T	
	RK3	36	238620	238820	238620T	
	RK3	48	238660	238860	238660T	
	112F	RK1	12	238481	238681	238481T
		RK1	18	238521	238721	238521T
RK1		24	238561	238761	238561T	
RK1		36	238601	238801	238601T	
RK1		48	238641	238841	238641T	
RK3		12	238501	238701	238501T	
RK3		18	238541	238741	238541T	
RK3		24	238581	238781	238581T	
RK3		36	238621	238821	238621T	
RK3		48	238661	238861	238661T	



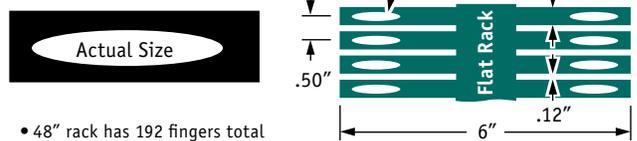
Using the Sequel 112 and 202 Series Racks

Sometimes referred to as "Coin Racks", the 112, 202 and 208 Series Racks are a great solution for racking thin, round parts. The elongated shape of the slot helps prevent twisting of the parts.

They also work very well with smaller panels. If the part is square turn the part so that opposing corners fit into the slots. If the part is rectangular in shape order either a 112F or 202F which has a bend in the center of the slot allowing the part to be placed flat side down.



202 Slotted Rack Series

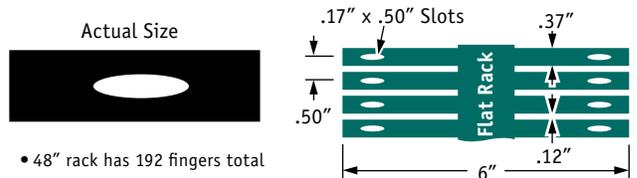


- 48" rack has 192 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
202 (Flat Rack)	RK1	18	513720	513920	513720T
	RK1	24	513760	513960	513760T
	RK1	36	513800	514000	513800T
	RK1	48	513840	514040	513840T
	RK3	18	513740	513940	513740T
	RK3	24	513780	513980	513780T
	RK3	36	513820	514020	513820T
	RK3	48	513860	514060	513860T
	RK1	18	515080	515280	515080T
	RK1	24	515120	515320	515120T
	RK1	36	515160	515360	515160T
	RK1	48	515200	515400	515200T
202F	RK3	18	515100	515300	515100T
	RK3	24	515140	515340	515140T
	RK3	36	515180	515380	515180T
	RK3	48	515220	515420	515220T



208 Slotted Rack Series

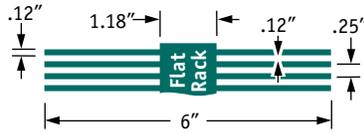


- 48" rack has 192 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
208 (Flat Rack)	RK1	24	515460	515510	515460T
	RK1	36	515470	515520	515470T
	RK1	48	515480	515530	515480T
	RK3	24	515465	515515	515465T
	RK3	36	515475	515525	515475T
	RK3	48	515485	515535	515485T

101 Square Rack

Actual Size

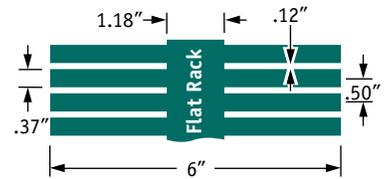


• 48" rack has 384 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
101 (Flat Rack)	RK1	24	208080	208320	NA
	RK1	36	208160	208400	NA
	RK1	48	208240	208480	NA
	RK3	24	208120	208360	NA
	RK3	36	208200	208440	NA
	RK3	48	208280	208520	NA

105 Square Rack Series

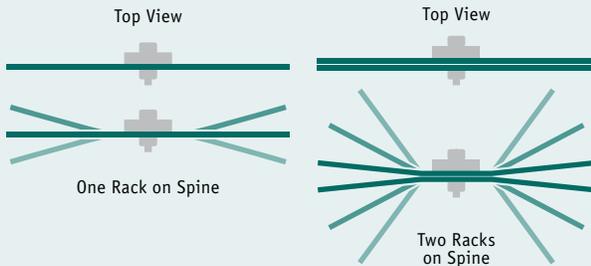
Actual Size



• 48" rack has 192 fingers total

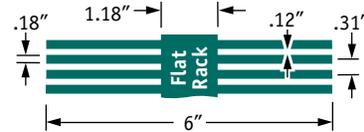
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
105 (Flat Rack)	RK1	24	222480	222720	222480T
	RK1	36	222560	222800	222560T
	RK1	48	222640	222880	222640T
	RK3	24	222520	222760	222520T
	RK3	36	222600	222840	222600T
	RK3	48	222680	222920	222680T

Racking options for 101, 102 or 103 Racks



102 Square Rack

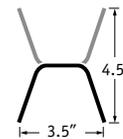
Actual Size



• 48" rack has 306 fingers total

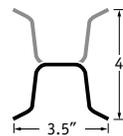
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
102 (Flat Rack)	RK1	24	211280	211520	211280T
	RK1	36	211360	211600	211360T
	RK1	48	211440	211680	211440T
	RK3	24	211320	211560	211320T
	RK3	36	211400	211640	211400T
	RK3	48	211480	211720	211480T

105-01



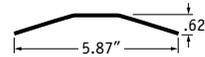
RK1	24	225680	225800	225680T
RK1	36	225720	225840	225720T
RK1	48	225760	225880	225760T
RK3	24	225700	225820	225700T
RK3	36	225740	225860	225740T
RK3	48	225780	225900	225780T

105-02



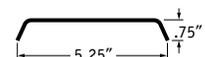
RK1	24	228080	228200	228080T
RK1	36	228120	228240	228120T
RK1	48	228160	228280	228160T
RK3	24	228100	228220	228100T
RK3	36	228140	228260	228140T
RK3	48	228180	228300	228180T

105-014



RK1	24	228420	228450	228420T
RK1	36	228430	228460	228430T
RK1	48	228440	228470	228440T
RK3	24	228425	228455	228425T
RK3	36	228435	228465	228435T
RK3	48	228445	228475	228445T

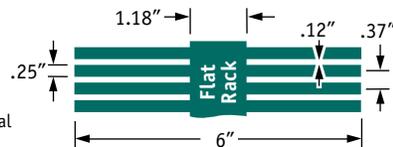
105-015



RK1	24	228190	228400	228190T
RK1	36	228191	228401	228191T
RK1	48	228192	228402	228192T
RK3	24	228193	228403	228193T
RK3	36	228194	228404	228194T
RK3	48	228195	228405	228195T

103 Square Rack

Actual Size

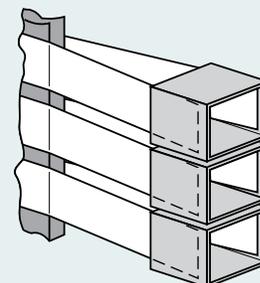


• 48" rack has 262 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
103 (Flat Rack)	RK1	24	214480	214720	214480T
	RK1	36	214560	214800	214560T
	RK1	48	214640	214880	214640T
	RK3	24	214520	214760	214520T
	RK3	36	214600	214840	214600T
	RK3	48	214680	214920	214680T

Racking options for 105, 110, 111, or 113 Racks

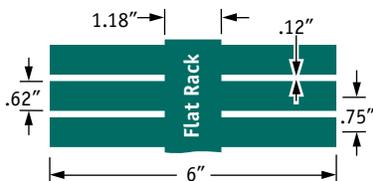
Fasten a rack section to each side of a spine as shown and bend the fingers to suit the part being racked.



110 Square Rack Series

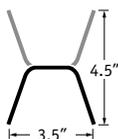
Actual Size

- 48" rack has 128 fingers total



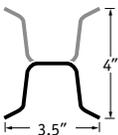
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
110 (Flat Rack)	RK1	24	230480	230720	230480T
	RK1	36	230560	230800	230560T
	RK1	48	230640	230880	230640T
	RK3	24	230520	230760	230520T
	RK3	36	230600	230840	230600T
	RK3	48	230680	230920	230680T

110-01



RK1	24	233680	233800	233680T
RK1	36	233720	233840	233720T
RK1	48	233760	233880	233760T
RK3	24	233700	233820	233700T
RK3	36	233740	233860	233740T
RK3	48	233780	233900	233780T

110-02

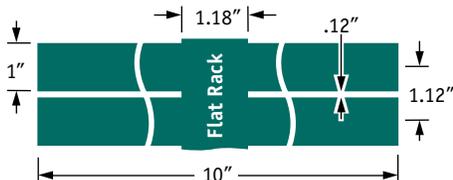


RK1	24	236080	236200	236080T
RK1	36	236120	236240	236120T
RK1	48	236160	236280	236160T
RK3	24	236100	236220	236100T
RK3	36	236140	236260	236140T
RK3	48	236180	236300	236180T

111 Square Rack

Actual Size

- 48" rack has 84 fingers total

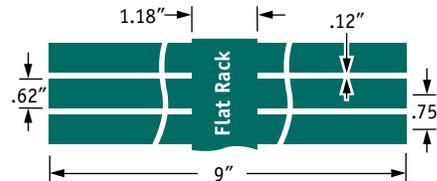


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
111 (Flat Rack)	RK1	18	237520	237720	237520T
	RK1	24	237560	237760	237560T
	RK1	36	237600	237800	237600T
	RK1	48	237640	237840	237640T
	RK3	18	237540	237740	237540T
	RK3	24	237580	237780	237580T
	RK3	36	237620	237820	237620T
	RK3	48	237660	237860	237660T

113 Square Rack

Actual Size

- 48" rack has 126 fingers total

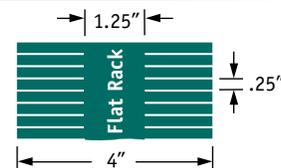


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
113 (Flat Rack)	RK1	24	239840	240080	239840T
	RK1	36	239920	240160	239920T
	RK1	48	240000	240240	240000T
	RK3	24	239880	240120	239880T
	RK3	36	239960	240200	239960T
	RK3	48	240040	240280	240040T

147 Square Rack

Actual Size

- Sheared cut between fingers
- 48" rack has 384 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
147 (Flat Rack)	RK1	24	245320	245440	245320T
	RK1	36	245360	245480	245360T
	RK1	48	245400	245520	245400T
	RK3	24	245340	245460	245340T
	RK3	36	245380	245500	245380T
	RK3	48	245420	245560	245420T

How to use the Sequel 147 and 148 Racks

The shear cut between the fingers on these racks allow the racking of small parts.

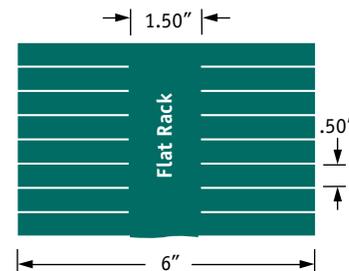
Fasten the rack to a spine, separate the fingers, insert the part and release the finger to hold the part under tension.



148 Square Rack

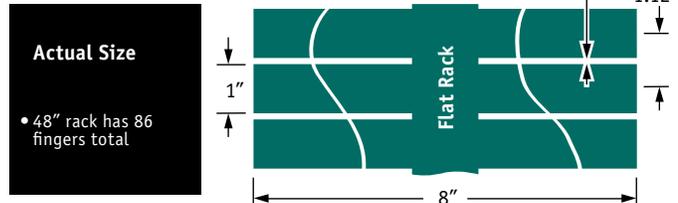
Actual Size

- Sheared cut between fingers
- 48" rack has 192 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
148 (Flat Rack)	RK1	24	247040	247180	247040T
	RK1	36	247080	247220	247080T
	RK1	48	247120	247260	247120T
	RK3	24	247060	247200	247060T
	RK3	36	247100	247240	247100T
	RK3	48	247140	247280	247140T

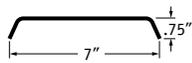
306 Square Rack Series



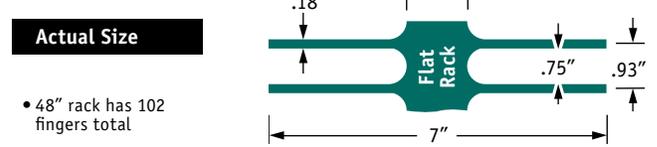
Actual Size

• 48" rack has 86 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
306 (Flat Rack)	RK1	24	436782	436960	436782T
	RK1	36	436800	437040	436800T
	RK1	48	436880	437120	436880T
	RK3	24	436784	437000	436784T
	RK3	36	436840	437080	436840T
	RK3	48	436920	437160	436920T
306-015	RK1	24	439960	440120	439960T
	RK1	36	440000	440160	440000T
	RK1	48	440040	440200	440040T
	RK3	24	439980	440140	439980T
	RK3	36	440020	440180	440020T
	RK3	48	440060	440220	440060T



23018 Square Rack



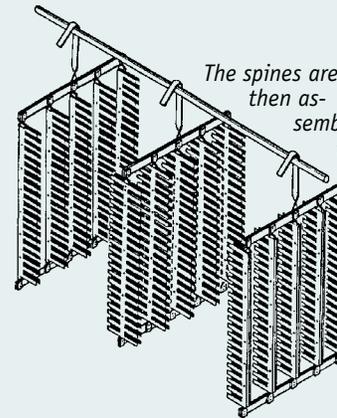
Actual Size

• 48" rack has 102 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23018 (Flat Rack)	RK1	24	112000	112240	112480	112000T
	RK1	36	112080	112320	112560	112080T
	RK1	48	112160	112400	112640	112160T
 Half Rack Available.	RK3	24	112040	112280	112520	112040T
	RK3	36	112120	112360	112600	112120T
	RK3	48	112200	112440	112680	112200T

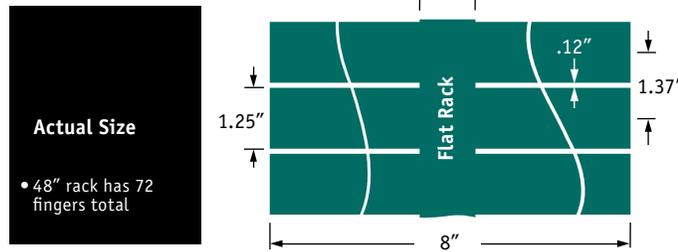
✓ Racking tubes using Sequel 23XXX Series Racks

This typical assembly uses Rack Sections in pairs, one on each side of a spine.



The spines are then assembled with a Cross Member at the top and the bottom, to form a rigid assembly. For long tubes, use an assembly as shown, with full rack sections in the center and half rack sections on each end.

311 Square Rack



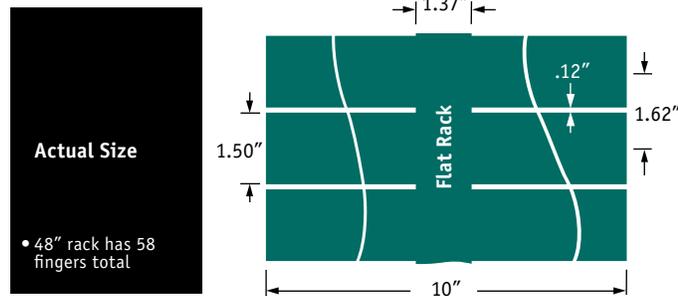
Actual Size

• 48" rack has 72 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
311 (Flat Rack)	RK1	24	462060*	462220*	462060T*
	RK1	36	462100	462260	462100T
	RK1	48	462140	462300	462140T
	RK3	24	462080*	462240*	462080T*
	RK3	36	462120	462280	462120T
	RK3	48	462160	462320	462160T

*One end of 24" rack has 1/2 wide finger

312 Square Rack

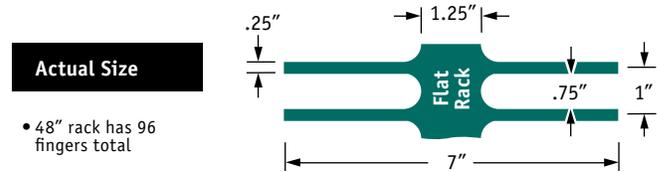


Actual Size

• 48" rack has 58 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
312 (Flat Rack)	RK1	36	472080	472320	472080T
	RK1	48	472160	472400	472160T
	RK3	36	472120	472360	472120T
	RK3	48	472200	472440	472200T

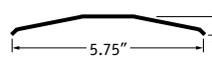
23025 Square Rack



Actual Size

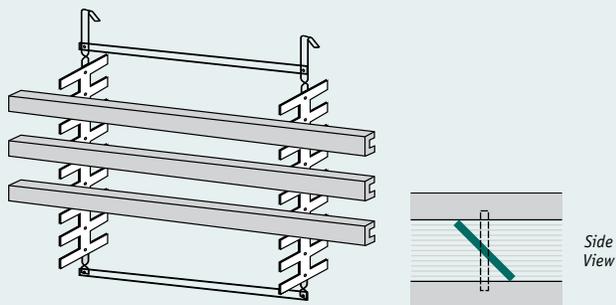
• 48" rack has 96 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23025 (Flat Rack)	RK1	24	112800	113040	113280	112800T
	RK1	36	112880	113120	113360	112880T
	RK1	48	112960	113200	113440	112960T
 Half Rack Available.	RK3	24	112840	113080	113320	112840T
	RK3	36	112920	113160	113400	112920T
	RK3	48	113000	113240	113480	113000T
23025-025 (NEW Form)	RK1	24	113495	113525	Call	113495T
	RK1	36	113505	113535	Call	113505T
	RK1	48	113515	113545	Call	113515T
	RK3	24	113490	113530	Call	113490T
	RK3	36	113510	113540	Call	113510T
	RK3	48	113520	113550	Call	113520T

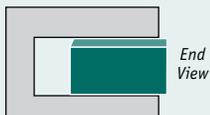


Racking channels using Sequel 23XXX Racks

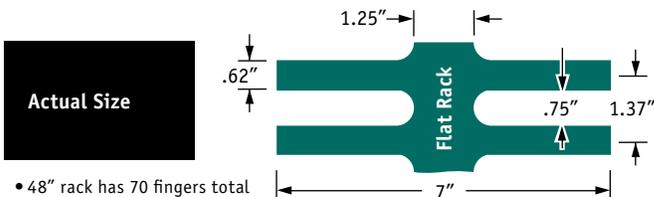
Order racks that have a finger width slightly larger than the opening of the part. Give each finger a slight twist before inserting it into the opening in the extrusion.



Shown are two views of the rack finger twisted and inserted into a part. Note the edges of the finger contacting the part under tension.



23062 Square Rack

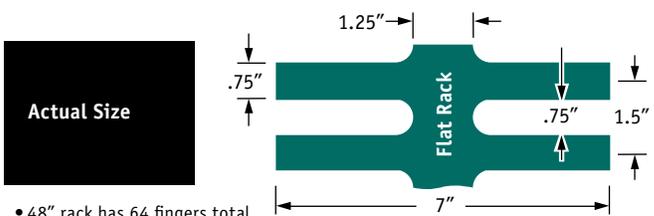


• 48" rack has 70 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23062 (Flat Rack)						
RK1	24	122400	122640	122880	122400T	
RK1	36	122480	122720	122960	122480T	
RK1	48	122560	122800	123040	122560T	
RK3	24	122440	122680	122920	122440T	
RK3	36	122520	122760	123000	122520T	
RK3	48	122600	122840	123080	122600T	

Half Rack Available.

23075 Square Rack

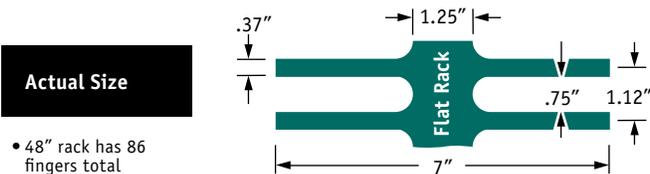


• 48" rack has 64 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23075 (Flat Rack)						
RK1	24	125600	125840	126080	125600T	
RK1	36	125680	125920	126160	125680T	
RK1	48	125760	126000	126240	125760T	
RK3	24	125640	125880	126120	125640T	
RK3	36	125720	125960	126200	125720T	
RK3	48	125800	126040	126280	125800T	

Half Rack Available.

23037 Square Rack

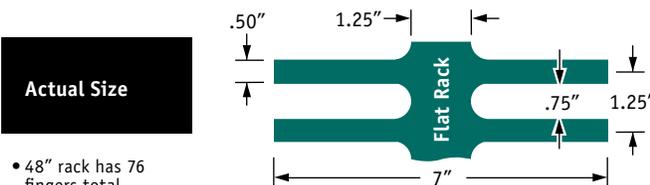


• 48" rack has 86 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23037 (Flat Rack)						
RK1	24	116000	116240	116480	116000T	
RK1	36	116080	116320	116560	116080T	
RK1	48	116160	116400	116640	116160T	
RK3	24	116040	116280	116520	116040T	
RK3	36	116120	116360	116600	116120T	
RK3	48	116200	116440	116680	116200T	

Half Rack Available.

23050 Square Rack

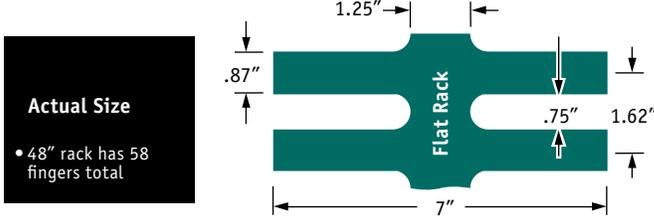


• 48" rack has 76 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23050 (Flat Rack)						
RK1	24	119200	119440	119680	119200T	
RK1	36	119280	119520	119760	119280T	
RK1	48	119360	119600	119840	119360T	
RK3	24	119240	119480	119720	119240T	
RK3	36	119320	119560	119800	119320T	
RK3	48	119400	119640	119880	119400T	

Half Rack Available.

23087 Square Rack



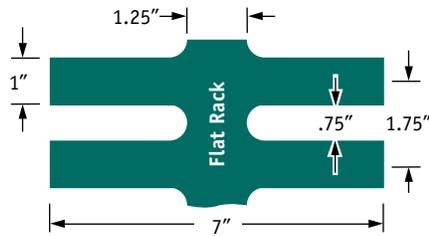
• 48" rack has 58 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23087 (Flat Rack)						
RK1	24	128800	129040	129280	128800T	
RK1	36	128880	129120	129360	128880T	
RK1	48	128960	129200	129440	128960T	
RK3	24	128840	129080	129320	128840T	
RK3	36	128920	129160	129400	128920T	
RK3	48	129000	129240	129480	129000T	

Half Rack Available.

23100 Square Rack

Actual Size
 • 48" rack has 54 fingers total

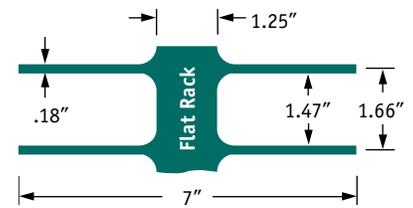


Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23100 (Flat Rack)						
RK1	24	132000	132240	132480	132000T	
RK1	36	132080	132320	132560	132080T	
RK1	48	132160	132400	132640	132160T	
RK3	24	132040	132280	132520	132040T	
RK3	36	132120	132360	132600	132120T	
RK3	48	132200	132440	132680	132200T	

23100
(Flat Rack)
 Half Rack Available.

184018 Square Rack

Actual Size
 • 48" rack has 58 fingers total

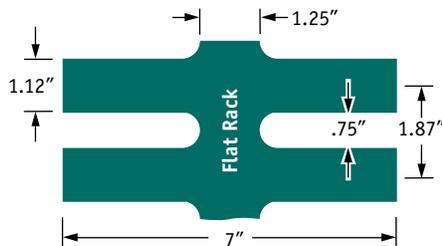


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184018 (Flat Rack)					
RK1	24	346280	346520	346280T	
RK1	36	346360	346600	346360T	
RK1	48	346440	346680	346440T	
RK3	24	346320	346560	346320T	
RK3	36	346400	346640	346400T	
RK3	48	346480	346720	346480T	

184018
(Flat Rack)
 Half Rack Available.

23112 Square Rack

Actual Size
 • 48" rack has 52 fingers total

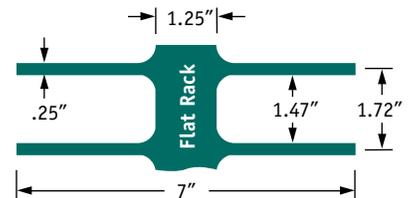


Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23112 (Flat Rack)						
RK1	24	135200	135440	135680	135200T	
RK1	36	135280	135520	135760	135280T	
RK1	48	135360	135600	135840	135360T	
RK3	24	135240	135480	135720	135240T	
RK3	36	135320	135560	135800	135320T	
RK3	48	135400	135640	135880	135400T	

23112
(Flat Rack)
 Half Rack Available.

184025 Square Rack

Actual Size
 • 48" rack has 56 fingers total

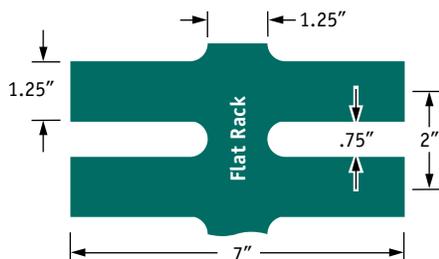


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184025 (Flat Rack)					
RK1	24	347280	347520	347280T	
RK1	36	347360	347600	347360T	
RK1	48	347440	347680	347440T	
RK3	24	347320	347560	347320T	
RK3	36	347400	347640	347400T	
RK3	48	347480	347720	347480T	

184025
(Flat Rack)
 Half Rack Available.

23125 Square Rack

Actual Size
 • 48" rack has 48 fingers total

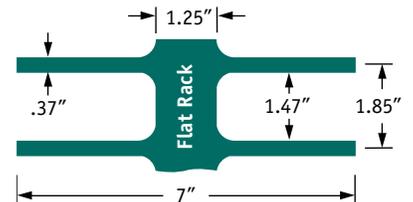


Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
23125 (Flat Rack)						
RK1	24	138400	138640	138880	138400T	
RK1	36	138480	138720	138960	138480T	
RK1	48	138560	138800	139040	138560T	
RK3	24	138440	138680	138920	138440T	
RK3	36	138520	138760	139000	138520T	
RK3	48	138600	138840	139080	138600T	

23125
(Flat Rack)
 Half Rack Available.

184037 Square Rack

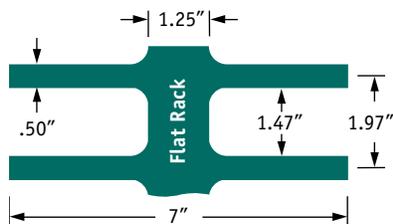
Actual Size
 • 48" rack has 52 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184037 (Flat Rack)					
RK1	24	350480	350720	350480T	
RK1	36	350560	350800	350560T	
RK1	48	350640	350880	350640T	
RK3	24	350520	350760	350520T	
RK3	36	350600	350840	350600T	
RK3	48	350680	350920	350680T	

184037
(Flat Rack)
 Half Rack Available.

184050 Square Rack



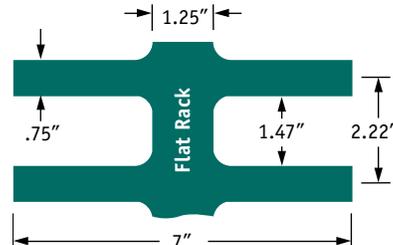
• 48" rack has 50 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184050 (Flat Rack)	RK1	24	353680	353920	353680T
	RK1	36	353760	354000	353760T
	RK1	48	353840	354080	353840T
	RK3	24	353720	353960	353720T
	RK3	36	353800	354040	353800T
	RK3	48	353880	354120	353880T



Half Rack Available.

184075 Square Rack



• 48" rack has 44 fingers total

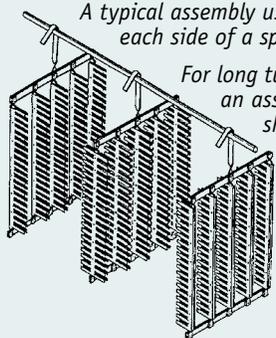
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184075 (Flat Rack)	RK1	24	360080	360320	360080T
	RK1	36	360160	360400	360160T
	RK1	48	360240	360480	360240T
	RK3	24	360120	360360	360120T
	RK3	36	360200	360440	360200T
	RK3	48	360280	360520	360280T



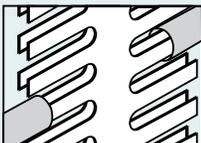
Half Rack Available.

Racking tubes using Sequel 184XXX Racks

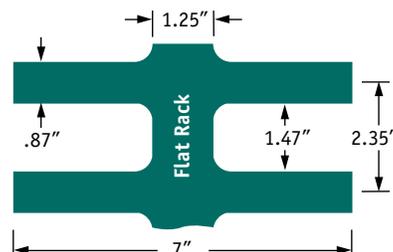
A typical assembly uses Rack Sections in pairs, one on each side of a spine.



For long tubes, use an assembly as shown, with full rack sections in the center and half rack sections on each end.



184087 Square Rack



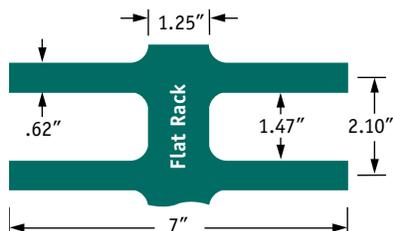
• 48" rack has 42 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184087 (Flat Rack)	RK1	24	363280	363520	363280T
	RK1	36	363360	363600	363360T
	RK1	48	363440	363680	363440T
	RK3	24	363320	363560	363320T
	RK3	36	363400	363640	363400T
	RK3	48	363480	363720	363480T



Half Rack Available.

184062 Square Rack



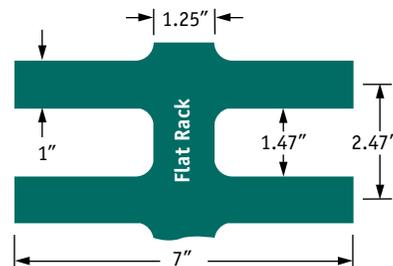
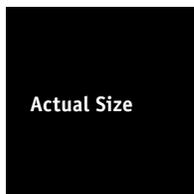
• 48" rack has 46 fingers total

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
184062 (Flat Rack)	RK1	24	356880	357120	356880T
	RK1	36	356960	357200	356960T
	RK1	48	357040	357280	357040T
	RK3	24	356920	357160	356920T
	RK3	36	357000	357240	357000T
	RK3	48	357080	357320	357080T



Half Rack Available.

184100 Square Rack



• 48" rack has 40 fingers total

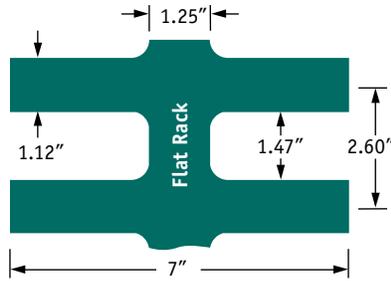
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184100 (Flat Rack)	RK1	24	366480	366720	366480T
	RK1	36	366560	366800	366560T
	RK1	48	366640	366880	366640T
	RK3	24	366520	366760	366520T
	RK3	36	366600	366840	366600T
	RK3	48	366680	366920	366680T



Half Rack Available.

184112 Square Rack

Actual Size
 • 48" rack has 38 fingers total

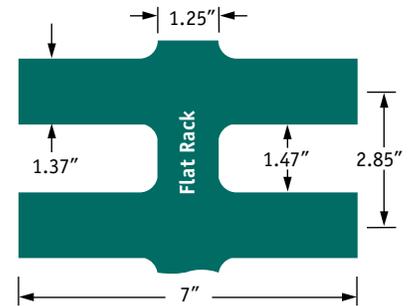


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184112 (Flat Rack)	RK1	24	369680	369920	369680T
	RK1	36	369760	370000	369760T
	RK1	48	369840	370080	369840T
	RK3	24	369720	369960	369720T
	RK3	36	369800	370040	369800T
	RK3	48	369880	370120	369880T

H R Half Rack Available.

184137 Square Rack

Actual Size
 • 48" rack has 34 fingers total

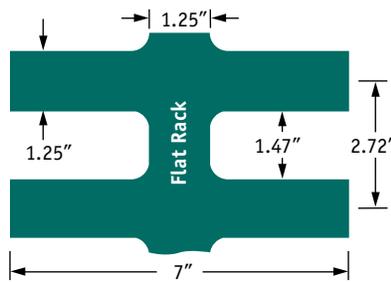


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184137 (Flat Rack)	RK1	24	376080	376320	376080T
	RK1	36	376160	376400	376160T
	RK1	48	376240	376480	376240T
	RK3	24	376120	376360	376120T
	RK3	36	376200	376440	376200T
	RK3	48	376280	376520	376280T

H R Half Rack Available.

184125 Square Rack

Actual Size
 • 48" rack has 36 fingers total

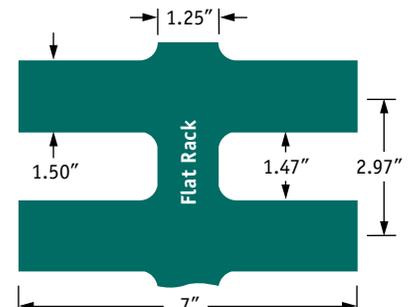


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184125 (Flat Rack)	RK1	24	372880	373120	372880T
	RK1	36	372960	373200	372960T
	RK1	48	373040	373280	373040T
	RK3	24	372920	373160	372920T
	RK3	36	373000	373240	373000T
	RK3	48	373080	373320	373080T

H R Half Rack Available.

184150 Square Rack

Actual Size
 • 48" rack has 32 fingers total

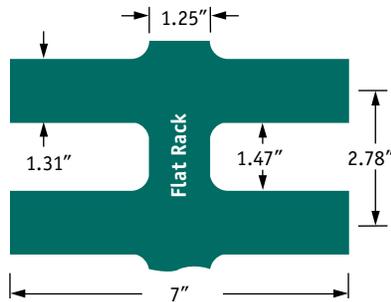


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184150 (Flat Rack)	RK1	24	379280	379520	379280T
	RK1	36	379360	379600	379360T
	RK1	48	379440	379680	379440T
	RK3	24	379320	379560	379320T
	RK3	36	379400	379640	379400T
	RK3	48	379480	379720	379480T

H R Half Rack Available.

184131 Square Rack

Actual Size
 • 48" rack has 34 fingers total

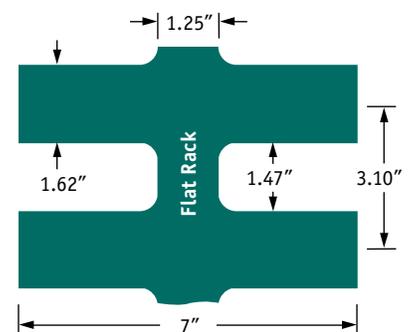


Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184131 (Flat Rack)	RK1	12	374820	375140	375460	374820T
	RK1	24	374900	375220	375540	374900T
	RK1	36	374980	375300	375620	374980T
	RK1	48	375060	375380	375700	375060T
	RK3	12	374860	375180	375500	374860T
	RK3	24	374940	375260	375580	374940T
	RK3	36	375020	375340	375660	375020T
	RK3	48	375100	375420	375740	375100T

H R Half Rack Available.

184162 Square Rack

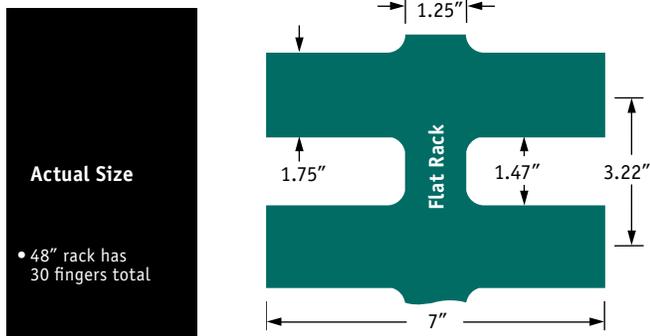
Actual Size
 • 48" rack has 30 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184162 (Flat Rack)	RK1	24	382480	382720	382480T
	RK1	36	382560	382800	382560T
	RK1	48	382640	382880	382640T
	RK3	24	382520	382760	382520T
	RK3	36	382600	382840	382600T
	RK3	48	382680	382920	382680T

H R Half Rack Available.

184175 Square Rack

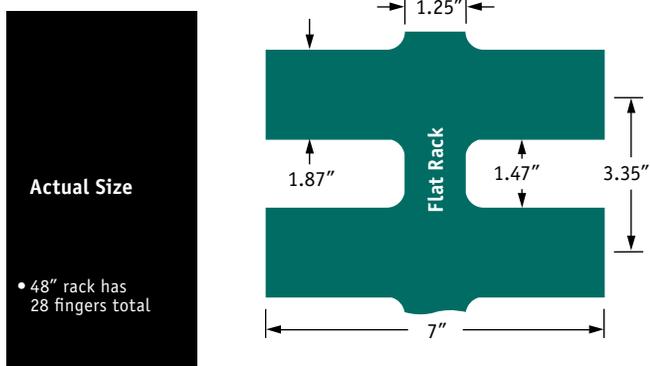


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184175 (Flat Rack)					
RK1	24	385680	385920	385680T	
RK1	36	385760	386000	385760T	
RK1	48	385840	386080	385840T	
RK3	24	385720	385960	385720T	
RK3	36	385800	386040	385800T	
RK3	48	385880	386120	385880T	

184175
(Flat Rack)

Half Rack Available.

184187 Square Rack



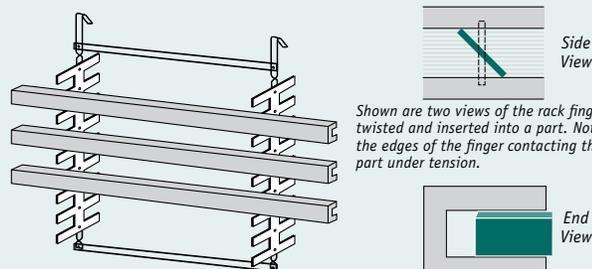
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.090)	C.P. TI (.050)
184187 (Flat Rack)					
RK1	24	388880	389120	388880T	
RK1	36	388960	389200	388960T	
RK1	48	389040	389280	389040T	
RK3	24	388920	389160	388920T	
RK3	36	389000	389240	389000T	
RK3	48	389080	389320	389080T	

184187
(Flat Rack)

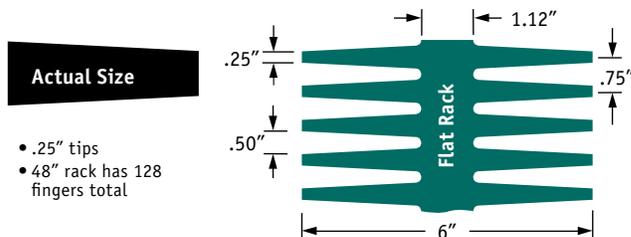
Half Rack Available.

Racking channels using Sequel 184XXX Racks

Order racks that have a finger width slightly larger than the opening of the part. Give each finger a slight twist before inserting it into the opening in the extrusion.

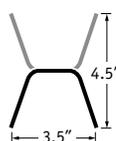


25 Tapered Rack Series



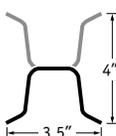
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
25 (Flat Rack)					
RK1	24	144800	145040	144800T	
RK1	36	144880	145120	144880T	
RK1	48	144960	145200	144960T	
RK3	24	144840	145080	144840T	
RK3	36	144920	145160	144920T	
RK3	48	145000	145240	145000T	

25-01



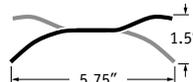
RK1	24	148000	148120	148000T
RK1	36	148040	148160	148040T
RK1	48	148080	148200	148080T
RK3	24	148020	148140	148020T
RK3	36	148060	148180	148060T
RK3	48	148100	148220	148100T

25-02



RK1	24	150400	150520	150400T
RK1	36	150440	150560	150440T
RK1	48	150480	150600	150480T
RK3	24	150420	150540	150420T
RK3	36	150460	150580	150460T
RK3	48	150500	150620	150500T

25-06



RK1	24	152800	152920	152800T
RK1	36	152840	152960	152840T
RK1	48	152880	153000	152880T
RK3	24	152820	152940	152820T
RK3	36	152860	152980	152860T
RK3	48	152900	153020	152900T

How to use Sequel 25-06 Tapered Racks



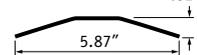
Multi-point contact can be made by using a pair of racks fastened one on each side of a spine.

25-07



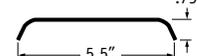
RK1	24	154000	154120	154000T
RK1	36	154040	154160	154040T
RK1	48	154080	154200	154080T
RK3	24	154020	154140	154020T
RK3	36	154060	154180	154060T
RK3	48	154100	154220	154100T

25-014



RK1	24	155200	155320	155200T
RK1	36	155240	155360	155240T
RK1	48	155280	155400	155280T
RK3	24	155220	155340	155220T
RK3	36	155260	155380	155260T
RK3	48	155300	155420	155300T

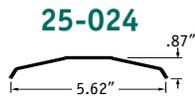
25-023



RK1	24	157600	157720	157600T
RK1	36	157640	157760	157640T
RK1	48	157680	157800	157680T
RK3	24	157620	157740	157620T
RK3	36	157660	157780	157660T
RK3	48	157700	157820	157700T

Series 25 Racks continued on the next page

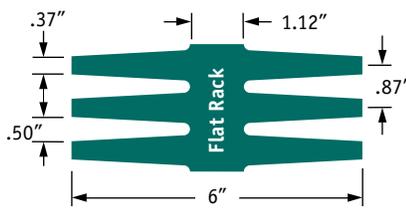
25 Tapered Rack Series, cont'd.

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
 <p>25-024</p>	RK1	24	160000	160120	160000T
	RK1	36	160040	160160	160040T
	RK1	48	160080	160200	160080T
	RK3	24	160020	160140	160020T
	RK3	36	160060	160180	160060T
	RK3	48	160100	160220	160100T

25W Tapered Rack Series

Actual Size

- .037" tips
- 48" rack has 112 fingers total

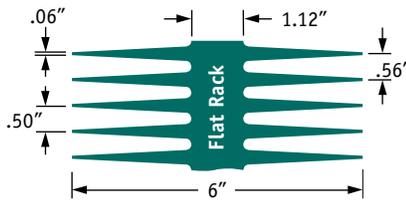


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
<p>25W (Flat Rack)</p>	RK1	24	180390	180490	180390T
	RK1	36	180410	180510	180410T
	RK1	48	180430	180530	180430T
	RK3	24	180400	180500	180400T
	RK3	36	180420	180520	180420T
	RK3	48	180440	180540	180440T

26 Tapered Rack Series

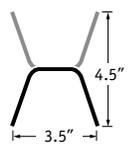
Actual Size

- .06" tips
- 48" rack has 172 fingers total



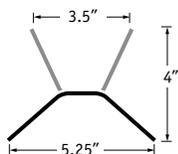
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
<p>26 (Flat Rack)</p>	RK1	24	181680	181920	181680T
	RK1	36	181760	182000	181760T
	RK1	48	181840	182080	181840T
	RK3	24	181720	181960	181720T
	RK3	36	181800	182040	181800T
	RK3	48	181880	182120	181880T

26-01



RK1	24	184880	185000	184880T
RK1	36	184920	185040	184920T
RK1	48	184960	185080	184960T
RK3	24	184900	185020	184900T
RK3	36	184940	185060	184940T
RK3	48	184980	185100	184980T
RK5	24	184905	185025	184905T
RK5	36	184950	185070	184950T
RK5	48	184985	185105	184985T

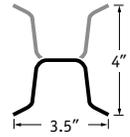
26-01-4W **NEW Form**



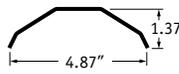
RK1	24	185180	185300	185180T
RK1	36	185220	185340	185220T
RK1	48	185260	185380	185260T
RK3	24	185200	185320	185200T
RK3	36	185240	185360	185240T
RK3	48	185280	185400	185280T

This Rack is designed to be used in pairs

26 Tapered Rack Series, cont'd.

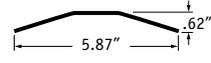
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
 <p>26-02</p>	RK1	24	187280	187400	187280T
	RK1	36	187320	187440	187320T
	RK1	48	187360	187480	187360T
	RK3	24	187300	187420	187300T
	RK3	36	187340	187460	187340T
	RK3	48	187380	187500	187380T
	RK5	24	187304	187425	187304T
	RK5	36	187344	187465	187344T
	RK5	48	187384	187505	187384T

26-010



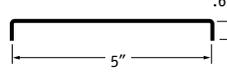
RK1	24	190000	190120	190000T
RK1	36	190040	190160	190040T
RK1	48	190080	190200	190080T
RK3	24	190020	190140	190020T
RK3	36	190060	190180	190060T
RK3	48	190100	190220	190100T

26-014



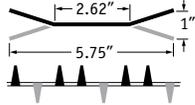
RK1	24	186280	186400	186280T
RK1	36	186320	186440	186320T
RK1	48	186360	186480	186360T
RK3	24	186300	186420	186300T
RK3	36	186340	186460	186340T
RK3	48	186380	186500	186380T

26-016 **NEW Form**



RK1	24	191000	191120	191000T
RK1	36	191040	191160	191040T
RK1	48	191080	191200	191080T
RK3	24	191020	191140	191020T
RK3	36	191060	191180	191060T
RK3	48	191100	191220	191100T

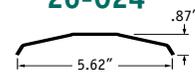
26-017



Use reversed 017 Racks back-to-back for 3-Point Contact

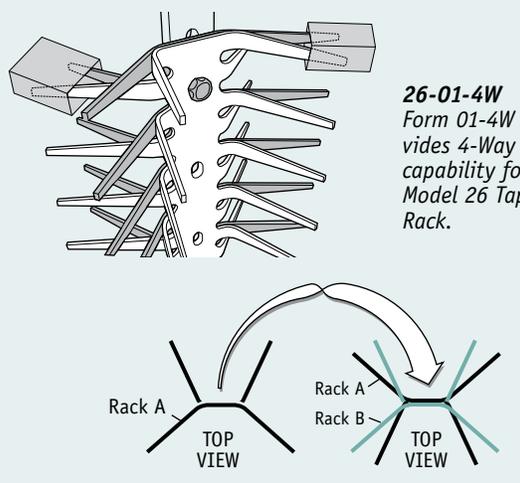
RK1	24	189680	189800	189680T
RK1	36	189720	189840	189720T
RK1	48	189760	189880	189760T
RK3	24	189700	189820	189700T
RK3	36	189740	189860	189740T
RK3	48	189780	189900	189780T

26-024



RK1	24	188680	188800	188680T
RK1	36	188720	188840	188720T
RK1	48	188760	188880	188760T
RK3	24	188700	188820	188700T
RK3	36	188740	188860	188740T
RK3	48	188780	188900	188780T

Suggested use for 26-01-4W Racks



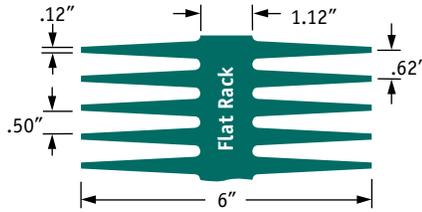
26-01-4W
Form 01-4W provides 4-Way racking capability for the Model 26 Tapered Rack.

Flip Rack A end-to-end and rotate onto B

27 Tapered Rack Series

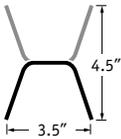
Actual Size

- .12" tips
- 48" rack has 154 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
27 (Flat Rack)	RK1	24	192080	192320	192080T
	RK1	36	192160	192400	192160T
	RK1	48	192240	192480	192240T
	RK3	24	192120	192360	192120T
	RK3	36	192200	192440	192200T
	RK3	48	192280	192520	192280T

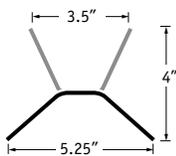
27-01



RK1	24	195280	195400	195280T
RK1	36	195320	195440	195320T
RK1	48	195360	195480	195360T
RK3	24	195300	195420	195300T
RK3	36	195340	195460	195340T
RK3	48	195380	195500	195380T

27-01-4W

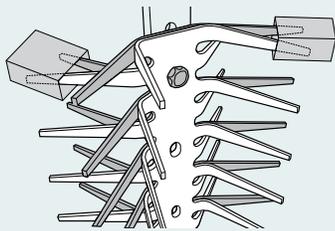
NEW Form



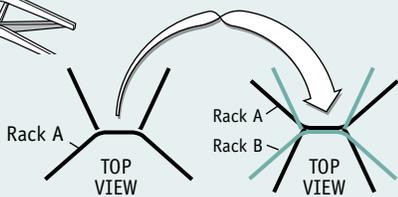
RK1	24	195520	195640	195520T
RK1	36	195560	195680	195560T
RK1	48	195600	195720	195600T
RK3	24	195540	195660	195540T
RK3	36	195580	195700	195580T
RK3	48	195620	195740	195620T

This Rack is designed to be used in pairs

Suggested use for 27-01-4W Racks

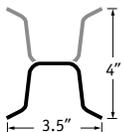


27-01-4W
Form 01-4W provides 4-Way racking capability for the Model 26 Tapered Rack.



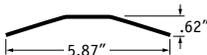
Flip Rack A end-to-end and rotate onto B

27-02



RK1	24	197680	197800	197680T
RK1	36	197720	197840	197720T
RK1	48	197760	197880	197760T
RK3	24	197700	197820	197700T
RK3	36	197740	197860	197740T
RK3	48	197780	197900	197780T

27-014

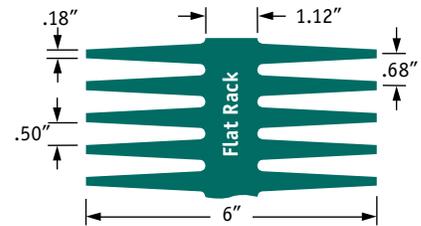


RK1	24	196280	196400	196280T
RK1	36	196320	196440	196320T
RK1	48	196360	196480	196360T
RK3	24	196300	196420	196300T
RK3	36	196340	196460	196340T
RK3	48	196380	196500	196380T

99 Tapered Rack Series

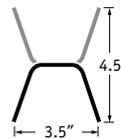
Actual Size

- .18" tips
- 48" rack has 140 fingers total



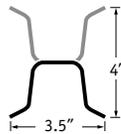
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
99 (Flat Rack)	RK1	24	200080	200320	200080T
	RK1	36	200160	200400	200160T
	RK1	48	200240	200480	200240T
	RK3	24	200120	200360	200120T
	RK3	36	200200	200440	200200T
	RK3	48	200280	200520	200280T

99-01



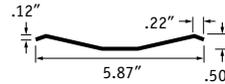
RK1	24	203280	203400	203280T
RK1	36	203320	203440	203320T
RK1	48	203360	203480	203360T
RK3	24	203300	203420	203300T
RK3	36	203340	203460	203340T
RK3	48	203380	203500	203380T

99-02



RK1	24	205680	205800	205680T
RK1	36	205720	205840	205720T
RK1	48	205760	205880	205760T
RK3	24	205700	205820	205700T
RK3	36	205740	205860	205740T
RK3	48	205780	205900	205780T

99-07

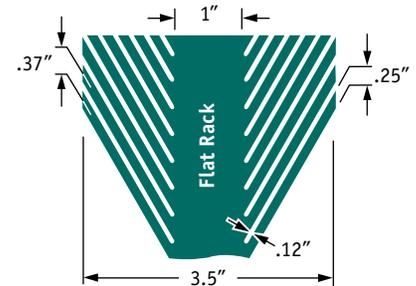


RK1	24	206200	206320	206200T
RK1	36	206240	206360	206240T
RK1	48	206280	206400	206280T
RK3	24	206220	206340	206220T
RK3	36	206260	206380	206260T
RK3	48	206300	206420	206300T

136 Angled Rack

Actual Size

- 48" rack has 94 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
136 (Flat Rack)	RK1	24	241680	241800	241680T
	RK1	36	241720	241840	241720T
	RK1	48	241760	241880	241760T
	RK3	24	241700	241820	241700T
	RK3	36	241740	241860	241740T
	RK3	48	241780	241900	241780T

✓ How to use Sequel 136 and 137 Angled Racks

These racks are ideal for racking small parts or tubes using one or pairs of fingers inserted into the opening of the part. Note that the racks come flat, bend the fingers to the shape required for your application.

Assembly Using One Rack



Use the Model 136 Rack to hold parts with holes .125" diameter or less.

Assembly Using Two Racks

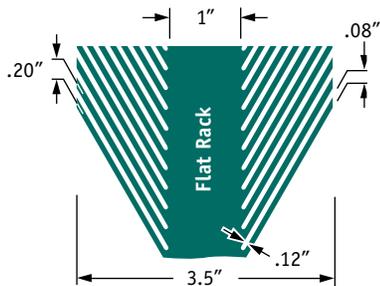


For tubes with larger openings, use the Model 136 or 137 Rack as shown here. Bend the fingers as needed using a pair of fingers staggered alternately.

137 Angled Rack

Actual Size

- 48" rack has 200 fingers total

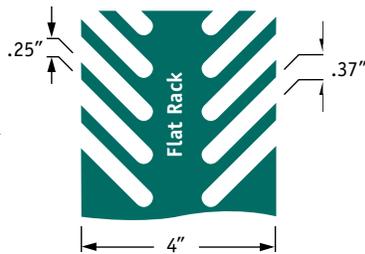


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.050)	C.P. TI (.032)
137 (Flat Rack)	RK1	24	243640	NA
	RK1	36	243680	NA
	RK1	48	243720	NA
	RK3	24	243660	NA
	RK3	36	243700	NA
	RK3	48	243735	NA

226 Angled Rack

Actual Size

- 48" rack has 100 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.

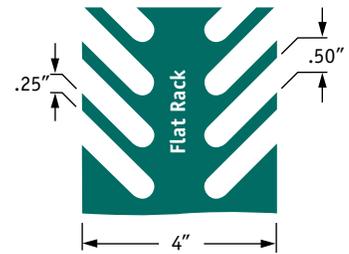


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.125)	C.P. TI (.063)
226 (Flat Rack)	RK1	24	434858	434880	434880T
	RK1	48	434938	434960	434960T
	RK3	24	434878	434900	434900T
	RK3	48	434958	434980	434980T

229 Angled Rack

Actual Size

- 48" rack has 84 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.

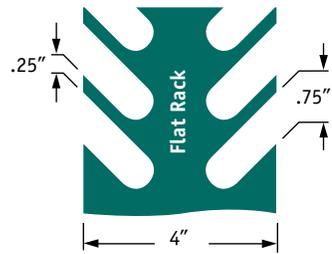


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.125)	C.P. TI (.063)
229 (Flat Rack)	RK1	24	434985	434995	434995T
	RK1	48	434990	435000	435000T
	RK3	24	435005	435015	435015T
	RK3	48	435010	435020	435020T

232 Angled Rack

Actual Size

- 48" rack has 64 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.

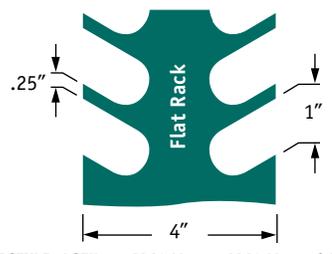


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.125)	C.P. TI (.063)
232 (Flat Rack)	RK1	24	435023	435035	435035T
	RK1	48	435029	435040	435040T
	RK3	24	435033	435055	435055T
	RK3	48	435039	435060	435060T

235 Angled Rack

Actual Size

- 48" rack has 52 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.

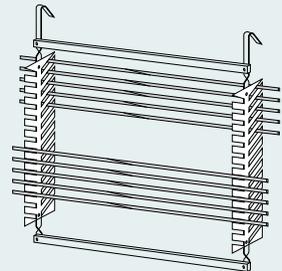


Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.080)	6061 AL (.125)	C.P. TI (.063)
235 (Flat Rack)	RK1	24	435072	435075	435075T
	RK1	48	435077	435080	435080T
	RK3	24	435092	435095	435095T
	RK3	48	435097	435100	435100T

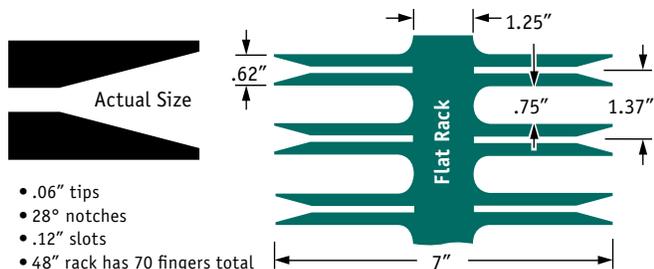
✓ How to use Sequel 226, 229, 232 or 235 Racks

Model 226, 229, 232 or 235 Angled Racks may be used to hold long, lightweight parts.

Insert the part between the rack fingers at one end of the assembly, twist the part 180° and insert the other end into the fingers at the other end. Release the part and it will be held in place.



22 Split Finger Rack Series

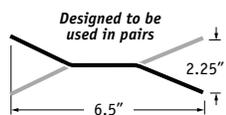


- .06" tips
- 28° notches
- .12" slots
- 48" rack has 70 fingers total

22 (Flat Rack)

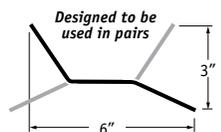
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	18	109520	109810	109520T	
RK1	24	109600	109840	109600T	
RK1	36	109680	109920	109680T	
RK1	48	109760	110000	109760T	
RK3	18	109560	109820	109560T	
RK3	24	109640	109880	109640T	
RK3	36	109720	109960	109720T	
RK3	48	109800	110040	109800T	

22-018



RK1	24	111100	111340	111100T
RK1	30	111150	111390	111150T
RK1	36	111180	111420	111180T
RK1	48	111260	111500	111260T
RK3	24	111140	111380	111140T
RK3	30	111160	111400	111160T
RK3	36	111220	111460	111220T
RK3	48	111300	111540	111300T

22-019

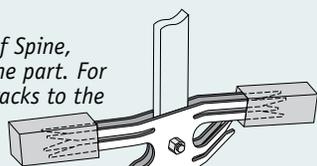


RK1	24	110100	110340	110100T
RK1	30	110150	110390	110150T
RK1	36	110180	110420	110180T
RK1	48	110260	110500	110260T
RK3	24	110140	110380	110140T
RK3	30	110160	110400	110160T
RK3	36	110220	110460	110220T
RK3	48	110300	110540	110300T

Suggested use for 22-018 and 22-019 Racks

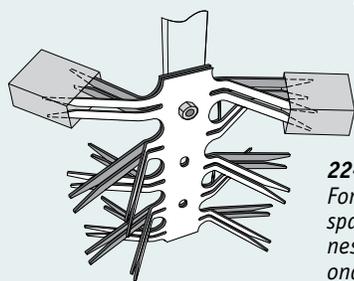
22-018

Bolt one rack to each side of Spine, spread fingers apart to fit the part. For closer spacing attach both racks to the same side of the Spine.

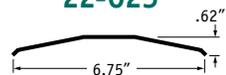


22-019

Form 019 provides a wider spacing of the tips. When nesting racks rotate the second rack 180° from the first.

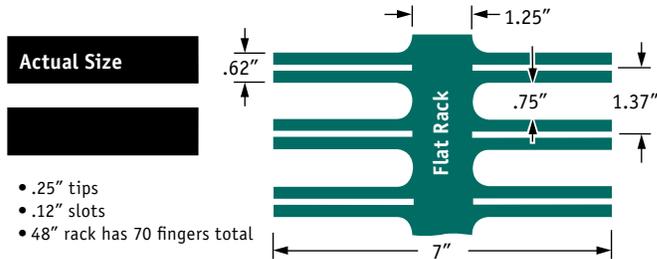


22-025



RK1	18	109525	109801	109525T
RK1	24	109605	109845	109605T
RK1	36	109685	109925	109685T
RK1	48	109765	110005	109765T
RK3	18	109565	109806	109565T
RK3	24	109645	109885	109645T
RK3	36	109725	109965	109725T
RK3	48	109805	110045	109805T

24 Split Finger Rack

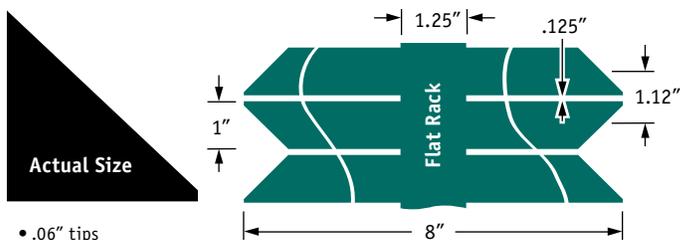


- .25" tips
- .12" slots
- 48" rack has 70 fingers total

24 (Flat Rack)

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	24	141600	141840	141600T	
RK1	36	141680	141920	141680T	
RK1	48	141760	142000	141760T	
RK3	24	141640	141880	141640T	
RK3	36	141720	141960	141720T	
RK3	48	141800	142040	141800T	

306SFN Split Finger Rack Series



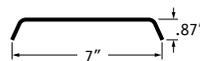
- .06" tips
- 45° notches
- .12" slots
- 48" rack has 86 fingers total

NOTE: 24" and 38" Racks have single finger on one end.

306SFN (Flat Rack)

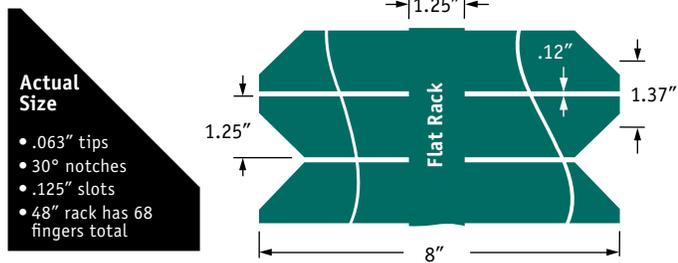
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
RK1	18	463020	463180	463020T	
RK1	24	463060	463220	463060T	
RK1	36	463100	463260	463100T	
RK1	48	463140	463300	463140T	
RK3	18	463040	463200	463040T	
RK3	24	463080	463240	463080T	
RK3	36	463120	463280	463120T	
RK3	48	463160	463320	463160T	

306SFN-015



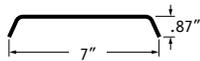
RK1	18	463340	463500	463340T
RK1	24	463380	463540	463380T
RK1	36	463420	463580	463420T
RK1	48	463460	463620	463460T
RK3	18	463360	463520	463360T
RK3	24	463400	463560	463400T
RK3	36	463440	463600	463440T
RK3	48	463480	463640	463480T

311SFN Split Finger Rack Series



NOTE: 18" and 24" Racks have single finger on one end.

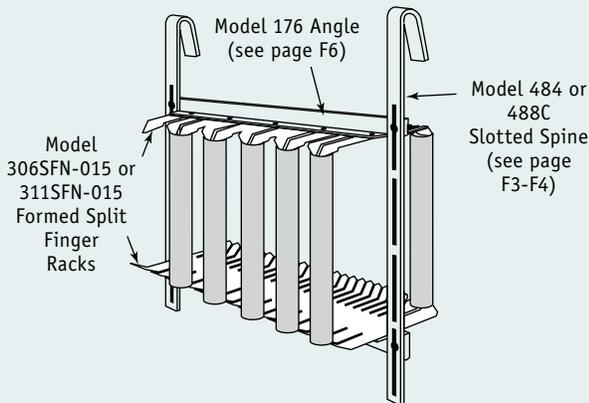
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.063)	6061 AL (.080)	C.P. TI (.050)
311SFN (Flat Rack)	RK1	18	462340	462500	462340T
	RK1	24	462380	462540	462380T
	RK1	36	462420	462580	462420T
	RK1	48	462460	462620	462460T
	RK3	18	462360	462520	462360T
	RK3	24	462400	462560	462400T
	RK3	36	462440	462600	462440T
311SFN-015	RK1	18	462660	462820	462660T
	RK1	24	462700	462860	462700T
	RK1	36	462740	462900	462740T
	RK1	48	462780	462940	462780T
	RK3	18	462680	462840	462680T
	RK3	24	462720	462880	462720T
	RK3	36	462760	462920	462760T
RK3	48	462800	462960	462800T	

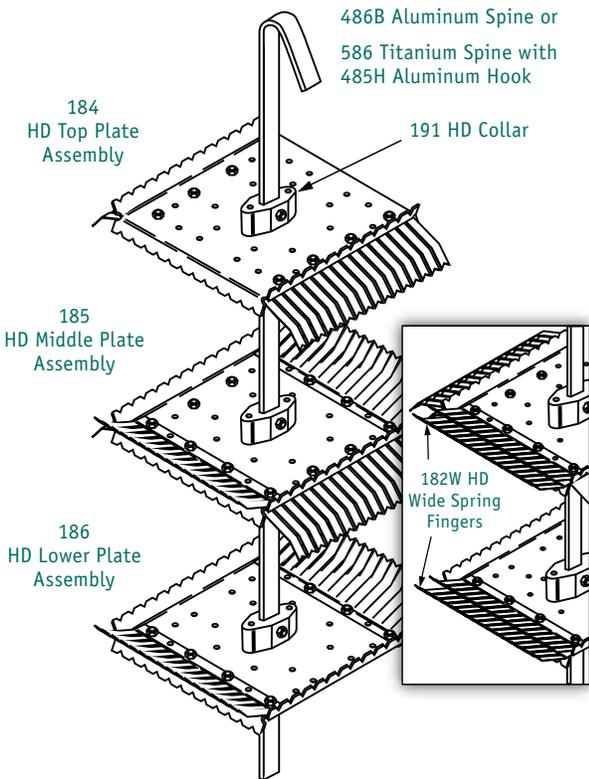


✓ How to use 306SFN-015 and 311SFN-015 Racks

The Sequel Model 306SFN-015 Formed Split Finger Rack may be used to hold tubes up to 2 inches I.D. The Model 311SFN-015 is for tubes up to 2-1/2" I.D.

Insert the part over two of the rack fingers on the top rack, lift slightly and snap over two fingers on the bottom rack. Release the part and it will be held in place.





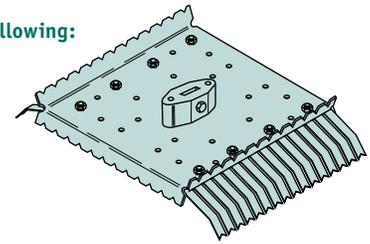
16 racking positions on each of its four sides allows a large number of parts to be racked—more than double the amount of our normal Disc Rack (see Section B). This assembly utilizes a specially designed plate (180 HD Plate) with spring fingers (182 HD Spring Fingers) mounted either facing up or down depending on the application. For situations that requires 3-point contact racking add, our 182W Wide Spring Fingers to the configuration.

The assembly **MUST** have a 184HD Top Plate Assembly at the top and a 186HD Lower Plate Assembly at the bottom. When additional tiers are required add extra 185HD Middle Plate Assemblies.

184/184W HD Top Plate Assembly

184 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (2) 182 HD Spring Fingers
- All required fasteners



184W adds the following:

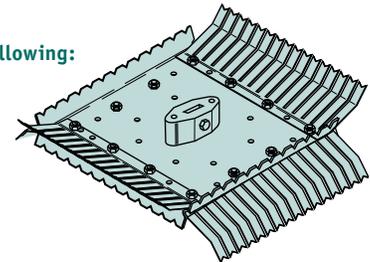
- (2) 182W HD Spring Fingers for 3-point contact

Model	Aluminum	Titanium
184	600140	600140T
184W	600145	600145T

185/185W HD Mid Plate Assembly

185 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (4) 182 HD Spring Fingers
- All required fasteners



185W adds the following:

- (4) 182W HD Spring Fingers for 3-point contact

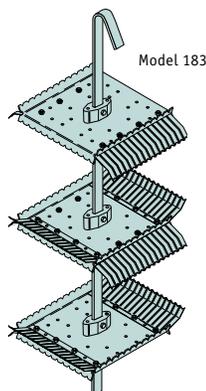
Model	Aluminum	Titanium
185	600180	600180T
185W	600185	600185T

183/183W HD Rack Assembly

Assembled from the following:

- (1) 184 or 184W HD Top Plate Assembly
- (1) 185 or 185W HD Middle Plate Assembly
- (1) 186 or 186W HD Lower Plate Assembly
- (1) Spine with Hook
- All required mounting hardware and fasteners

Note: If additional tiers are required, order extra 185 or 185W HD Middle Plate Assemblies as needed.



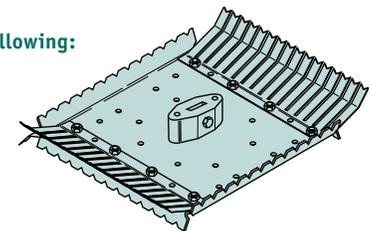
Model	Spine Length (Inches*)	Aluminum	Titanium
183	36	600040	600040T
	42	600060	600060T
	48	600080	600080T
	54	600100	600100T
183W (with additional Wide Spring Fingers)	36	600045	600045T
	42	600065	600065T
	48	600085	600085T
	54	600105	600105T

*Spine length is measured before bending hook

186/186W HD Lower Plate Assembly

186 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (2) 182 HD Spring Fingers
- All required fasteners



186W adds the following:

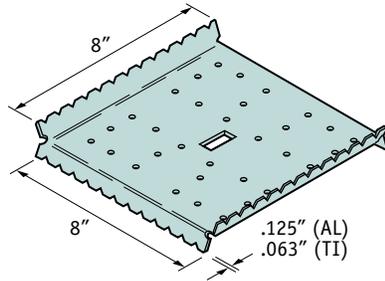
- (2) 182W HD Spring Fingers for 3-point contact

Model	Aluminum	Titanium
186	600220	600220T
186W	600225	600225T

HD Rack components are shown on the next page [➔](#)

180 HD Plate

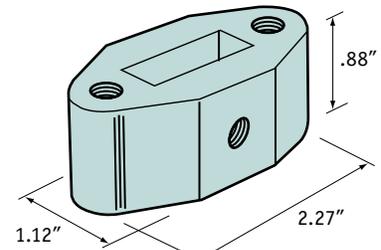
- Notches spaced .50" center-to-center



Model	Aluminum	Titanium
180	600010	600010T

191 HD Collar

- Tapped for 1/4-20 bolts (not included)
- For use with .375" by 1" Spine

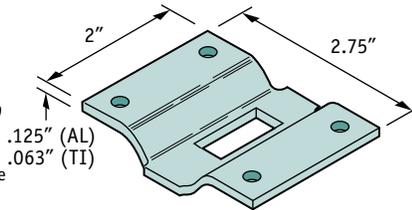


Model	6061-T6 ALUMINUM
191HD	998071-DS8

181 HD Bracket

This bracket is used on old style HD Assemblies that use 192 Angle Brackets instead of the 191 HD Collar.

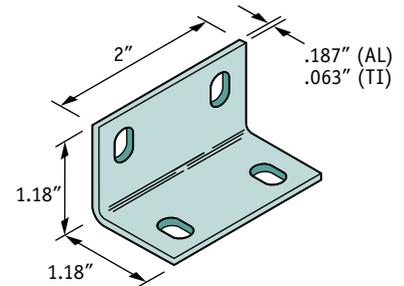
- Hole for .375" by 1" Spine



Model	Aluminum	Titanium
181	600020	600020T

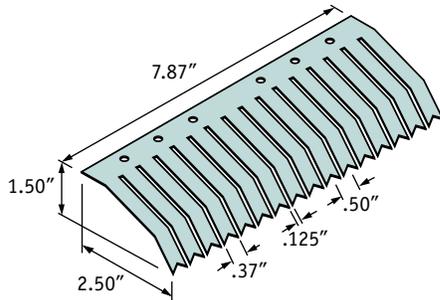
192 Angle Bracket

This bracket is used on old style HD Assemblies that use Angle Brackets instead of the 191 HD Collar



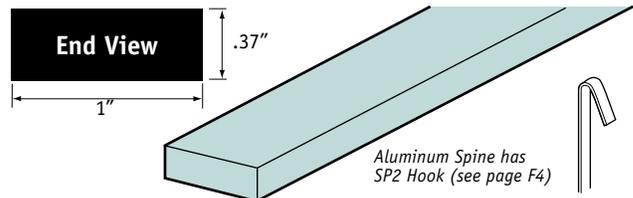
Model	6063 AL (.187)	C.P. TI (.063)
192/192T	998070	998070T

182 HD Spring Fingers



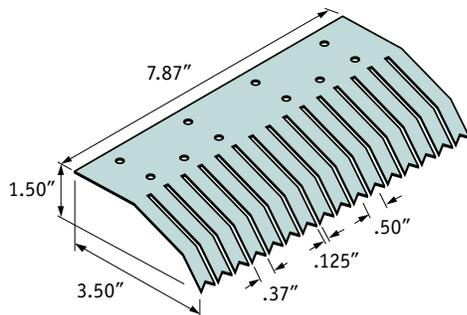
Model	6061-T6 AL (.063)	6061-T6 AL (.080)	C.P. TI (.050)
182	600030-60	600030	600030T

486B Aluminum Spine



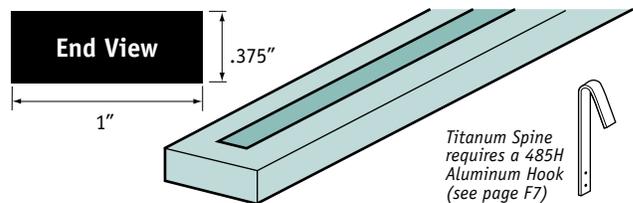
Model	Length (Inches*)	6063 ALUM
486B	36	950905
(with SP2 Hook)	42	950920
	48	950935
*Spine length before hooking	54	950950

182W HD Wide Spring Fingers



Model	6061-T6 AL (.063)	6061-T6 AL (.080)	C.P. TI (.050)
182W	600035-60	600035	600035T

586 Titanium Spine



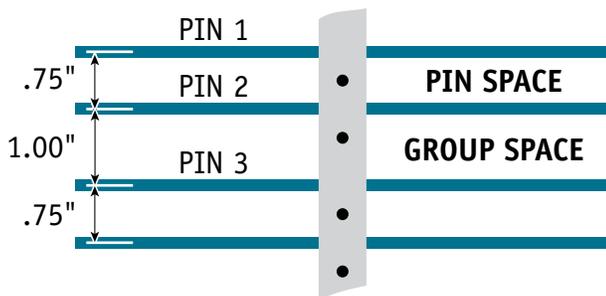
Model	Length (Inches)	TITANIUM
586	36	952300
	42	952320
	48	952340
Spine only. Order 485H Aluminum Hook 998080 and (2) 1/4-20 x 1" Bolt and Nut	54	952350
	60	952360

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READING SEQUEL PIN RACK NUMBERS

Sequel offers a large number of Pin Racks in various pin diameters, pin lengths and pin spacing. The figure below shows how to read the item number to determine the Pin Rack that will meet your specific requirements. If you require a pin spacing that is not listed, contact us, we have the capability to produce custom spacing for virtually any requirement. Sequel Pin Racks are uncoated, with pins securely swaged in place to minimize twisting. The main benefit to uncoated racks is the ability to *easily recycle racks* at the time of disposal. Coated racks are also available by special order.



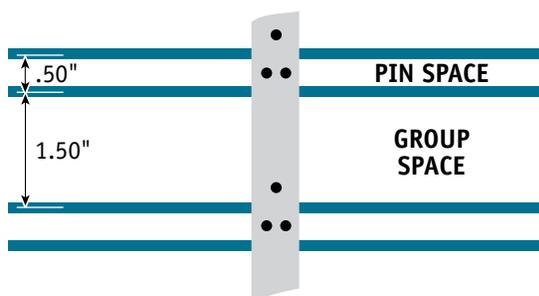
4W-60-2-75-1S

A B C D E F

- A. Indicates the style of Pin Rack. Sequel Pin Racks are available in 2-Way, 4-Way or 6-Way configurations.
- B. Indicates the total number of pins used to make the Pin Rack. In the example above the Pin Rack has 60 pins which make a total of 120 tips.
- C. Indicates the diameter of the pin used:
1= 1/8" (.125), **2**= 5/32" (.156), **3**= 3/16" (.187),
4= 1/4" (.25), **6**= .144".
 In the example shown the pin diameter is 5/32" (.156).
- D. Indicates the "Pin Spacing"—the center-to-center distance between the top pin and the second pin on the same side. In the example above the Pin Spacing is 3/4" (.75).
- E. Indicates the "Group Spacing", the center-to-center distance between the second pin and the third pin on the same side (if different than the "Pin Spacing"—see D). In the example at left the Group Space is 1".
- F. Indicates an optional pin variation.
 N = Notched S = 9" Pin Length

MULTI PIN-GROUP NUMBERING

Sequel offers Pin Racks with multi pin groups. Numbering for these Pin Racks is similar to our standard Pin Racks with the exception of the Pin Group style designation ("a" shown below). Choices are 2 Pin, 3 Pin or 4 Pin Groups, referenced as 2P, 3P (shown below) or 4P.



4W3P-60-6-50-1.5S

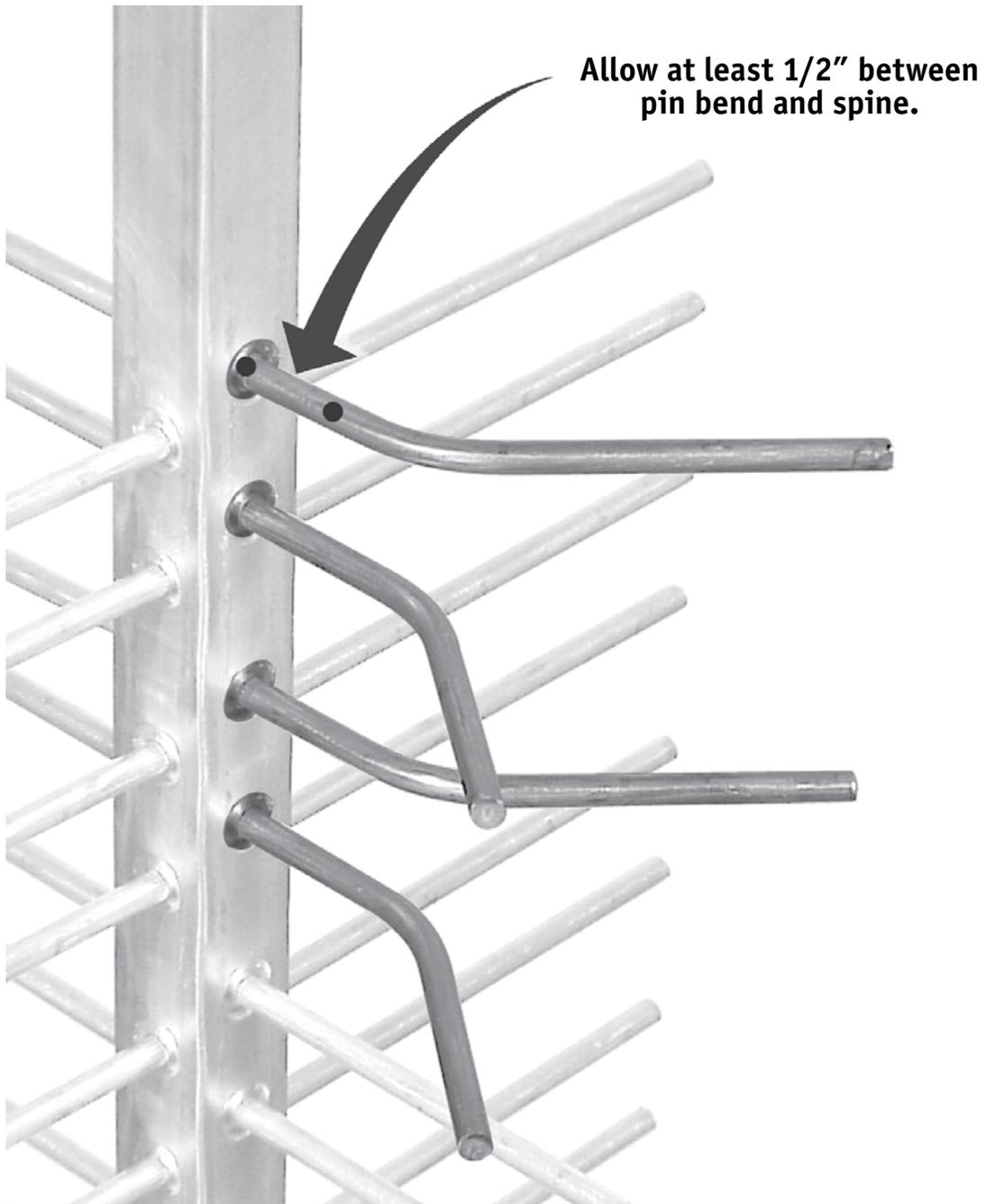
A a B C D E F

HOW TO BEND THE PINS

Sequel Pin Racks are manufactured in a way that does not require a vinyl coating to hold the pins in place. By proper bending of the pins you can increase the life of the Pin Rack.

The correct way to bend the pin is to allow at least 1/2" space between the bend and the spine. By doing so, less force is applied to the connection between the pin and the spine, allowing for greater current carrying capacity.

A good rule of thumb, *is* to use your thumb... or finger, between the spine and the bend. This will ensure that the bend is placed out far enough.



SINGLE PIN-GROUP PIN RACKS

Sequel offers single pin-group Pin Racks in 2-Way, 4-Way and 6-Way styles. Unless otherwise noted, Sequel Pin Racks have 7" pins. Sequel Pin Racks are uncoated, allowing for easy rack recycling at the time of disposal. *Notched Pins (N) and 90° Turned Hooks (T) may be available—please call.*

2-Way Pin Racks

Item No.	Pins	Lgth	Dia.	Pin Spc	Grp Spc	Spine ¹	Other
2W-4-3-3-11	4	7	.187	3.00	11.25	32	
2W-4-3-3-11T	4	7	.187	3.00	11.25	32	90° Twst Hk
2W-8-2-37-9.12	8	7	.156	.37	9.12	43	
2W-8-3-37-9.12	8	7	.187	.37	9.12	43	
2W-8-3-6-3.6	8	7	.187	6.00	3.62	50	
2W-8-4-5-1	8	7	.250	5.00	1.00	37	
2W-10-2-4.31-1	10	7	.156	4.31	1.00	40	
2W-10-3-4.31-1	10	7	.187	4.31	1.00	40	
2W-12-2-37-512-75	12	7	.156	.37	5.12	39	Addl .75" Spc
2W-15-3-1.5-1	15	7	.187	1.50	1.00	32	
2W-15-4-1.5-1	15	7	.250	1.50	1.00	32	
2W-16-3-62-162-4SX	16	12	.187	.62	1.62	38	
2W-16-3-62-162-4SXT	16	12	.187	.62	1.62	38	90° Twst Hk
2W-18-2-1.5	18	7	.156	1.50		40	
2W-18-2-1.5S	18	9	.156	1.50		40	
2W-18-2-1.5ST	18	9	.156	1.50		40	90° Twst Hk
2W-18-2-2	18	7	.156	2.00		48	
2W-18-3-1.5	18	7	.187	1.50		40	
2W-18-3-1.5S	18	9	.187	1.50		40	
2W-18-3-1.5SN	18	9N	.187	1.50		40	Ntchd Pins
2W-18-3-1.5T	18	7	.187	1.50		40	90° Twst Hk
2W-18-3-2	18	7	.187	2.00		48	
2W-18-4-1.5	18	7	.250	1.50		40	
2W-18-4-1.5S	18	9	.250	1.50		40	
2W-18-4-1.5SN	18	9N	.250	1.50		40	Ntchd Pins
2W-18-4-15SNT	18	9N	.250	1.50		40	Ntchd, 90° Hk
2W-18-4-1.5ST	18	9	.250	1.50		40	90° Twst Hk
2W-20-1-2-50	20	7	.125	2.00	.50	39	
2W-20-2-2-50	20	7	.156	2.00	.50	39	
2W-20-3-2-50	20	7	.187	2.00	.50	39	
2W-20-3-50-3SX	20	12	.187	.50	3.00	46	
2W-21-3-1	21	7	.187	1.00		34	
2W-21-3-1N	21	7N	.187	1.00		34	Ntchd Pins
2W-22-3-75-225	22	7	.187	.75	2.25	45	
2W-24-2-1	24	7	.156	1.00		37	
2W-24-2-75	24	7	.156	.75		32	
2W-24-3-1	24	7	.187	1.00		37	
2W-24-3-75	24	7	.187	.75		32	
2W-24-3-62-162SX	24	12	.187	.62	1.62	40	
2W-24-3-62-175SX	24	11	.187	.62	1.75	41	
2W-24-3-62-175SXT	24	11	.187	.62	1.75	41	90° Twst Hk
2W-27-2-1	27	7	.156	1.00		40	
2W-27-3-1	27	7	.187	1.00		40	
2W-27-4-1	27	7	.250	1.00		40	
2W-30-2-75-1	30	7	.156	.75	1.00	40	
2W-30-3-75-1	30	7	.187	.75	1.00	40	
2W-30-3-75-1N	30	7N	.187	.75	1.00	40	Ntchd Pins
2W-32-2-75	32	7	.156	.75		38	
2W-32-3-75	32	7	.187	.75		38	
2W-32-2-1	32	7	.156	1.00		45	
2W-32-3-1	32	7	.187	1.00		45	
2W-34-1-37-112	34	7	.125	.37	1.12	39	
2W-40-2-75	40	7	.156	.75		44	
2W-40-2-75	40	7	.187	.75		44	
2W-52-3-75-1	52	7	.187	.75	1.00	59	
2W-52-3-75-N	52	7N	.187	.75	1.00	59	Ntchd Pins

4-Way Pin Racks

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
4W-8-2-6-5.5	8	7	.156	6.00	5.5	37	
4W-8-2-7-5	8	7	.156	7.00	5.00	38	
4W-8-3-6-525	8	7	.187	6.00	5.25	39	
4W-8-3-6-4	8	7	.187	6.40		34	
4W-8-3-6-5	8	7	.187	6.50		34	
4W-8-3-6.87-525	8	7	.187	6.87	5.25	38	
4W-8-3-7-3	8	7	.187	7.00	3.00	34	
4W-9-2-3	9	7	.156	3.00		25	
4W-12-2-2	12	7	.156	2.00		25	
4W-12-2-4	12	7	.156	4.00		35	
4W-12-2-7-2	12	7	.156	7.00	2.00	41	
4W-12-3-4	12	7	.187	4.00		35	
4W-16-3-4.5	16	7	.187	4.50		46	
4W-18-3-3	18	7	.187	3.00		39	
4W-18-3-3N	18	7N	.187	3.00		39	Ntchd Pins
4W-20-2-3	20	7	.156	3.00		42	
4W-20-3-3	20	7	.187	3.00		42	
4W-24-1-2.5	24	7	.125	2.50		42	
4W-24-3-3	24	7	.187	3.00		48	
4W-24-3-3-1	24	7	.187	3.00	1.00	38	
4W-24-3-62-4S	24	9	.187	.62	4.00	39	
4W-24-3-62-4SX	24	12	.187	.62	4.00	39	
4W-26-2-3	26	7	.156	3.00		51	
4W-26-3-3	26	7	.187	3.00		51	
4W-28-4-1-2	28	7	.250	1.00	2.00	35	
4W-32-4-1.18	32	7	.250	1.18		33	
4W-34-2-2	34	7	.156	2.00		47	
4W-34-3-2	34	7	.187	2.00		47	
4W-36-1-37-262	36	7	.125	.37	2.62	41	
4W-36-1-1.5	36	7	.125	1.50		40	
4W-36-1-1.5S	36	9	.125	1.50		40	
4W-36-2-1.5	36	7	.156	1.50		40	
4W-36-2-1.5S	36	9	.156	1.50		40	
4W-36-3-1.5	36	7	.187	1.50		40	
4W-36-3-1.5N	36	7N	.187	1.50		40	Ntchd Pins
4W-36-3-1.5S	36	9	.187	1.50		40	
4W-36-3-1.5SN	36	9N	.187	1.50		40	Ntchd Pins
4W-36-4-1.5	36	7	.250	1.50		40	
4W-36-4-1.5S	36	9	.250	1.50		40	
4W-36-4-1.5SN	36	9N	.250	1.50		40	Ntchd Pins
4W-40-1-1.25	40	7	.125	1.25		39	
4W-44-3-1.5-75	44	7	.187	1.50	.75	39	
4W-46-3-1.5	46	7	.187	1.50		48	
4W-48-2-1.5	48	7	.156	1.50		49	
4W-48-3-1.5	48	7	.187	1.50		49	
4W-60-1-75-1	48	7	.125	1.50		49	
4W-60-2-75-1	60	7	.156	.75	1.00	40	
4W-60-2-75-1N	60	7N	.156	.75	1.00	40	Ntchd Pins
4W-60-2-75-1S	60	9	.156	.75	1.00	40	
4W-60-3-75-1	60	7	.187	.75	1.00	40	
4W-64-1-50-150	64	7	.125	.50	1.50	46	
4W-64-2-50-150	64	7	.156	.50	1.50	46	
4W-64-3-50-150	64	7	.187	.50	1.50	46	
4W-64-3-75	64	7	.187	.75		38	
4W-66-1-50-1	66	7	.125	.50	1.00	39	
4W-68-1-37-112	68	7	.125	.37	1.12	39	
4W-68-2-37-112	68	7	.156	.37	1.12	39	
4W-68-2-37-112S	68	9	.156	.37	1.12	39	
4W-68-2-1	68	7	.156	1.00		48	
4W-68-3-1	68	7	.187	1.00		48	
4W-70-2-75	70	7	.156	.75		40	
4W-70-3-75	70	7	.187	.75		40	
4W-70-3-75N	70	7N	.187	.75		40	Ntchd Pins
4W-80-2-75	80	7	.156	.75	1.00	44	
4W-80-3-75	80	7	.187	.75	1.00	44	

4-Way Single Pin-Group continued on the next page ➔

PIN RACKS

SINGLE PIN-GROUP PIN RACKS, cont'd.

Sequel offers single pin-group Pin Racks in 2-Way, 4-Way and 6-Way styles. Unless otherwise noted, Sequel Pin Racks have 7" pins. The Sequel Pin Racks are uncoated, allowing for easy rack recycling at the time of disposal. *Notched Pins (N) and 90° Turned Hooks (T) may be available—please call.*

4-Way Pin Racks, cont'd.

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
4W-84-2-75-1	84	7	.156	.75	1.00	51	
4W-84-3-75-1	84	7	.187	.75	1.00	51	
4W-100-1-50	100	7	.125	.50		39	
4W-100-2-50	100	7	.156	.50		39	
4W-100-3-50	100	7	.187	.50		39	
4W-132-2-50	132	7	.156	.50		47	
4W-132-3-50	132	7	.187	.50		47	
4W-144-6-50	144	7	.144	.50		50	
4W-150-1-50	150	7	.125	.50		52	
4W-150-2-50	150	7	.156	.50		52	
4W-150-3-50	150	7	.187	.50		52	

6-Way Pin Racks, cont'd.

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
6W-75-2-1	75	7	.156	1.00		39	
6W-75-2-1N	75	7N	.156	1.00		39	Ntchd Pins
6W-75-3-1	75	7	.187	1.00		39	
6W-78-2-1	78	7	.156	1.00		40	
6W-78-3-1	78	7	.187	1.00		40	
6W-90-1-75-1	75	7	.125	1.00		39	
6W-90-2-75-1	90	7	.156	.75	1.00	40	
6W-90-3-75-1	90	7	.187	.75	1.00	40	
6W-90-3-75-1S	90	9	.187	.75	1.00	40	
6W-90-3-75-1.5S	90	9	.187	.75	1.50	47	
6W-96-1-75	96	7	.125	.75		38	
6W-96-2-75	96	7	.156	.75		38	
6W-96-3-75	96	7	.187	.75		38	
6W-99-2-1	99	7	.156	1.00		47	
6W-99-3-1	99	7	.187	1.00		47	
6W-102-2-75	102	7	.156	.75		40	
6W-102-3-75	102	7	.187	.75		40	
6W-102-3-75N	102	7N	.187	.75		40	Ntchd Pins
6W-120-2-75-1	120	7	.156	.75	1.00	49	
6W-120-3-75-1	120	7	.187	.75	1.00	49	
6W-126-2-75-1	126	7	.156	.75	1.00	51	
6W-126-3-75-1	126	7	.187	.75	1.00	51	
6W-150-1-75	150	7	.125	.75		52	
6W-150-2-75	150	7	.156	.75		52	
6W-150-3-75	150	7	.187	.75		52	
6W-150-6-75	150	7	.144	.75		52	
6W-150-2-1-75	150	7	.156	1.00	.75	58	
6W-150-3-1-75	150	7	.187	1.00	.75	58	

6-Way Pin Racks

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
6W-18-4-6-4	18	7	.250	6.00	4.00	41	
6W-24-3-4-2	24	7	.187	4.00	2.00	37	
6W-36-3-1.5	36	7	.187	1.50		31	
6W-36-3-1.5S	36	9	.187	1.50		31	
6W-36-3-2	36	7	.187	2.00		37	
6W-39-1-275	39	7	.128	2.75		48	
6W-51-2-2	51	7	.156	2.00		47	
6W-51-3-2	51	7	.187	2.00		47	
6W-54-2-1.5	54	7	.156	1.50		54	
6W-54-2-1.5S	54	9	.156	1.50		54	
6W-54-3-1.5	54	7	.187	1.50		54	
6W-72-2-1.5	72	7	.156	1.50		49	
6W-72-3-1.5	72	7	.187	1.50		49	

MULTI PIN-GROUP PIN RACKS



2-Way 3-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
2W3P-21-6-275-1	21	6.5	.144	.250	2.75	1.00	40
2W3P-27-3-2-1N	27	6.5	.187	.207	2.00	1.00	40
2W3P-36-6-50-2.5	36	6.5	.144	.250	.50	2.50	48
2W3P-42-3-1-1N	42	6.5	.187	.207	1.00	1.00	40

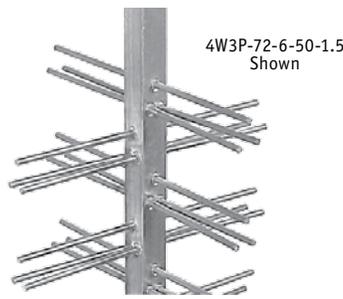


4-Way 2-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W2P-48-6-2	48	6.5	.144	.250	2.00	2.00	37
4W2P-76-6-2	76	6.5	.144	.250	2.00	2.00	51
4W2P-100-1-1	100	6.5	.125	.250	1.00	1.00	39
4W2P-100-6-1	100	6.5	.144	.250	1.00	1.00	39
4W2P-148-6-1	148	6.5	.144	.250	1.00	1.00	51
4W2P-200-1-50	200	6.5	.125	.250	0.50	.50	39
4W2P-264-1-50	264	6.5	.125	.250	0.50	.50	47

Multi Pin-Group continued on the next page ➔

MULTI PIN-GROUP PIN RACKS, cont'd.



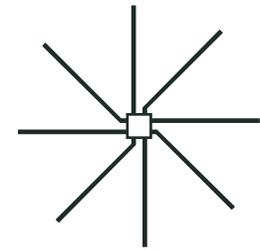
4-Way 3-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W3P-48-6-50-2.5	48	6.5	.144	.250	0.50	2.50	36
4W3P-54-3-1-2	54	6.5	.187	.312	1.00	2.00	40 ²
4W3P-72-1-50-1.5	72	6.5	.125	.250	0.50	1.50	37
4W3P-72-6-50-1.5	72	6.5	.144	.250	0.50	1.50	37
4W3P-72-6-50-2.5	72	6.5	.144	.250	0.50	2.50	48
4W3PX-72-2-50-1.5	72	6.5	.156	.325	0.50	1.50	37 ²
4W3P-84-1-50-75	84	6.5	.144	.250	0.50	1.50	46
4W3P-90-6-50-1.5	90	6.5	.144	.250	0.50	1.50	43
4W3P-108-1-50-1.5	108	6.5	.125	.250	0.50	1.50	49
4W3P-108-6-50-1.5	108	6.5	.144	.250	0.50	1.50	49
4W3P-150-6-50-50	150	6.5	.144	.250	0.50	1.50	39



4-Way 4-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W4P-16-6-225-2	16	6.5	.125	.250	2.25	2.00	27
4W4P-104-1-37-112	104	6.5	.125	.250	0.37	1.12	34



8W2P-104-1-37-112

8-Way 2-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
8W2P-104-1-37-112	104	6.5	.125	.25	0.37	1.12	34

¹ Total spine length including hook.

² 3/4" Square Spine

HORIZONTAL MULTI-STATION BAR PIN RACKS

Single Spine Horizontal Multi-Station Bar is used horizontally with one Sequel Model 486A Pierced Spine (see page F4).

For Single Spine, Single-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-2-3-4	2	7	.187		4.00		5
2W1P-2-4-4	2	7	.250		4.00		5
2W1P-2-3-5.2	2	7	.187		5.20		6.25
2W1P-2-4-5.2	2	7	.250		5.20		6.25
2W1P-6-1-3	6	6.5	.125		3.00		15.5
2W1P-6-1-4	6	6.5	.125		4.00		20.5
2W1P-6-2-4	6	6.5	.156		4.00		20.5
2W1P-8-1-2	8	6.5	.125		2.00		14.5
2W1P-10-1-1	10	6.5	.125		1.00		10



2W2P-20-1-.875 Shown

For Single Spine, Multi-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W2P-8-1-2	8	6.5	.125	.25	2.00		7
2W2P-20-1-875	20	6.5	.125	.25	0.87	0.87	9

Double Spine Horizontal Multi-Station Bar is used horizontally between two Sequel Model 484 Slotted Spines (see page F3).

For Double Spine, Single-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-17-1-2	17	6.5	.125		2.00	2.00	36
2W1P-24-1-1	24	6.5	.125		1.00	1.00	27
2W1P-28-4-1X	28	8.0	.250		1.00	1.00	30
2W1P-28-4-1XL	28	17.0	.250		1.00	1.00	30
2W1P-30-4-1.5N	30	7N	.250		1.50	1.50	48
2W1P-33-3-1S	33	9	.187		1.00	1.00	36
2W1P-33-4-1S	33	9	.250		1.00	1.00	36
2W1P-45-4-1N	45	7	.250		1.00	1.00	48



2W2P-60-1-.625 Shown

For Double Spine, Multi-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W2P-34-1-150	34	6.5	.125	.250	1.50	1.50	26.25
2W2P-46-1-1.25	46	6.5	.250	.250	1.25	1.25	30
2W2P-56-1-1.25	56	6.5	.125	.250	1.25	1.25	36
2W2P-60-1-.625	60	6.5	.125	.250	0.62	0.62	21.12
2W2P-60-1-.625T	60	6.5	.125	.250	0.62	0.62	21.12

UTILITY RACK HOLDERS (URH)

Designed with notches to hold the Sequel Model 169-011, 169-012, 170-022, 171-022 Utility Racks (pages C14 and C15), Sequel Utility Rack Holders are available in either 6-Way or 12-Way configurations. Sequel Utility Rack Holders are uncoated allowing for *easy rack recycling* at the time of disposal.

6-Way Utility Rack Holder

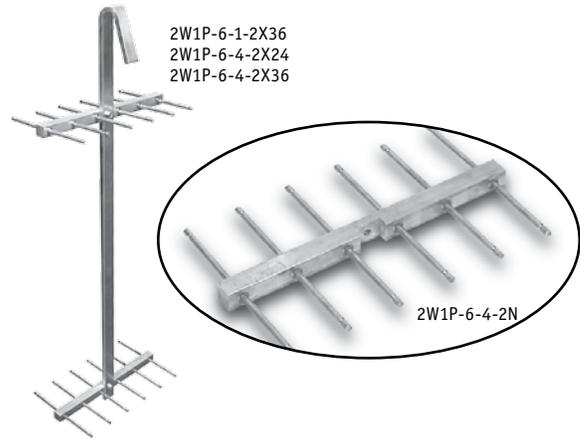
Item No.	Description
6W URH-24	Complete Assembly for 24" Utility Racks (assembled)
6W URH-36	Complete Assembly for 36" Utility Racks (assembled)



12-Way Utility Rack Holder

Item No.	Description
2W1P-6-1-2X36	Complete Assembly .125 Pins (Not for Util Racks) ¹
2W1P-6-4-2X24	Complete Assembly for 24" Utility Racks ²
2W1P-6-4-2X36	Complete Assembly for 36" Utility Racks ³

¹ Includes: (2) 2W1P-6-1-2N, (1) 486B-24, Bolts and Nuts- assembly required.
² Includes: (2) 2W1P-6-4-2N, (1) 486B-24, Bolts and Nuts- assembly required.
³ Includes: (2) 2W1P-6-4-2N, (1) 486B-36, Bolts and Nuts- assembly required.



12-Way URH Components

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-6-1-2 ¹	6	7	.125		2.00	2.00	11
2W1P-6-4-2N	6	7	.250		2.00	2.00	11

¹ Pins not notched.

Item No.	Description
486B-24URH	486B Pierced Spine, SP2 Hook Style, 36" *
486B-36URH	486B Pierced Spine, SP2 Hook Style, 48" *

* Total spine length including hook.

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30B	E4
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123A	E30

Tube Clips

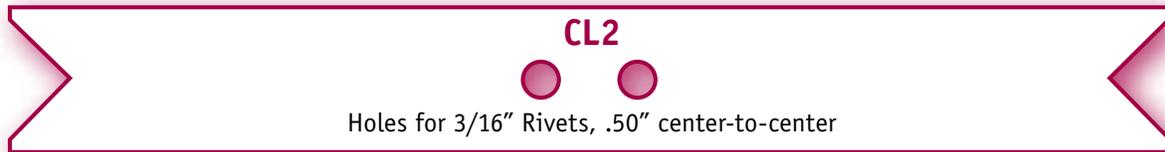
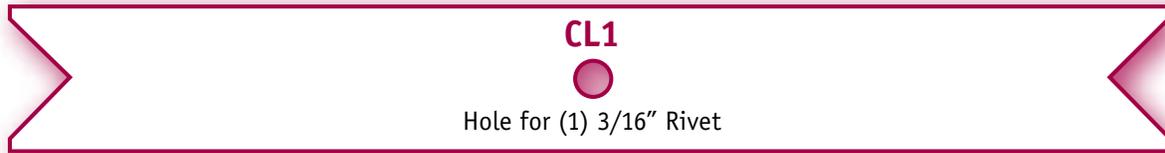
Single-style Clips	E31
Double-style Clips	E31
Tube Clip Assemblies	E31

A-Clips

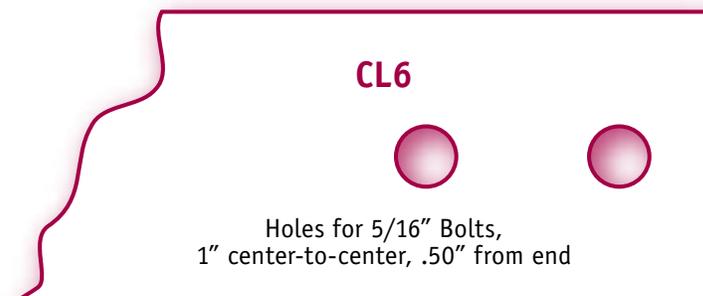
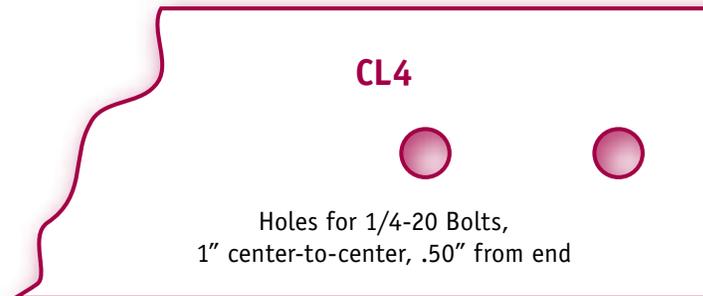
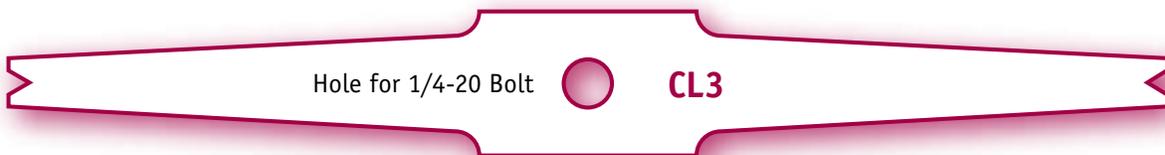
A-1, A-1B	E32
A-1D, A-1DB	E32
A-1V, A-1VB	E32
A-1X, A-1XB	E32
A-1XD, A-1XDB	E32
A-1XV, A-1XVB	E32

CLIP HOLE STYLE OPTIONS

NOTE: All Hole Styles are not available on every Clip.

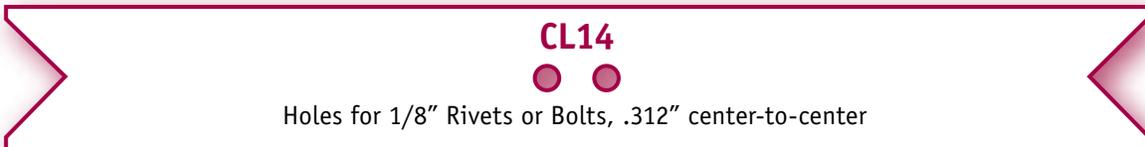
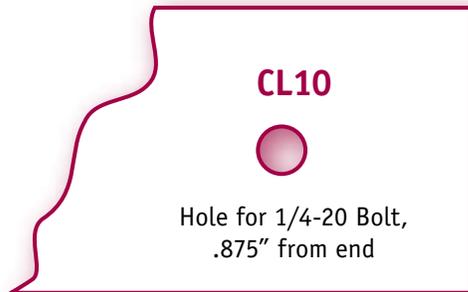
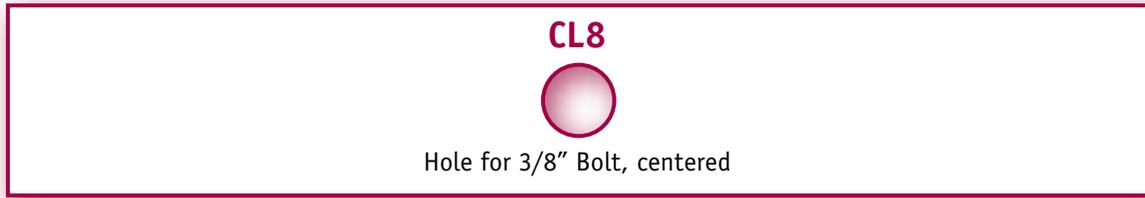


Also available: CL225 (Holes for 1/4" Rivets or Bolts)



CLIP HOLE STYLE OPTIONS

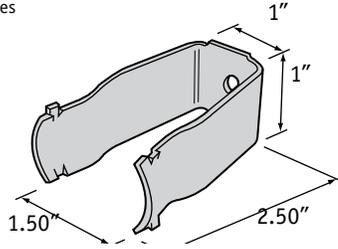
NOTE: All Hole Styles are not available on every Clip.



The listed dimensions of Formed Clips are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

30 Notched Clip

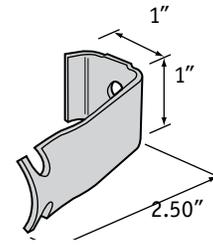
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30	CL3	800350	800360	800350T
	CL5	800355	800365	800355T

30AM Notched Clip

- .25" wide notches

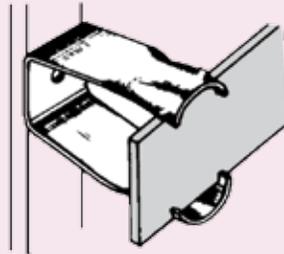


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30AM	CL3	800531	800541	800531T
	CL5	800533	800543	800533T

How to use Sequel 30 or 30M Notched Clips

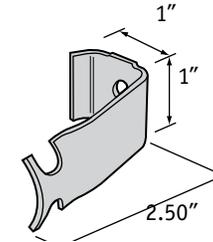
Use the slots in these clips to hold parts from the outside.

The Model 30 holds parts up to .125" thick, the Model 30M up to .25" thick.



30AMW Notched Clip

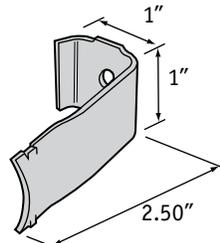
- .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30AMW	CL3	800532	800542	800532T
	CL5	800534	800545	800534T

30A Notched Clip

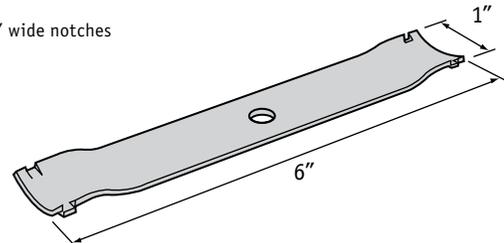
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30A	CL3	800525	800535	800525T
	CL5	800530	800540	800530T

30B Notched Clip

- .12" wide notches

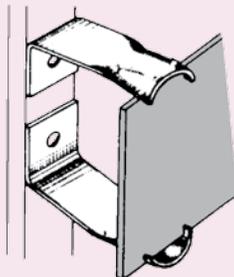


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30B	CL3	800595	800605	800595T
	CL5	800600	800610	800600T

How to use Sequel 30A or 30AM Notched Clips

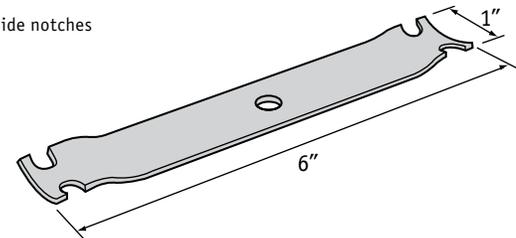
Use a pair of these clips spaced as needed to hold larger parts.

The 30A holds up to .125" thick parts, the 30AM up to .25".



30BM Notched Clip

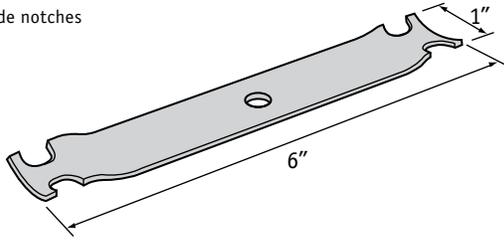
- .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30BM	CL3	800596	800606	800596T
	CL5	800601	800611	800601T

30BMW Notched Clip

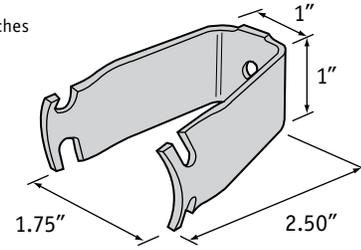
• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30BMW	CL3	800596W	800606W	800596WT
	CL5	800601W	800611W	800601WT

30M Notched Clip

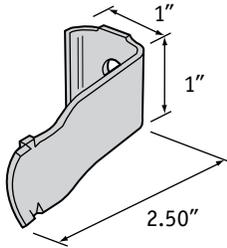
• .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30M	CL3	800356	800367	800356T
	CL5	800358	800369	800358T

30C Notched Clip

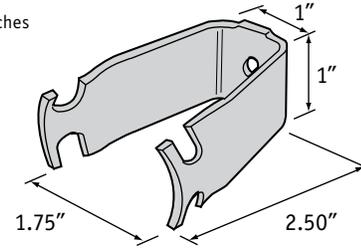
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30C	CL3	800770	800780	800770T
	CL5	800775	800785	800775T

30MW Notched Clip

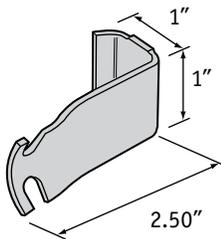
• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30MW	CL3	800356W	800367W	800356WT
	CL5	800358W	800369W	800358WT

30CM Notched Clip

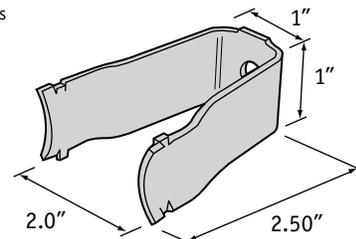
• .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30CM	CL3	800771	800781	800771T
	CL5	800776	800786	800776T

30R Notched Clip

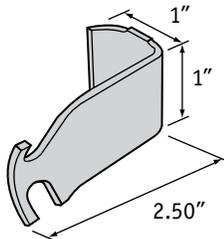
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30R	CL3	800700	800710	800700T
	CL5	800705	800715	800705T

30CMW Notched Clip

• .50" wide notches



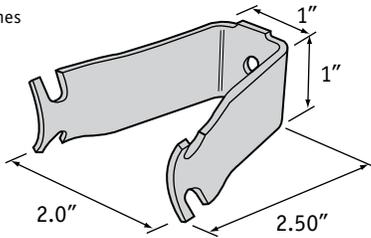
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30CMW	CL3	800772	800782	800772T
	CL5	800777	800787	800777T

✓ **How to use Sequel 30R or 30RM Notched Clips**

These reversed clips are designed to hold parts from the inside. The Model 30R holds parts up to .125" thick, the Model 30RM up to .25" thick.

30RM Notched Clip

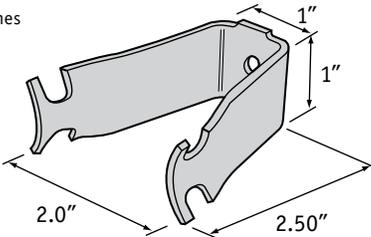
- .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30RM	CL3	800706	800717	800706T
	CL5	800709	800719	800709T

30RMW Notched Clip

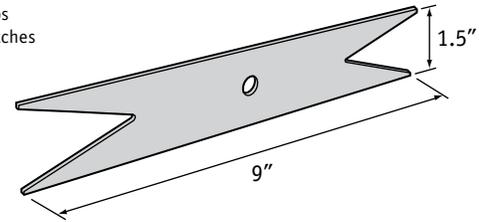
- .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
30RMW	CL3	800706W	800717W	800706WT
	CL5	800709W	800719W	800709WT

33B V-Notched Clip

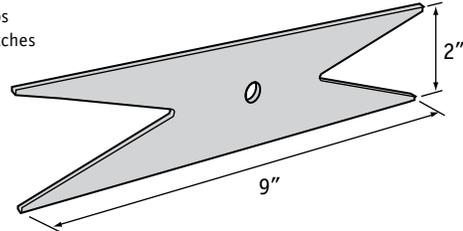
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33B	CL2	801085	801100	801085T
	CL3	801090	801105	801090T
	CL5	801095	801110	801095T

33C V-Notched Clip

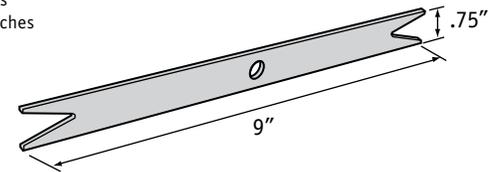
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33C	CL2	801295	801310	801295T
	CL3	801300	801315	801300T
	CL5	801305	801320	801305T

33D V-Notched Clip

- .06" tips
- 35° notches

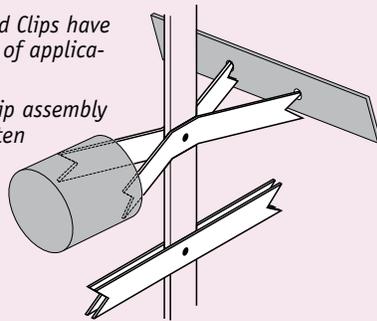


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33D	CL2	801505	801520	801505T
	CL3	801510	801525	801510T
	CL5	801515	801530	801515T

How to use Sequel Flat V-Notched Clips

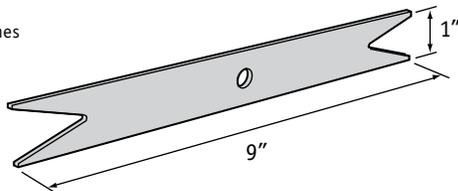
Sequel Flat Notched Clips have an infinite number of applications.

An example of a clip assembly is shown here. Fasten the clips to a Sequel Spine (pages F2-F5) and bend the clips to fit.



33A V-Notched Clip

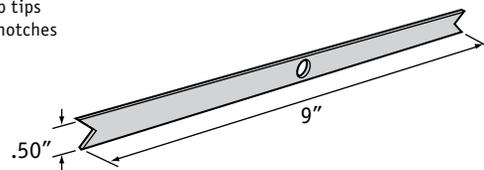
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33A	CL2	800875	800890	800875T
	CL3	800880	800895	800880T
	CL5	800885	800900	800885T

33E V-Notched Clip

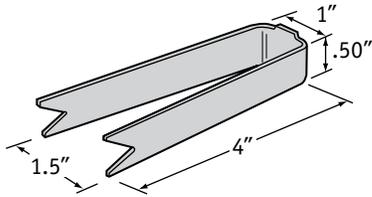
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33E	CL2	801815	801825	801815T
	CL3	801820	801830	801820T

33EF V-Notched Clip

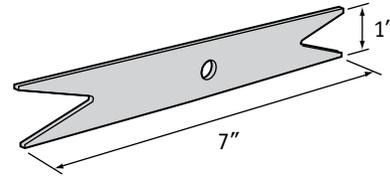
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33EF	CL3	801820F	801830F	801820FT

33J V-Notched Clip

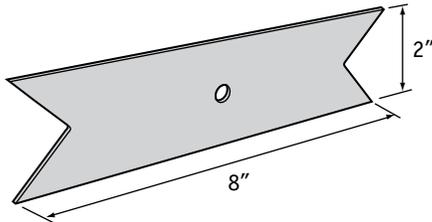
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33J	CL2	802145	802160	802145T
	CL3	802150	802165	802150T
	CL5	802155	802170	802155T

33F V-Notched Clip

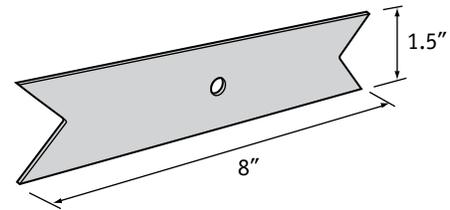
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33F	CL2	801990	802005	801990T
	CL3	801995	802010	801995T
	CL5	802000	802015	802000T

33K V-Notched Clip

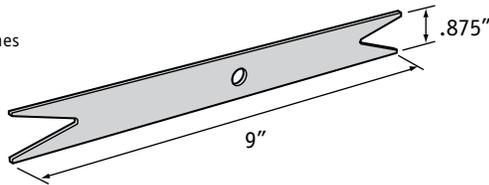
- sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33K	CL3	802175	802185	802175T
	CL5	802180	802190	802180T

33G V-Notched Clip

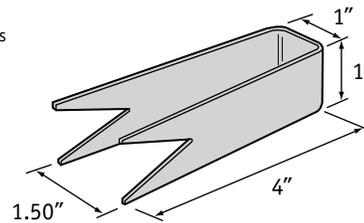
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33G	CL2	802100	802115	802100T
	CL3	802105	802120	802105T
	CL5	802110	802125	802110T

35 V-Notched Clip

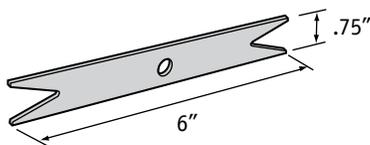
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35	CL3	802725	802735	802725T
	CL5	802730	802740	802730T

33H V-Notched Clip

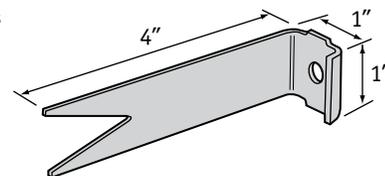
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
33H	CL2	802127	802130	802127T
	CL3	802128	802135	802128T
	CL5	802129	802140	802129T

35A V-Notched Clip

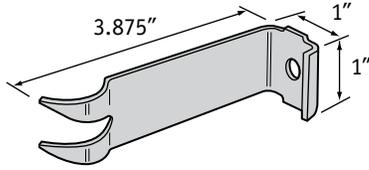
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35A	CL3	802900	802910	802900T
	CL5	802905	802915	802905T

35AP V-Notched Clip

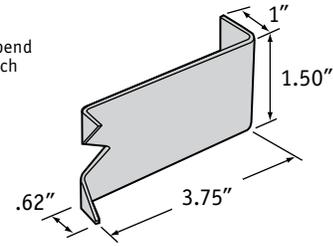
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35AP	CL3	803005	803015	803005T
	CL5	803010	803020	803010T

35BMCHT V-Notched Clip

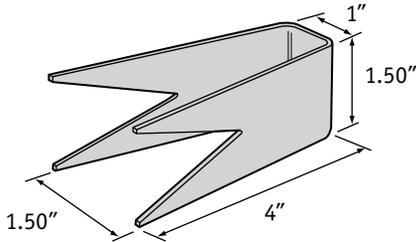
- Sharp tips
- 90° notch with bend in middle of notch



Model	HOLE STYLE	6061-T6 (.063)	6061-T6 (.080)	6061-T6 (.125)	TITANIUM (.050)
35BMCHT	CL3	803190	803194	803198	803190T
	CL5	803192	803196	803200	803192T

35B V-Notched Clip

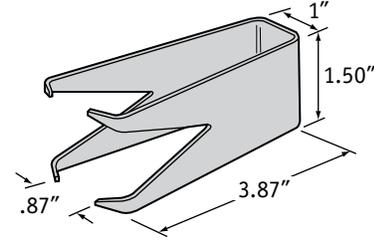
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35B	CL3	803075	803085	803075T
	CL5	803080	803090	803080T

35BMR V-Notched Clip

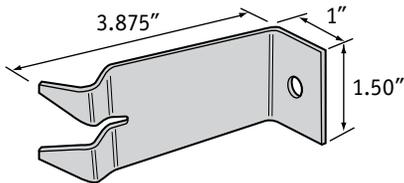
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BMR	CL3	803100	803120	803100T
	CL5	803110	803130	803110T

35BAP V-Notched Clip

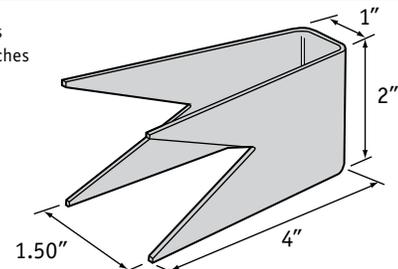
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BAP	CL3	803091	803093	803091T
	CL5	803092	803094	803092T

35BT0 V-Notched Clip

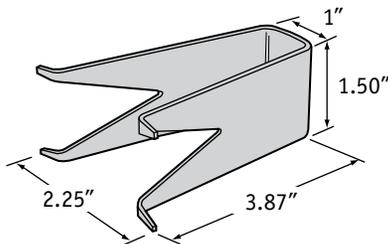
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BT0	CL3	803075M	803085M	803075MT
	CL5	803080M	803090M	803080MT

35BM V-Notched Clip

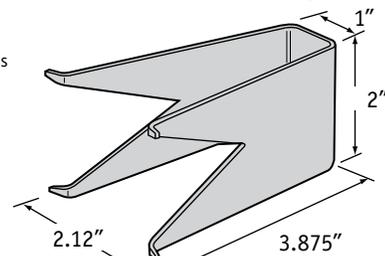
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BM	CL3	803095	803115	803095T
	CL5	803105	803125	803105T

35BTOM V-Notched Clip

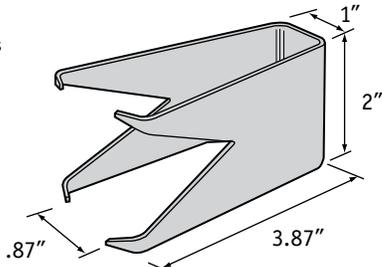
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BTOM	CL3	803096	803116	803096T
	CL5	803106	803126	803106T

35BTOMR V-Notched Clip

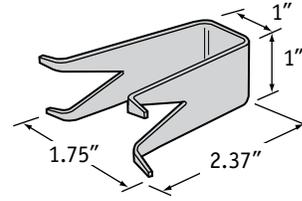
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35BTOMR	CL3	803097	803117	803097T
	CL5	803107	803127	803107T

35SM V-Notched Clip

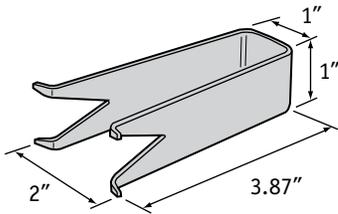
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35SM	CL3	802724M	802734M	802724MT
	CL5	802729M	802739M	802729MT

35M V-Notched Clip

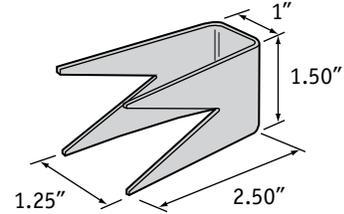
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35M	CL3	802726	802736	802726T
	CL5	802731	802741	802731T

35SX V-Notched Clip

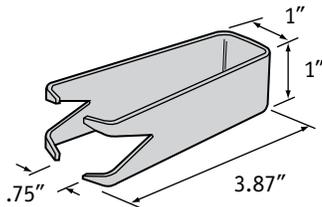
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35SX	CL3	802630	802640	802630T
	CL5	802635	802645	802635T

35MR V-Notched Clip

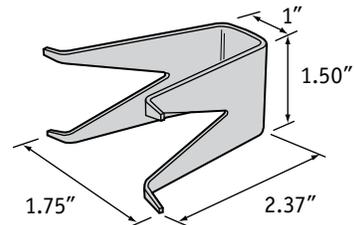
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35MR	CL3	802727	802737	802727T
	CL5	802732	802742	802732T

35SXM V-Notched Clip

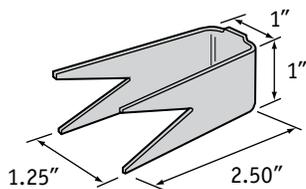
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35SXM	CL3	802655	802665	802655T
	CL5	802660	802670	802660T

35S V-Notched Clip

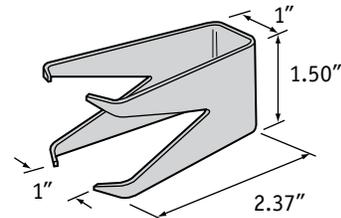
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35S	CL3	802724	802734	802724T
	CL5	802729	802739	802729T

35SXM V-Notched Clip

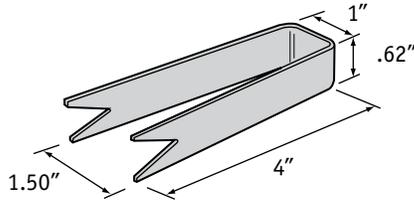
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
35SXM	CL3	802680	802690	802680T
	CL5	802685	802695	802685T

39 V-Notched Clip

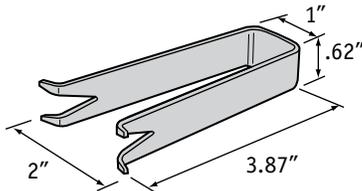
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
39	CL3	815050	815070	815050T
	CL5	815055	815075	815055T

39M, 39M5 V-Notched Clip

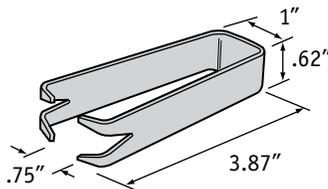
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
39M (.31" Tip Bend)	CL3	815200	815220	815200T
	CL5	815205	815225	815205T
39M5 (.50" Tip Bend)	CL3	815201	815221	815201T
	CL5	815206	815226	815206T

39MR, 39MR5 V-Notched Clip

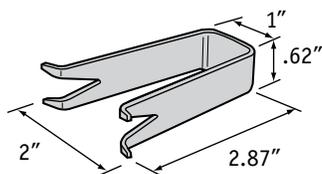
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
39MR (.31" Tip Bend)	CL3	815100	815120	815100T
	CL5	815105	815125	815105T
39MR5 (.50" Tip Bend)	CL3	815101	815121	815101T
	CL5	815106	815126	815106T

39SM V-Notched Clip

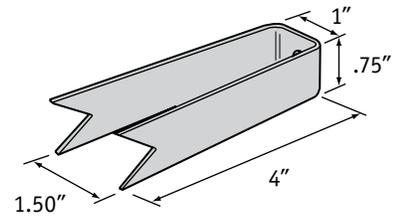
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
39SM	CL3	815230	815240	815230T
	CL5	815235	815245	815235T

45 V-Notched Clip

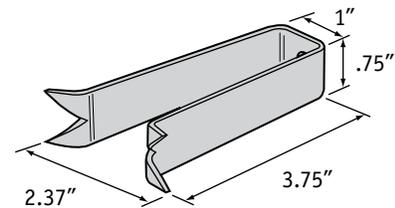
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
45	CL3	814050	814070	814050T
	CL5	814055	814075	814055T

45M V-Notched Clip

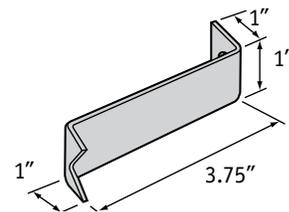
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
45M	CL3	814200	814220	814200T
	CL5	814205	814225	814205T

45MCHT V-Notched Clip

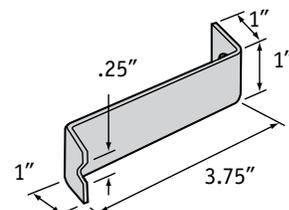
- Sharp tips
- 90° notch



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)	TITANIUM (.050)
45MCHT	CL3	814600	814620	814640	814600T
	CL5	814680	814700	814720	814680T

45MCHTL V-Notched Clip

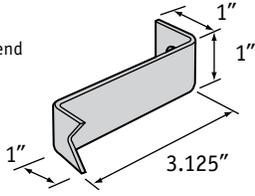
- .25" wide notch
- 90° notch



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 AL (.125)	TITANIUM (.050)
45MCHTL	CL3	814600L	814620L	814640L	814600LT
	CL5	814680L	814700L	814720L	814680LT

45MCHTS V-Notched Clip

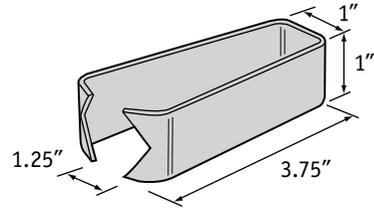
- Sharp tips
- 90° notch
- Near 90° bend at each end



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)	TITANIUM (.050)
45MCHTS	CL3	814600S	814620S	814640S	814600ST
	CL5	814680S	814700S	814720S	814680ST

46MR V-Notched Clip

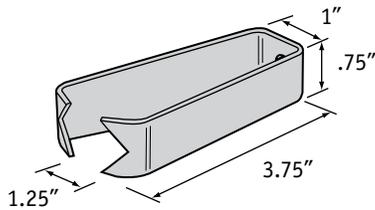
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
46MR	CL3	816100	816120	816100T
	CL5	816105	816125	816105T

45MR V-Notched Clip

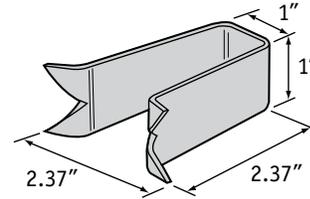
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
45MR	CL3	814100	814120	814100T
	CL5	814105	814125	814105T

46SM V-Notched Clip

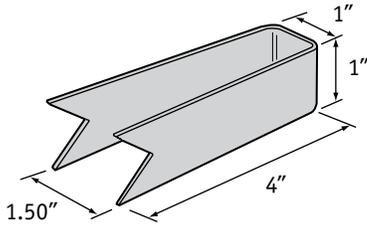
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
46SM	CL3	816300	816320	816300T
	CL5	816305	816325	816305T

46 V-Notched Clip

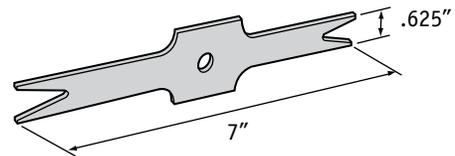
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
46	CL3	816050	816070	816050T
	CL5	816055	816075	816055T

90 V-Notched Clip

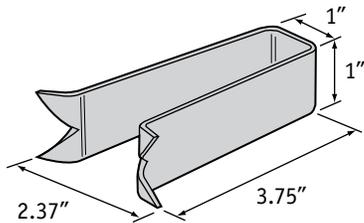
- .06" tips
- 30° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
90	CL2	803740	803755	803740T
	CL3	803745	803760	803745T
	CL5	803750	803765	803750T

46M V-Notched Clip

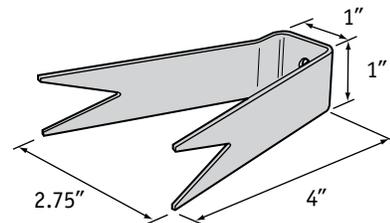
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
46M	CL3	816200	816220	816200T
	CL5	816205	816225	816205T

97 V-Notched Clip

- .06" tips
- 35° notches

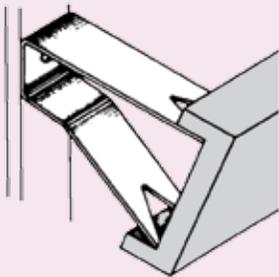


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97	CL3	805000	805010	805000T
	CL5	805005	805015	805005T

How to use Sequel 97 Series V-Notched Clips

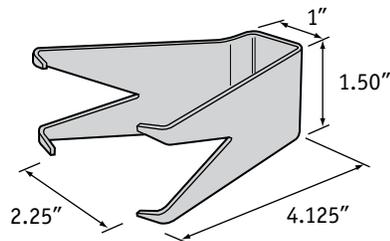
Use the slots in these clips to hold parts from the inside.

Squeeze fingers together, insert the part and release the fingers to the tension of the clip to hold the part.



97BMR V-Notched Clip

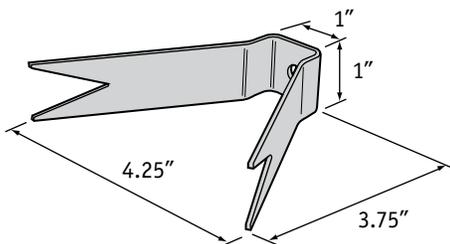
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97BMR	CL3	805175MR	805185MR	805175MRT
	CL5	805180MR	805190MR	805180MRT

97-2 V-Notched Clip

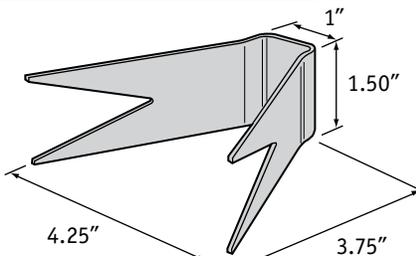
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97-2	CL3	805001	805011	805001T
	CL5	805006	805016	805006T

97B-2 V-Notched Clip

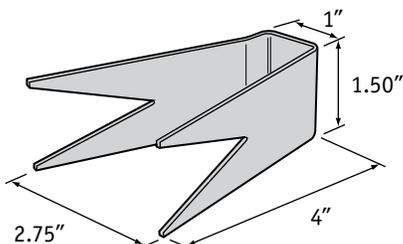
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-2	CL3	805176	805186	805176T
	CL5	805181	805191	805181T

97B V-Notched Clip

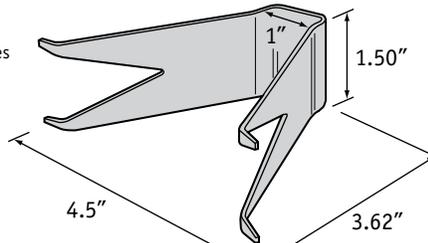
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B	CL3	805175	805185	805175T
	CL5	805180	805190	805180T

97B-2M V-Notched Clip

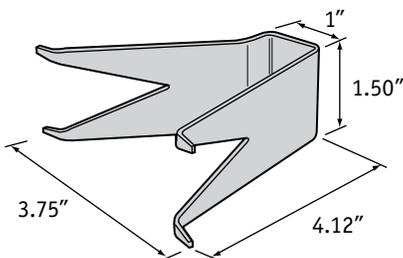
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-2M	CL3	805176M	805186M	805176MT
	CL5	805181M	805191M	805181MT

97BM V-Notched Clip

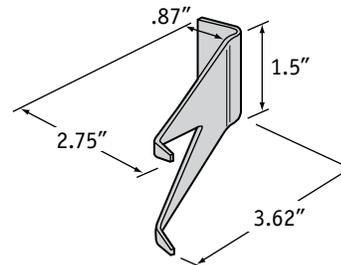
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97BM	CL3	805175M	805185M	805175MT
	CL5	805180M	805190M	805180MT

97B-2M1 V-Notched Clip

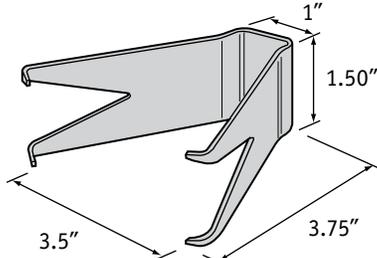
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-2M1	CL3	805176M1	805186M1	805176M1T
	CL5	805181M1	805191M1	805181M1T

97B-2MR V-Notched Clip

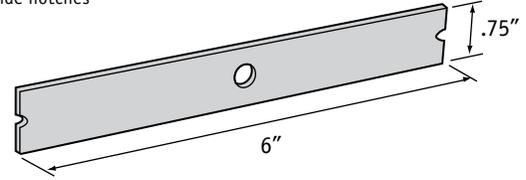
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-2MR	CL3	805176MR	805186MR	805176MRT
	CL5	805181MR	805191MR	805181MRT

121 V-Notched Clip

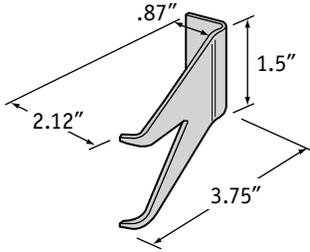
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
90	CL2	805770	805785	805770T
	CL3	805775	805790	805775T
	CL5	805780	805795	805780T

97B-2MR1 V-Notched Clip

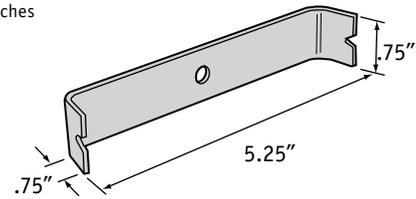
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-2MR1	CL3	805176MR1	805186MR1	805176MR1T
	CL5	805181MR1	805191MR1	805181MR1T

121A V-Notched Clip

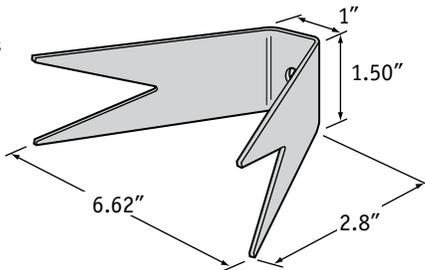
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
121A	CL3	805775A	805790A	805775AT
	CL5	805780A	805795A	805780AT

97B-6 V-Notched Clip

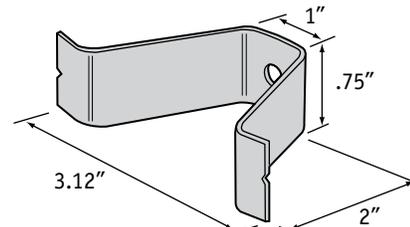
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97B-6	CL3	805194	805196	805194T
	CL5	805195	805197	805195T

121M V-Notched Clip

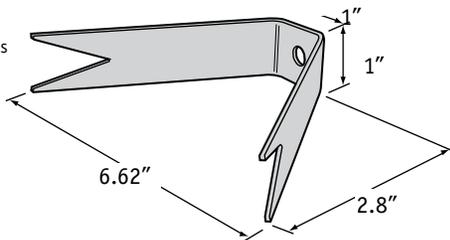
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
121M	CL3	805775M	805790M	805775MT
	CL5	805780M	805795M	805780MT

97-6 V-Notched Clip

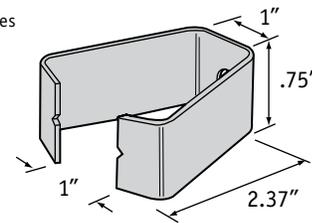
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
97-6	CL3	805021	805031	805021T
	CL5	805026	805036	805026T

121MR V-Notched Clip

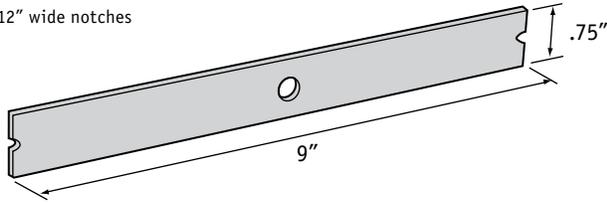
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
121MR	CL3	805775MR	805790MR	805775MRT
	CL5	805780MR	805795MR	805780MRT

121XL V-Notched Clip

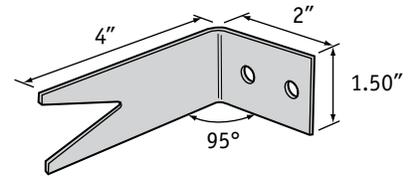
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
121XL	CL2	805800	805815	805800T
	CL3	805805	805820	805805T
	CL5	805810	805825	805810T

130A V-Notched Clip

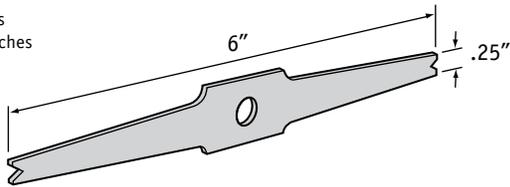
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
130A	CL4	806820	806830	806820T
	CL6	806825	806835	806825T

125 V-Notched Clip

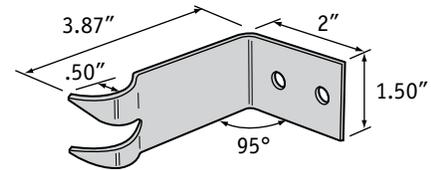
- .06" tips
- 60° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
125	CL3	806405	806420	806405T

130AP V-Notched Clip

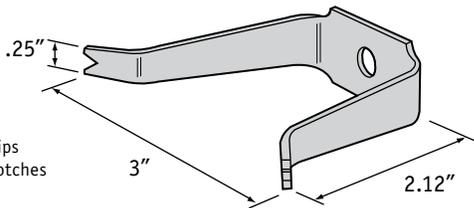
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
130AP	CL4	806837	806840	806837T
	CL6	806839	806842	806839T

125-02 V-Notched Clip

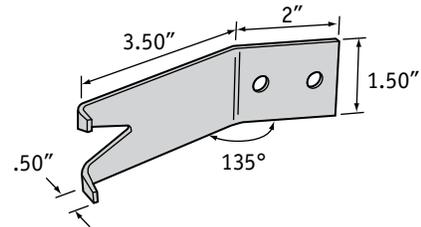
- .06" tips
- 60° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
125-02	CL3	806435	806450	806435T

130B V-Notched Clip

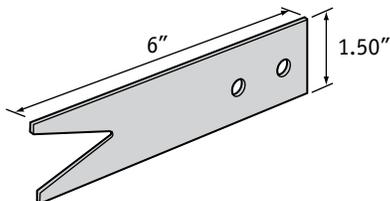
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
130B	CL4	806995	807005	806995T
	CL6	807000	807010	807000T
	CL10	807001	807012	807001T

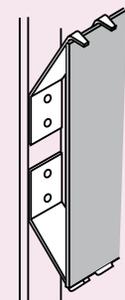
130 V-Notched Clip

- .18" tips
- 35° notches



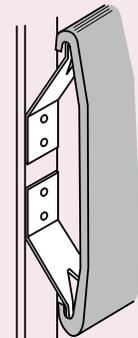
Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
130	CL4	806650	806660	806650T
	CL6	806655	806665	806655T

How to use Sequel 130B or 130C Clips



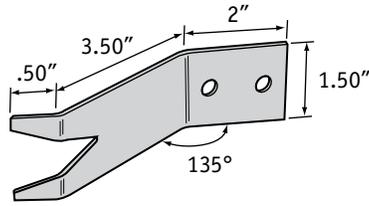
130B
Space a pair of these clips as needed on a spine to hold parts on the outside edge.

130C
Space a pair of these clips as needed on a spine to hold parts from the inside.



130C V-Notched Clip

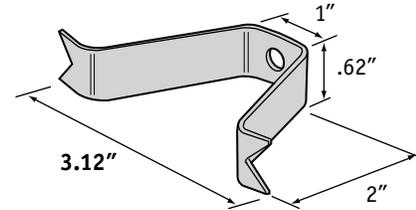
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
130C	CL4	807170	807180	807170T
	CL6	807175	807185	807175T
	CL10	807165	807177	807165T

164M V-Notched Clip

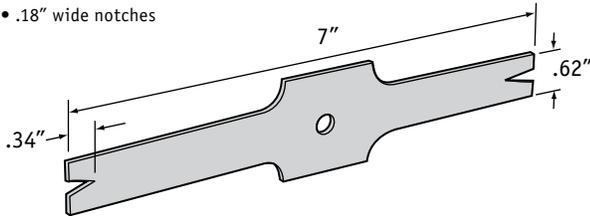
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
164M	CL3	808005	808015	808005T
	CL5	808010	808020	808010T

159C V-Notched Clip

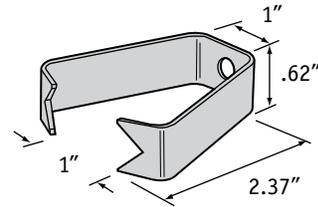
- .18" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
159C	CL2	807480	807500	807480T
	CL3	807485	807505	807485T
	CL5	807490	807510	807490T

164MR V-Notched Clip

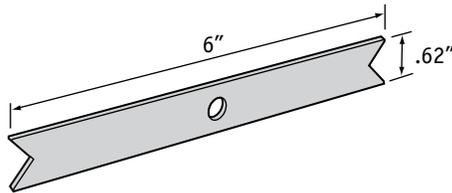
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
164MR	CL3	808050	808060	808050T
	CL5	808055	808065	808055T

164 V-Notched Clip

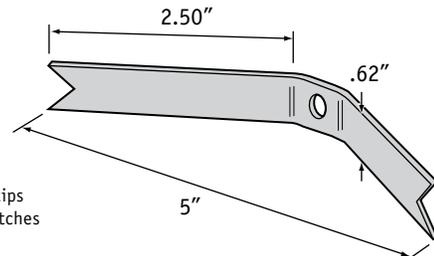
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
164	CL2	807975	807990	807975T
	CL3	807980	807995	807980T
	CL5	807985	808000	807985T

164X V-Notched Clip

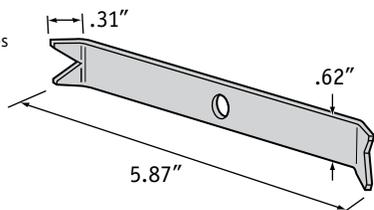
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
164X	CL3	808075	808090	808075T
	CL5	808080	808095	808080T

164A V-Notched Clip

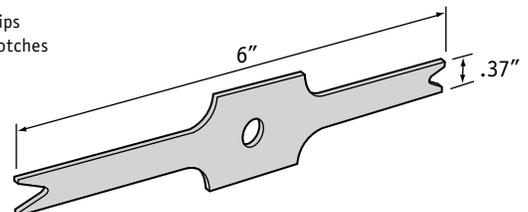
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
164A	CL3	808100	808110	808100T
	CL5	808105	808115	808105T

501 V-Notched Clip

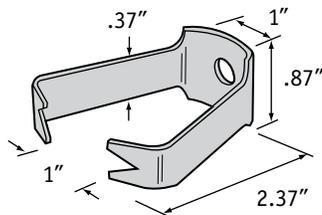
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
501	CL2	812705	812715	812705T
	CL3	812710	812720	812710T
	CL5	812712	812722	812712T

501EL V-Notched Clip

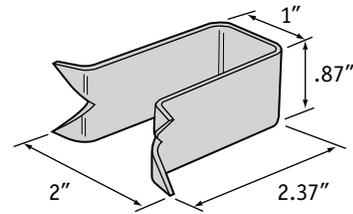
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
501EL	CL2	812724	812734	812724T
	CL3	812729	812739	812729T
	CL5	812731	812741	812731T

504M V-Notched Clip

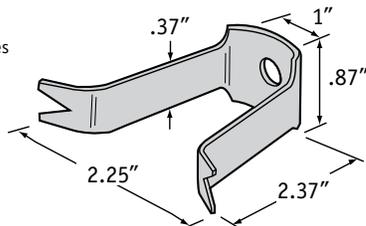
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
504M	CL3	813400	813415	813400T
	CL5	813405	813420	813405T

501ELM V-Notched Clip

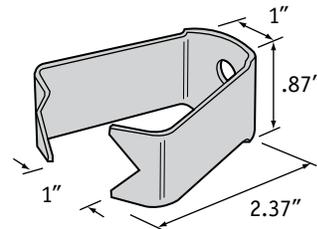
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
501ELM	CL3	812729M	812739M	812729MT
	CL5	812731M	812741M	812731MT

504MR V-Notched Clip

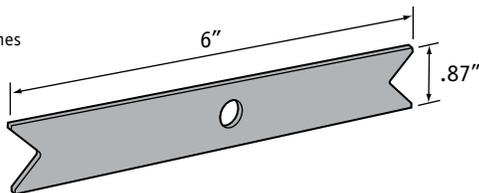
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
504MR	CL3	813500	813515	813500T
	CL5	813505	813520	813505T

504 V-Notched Clip

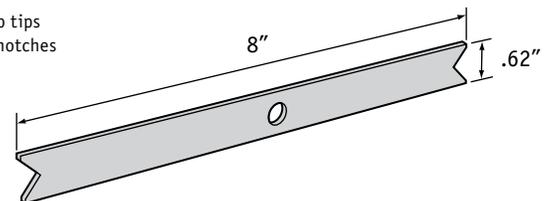
- .06" tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
504	CL2	813270	813285	813270T
	CL3	813270	813285	813270T
	CL5	813275	813290	813275T

506 V-Notched Clip

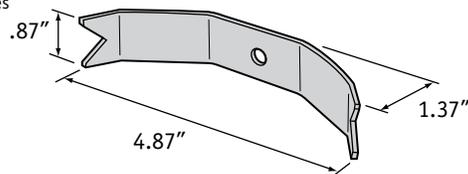
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
506	CL2	813650	813665	813650T
	CL3	813655	813670	813655T
	CL5	813660	813675	813660T

504A V-Notched Clip

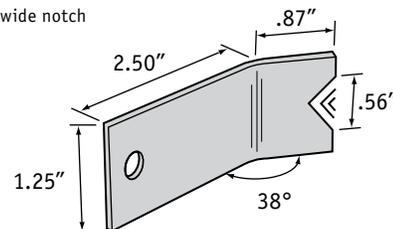
- .06" tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
504A	CL3	813271	813286	813271T
	CL5	813276	813291	813276T

508A V-Notched Clip

- 90°, .56" wide notch

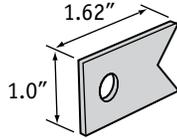


.12" and .25" wide notches also available.
Call for info.

Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
508A	CL3	813992	813996	813992T
	CL5	813994	813998	813994T

508AIH V-Notched Clip

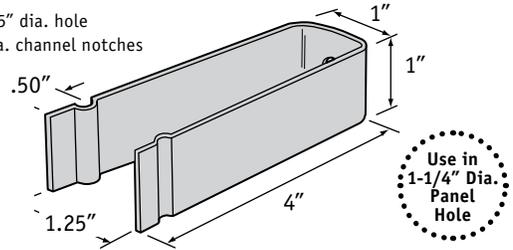
- sharp tips
- 90° notch



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
508AIH	CL3	814000	814010	814000T
	CL5	814005	814015	814005T

123BCNW Channel Notched Clip

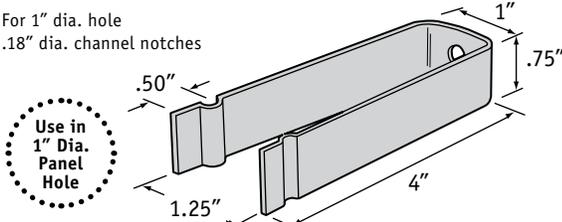
- For 1.25" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BCN	CL3	806235CNW	806250CNW	806235CNWT
	CL5	806237CNW	806252CNW	806237CNWT

123BCN Channel Notched Clip

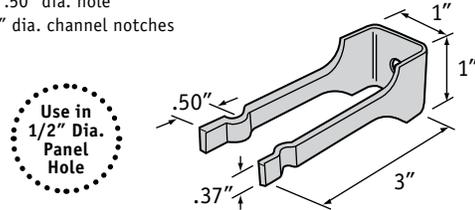
- For 1" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BCN	CL3	806235CN	806250CN	806235CNT
	CL5	806237CN	806252CN	806237CNT

123BCXN Channel Notched Clip

- For .50" dia. hole
- .18" dia. channel notches

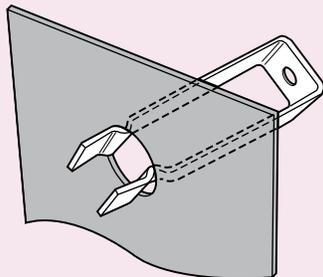


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BCXN	CL3	806235CXN	806250CXN	806235CXNT
	CL5	806237CXN	806252CXN	806237CXNT

Using a Sequel Channel Notched Clip

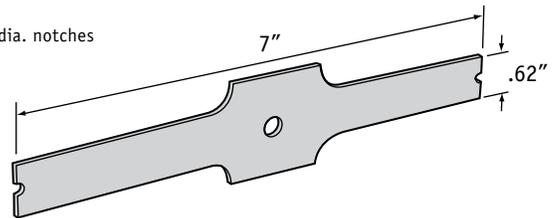
Sequel Channel Notched Clips work well for applications that require racking in panels with holes.

The 123BCNN fits holes 3/4" diameter, the 123BN fits 1" and the 123BNW fits 1-1/4" or larger.



159A Round Notched Clip

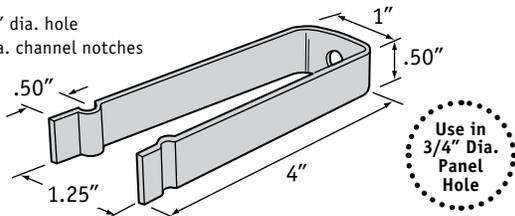
- .12" dia. notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
159A	CL2	807345	807360	807345T
	CL3	807350	807365	807350T
	CL5	807355	807370	807355T

123BCNN Channel Notched Clip

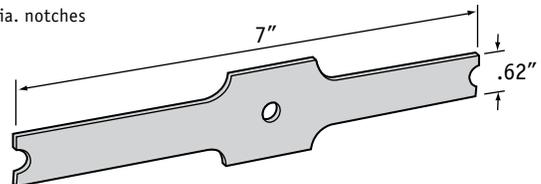
- For .75" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BCNN	CL3	806235CNN	806250CNN	806235CNNNT
	CL5	806237CNN	806252CNN	806237CNNNT

159B Round Notched Clip

- .31" dia. notches

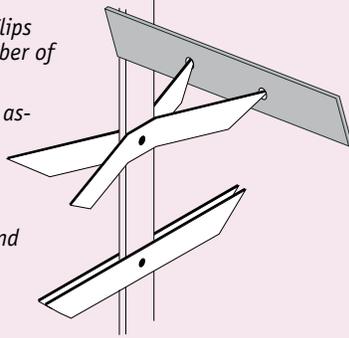


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
159B	CL2	807450	807465	807450T
	CL3	807455	807470	807455T
	CL5	807460	807475	807460T

Using Sequel 120, 162, 163 Series Pointed Clips

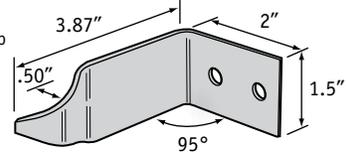
The Sequel Pointed Clips have an infinite number of applications.

An example of a clip assembly is shown here. Attach the clips to a Sequel Spine (shown on pages F2-F5) and bend the Clips to fit.



140AP Pointed Clip

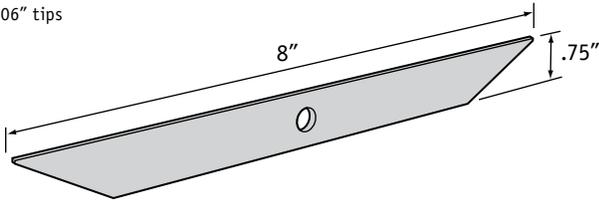
- .12" tip
- compliments the 130AP V-Notched Clip



Model	Hole Style (CL4 for 1/4-20 Bolt)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
140AP	CL4	807220	807240	807220T
	CL6	807225	807245	807225T

120 Pointed Clip

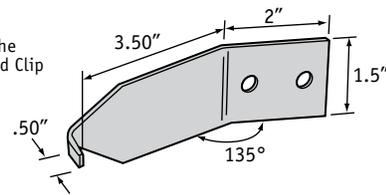
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
120	CL2	805560	805575	805560T
	CL3	805565	805580	805565T
	CL5	805570	805585	805570T

140B Pointed Clip

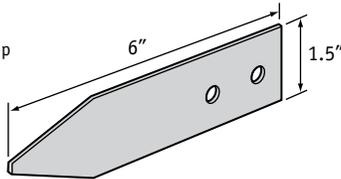
- .12" tip
- compliments the 130B V-Notched Clip



Model	Hole Style (CL4 for 1/4-20 Bolt)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
140B	CL4	807260	807264	807260T
	CL6	807262	807266	807262T

140 Pointed Clip

- .12" tip
- compliments the 130 V-Notched Clip

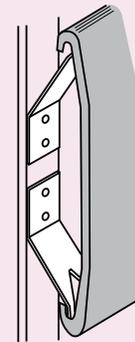


Model	Hole Style (CL4 for 1/4-20 Bolt)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
140	CL4	807190	807194	807190T
	CL6	807192	807196	807192T

How to use Sequel 140C with 130C Clip

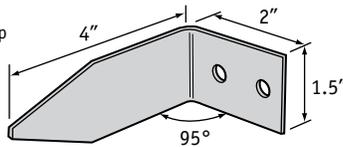
Space a pair of these clips as needed on a spine to hold part from the inside.

Three point contact is possible by using a combination of the 140C along with the 130C.



140A Pointed Clip

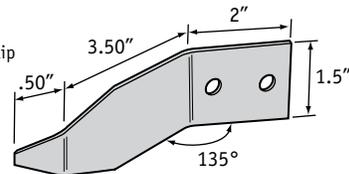
- .12" tip
- compliments the 130A V-Notched Clip



Model	Hole Style (CL4 for 1/4-20 Bolt)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
140A	CL4	807200	807204	807200T
	CL6	807202	807206	807202T

140C Pointed Clip

- .12" tip
- compliments the 130C V-Notched Clip

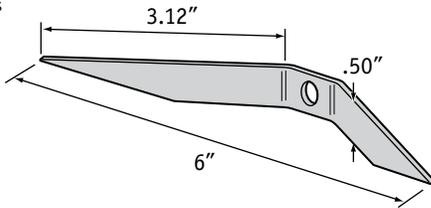


Model	Hole Style (CL4 for 1/4-20 Bolt)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
140C	CL4	807280	807284	807280T
	CL6	807282	807286	807282T

Dimensions of Formed Clips are based on .080" thick aluminum. Titanium or .063" aluminum will vary.

162 Pointed Clip

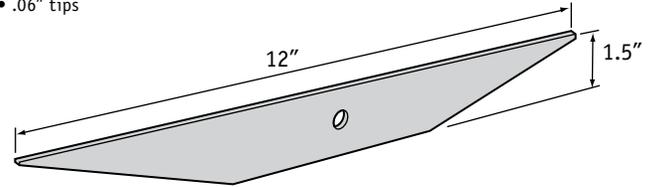
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
162	CL3	807560	807575	807560T

163AXL Pointed Clip

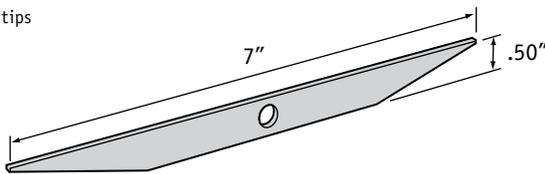
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
163AXL	CL3	807774	807789	807774T

163 Pointed Clip

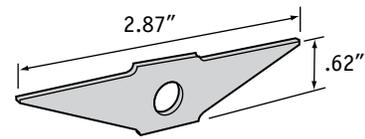
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
163	CL2	807765	807780	807765T
	CL3	807770	807785	807770T

167C Pointed Clip

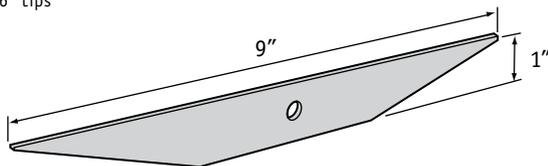
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
167C	CL3	808185	808190	808185T

163A Pointed Clip

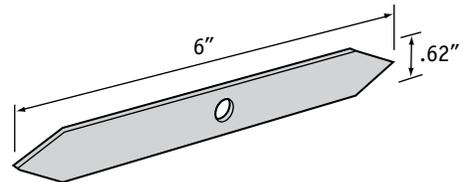
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
163A	CL2	807771	807786	807771T
	CL3	807772	807787	807772T

168 Pointed Clip

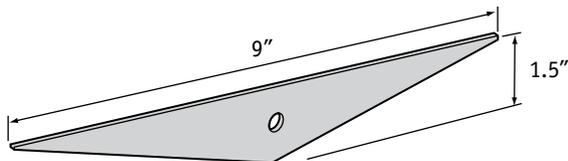
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
168	CL3	808200	808210	808200T
	CL5	808205	808215	808205T

163AL Pointed Clip

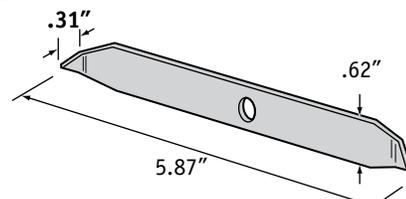
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
163AL	CL3	807773	807788	807773T

168A Pointed Clip

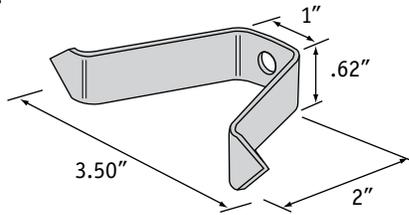
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
163A	CL3	808220	808230	808220T
	CL5	808225	808235	808225T

168M Pointed Clip

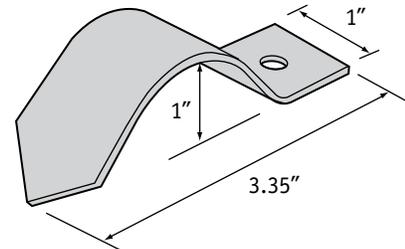
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
168M	CL3	808240	808250	808240T
	CL5	808245	808255	808245T

174 Pointed Clip

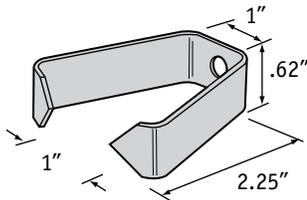
• 90° points



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)	TITANIUM (.050)
174	CL3	808410	808425	808430	808410T
	CL5	808415	808427	808431	808415T

168MR Pointed Clip

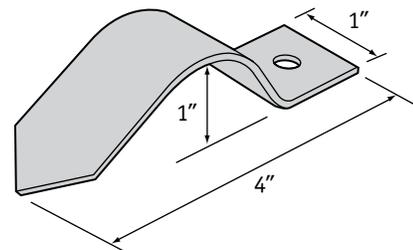
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
168MR	CL3	808260	808270	808260T
	CL5	808265	808275	808265T

174L Pointed Clip

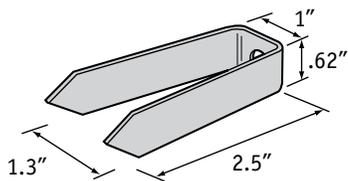
• 90° points



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)	TITANIUM (.050)
174L	CL3	808432	808435	808440	808432T
	CL5	808434	880437	808441	808434T

168U Pointed Clip

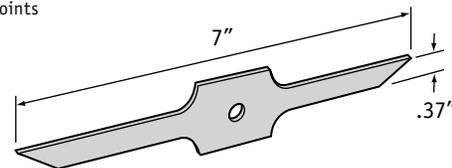
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
168U	CL3	808300	808305	808300T
	CL5	808302	808307	808302T

502 Pointed Clip

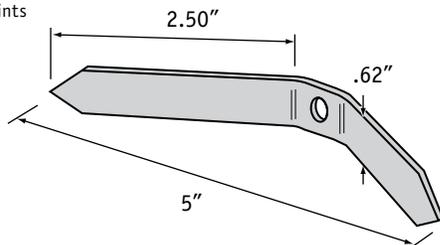
• Sharp points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
502	CL2	812880	812890	812880T
	CL3	812885	812895	812885T
	CL5	812887	812897	812887T

168X Pointed Clip

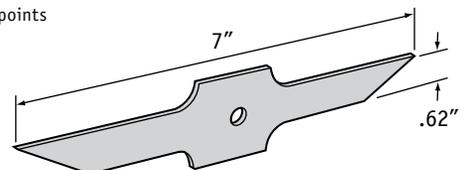
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
168X	CL3	808280	808290	808280T
	CL5	808285	808295	808285T

503 Pointed Clip

• Sharp points



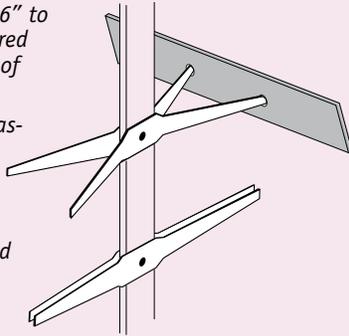
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
503	CL2	813055	813070	813055T
	CL3	813060	813075	813060T
	CL5	813065	813080	813065T

Clip Table of Contents

How to use Sequel Tapered Clips

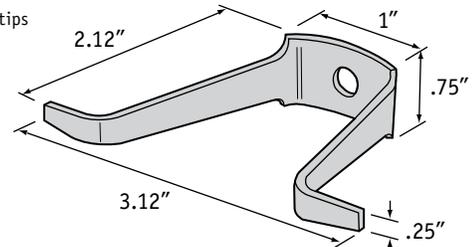
With tip sizes from .06" to .62", the Sequel Tapered Clips fit a wide range of holes.

An example of a clip assembly is shown here. Attach the Clips to a Sequel Spine (shown on pages F2-F5) and bend the Clips to fit.



93M Tapered Clip

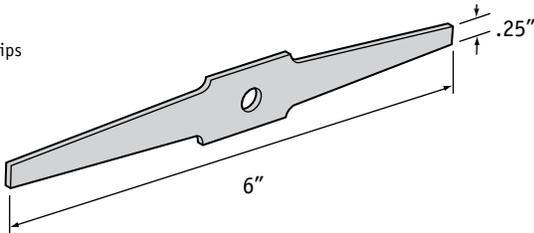
• .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
93M	CL3	804425	804435	804425T
	CL5	804430	804440	804430T

93 Tapered Clip

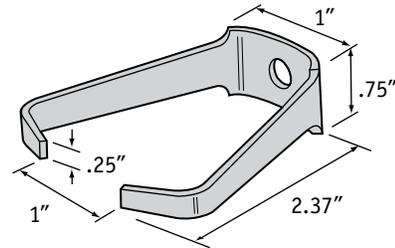
• .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
93	CL3	804375	804390	804375T
	CL5	804376	804391	804376T

93MR Tapered Clip

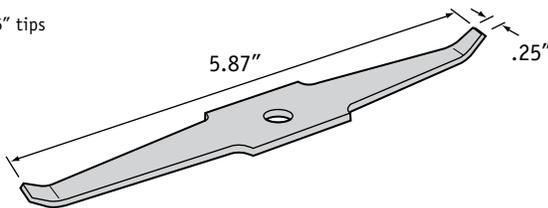
• .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
93MR	CL3	804445	804455	804445T
	CL5	804450	804460	804450T

93A Tapered Clip

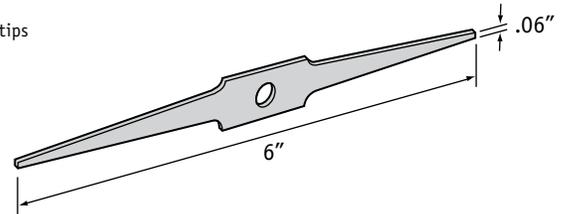
• .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
93A	CL3	804405	804415	804405T
	CL5	804410	804420	804410T

94 Tapered Clip

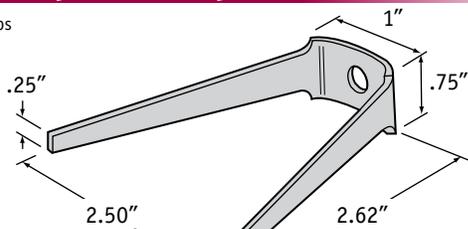
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94	CL2	804580	804595	804580T
	CL3	804585	804600	804585T
	CL5	804603	804605	804603T

93B Tapered Clip

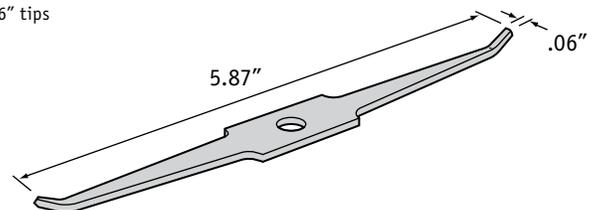
• .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
93B	CL3	804465	804475	804465T
	CL5	804470	804480	804470T

94A Tapered Clip

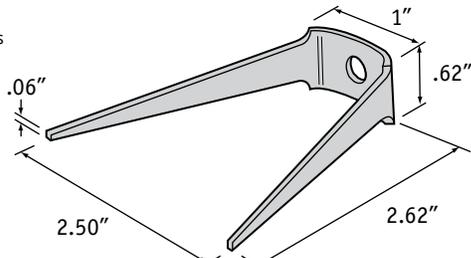
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94A	CL3	804610	804620	804610T
	CL5	804615	804625	804615T

94B Tapered Clip

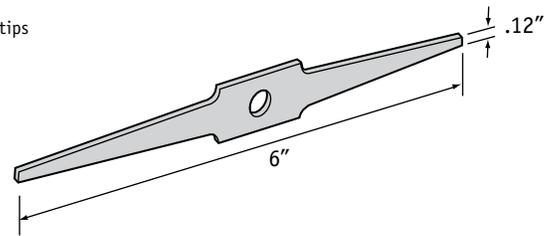
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94B	CL3	804626	804628	804626T
	CL5	804627	804629	804627T

95 Tapered Clip

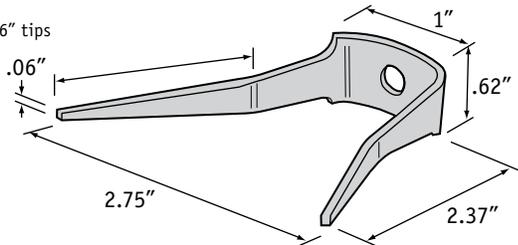
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95	CL2	804790	804805	804790T
	CL3	804795	804810	804795T
	CL5	804800	804815	804800T

94HY Tapered Clip

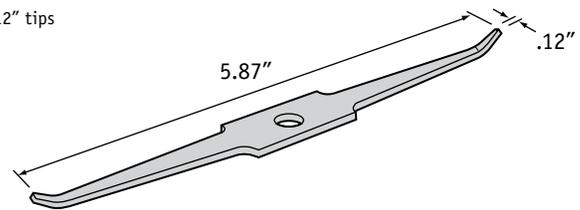
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94HY	CL3	804585HY	804600HY	804585HYT
	CL5	804603HY	804605HY	804603HYT

95A Tapered Clip

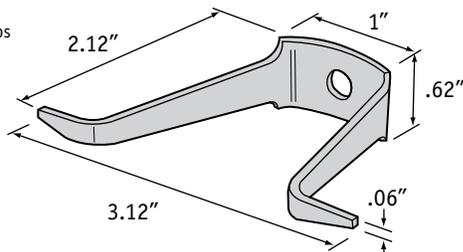
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95A	CL3	804820	804830	804820T
	CL5	804825	804835	804825T

94M Tapered Clip

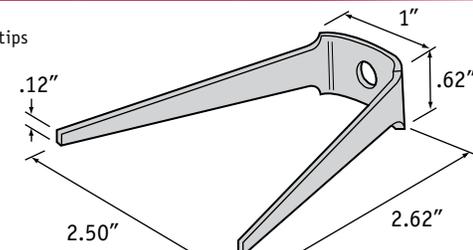
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94M	CL3	804586	804601	804586T
	CL5	804587	804604	804587T

95B Tapered Clip

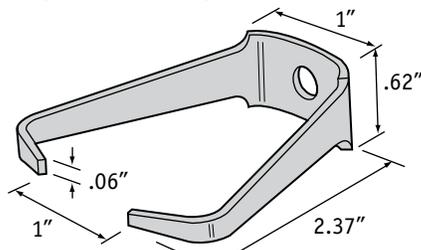
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95B	CL3	804630	804640	804630T
	CL5	804635	804645	804635T

94MR Tapered Clip

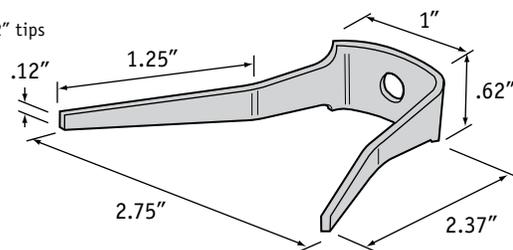
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
94MR	CL3	804588	804602	804588T
	CL5	804589	804606	804589T

95HY Tapered Clip

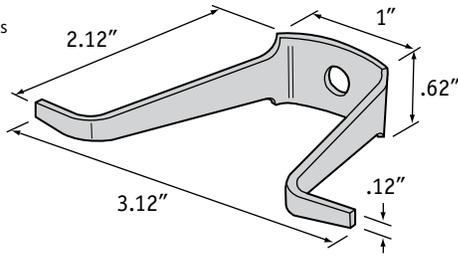
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95HY	CL3	804795HY	804810HY	804795HYT
	CL5	804800HY	804815HY	804800HYT

95M Tapered Clip

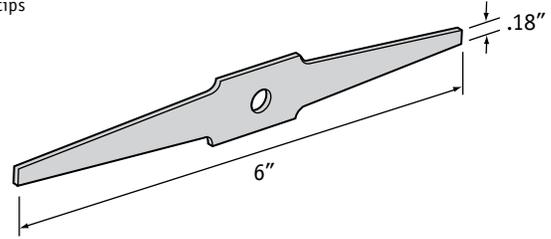
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95M	CL3	804798	804813	804798T
	CL5	804799	804814	804799T

126 Tapered Clip

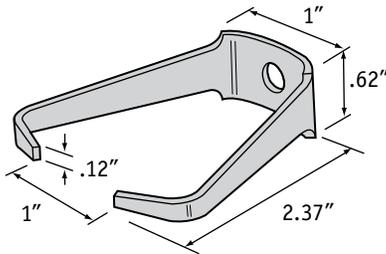
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126	CL3	806615	806630	806615T
	CL5	806620	806635	806620T

95MR Tapered Clip

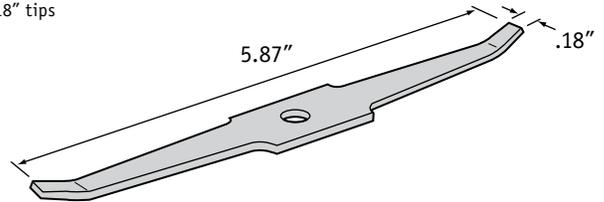
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
95MR	CL3	804796	804811	804796T
	CL5	804797	804812	804797T

126A Tapered Clip

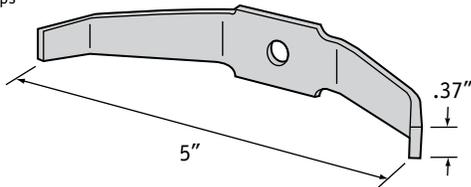
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126A	CL3	806600	806608	806600T
	CL5	806604	806612	806604T

96A Tapered Clip

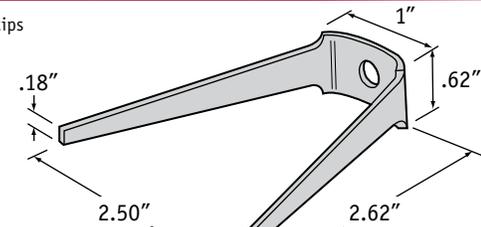
• .37" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.080)	6061-T6 AL (.125)	TITANIUM (.050)
96A	CL3	804980	804985	804980T
	CL5	804982	804984	804982T

126B Tapered Clip

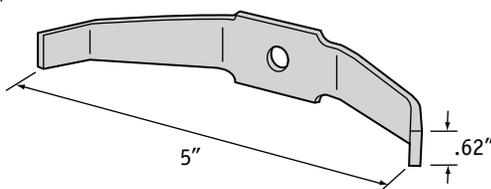
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126B	CL3	806578	806586	806578T
	CL5	806582	806590	806582T

96B Tapered Clip

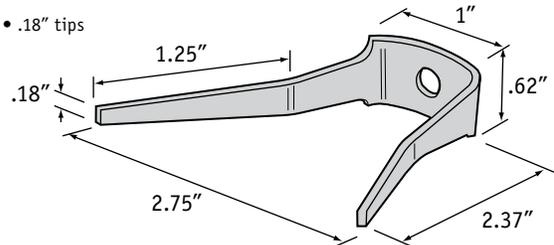
• .62" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.080)	6061-T6 AL (.125)	TITANIUM (.050)
96B	CL3	804987	804986	804987T
	CL5	804988	804989	804988T

126HY Tapered Clip

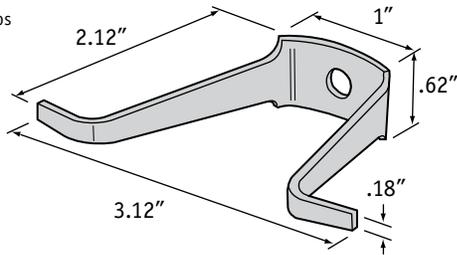
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126HY	CL3	806615HY	806630HY	806615HYT
	CL5	806620HY	806635HY	806620HYT

126M Tapered Clip

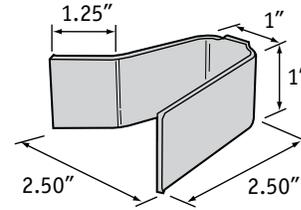
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126M	CL3	806616	806617	806616T
	CL5	806637	806640	806637T

29 Square Clip

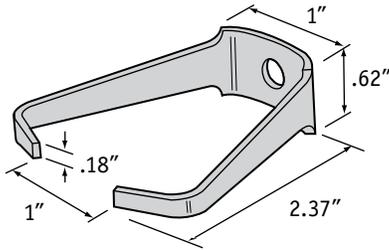
• corners slightly bent out



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
29	CL3	800000	800010	800000T
	CL5	800005	800015	800005T

126MR Tapered Clip

• .18" tips

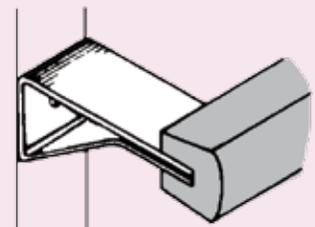


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
126MR	CL3	806618	806619	806618T
	CL5	806643	806645	806643T

✓ How to use Sequel 29 or 29B Square Clips

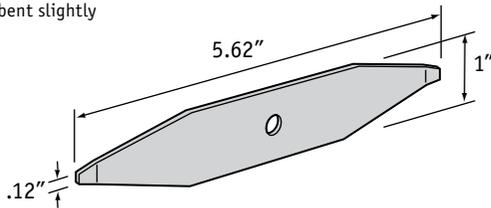
Use these clips to hold narrow slotted parts from inside.

Squeeze the fingers together, insert the part and release the fingers to securely hold the part.



173 Tapered Clip

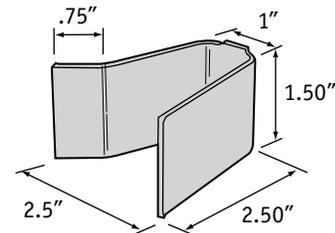
• tips bent slightly



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
173	CL2	808325	808340	808325T
	CL3	808330	808345	808330T
	CL5	808335	808350	808335T

29B Square Clip

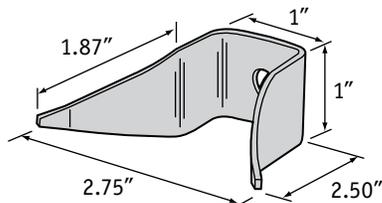
• corners slightly bent out



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
29B	CL3	800175	800185	800175T
	CL5	800180	800190	800180T

173A Tapered Clip

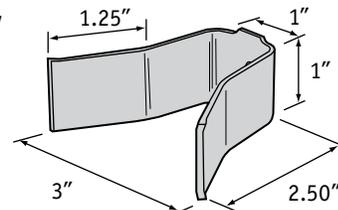
• tips bent out slightly



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
173A	CL3	808460	808470	808460T
	CL5	808465	808475	808465T

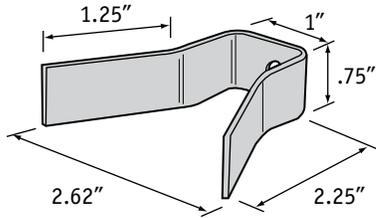
34A Square Clip

• corners slightly bent out



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34A	CL3	802200	802210	802200T
	CL5	802205	802215	802205T

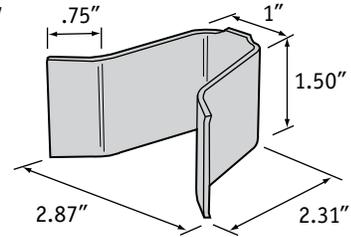
34B Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34B	CL3	802375	802385	802375T
	CL5	802380	802390	802380T

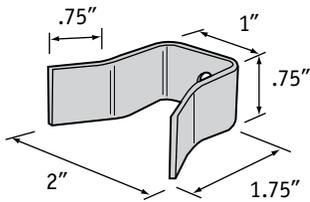
34D Square Clip

• corners slightly bent out



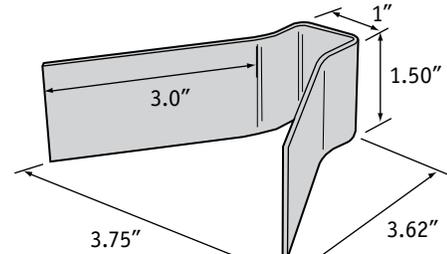
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34D	CL3	802550	802560	802550T
	CL5	802555	802565	802555T

34BM Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34BM	CL3	802475	802485	802475T
	CL5	802480	802490	802480T

34D-4 Square Clip



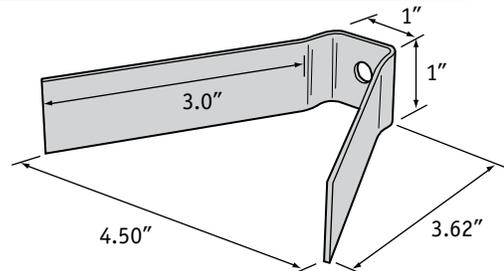
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34D-4	CL3	802567	802570	802567T
	CL5	802569	802575	802569T

✓ How to use Sequel 34 Series Square Clips

Use these clips to hold parts from the inside.

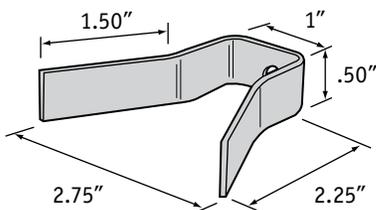
Squeeze the fingers together, insert the part and release the fingers to securely hold the part.

34D-4M Square Clip



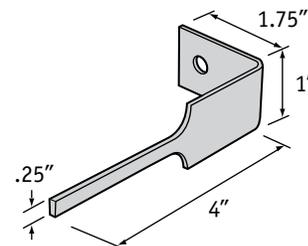
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34B	CL3	802566	802571	802566T
	CL5	802568	802572	802568T

34C Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
34C	CL3	802500	802510	802500T

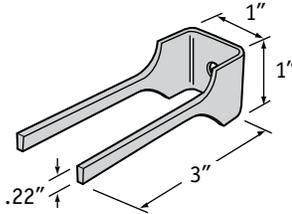
86 Square Clip



Model	HOLE STYLE	6061-T6 (.063)	6061-T6 (.080)	6061-T6 (.125)	TITANIUM (.050)
86	CL3	803430	803445	803485	803430T
	CL5	803435	803450	803490	803435T

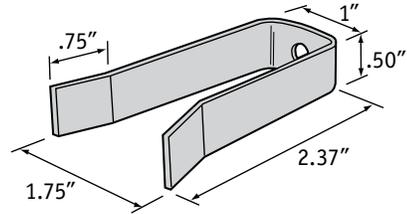
86D Square Clip

• .22" tips



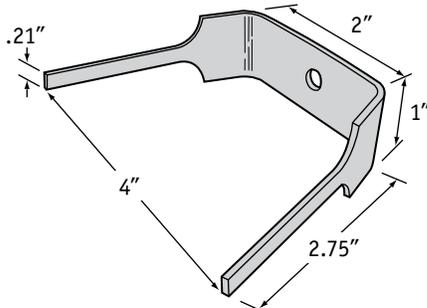
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
86D	CL3	819330	819345	819330T
	CL5	819335	819350	819335T

122BM Square Clip



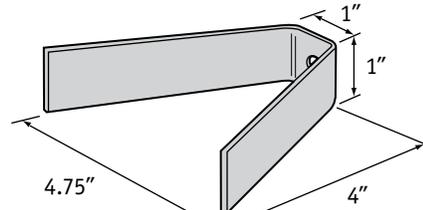
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
122BM	CL3	805905	805915	805905T

86DW2 Square Clip



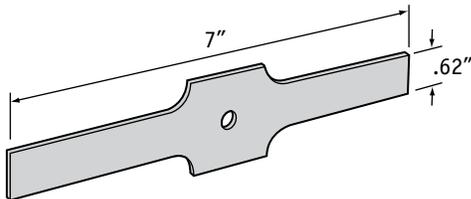
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
86DW2	CL3	819430	819445	819430T
	CL5	819435	819450	819435T

123 Square Clip



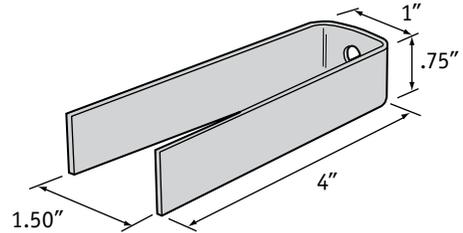
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123	CL2	805980	805995	805980T
	CL3	805985	806000	805985T
	CL5	805990	806005	805990T

91 Square Clip



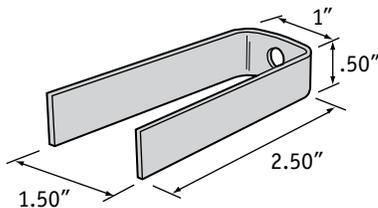
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
91	CL2	803950	803965	803950T
	CL3	803955	803970	803955T
	CL5	803960	803975	803960T

123B Square Clip



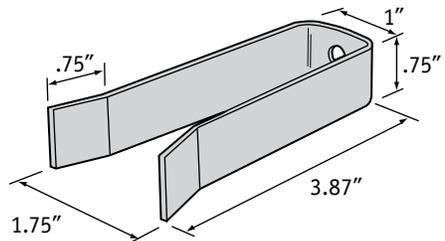
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123B	CL3	806235	806250	806235T
	CL5	806237	806252	806237T

122B Square Clip



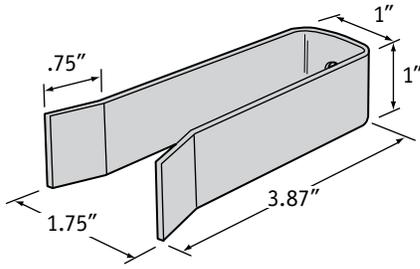
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
122B	CL3	805895	805900	805895T

123BM Square Clip



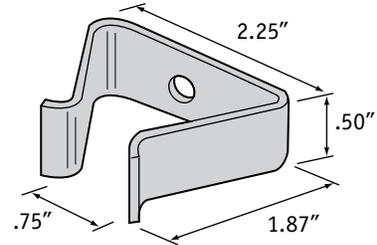
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BM	CL3	806260	806265	806260T
	CL5	806262	806266	806262T

123BWM Square Clip



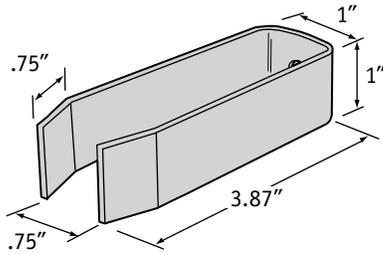
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BWM	CL3	806261	806268	806261T
	CL5	806263	806269	806263T

124H Square Clip



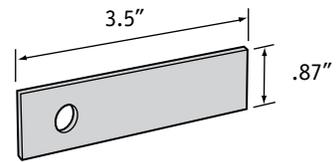
Model	HOLE STYLE (CL12 shown)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
124H	CL3	806355	806365	806355T
	CL12	806360	806370	806360T

123BWMR Square Clip



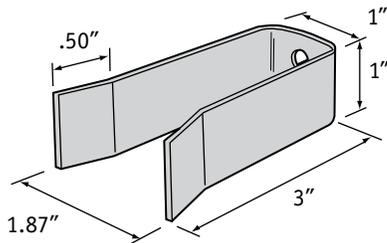
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BWMR	CL3	806261R	806268R	806261R
	CL5	806263R	806269R	806263RT

507 Square Clip



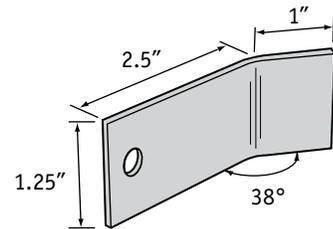
Model	HOLE STYLE (CL3 for 1/4-20 bolts)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
507	CL3	813865	813880	813865T
	CL5	813875	813890	813875T

123BWMS Square Clip



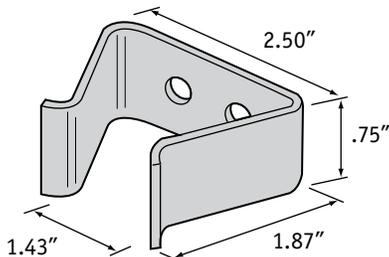
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123BWMS	CL3	806270	806275	806270T
	CL5	806272	806276	806272T

508 Square Clip



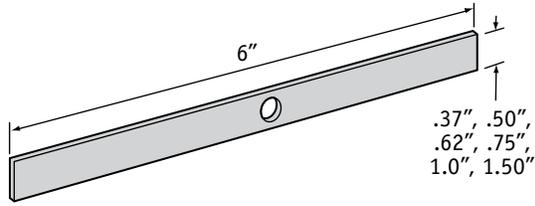
Model	HOLE STYLE (CL3 for 1/4-20 bolts)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
508	CL3	813965	813980	813965T
	CL5	813975	813990	813975T

124 Square Clip



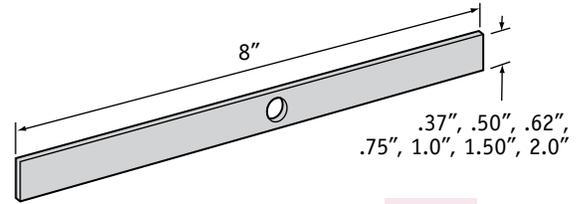
Model	HOLE STYLE (CL12 shown)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
124	CL3	806335	806345	806335T
	CL12	806340	806350	806340T

6" x " Square Clips



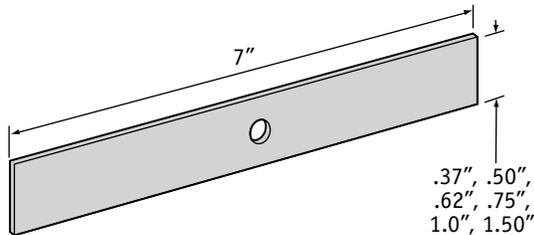
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
6 x 3/8	No Hole	808535	808537	808535T
6 x 1/2	CL2	808710	808720	808710T
	CL3	808715	808725	808715T
6 x 5/8	CL2	808730	808745	808730T
	CL3	808735	808750	808735T
	CL5	808740	808755	808740T
6 x 3/4	CL2	808905	808920	808905T
	CL3	808910	808925	808910T
	CL5	808915	808930	808915T
6 x 1	CL2	809115	809130	809115T
	CL3	809120	809135	809120T
	CL5	809125	809140	809125T
6 x 1-1/2	CL2	809325	809340	809325T
	CL3	809330	809345	809330T
	CL5	809335	809350	809335T

8" x " Square Clips



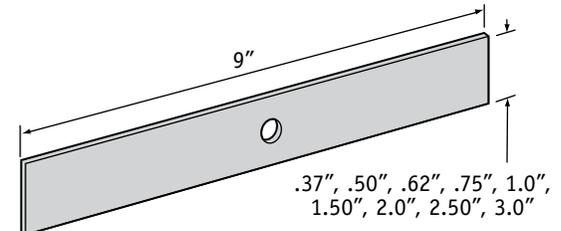
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
8 x 3/8	No Hole	810515	810525	810515T
8 x 1/2	CL2	810690	810700	810690T
	CL3	810695	810705	810695T
8 x 5/8	CL2	810785	810800	810785T
	CL3	810790	810805	810790T
	CL5	810795	810810	810795T
8 x 3/4	CL2	810885	810900	810885T
	CL3	810890	810905	810890T
	CL5	810895	810910	810895T
8 x 1	CL2	811095	811110	811095T
	CL3	811100	811115	811100T
	CL5	811105	811120	811105T
8 x 1-1/2	CL2	811305	811320	811305T
	CL3	811310	811325	811310T
	CL5	811315	811330	811315T
8 x 2	CL3	811405	811420	811405T
	CL5	811410	811425	811410T

7" x " Square Clips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
7 x 3/8	No Hole	809535	809545	809535T
7 x 1/2	CL2	809710	809720	809710T
	CL3	809715	809725	809715T
7 x 5/8	CL2	809780	809795	809780T
	CL3	809785	809800	809785T
	CL5	809790	809805	809790T
7 x 3/4	CL2	809885	809900	809885T
	CL3	809890	809905	809890T
	CL5	809895	809910	809895T
7 x 1	CL2	810095	810110	810095T
	CL3	810100	810115	810100T
	CL5	810105	810120	810105T
7 x 1-1/2	CL2	810305	810320	810305T
	CL3	810310	810325	810310T
	CL5	810315	810330	810315T

9" x " Square Clips

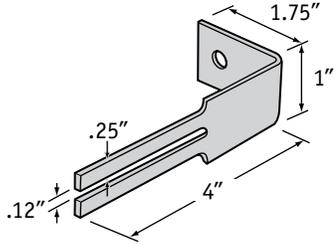


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
9 x 3/8	No Hole	811515	811525	811515T
9 x 1/2	CL2	811690	811700	811690T
	CL3	811695	811705	811695T
9 x 5/8	CL2	811765	811780	811765T
	CL3	811770	811785	811770T
	CL5	811775	811790	811775T
9 x 3/4	CL2	811865	811880	811865T
	CL3	811870	811885	811870T
	CL5	811875	811890	811875T
9 x 1	CL2	812075	812090	812075T
	CL3	812080	812095	812080T
	CL5	812085	812100	812085T
9 x 1-1/2	CL2	812285	812300	812285T
	CL3	812290	812305	812290T
	CL5	812295	812310	812295T
9 x 2	CL2	812495	812510	812495T
	CL3	812500	812515	812500T
	CL5	812505	812520	812505T
9 x 2-1/2	CL2	812350	812365	812350T
	CL3	812355	812370	812355T
	CL5	812360	812375	812360T
9 x 3	CL2	812380	812395	812380T
	CL3	812385	812400	812385T
	CL5	812390	812405	812390T

CLIPS

87 Split Finger Clip

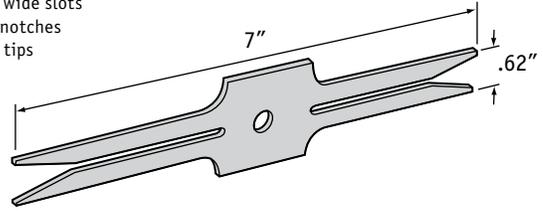
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
87	CL3	803492	803494	803492T
	CL5	803493	803495	803493T

89 Split Finger Clip

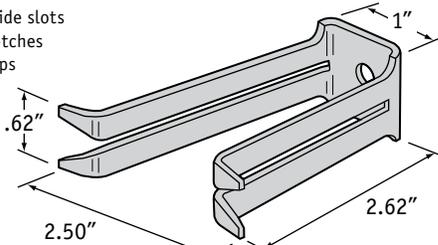
- .12" wide slots
- 30° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
89	CL2	803530	803545	803530T
	CL3	803535	803550	803535T
	CL5	803540	803555	803540T

89M Split Finger Clip

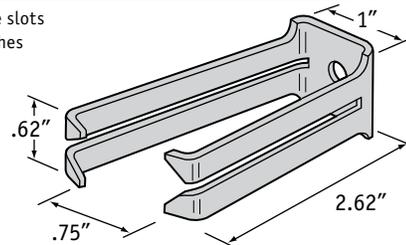
- .12" wide slots
- 28° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
89M	CL2	803560	803575	803560T
	CL3	803565	803580	803565T
	CL5	803570	803585	803570T

89MR Split Finger Clip

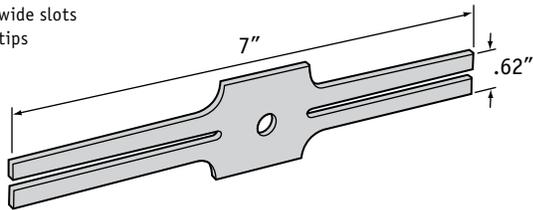
- .12" wide slots
- 30° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
89MR	CL2	803590	803605	803590T
	CL3	803595	803610	803595T
	CL5	803600	803615	803600T

92 Split Finger Clip

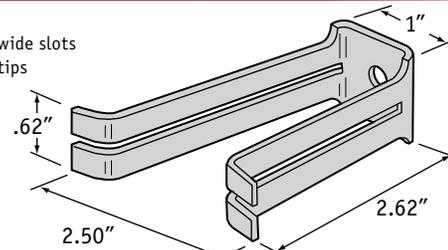
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
92	CL2	804160	804175	804160T
	CL3	804165	804180	804165T
	CL5	804170	804185	804170T

92M Split Finger Clip

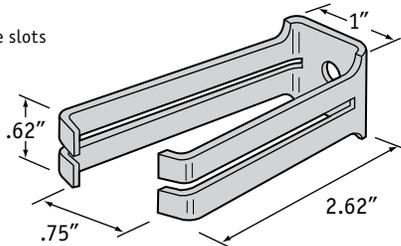
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
92M	CL2	804220	804235	804220T
	CL3	804225	804240	804225T
	CL5	804230	804245	804230T

92MR Split Finger Clip

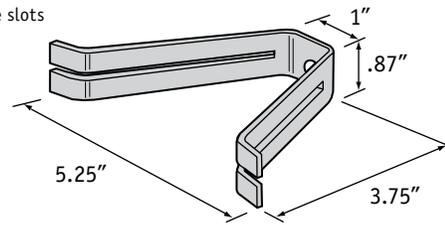
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
92MR	CL2	804190	804205	804190T
	CL3	804195	804210	804195T
	CL5	804220	804215	804220T

123AM Split Finger Clip

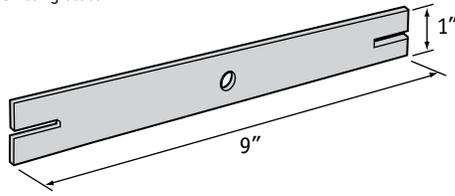
- .12" wide slots



Model	HOLE STYLE (CL3 for 1/4-20 bolts)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123AM	CL3	806160	806170	806160T
	CL5	806165	806175	806165T

119 End Slot Clip

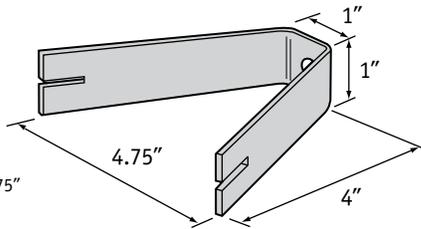
• .12" by .75" long slots



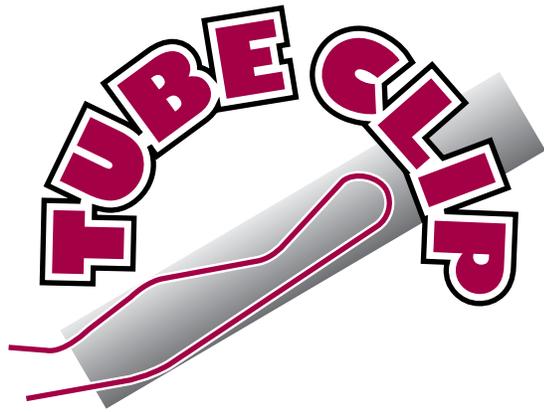
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
119	CL2	805455	805470	805455T
	CL3	805460	805475	805460T
	CL5	805465	805480	805465T

123A End Slot Clip

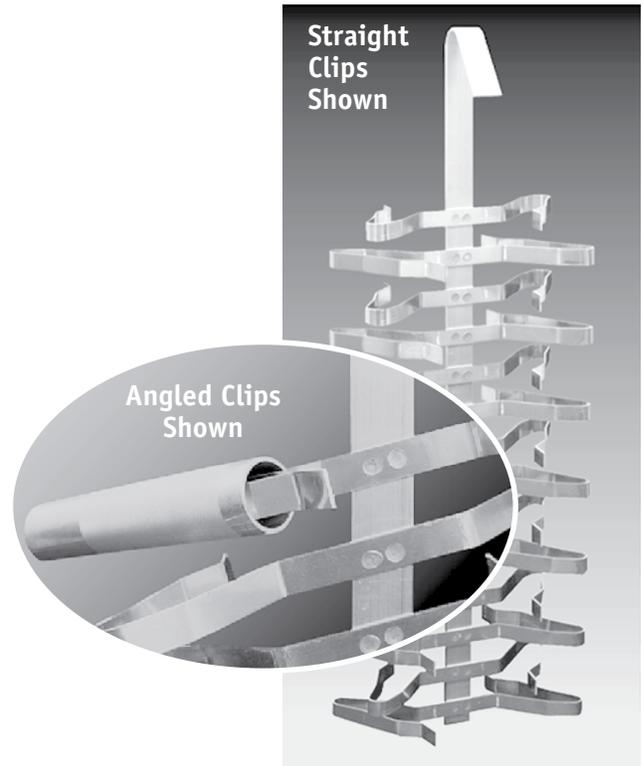
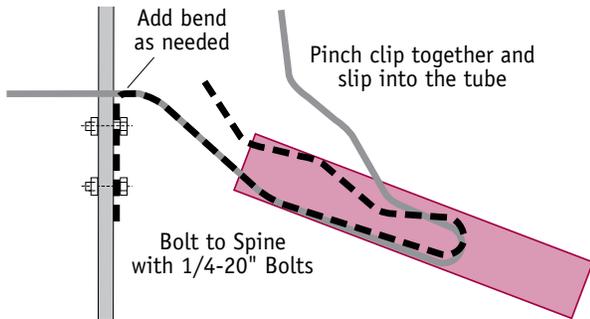
• .125" by .75" long slots



Model	HOLE STYLE (See Pg. E2)	6061-T6 AL (.063)	6061-T6 AL (.080)	TITANIUM (.050)
123A	CL2	806190	806205	806190T
	CL3	806195	806210	806195T
	CL5	806200	806215	806200T



- Sequel Tube Clips are designed to fit tubes from .75" to 2.00" I. D. and are available in Single or Double-side styles. For larger sizes please call!
- **Single-sided Tube Clips have double holes** allowing them to be bolted to a spine and bent down as required. *NOTE: The .75" I.D. Single Tube Clip has no holes.*
- **Double-sided Tube Clips are supplied without holes**, allowing them to be drilled and bolted or riveted to a spine as needed.



Sequel Tube Clip Assemblies feature Sequel Tube Clips securely spot-welded to the spine. Available in 36" and 48" spine lengths (including the hook), these assemblies are designed to hold up to 48 tubes. **The standard style has Angled Clips. For style with Straight Clips add a "S" to the end of Item Number.**

For another way to rack tubes, see Racks 306SFN-015 and 311SFN-015 on pages C29 and C30.

Tube Clips, Single Style

I. D. of Tube	Strip Width	6061 ALUM (.063)	6061 ALUM (.080)	TITANIUM (.050)
.75" ^{NH}	.37"	TCS0756	TCS0758	TCS0756T
1.00"	.50"	TCS1006	TCS1008	TCS1006T
1.25"	.62"	TCS1256	TCS1258	TCS1256T
1.50"	.75"	TCS1506	TCS1508	TCS1506T
1.75"	.75"	TCS1756	TCS1758	TCS1756T
2.00"	1.00"	TCS2006	TCS2008	TCS2006T

Tube Clip Assemblies, 36" Spine^{*}

I. D. of Tube (No. of Tubes per Asm)	6061 ALUM (.063)	6061 ALUM (.080)
.75" (32)	TCA075636	TCA075836
1.00" (32)	TCA100636	TCA100836
1.25" (24)	TCA125636	TCA125836
1.50" (20)	TCA150636	TCA150836
1.75" (20)	TCA175636	TCA175836
2.00" (16)	TCA200636	TCA200836

Tube Clips, Double Style

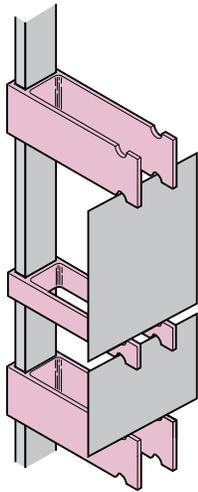
I. D. of Tube	Strip Width	6061 ALUM (.063)	6061 ALUM (.080)	TITANIUM (.050)
.75" ^{NH}	.37"	TCD0756	TCD0758	TCD0756T
1.00"	.50"	TCD1006	TCD1008	TCD1006T
1.25"	.62"	TCD1256	TCD1258	TCD1256T
1.50"	.75"	TCD1506	TCD1508	TCD1506T
1.75"	.75"	TCD1756	TCD1758	TCD1756T
2.00"	1.00"	TCD2006	TCD2008	TCD2006T

Tube Clip Assemblies, 48" Spine^{*}

I. D. of Tube (No. of Tubes per Asm)	6061 ALUM (.063)	6061 ALUM (.080)
.75" (48)	TCA075648	TCA075848
1.00" (48)	TCA100648	TCA100848
1.25" (32)	TCA125648	TCA125848
1.50" (30)	TCA150648	TCA150848
1.75" (30)	TCA175648	TCA175848
2.00" (22)	TCA200648	TCA200848

^{NH} Due to narrow width, this clip has no holes.

^{*}Spine length is measured before we add the hook



Imagine a racking system that not only **requires no bolts or rivets**, but also **makes the job easier and faster**. Consisting of the A-Clip (available in two sizes and three styles) and the Sequel Model 486B spine (see page F4), Sequel Corporation's innovative **A-Clip Anodizing Rack System** can do just that.

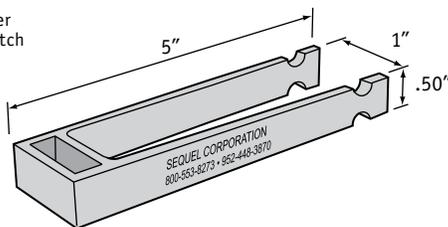


Racking parts with the A-Clip Anodizing Rack System is easy! Simply **secure the spine in a vise** or similar fixture, **drop on a large A-Clip** (Model A1-X, A1-XD or A1-XV), **place the part in the notches** and **drop on a small A-Clip** (Model A-1, A-1D or A1-V). Continue racking as many parts as the spine will hold. **Above the top part drop on a large A-Clip**. Then, **slightly flex the spine** to secure the parts with a tight, friction fit.

Unracking the parts is even easier! Just horizontally secure the spine in the fixture and flex slightly. The parts fall free from the clips. Optionally available with tapped threads for use with a 1/4-20 x 1/2" bolt, allowing for racking on both sides of the Spine.

A-1 A-Clip (Standard Notch)

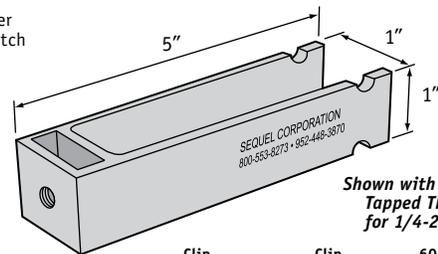
• .25" diameter Standard Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1	Std Notch	Mid	820010
A-1B	Std Notch, Tapped	Mid	820010B

A-1X A-Clip (Standard Notch)

• .25" diameter Standard Notch

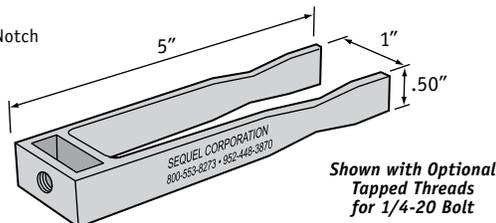


Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1X	Std Notch	Top/Btm	820020
A-1XB	Std Ntch, Tapped	Top/Btm	820020B

A-1V A-Clip (Shallow V-Notch)

• .12" deep by 1.5" long V-Notch

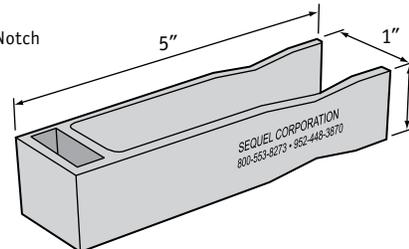


Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1V	V-Notch	Mid	820015
A-1VB	V-Notch, Tapped	Mid	820015B

A-1XV A-Clip (Shallow V-Notch)

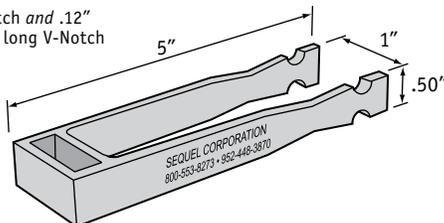
• .12" deep by 1.5" long V-Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1XV	V-Notch	Top/Btm	820030
A-1XVB	V-Ntch, Tapped	Top/Btm	820030B

A-1D A-Clip (Both Style Notches)

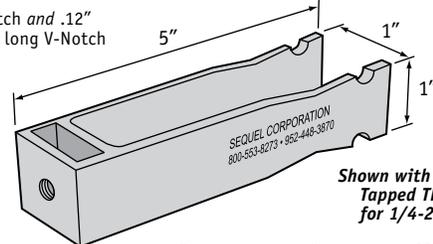
• Standard Notch and .12" deep by 1.5" long V-Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1D	Double Notch	Mid	820016
A-1DB	Dbl Notch, Tapped	Mid	820016B

A-1XD A-Clip (Both Style Notches)

• Standard Notch and .12" deep by 1.5" long V-Notch



Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1XD	Double Notch	Top/Btm	820031
A-1XDB	Dbl Ntch, Tapped	Top/Btm	820031B

CLIPS

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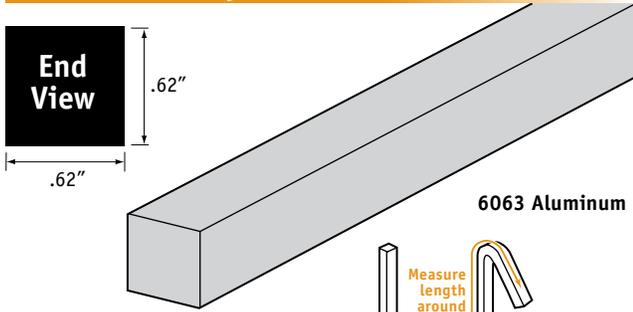
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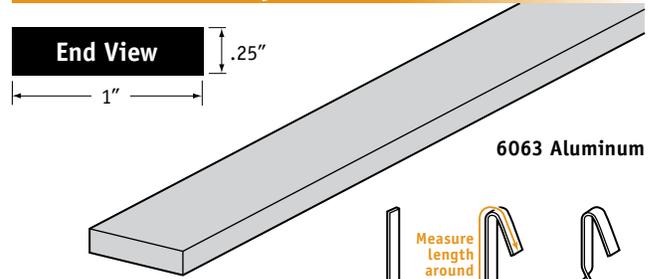
474 Plain Spine



Model	Length (overall)	SP1	SP2	SP3
474	36"	953100	953105	na
	42"	953115	953120	na
	48"	953130	953135	na
	54"	953140	953145	na

485B Plain Spine

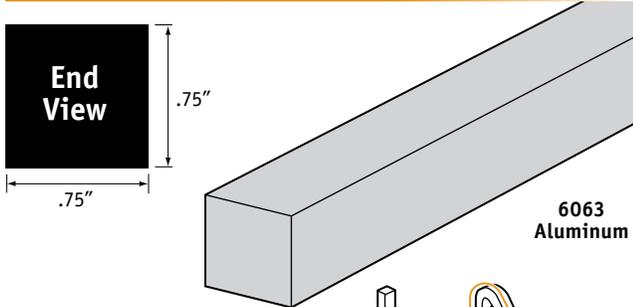
For Discs with DS11 Hole Style



Model	Length (overall)	SP1	SP2	SP3
485B	36"	950750	950755	950760
	42"	950765	950770	950775
	48"	950780	950785	950790
	54"	950795	950800	950805
	60"	950810	950812	950813
	63"	950815	950817	950816

475 Plain Spine

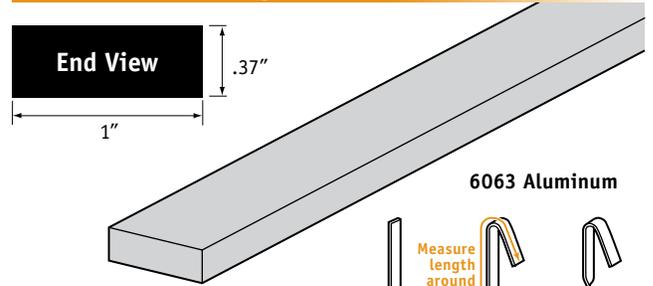
Use with the Quick-Set or Q2 Clamps (pg G3-G4)



Model	Length (overall)	SP1	SP2	SP3
475	36"	953300	953305	na
	42"	953315	953320	na
	48"	953330	953335	na
	60"	953345	953350	na
	64"	953353	953355	na

486B Plain Spine

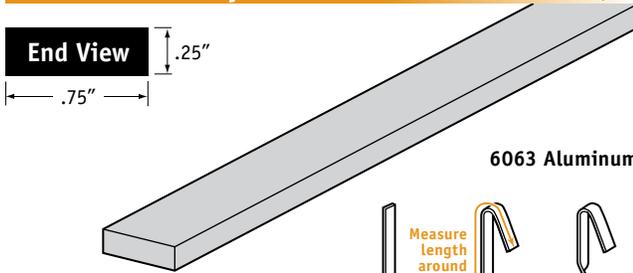
For Discs with DS8 Hole Style



Model	Length (overall)	SP1	SP2	SP3
486B	36"	950900	950905	950910
	42"	950915	950920	950925
	48"	950930	950935	950940
	54"	950945	950950	950955
	60"	950956	950957	950958
	63"	950959	950960	950961

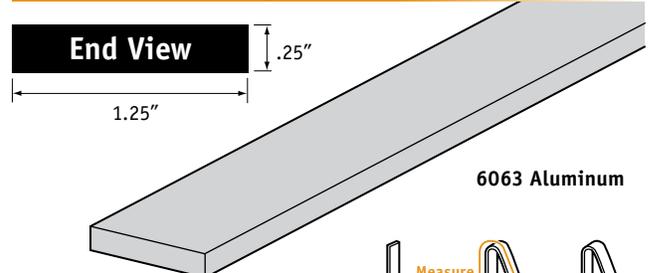
478 Plain Spine

For Discs with DS1 Hole Style



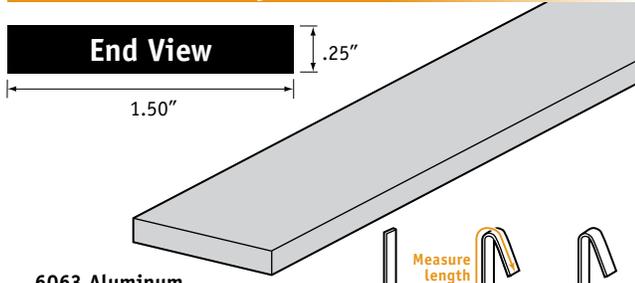
Model	Length (overall)	SP1	SP2	SP3
478	36"	950000	950005	950010
	42"	950015	950020	950025
	48"	950030	950035	950040
	54"	950045	950050	950055
	60"	950056	950057	950058

488B Plain Spine



Model	Length (overall)	SP1	SP2	SP3
488B	36"	951200	951205	951210
	42"	951215	951220	951225
	48"	951230	951235	951240
	54"	951245	951250	951255

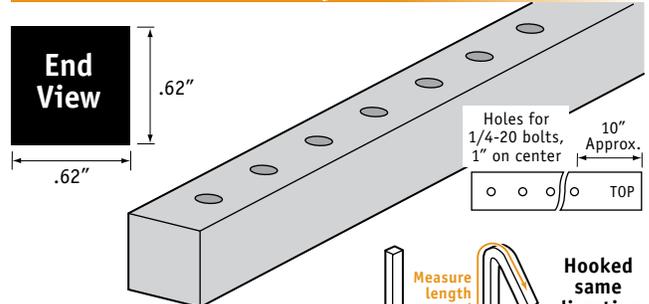
490B Plain Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490B	36"	951500	951505	951510
	42"	951515	951520	951525
	48"	951530	951535	951540
	54"	951545	951550	951555
	63"	951560	951562	951565

474A1 Pierced Spine, One Side



6063 Aluminum

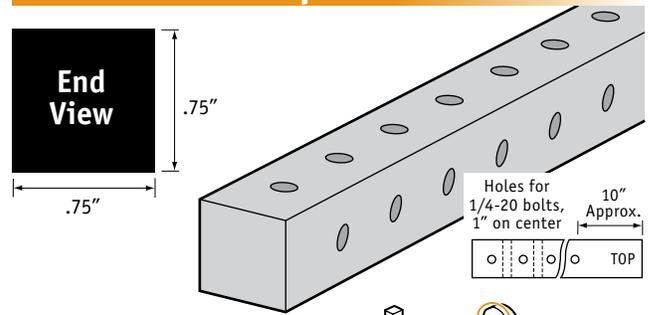
Model	Length (overall)	SP1	SP2	SP3
474A1	36"	953201	953206	na
	42"	953216	953221	na
	48"	953231	953236	na

How to use Sequel 474A or 475A Pierced Spines

The Sequel Model 474A and 475A Pierced Spines are designed to be used with Sequel Clips where a 4-Way setup is desired.

Simply bolt clips (Notched Clips shown here) to opposite sides of the Spine. Skip the desired spacing and bolt two more clips to the 90° surfaces of the Spine. Then bend the clips inward or outward to obtain the proper tension and attach the parts.

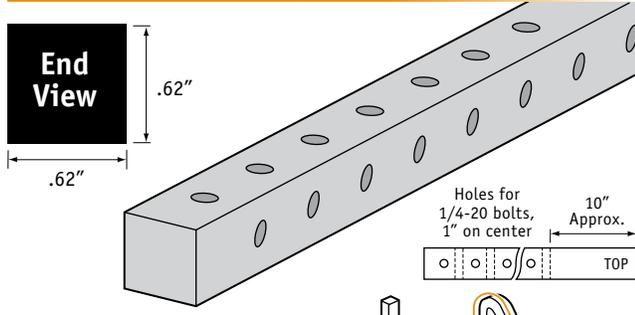
475A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
475A	36"	953400	953405	na
	42"	953415	953420	na
	48"	953430	953435	na
	54"	953445	953450	na
	64"	953455	953456	na

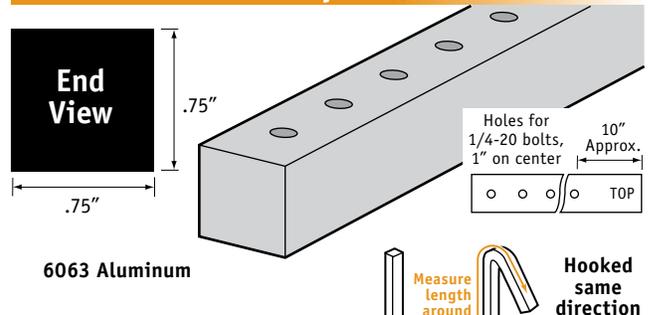
474A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
474A	36"	953200	953205	na
	42"	953215	953220	na
	48"	953230	953235	na

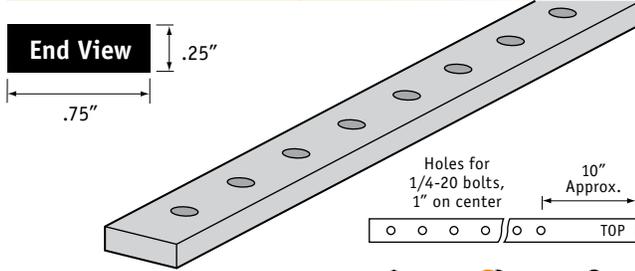
475A1 Pierced Spine, One Side



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
475A1	36"	953401	953406	na
	42"	953418	953421	na
	48"	953431	953436	na
	54"	953448	953451	na
	64"	953462	953463	na

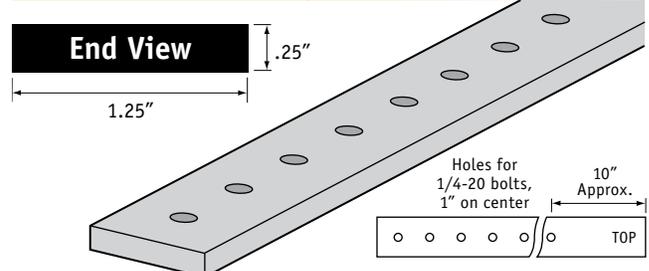
478A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
478A	36"	950060	950065	950070
	42"	950075	950080	950085
	48"	950090	950095	950100
	54"	950105	950110	950115

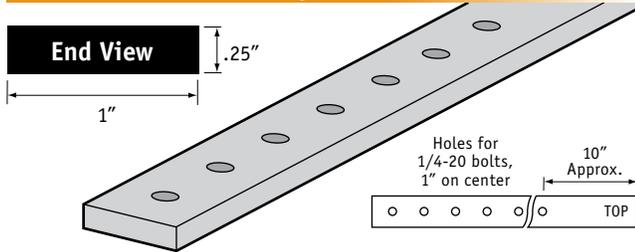
488A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
488A	36"	951050	951055	951060
	42"	951065	951070	951075
	48"	951080	951085	951090
	54"	951095	951100	951105
	60"	951110	951112	951113
	63"	951115	951117	951118

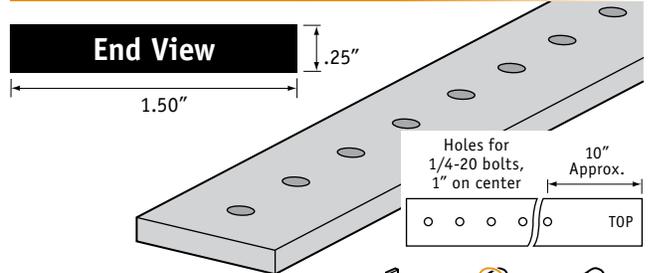
485A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
485A	36"	950600	950605	950610
	42"	950615	950620	950625
	48"	950630	950635	950640
	54"	950645	950650	950655
	60"	950658	950659	950660
	63"	950665	950669	950670

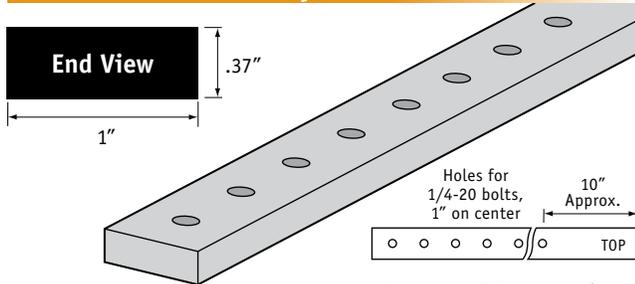
490A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490A	36"	951450	951452	951455
	42"	951460	951462	951465
	48"	951470	951472	951475
	54"	951480	951482	951485
	63"	951490	951492	951495

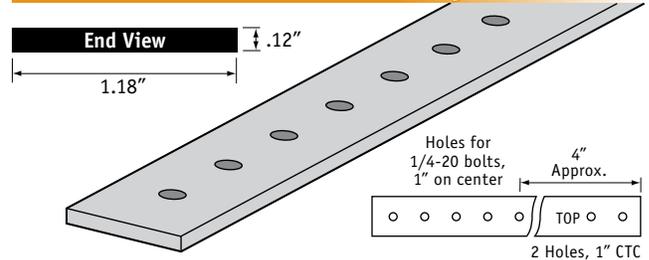
486A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
486A	36"	949900	949905	949910
	42"	949915	949920	949925
	48"	949930	949935	949940
	54"	949945	949950	949955
	63"	949963	949965	949967

589 Pierced Titanium Spine



Model

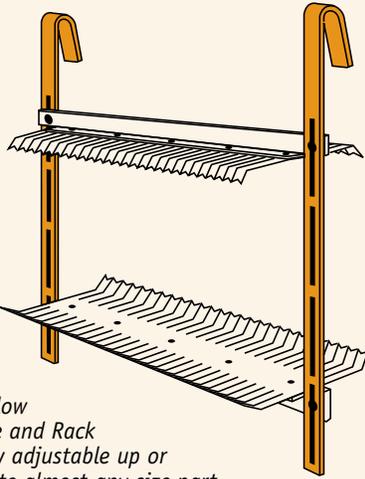
Model	Length	C.P. Titanium
589	24	955260
	26.5	955266
	30	955280
	36	955300
	42	955320
	48	955340
	54	955360
	60	955380

Supplied without Hook.
Use 485H or 485HT
Aluminum Hook shown
on page F7.

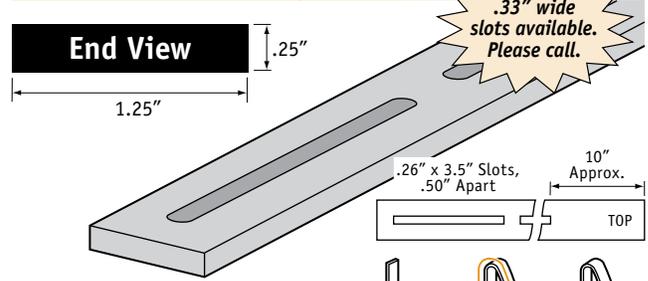
How to use the Sequel Slotted Spines

The Sequel Slotted Spine is designed to be used with the 176 Mounting Angle (page F7) and many Sequel Racks to make a "Box Rack Assembly".

Simply bolt the Rack to the appropriate length Mounting Angle using 1/2" or 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Spine. The slots allow each Mounting Angle and Rack assembly to be easily adjustable up or down to accommodate almost any size part.



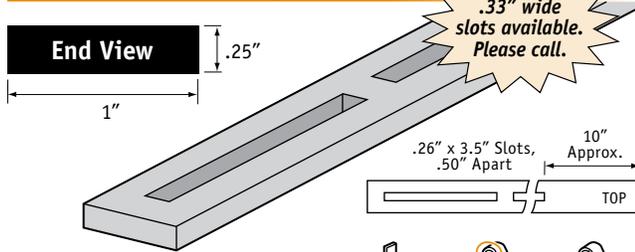
488C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
488C	36"	951350	951355	951360
	42"	951365	951370	951375
	48"	951380	951385	951390
	54"	951395	951400	951405
	60"	951406	951411	951416

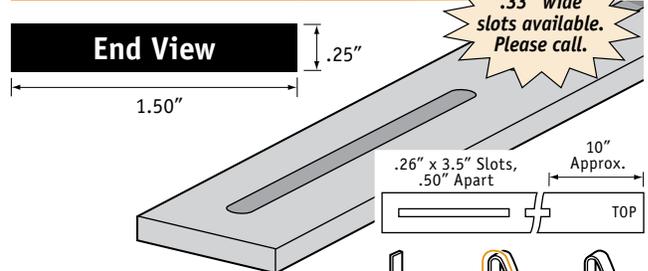
484 Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
484	36"	950300	950305	950310
	42"	950315	950320	950325
	48"	950330	950335	950340
	54"	950345	950350	950355
	60"	950356	950358	950359
	63"	950361	950362	950363

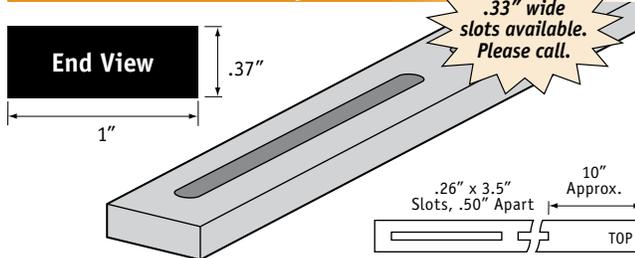
490C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490C	36"	951650	951655	951660
	42"	951665	951670	951675
	48"	951680	951685	951690
	54"	951695	951700	951705
	60"	951706	951707	951708
	63"	951710	951715	951720

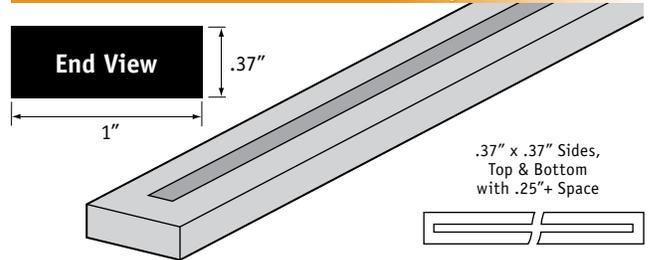
486C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
486C	36"	949800	949805	949810
	42"	949815	949820	949825
	48"	949830	949835	949840
	54"	949845	949850	949855
	60"	949857	949858	949859

586 Slotted Titanium Spine



Model

Length

C.P. Titanium

586	24"	952280
	30"	952290
	36"	952300
	42"	952320
	48"	952340
	54"	952350
60"	952360	

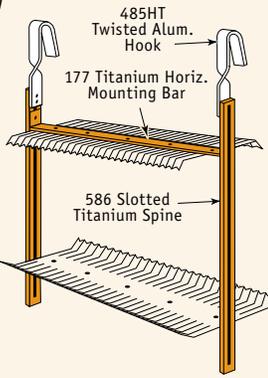
Supplied without Hook. Use 485H or 485HT Aluminum Hook shown on page F7.

How to use Model 586 Spine is shown on the next page

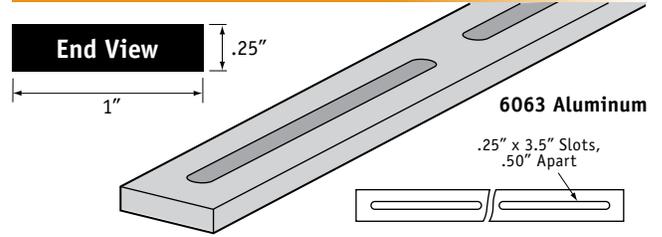
Using the 586 Titanium Slotted Spine

The Sequel Model 586 Titanium Slotted Spine is designed to be used with the Model 177 Titanium Horizontal Mounting Bar (page F7) and many Sequel Racks to make a "Box Rack Assembly".

Bolt the Rack to the appropriate length Mounting Bar using 3/4" bolts. Use 1" bolts to attach each end of the Mounting Bar to a Model 586 Slotted Spine. At the top of each 586 Spine attach a Model 485HT twisted Aluminum Hook.

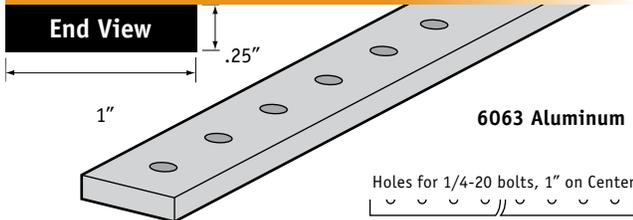


485C Slotted Alum. Cross Member



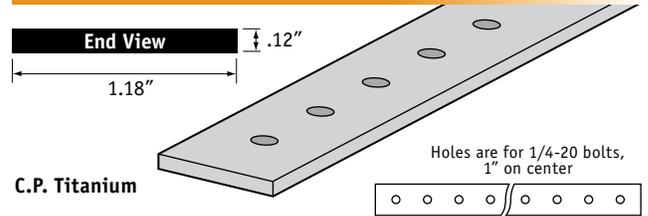
Model	Length	
485C	24-1/2"	998042C
	28-1/2"	998048C
	36-1/2"	998047C
	40-1/2"	998037C
	48-1/2"	998053C

485 Aluminum Cross Member



Model	Length	Length
485	12"	998040
	15"	998039
	18"	998041
	21"	998043
	24"	998042
	26"	998044
	28"	998048
	30"	998051
	34"	998049
	36"	998047
	38"	998052
	40"	998037

485TI Titanium Cross Member

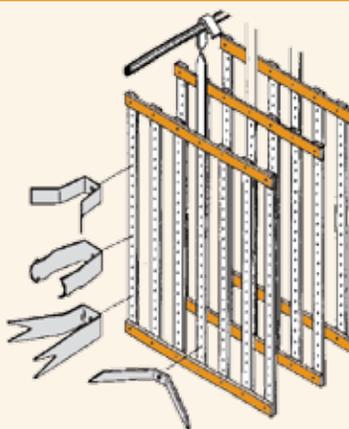


Model	Length	Length
485TI	12"	998040T
	15"	998039T
	18"	998041T
	21"	998043T
	24"	998042T
	26"	998044T
	27"	998046T
	28"	998048T
	30"	998051T
	34"	998049T
	36"	998047T
	38"	998052T

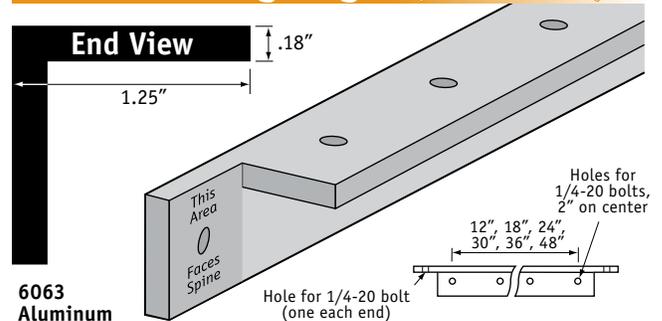
How to use the Sequel Cross Members

The Model 485 and 485TI Cross Members may be used in many ways, with just one shown here.

By using a combination of horizontal and vertical Cross Members and a single longer Spine with a twist, a "box rack" type setup can be made for attaching clips.



176 Mounting Angle (for Racks)

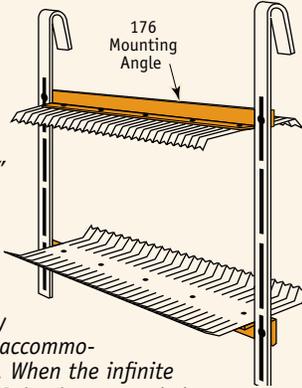


Model	For Rack (In)	Total Lgth (In)	For Rack (In)	Total Lgth (In)
176	12	15	30	33
	18	21	36	39
	24	27	48	51

How to use the Sequel 176 Mounting Angle

The Sequel Model 176 Mounting Angle attaches to Sequel Rack sections (see Section C) to make a "Box Rack Assembly".

Bolt the Rack to the appropriate length Mounting Angle using 1/2" or 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Model 484 Slotted Spine. Using a Slotted Spine allows the Mounting Angle and Rack assembly to be easily adjustable up or down to accommodate almost any size part. When the infinite adjustability of a Slotted Spine is not needed, use the Sequel Model 485A Pierced Spine (page F4).



Hooks (14" long before hooking)

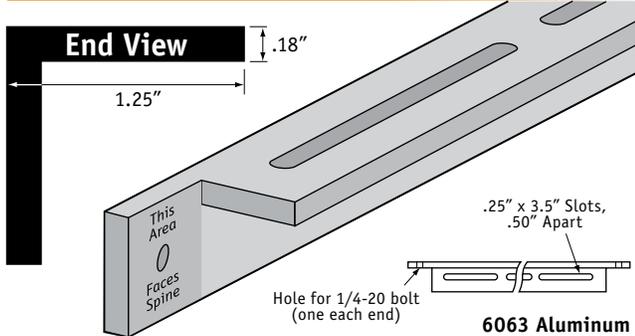
6063 Aluminum



- 475N or H (.75" x .75")
- 478N, H or HT (.25" x .75")
- 485N, H or HT (.25" x 1")
- 486N, H or HT (.375" x 1")
- 488N, H or HT (.25" x 1.25")
- 490N, H or HT (.25" x 1.5")

Hooks	Length (overall)	Straight (N)	Hook (H)	Hook & Twist (HT)
475N, 475H	14	998240	998250	NA
478N, 478H, 478HT	14	998074	998075	998090
485N, 485H, 485HT	14	998079	998080	998095
486N, 486H, 486HT	14	998120	998130	998140
488N, 488H, 488HT	14	998084	998085	998100
490N, 490H, 490HT	14	998115	998111	998113

176C Mounting Angle (for Clips)



The Model 176C Slotted Mounting Angle offers a greater amount of flexibility for when Clips are bolted to the Mounting Angle.

Model	Sm. Flange Lgth (In)	Total Lgth (In)	
176C	12	15	998050C
	24	27	998060C
	36	39	998065C
	48	51	998067C

Suggested uses for the Sequel Hooks

Model 478H, 485H, 488H or 490H

Model 478HT, 485HT, 488HT or 490HT



Sequel Hooks are designed to be used with racks that do not require the extra rigidity that a full length spine provides.

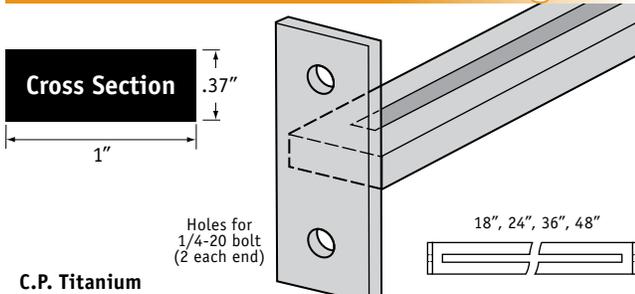
Simply bolt the Hook to one end of any of our racks that offer the RK8 (two holes at one end) Hole Style.

The Sequel Hook with a Twist is used in special circumstances when the rack needs to be turned 90°.



NOTE: Model 169, 169-011, 169-012, 170, 170-22, 171 and 171-026 Racks work only with the 478H or 478HT Hook.

177 Titanium Horiz. Mounting Bar

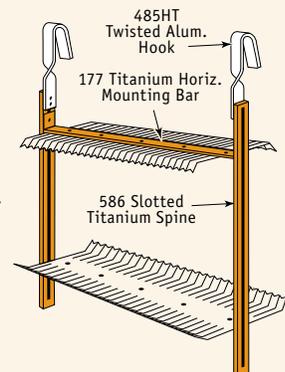


Model	For Rack Length	C.P. Titanium
177	18"	954520
	24"	954540
	30"	954560
	36"	954580

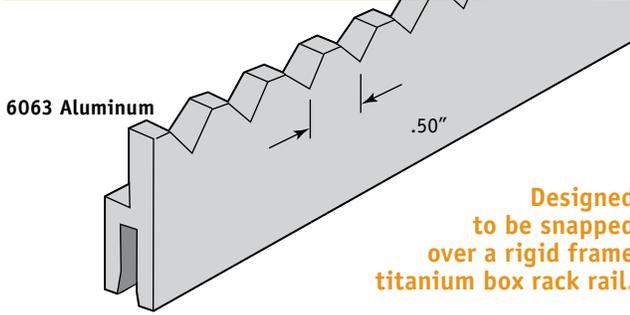
Using the 177 Titanium Horiz. Mounting Bars

The Sequel Model 177 Titanium Horizontal Mounting Bar is designed to attach to Sequel Rack sections (see Section C) to make a "Box Rack Assembly".

Simply bolt the Rack to the appropriate length Mounting Bar using 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Model 586 Slotted Spine. At the top of each 586 Spine attach a Model 485HT twisted Aluminum Hook.



Aluminum Contact Bar (H-Rail)

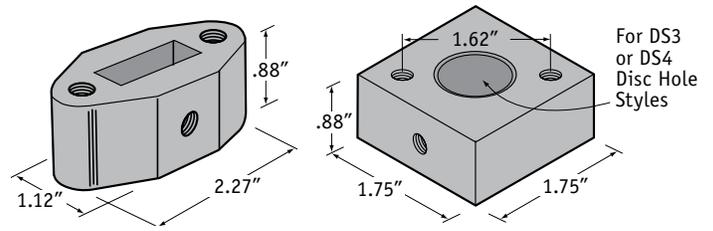


Designed to be snapped over a rigid frame titanium box rack rail.

Model	Length (Inches)	
	11.625	HN12
	14.625	HN15
	17.625	HN18
	22.625	HN23
	23.625	HN24
	29.625	HN30
	37.625	HN38
	47.625	HN48

Aluminum Contact Bar

Disc Collars



1/4-20 fasteners not included. Bolt hole spacing is designed for Sequel Discs only.

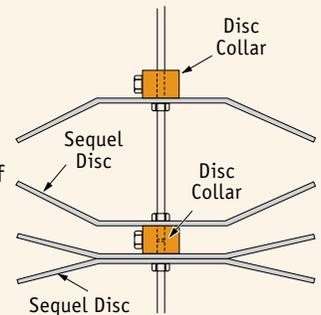
Model	6061 AL
191-DS1 (for 1/4" x 3/4" Spine)	998071-DS1
191-DS3 (for 3/4" Round Spine)	998071-DS3
191-DS4 (for 7/8" Round Spine*)	998071-DS4
191-DS8 (for 3/8" x 1" Spine)	998071-DS8
191-DS11 (for 1/4" x 1" Spine)	998071-DS11

* Model 474 (5/8" x 5/8") Plain Spines will fit in The 191-DS4 Collar.

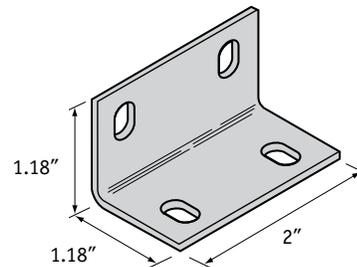
How to use the Sequel 191 Series Disc Collars

Simply attach the Disc Collar to Sequel Discs using two 1/4-20 x 1" Bolts.

For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 x 1/2" Side Bolt.



Disc Bracket

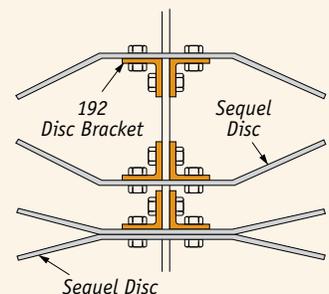


192 Aluminum (.187" thick)
192T Titanium (.063" thick)

Model	6063 AL	C.P. TI
192/192T	998070	998070T

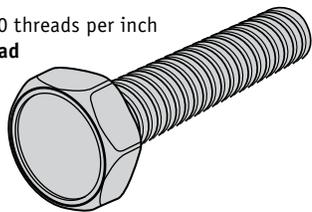
How to use the Sequel 192 Disc Brackets

The Sequel Model 192 Angle Bracket is used in pairs to attach a Sequel Disc to the Spine. The Angle Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2 and DS8 (see page B2).



Hex Head Bolts

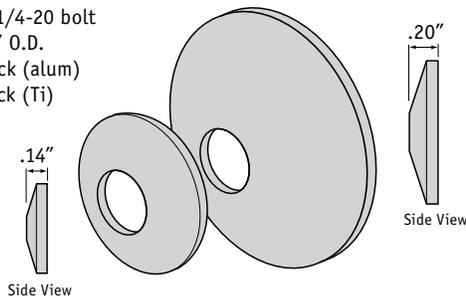
- 1/4" diameter, 20 threads per inch
- Full length thread
- 7/16" head



Model	Thread Length	6061-T6 Aluminum	6061 Alum Case 5,000	C. P. Titanium
1/4-20 Hex Head Bolt	1/2"	999000	999000CS	999060
	3/4"	999005	999005CS	999065
	1"	999010	999010CS	999070
	1-1/4"	999012	999012CS	999075
	1-1/2"	999015	999015CS	999080
	2"	999020	999020CS	999085

Conical Washer

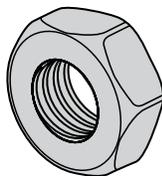
- Hole for 1/4-20 bolt
- .62" or 1" O.D.
- .080" thick (alum)
- .050" thick (Ti)



Model	6061 AL	C. P. TI
Conical Washer, 5/8"	999055CW	999095CW
Conical Washer, 1"	999057CW	999257CW

Hex Head Nuts

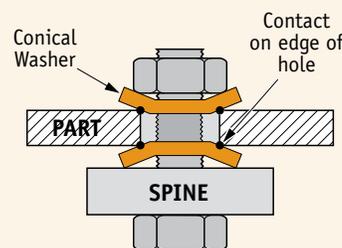
- For 1/4-20 bolts
- 7/16" head



Model	6061-T6 Aluminum	6061 Alum Case 5,000	C. P. Titanium
1/4-20 Hex Head Nut	999030	999030CS	999090

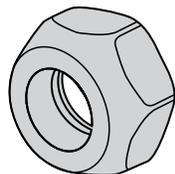
How to use the Sequel Conical Washers

When racking parts using bolts and nuts through holes with diameters 3/8" up to 1", the Sequel Conical Washers allow minimal rack marks by touching only the rim of the hole.



Tapered Hex Head Nut

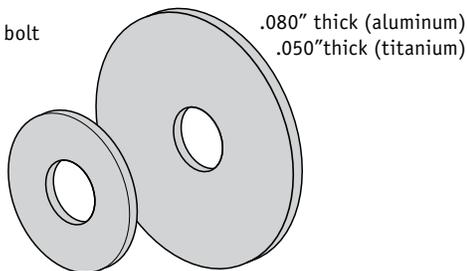
- For 1/4-20 bolts
- 7/16" head



Model	6061-T6 Aluminum	C. P. Titanium
1/4-20 Tapered Hex Head Nut	999030TP	NA

Flat Washer

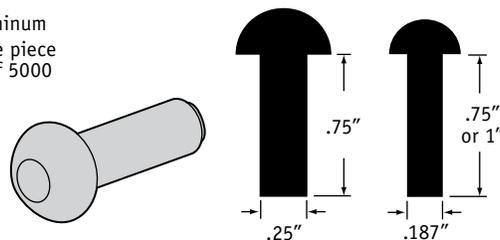
- Hole for 1/4-20 bolt
- .62" or 1" O.D.



Model	6061-T6 Aluminum	6061 Alum Case 10,000	C. P. Titanium
Flat Washer, 5/8"	999055	999055CS	999095
Flat Washer, 1"	999057	999057CS	999257

Solid Rivet

- 1100F aluminum
- Sold by the piece or a case of 5000



Model	1100F Aluminum
1/4" x 3/4"	999050 999050CS (case 5000, approx. 29 lbs.)
3/16" x 3/4"	999040 999040CS (case 5000, approx. 13 lbs.)
3/16" x 1"	999045 999045CS (case 5000, approx. 17 lbs.)

TABLE OF CONTENTS: CLAMP SECTION

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Chem Clamp

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-----------	----

Quick-Grip Clamp

G2

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DC508, DC508T, DC508-2T	G2
DC635, DC635T, DC635-2T.....	G2
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Duralok Fastening Tools

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DCHT2.....	G3
DCHT3.....	G3
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DCSK-476.....	G3
DCSK-MULTI.....	G3
DCSK-1016	G3

Quick-Set Clamp

Quick-Set Clamp Assembly	G3
Quick-Set Clamp and Screw	G3
Quick-Set Screw.....	G3
Quick-Set Clip	G3

Quick-Set Spines

475 Spine	G3
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Q2 Aluminum Clamp

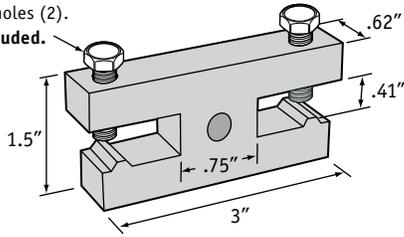
Q2 Clamp with Aluminum Bolt.....	G4
Q2 Clamp with Titanium Bolt.....	G4

Q2 Spines

475 Spine	G4
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154-1 Mounting Clamp

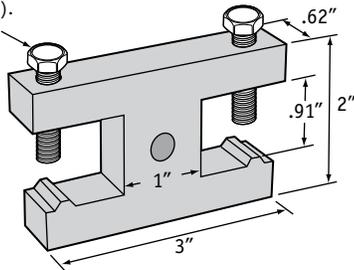
1/4-20 tapped holes (2).
Bolts NOT included.



Model	6063 AL
154-1	998045

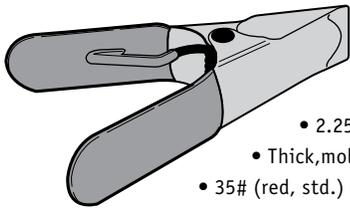
154-2 Mounting Clamp

1/4-20 tapped holes (2).
Bolts NOT included.



Model	6063 AL
154-2	998035

Chem Clamp, Stainless Steel



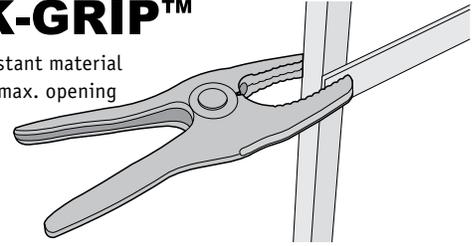
- Stainless Steel (300 Series) Clamp, Rivet and Spring
- 1.25" wide by 6" long
- 2.25" clamping capacity
- Thick, molded-on vinyl handles
- 35# (red, std.) or 45# (green) holding force

Designed for tough, corrosive applications.

Model	
155 Chem Clamp	998036RED (35#) 998036GRN (45#)

QUICK-GRIP™

- Chemically-resistant material
- .75" min., 2.6" max. opening
- Stainless steel spring



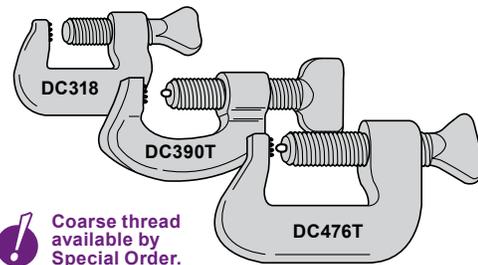
Model

Quick-Grip Clamp

QGCLAMP

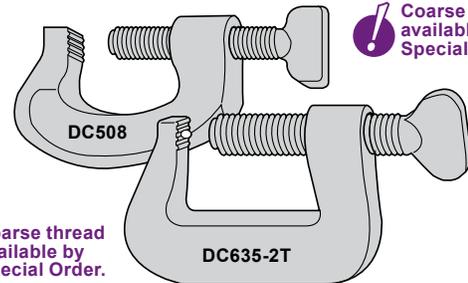
DURACLAMP®

- Made from the highest quality, chemically-resistant material
- 1.25", 1.5", 1.87", 2", 2.5" or 4" openings
- Available with or without Alumina Oxide (AL₂O₃) tip on the screw and/or the clamp body



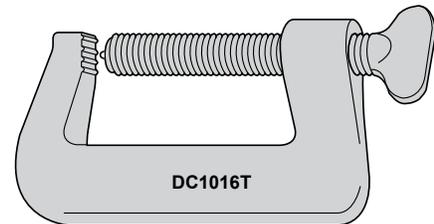
Coarse thread available by Special Order.

Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclamp 1 1/4"	DC318	DC318T	DC318-2T	DC318SC	DC318TSC
Duraclamp 1 1/2"	DC390	DC390T	DC390-2T	DC390SC	DC390TSC
Duraclamp 1 7/8"	DC476	DC476T	DC476-2T	DC476SC	DC476TSC



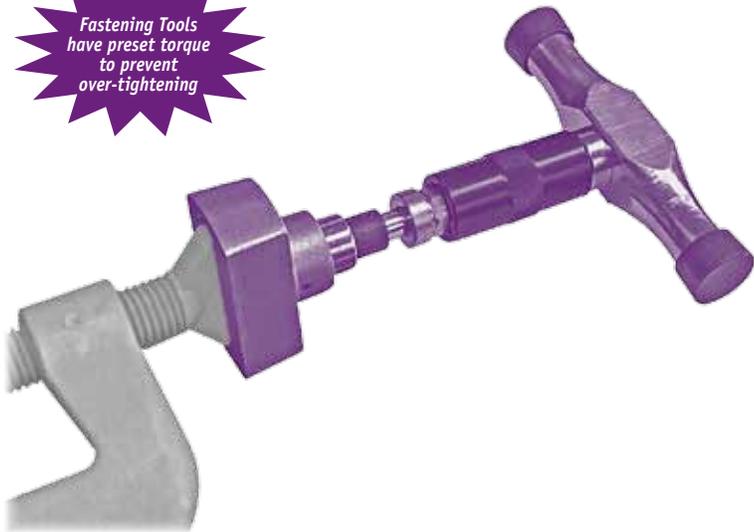
Coarse thread available by Special Order.

Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclamp 2"	DC508	DC508T	DC508-2T	DC508SC	DC508TSC
Duraclamp 2 1/2"	DC635	DC635T	DC635-2T	DC635SC	DC635TSC



Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclamp 4"	DC1016	DC1016T	DC1016-2T	DC1016SC	DC1016TSC

Fastening Tools have preset torque to prevent over-tightening



DURALOK™

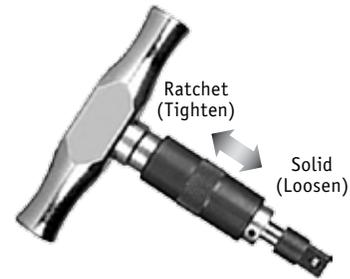
DURALOK™ FASTENING TOOLS are torque devices specifically manufactured to secure and release the screws of the Dura-clamp® and Quick-Set Clamp®. Each tool is individually set at the perfect torque to prevent over-tightening and provide excellent contact. A complete line of torque limiting tools are now available to meet your specific needs.



DCHT1
Ratchet for tightening only



DCHT2
Tool for tightening/loosening



DCHT3
Ratchet for tightening and slide collar that locks for solid loosening

DURALOK™ SOCKETS are designed to quickly couple the screw of a Duraclamp® or the Quick-Set Clamp® to any one of the Duralok™ Fastening Tools.



DCSK-318
Socket for Duraclamp DC318



DCSK-476
Socket for Duraclamp DC476



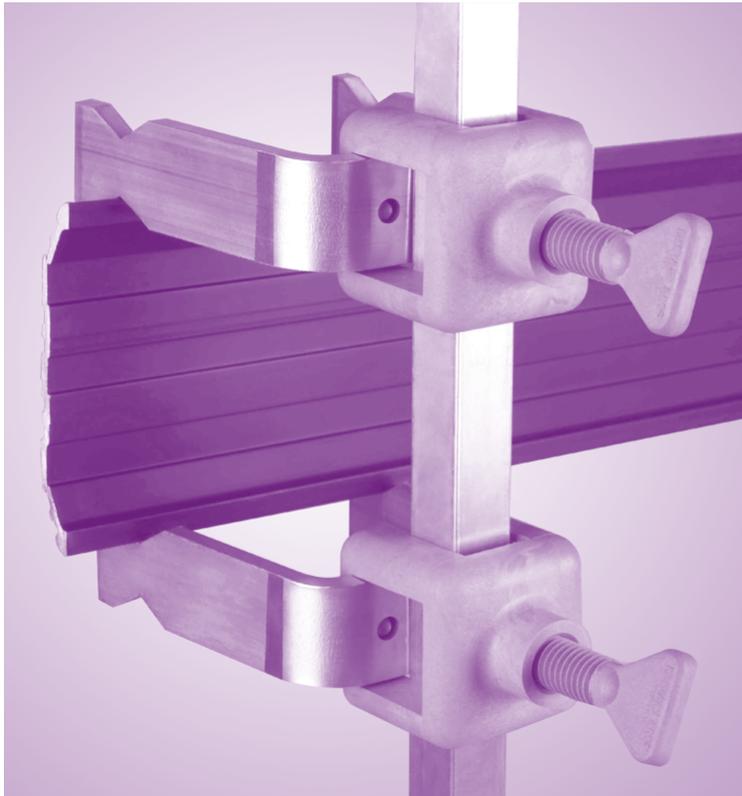
DCSK-MULTI
Socket for Duraclamp DC390, DC508 and DC635



DCSK-1016
Socket for Duraclamp DC1016

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QUICK-SET CLAMP®



FAST AND VERSATILE!
Clamps easily adjust to accommodate a wide variety of shapes and sizes

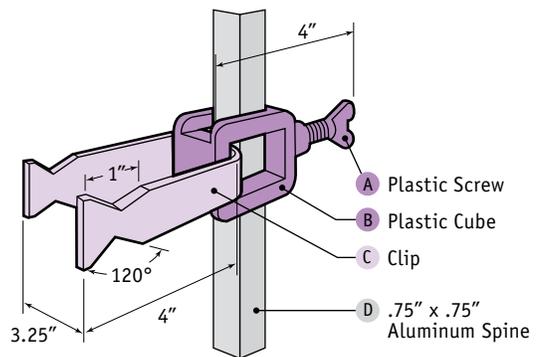
EXCELLENT GRIPPING POWER!
Unique design holds the metal firmly throughout the finishing process

USER FRIENDLY!
Ideal for brake metal and fabricated parts that are typically run in hardcoat, job-shop or plating operations

Quick-Set Clamp Components

- QSASM Quick-Set Clamp Assembly, Aluminum **A B C**
(1 Cube, 1 Screw, 1 Aluminum Clip)
- QSASM-TI Quick-Set Clamp Assembly, Titanium **A B C**
(1 Cube, 1 Screw, 1 Titanium Clip)
- QSCLAMP Quick-Set Cube & Screw Only **A B**
- QSSCRW Quick-Set Screw **A**
- QSCLIP Quick-Set Clip, Alum 4" Legs **C**
- QSCLIP-TI Quick-Set Clip, Titanium 4" Legs **C**
- QSCLIP135 Quick-Set Clip, Alum 6" Legs
- QSCLIP165 Quick-Set Clip, Alum 7-1/2" Legs
- QSCLIP-D1 Quick-Set Clip, Alum 4" Legs, Double Notch
- QSCLIP-D2 Quick-Set Clip, Alum 6" Legs, Double Notch
- QSCLIP-W Quick-Set Clip, Alum 4" Legs, 1-1/2" Notch
- QSCLIP-DW Quick-Set Clip, Alum 4" Legs, Dbl 1-1/2" Notch
- QSCLIP-W2 Quick-Set Clip, Alum 4" Legs, 2" Wide Notch

Other Notch Options may be available. Please call.



D Quick-Set Spines

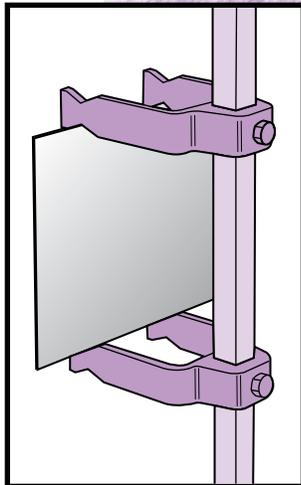
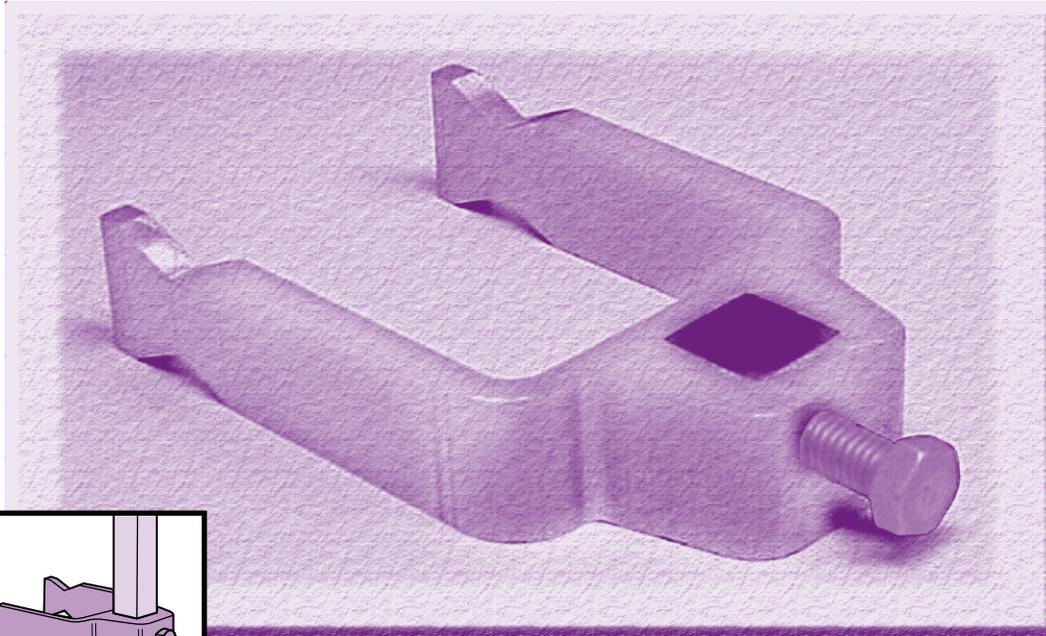
- 953300 475 Spine (6063, 36", No Hook)
- 953305 475 Spine (6063, 36", With Hook*)
- 953315 475 Spine (6063, 42", No Hook)
- 953320 475 Spine (6063, 42", With Hook*)
- 953330 475 Spine (6063, 48", No Hook)
- 953335 475 Spine (6063, 48", With Hook*)
- 953353 475 Spine (6063, 64", No Hook)
- 953355 475 Spine (6063, 64", With Hook*)

*Length of Spine before bending hook

®Quick-Set Clamp is a Registered Trademark of Burlingham International.

2

All-Aluminum Heavy Duty Clamp



- ☑ Fast, easy way to rack large panels
- ☑ Made of 6063 Aluminum
- ☑ Available with 3/8-16 x 3/4" Aluminum Bolt or 3/8-16 x 3/4" Titanium Bolt
- ☑ Use with Model 475 (3/4" x 3/4") Spine

Q2 Aluminum Quick Clamp

Model	6063 ALUMINUM
Q2ASM-ALBOLT	Q2 Body with 3/8-16 x 3/4" AL Bolt
Q2ASM-TIBOLT	Q2 Body with 3/8-16 x 3/4" Ti Bolt
Q2ASM-NOBOLT	Q2 Body only

Other Notch Options may be available. Please call.

Q2 Aluminum Spine

Model	6063 ALUMINUM
953300	475 Spine, 36" (No Hook)
953305	475 Spine, 36" (Hooked*)
953315	475 Spine, 42" (No Hook)
953320	475 Spine, 42" (Hooked*)
953330	475 Spine, 48" (No Hook)
953335	475 Spine, 48" (Hooked*)

* Length before bending hook

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