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SEQUEL
Anodizing Racks™

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HOW TO USE THIS CATALOG

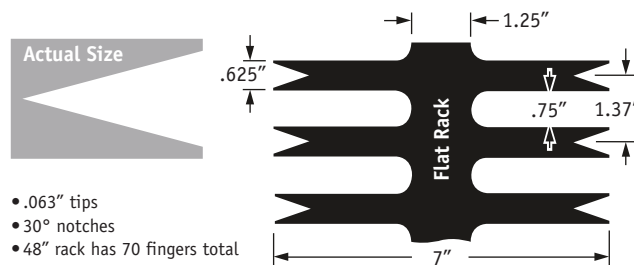
Introduction

We are pleased to present what we believe to be the finest anodizing racking system available, the Sequel Anodizing Rack System. The Sequel system consists of Flat or Formed Racks, HD Density Box Racks, Recyclable Pin Racks, Flat or Formed Discs, Flat or Formed Clips, and many other items. If you are new to Sequel, please let us prove that *we are the best*. If you are a current customer, we sincerely thank you for your business and look forward to continuing to provide you quality materials in a timely fashion.


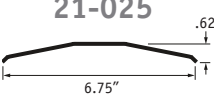
Item Numbers

Due to the large number of items offered, and because many of the items are available in multiple sizes, material thickness and assembly hole configurations, an Item Number is used for ordering each component (see example below). Using these item numbers will help us in processing your order quickly and accurately.

21 Series V-Notched Racks



- .063" tips
- 30° notches
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
21 (Flat Rack)	RK1	24	101600	101840
	RK1	36	01680	101920
	RK1	48	101760	102000
	RK3	24	101640	101880
	RK3	36	101720	101960
	RK3	48	101800	102040
21-09 	RK1	24	104800	104920
	RK1	36	104840	104960
	RK1	48	104880	105000
	RK3	24	104820	104940
	RK3	36	104860	104980
	RK3	48	104900	105020
21-025 	RK1	24	107200	107320
	RK1	36	107240	107360
	RK1	48	107280	107400
	RK3	24	107220	107340
	RK3	36	107260	107380
	RK3	48	107300	107420

Use the Item Number when ordering.

Many components such as the rack shown above are available in Flat or Formed versions. These items generally are offered in .063" and .080" 6061-T6 aluminum. In some instances, as manufacturing requires, some may be only available in .050" aluminum.

Throughout the catalog you will find helpful illustrations that suggest ways to use Sequel products. If you have any questions about racking or how to use our components, please give us a call at **800-553-8273** or fax them to us at **952-448-3848**. You may also e-mail questions or suggestions to us at info@anodizingracks.com.

Ordering

Many of the items in this catalog are available in multiple sizes, material thickness and assembly hole configurations. When ordering please use the Sequel item number, (see example on page A2). Using these item numbers will help us in processing your order quickly and accurately. Please see the enclosed Price List for all pricing. Our minimum order is \$100.00 US. Prices are subject to change without notice.



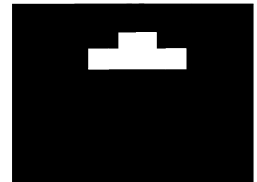
952-448.3870 for
International Orders

Discounts

Sequel Anodizing Racks offers discounts based on the quantity ordered. The price for a single unit of any item is shown in the Price List under the column "\$US Each". The columns that follow indicate the cost of each item based on our discount levels. Discounts apply to each item, i.e. several items cannot be combined to meet the quantity level.

Shipping

Sequel Anodizing Racks offers **GROUND SHIPPING**. Orders are shipped from our manufacturing plant in Chaska, Minnesota by United Parcel Service or FedEx Ground. If you have another shipping preference we will accommodate your wish to ensure that your shipment arrives within your time requirement.



Payment Terms

Payment terms are Net 30 Days for open account customers. A Finance Charge may be applied to all past due invoices at a rate of 1.5% per month, which is an annual rate of 18%. New customers will be sold to on a pre-pay or credit card basis until credit is established. We add a processing fee of 3% for Credit Card payments. New customers may apply for open account status by submitting four credit references complete with telephone numbers, fax numbers and addresses. All returned checks will be assessed a bank fee.

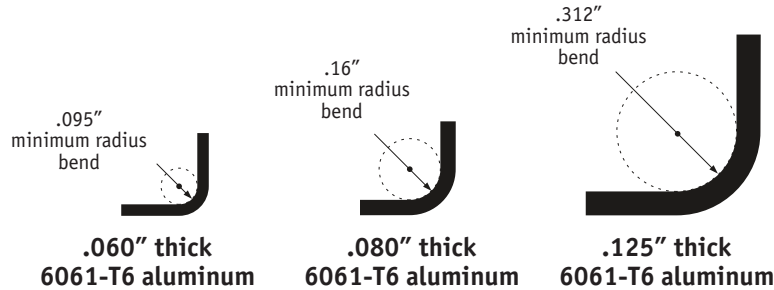
Visit Us on the Web at

anodizingracks.com

TECHNICAL INFORMATION

Bending Information

When bending 6061-T6 aluminum the radius required is 1½ to 2 times the thickness of the material used. Any bending using a smaller radius will seriously weaken or break the material. For reference, see the example shown below.



The Chemical Composition Limits of Aluminum Alloys

Percent of Alloying Elements—Aluminum and Normal Impurities Constitute Remainder										
Aluminum Alloy	Silicon	Iron	Copper	Manganese	Magnesium	Chromium	Zinc	Ti	Others	
									Each	Total
										EC 99.45 Minimum Aluminum
1100	1.0 Si	+ Fe	0.05-0.20	0.05	–	–	0.10	–	0.05	0.15
2011	0.40	0.7	5.0-6.0	–	–	–	0.30	–	0.05	0.15
2014	0.50-1.2	0.7	3.9-5.0	0.40-1.2	0.20-0.8	0.10	0.25	0.15	0.05	0.15
2017	0.8	0.7	3.5-4.5	0.40-1.0	0.20-0.8	0.10	0.25	–	0.05	0.15
2024	0.50	0.50	3.8-4.9	0.30-0.9	1.2-1.8	0.10	0.25	–	0.05	0.15
3003	0.6	0.7	0.05-0.20	1.0-1.5	–	–	0.10	–	0.05	0.15
5005	0.40	0.7	0.20	0.20	0.50-1.1	0.10	0.25	–	0.05	0.15
5050	0.40	0.7	0.20	0.10	1.1-1.8	0.10	0.25	–	0.05	0.15
5052	0.45 Si	+ Fe	0.10	0.10	2.2-2.8	0.15-0.35	0.10	–	0.05	0.15
5083	0.40	0.40	0.10	0.30-1.0	4.0-4.9	0.05-0.25	0.25	0.15	0.05	0.15
5086	0.40	0.50	0.10	0.20-0.7	3.5-4.5	0.05-0.25	0.25	0.15	0.05	0.15
5252	0.08	0.10	0.10	0.20	2.2-2.8	–	–	–	0.05	0.15
5454	0.40 Si	+Fe	0.10	0.50-1.0	2.4-3.0	0.05-0.20	0.25	0.20	0.05	0.15
5456	0.40 Si	+Fe	0.10	0.50-1.0	4.7-5.5	0.05-0.20	0.25	0.20	0.05	0.15
5457	0.08	0.10	0.20	0.15-0.45	0.8-1.2	–	–	–	0.05	0.15
5657	0.08	0.10	0.10	0.03	0.6-1.0	–	0.03	–	0.05	0.15
6061	0.40-0.80	0.7	0.15-0.40	0.15	0.8-1.2	0.15-0.35	0.25	0.15	0.05	0.15
Type 200	0.40-0.80	0.7	0.15-0.40	0.15	0.8-1.2	0.15-0.35	0.25	0.15	0.05	0.15
6063	0.20-0.6	0.35	0.10	0.10	0.45-0.9	0.10	0.10	0.10	0.05	0.15
6101	0.30-0.7	0.50	0.10	0.03	0.35-0.8	0.03	0.10	–	0.05	0.15
6262	0.40-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.14	0.25	0.15	0.05	0.15
7075	0.40	0.50	1.2-2.0	0.30	2.1-2.9	0.18-0.35	5.1-6.1	0.20	0.05	0.15
Alcad 2024 Clad	0.7 Si	+ Fe	0.10	0.05	–	–	0.10	–	–	–
Core	0.50	0.50	3.8-4.9	0.30-0.9	1.2-1.8	0.10	0.25	–	0.05	0.15
Alclad 7075 Clad	0.7 Si	+Fe	0.10	0.10	0.10	–	0.8-1.3	–	0.05	0.15
Core	0.50	0.7	1.2-2.0	0.30	2.1-2.9	0.18-0.40	5.1-6.1	0.20	0.05	0.15

Composition in percent maximum, unless shown as a range or minimum. 2011 Alloy contains 0.20–0.06 Lead and Bismuth.

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DS8, DS9, DS10, DS11..... B2

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82 B3
82A B3
82B B3
82C..... B3
82E..... B3
166 B3

Dimpled Discs

82-1 B4
82-1B B4
82-1D B4

Slotted Discs (1" long x .17" wide slot)

82-2 B4
82-2F..... B4

Grooved Discs

82-3 B5

Pointed Discs (Short Point)

82-4 B5
82-4A B5
82-4B B5
82-4C..... B5
82-4E..... B5

Pierced Discs (.14" dia. hole)

82-5 B6
82-5A B6

Square Notched Discs

82-6 B6
82-6A B6
82-6B B6
82-6C..... B6
82-6E..... B6

Pointed Discs (Long Point)

82-7 B7
82-7A B7
82-7B B7
82-7C..... B7
82-7E..... B7

Slotted Discs (.50" long x .17" wide slot)

82-8 B7
82-8F..... B7

Pierced Discs (.18" dia. hole)

82-9 B8
82-9A B8

Oval Pierced Discs (.17" d x .25" lg hole)

82-10..... B8

Square End Discs

82-11..... B8
82-11E..... B8

Disc Collars

191-DS1, 191-DS8, 191-DS11 (for Rect. Spines)..... B9
191-DS3, 191-DS4 (for Round Spines) B9

Disc Brackets

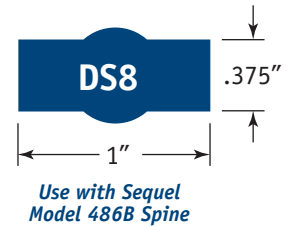
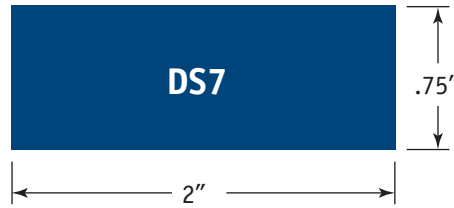
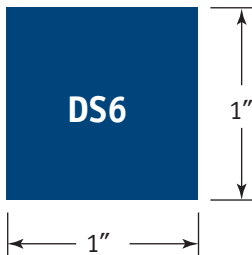
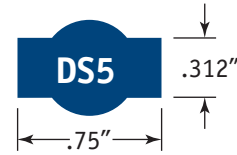
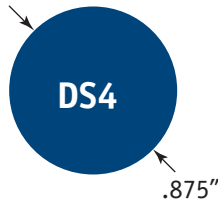
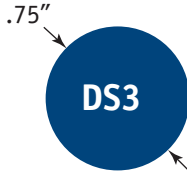
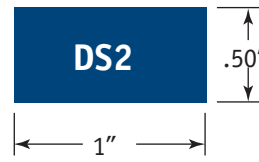
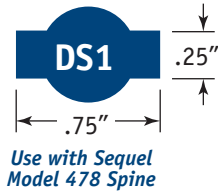
192 B9



The listed dimensions of Formed Discs are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

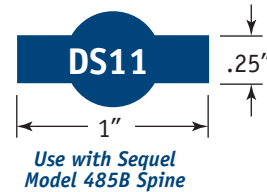
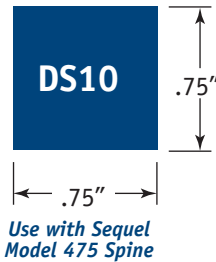
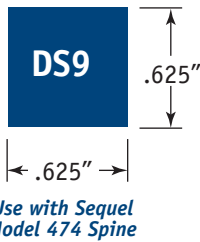
HOLE STYLE OPTIONS FOR SEQUEL DISCS

Note: All Disc Holes are slightly over-sized from dimensions listed.



NOTE: When using 192 Disc Brackets with DS6, special disc mounting holes are required.

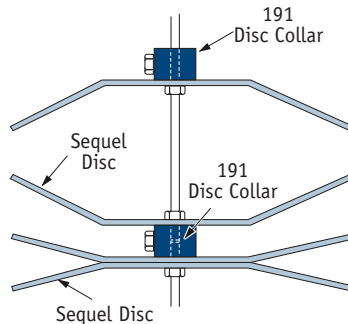
NOTE: Will not work with Model 192 Disc Brackets.



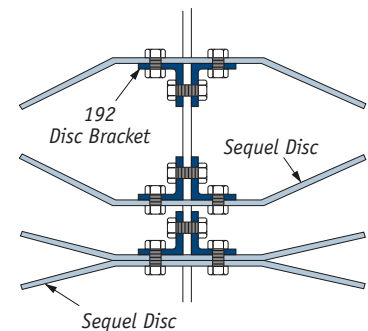
DS10 NOTE: When using 192 Disc Brackets, special disc mounting holes are required. An additional charge may apply.

USING DISCS WITH COLLARS OR BRACKETS

Simply attach the Disc Collar to the Spine using two 1/4-20 x 1" Bolts. For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 Side Bolt. See page B9.



Sequel Model 192 Disc Brackets may be used in pairs to attach a Sequel Disc to the Spine. The Disc Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2, DS5, DS8, DS9 and DS11. They may also be used with DS6 and DS10 if the Discs are ordered with special holes. See page B9.

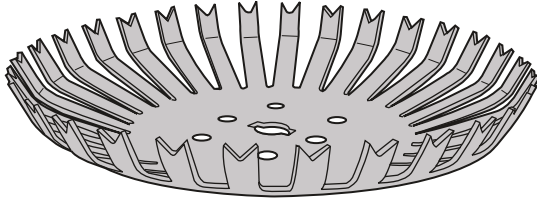


⬅️ ➡️ Dimensions of Formed Discs are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

82 V-Notched Disc Series

Actual Size

82C
Shown



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82 <i>(Flat Disc)</i>	DS1	900000	900035
	DS2	900005	900040
	DS3	900010	900045
	DS4	900015	900050
	DS5	900020	900055
	DS6	900025	900060
	DS7	900030	900065
	DS8	900032	900067
	DS9	900033	900068
	DS10	900034	900069
	DS11	900001	900070

- 30 Finger Disc
- V-Shaped Notches
- .37" Wide Fingers
- 9" Flat Diameter

82A

8.75" Dia., .5" Deep
Slight Bend at Tip

DS1	900490	900525
DS2	900495	900530
DS3	900500	900535
DS4	900505	900540
DS5	900510	900545
DS6	900515	900550
DS7	900520	900555
DS8	900522	900557
DS9	900523	900558
DS10	900524	900559
DS11	900491	900560

82B

8.5" Dia., 1.18" Deep
Slight Bend at Tip

DS1	901470	901505
DS2	901475	901510
DS3	901480	901515
DS4	901485	901520
DS5	901490	901525
DS6	901495	901530
DS7	901500	901535
DS8	901502	901537
DS9	901503	901538
DS10	901504	901539
DS11	901471	901540

82C

8.0" Dia., 1.25" Deep

For 3-point contact use a
166 Disc with a 82C Disc.
See figure to right.

DS1	902450	902485
DS2	902455	902490
DS3	902460	902495
DS4	902465	902500
DS5	902470	902505
DS6	902475	902510
DS7	902480	902515
DS8	902482	902517
DS9	902483	902519
DS10	902484	902520
DS11	902451	902521

82E

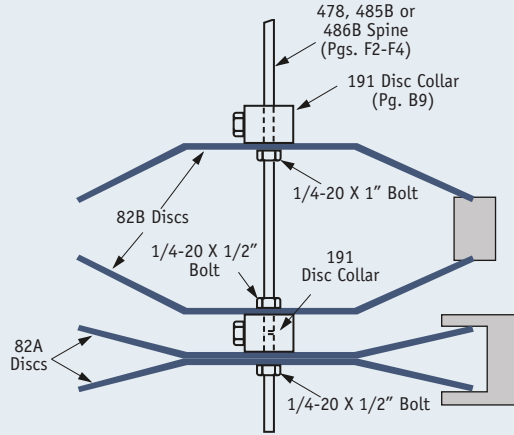
8.125" Dia., .75" Deep
70° Bends

DS1	902600	902640
DS2	902605	902645
DS3	902610	902650
DS4	902615	902655
DS5	902620	902660
DS6	902625	902665
DS7	902630	902670
DS8	902635	902675
DS9	902636	902676
DS10	902637	902677
DS11	902638	902678

How to use Sequel 82A or 82B Notched Discs

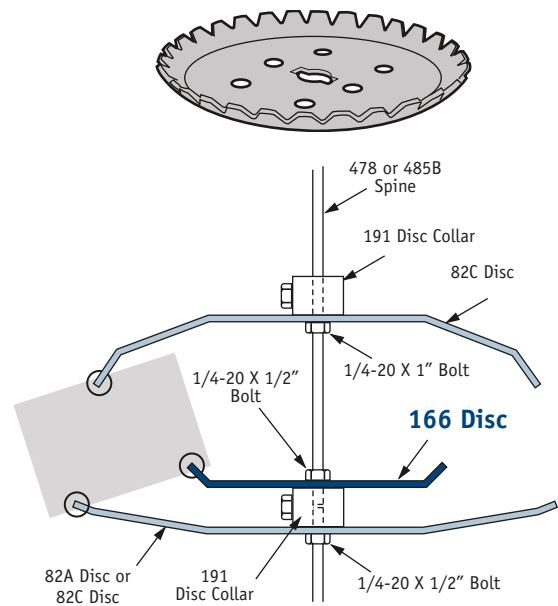
Shown is a typical assembly with several discs being held on a spine using Sequel 191 Disc Collars. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.

Note: When attaching one Disc to Collar use 1" bolts. When attaching Discs to both sides use 1/2" bolts.



166 V-Notched Insert Disc

The 166 Disc was designed to be used with the Model 82A and 82C Disc to achieve 3-Point contact as shown in this illustration.

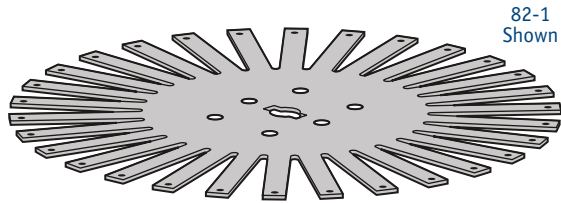


Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
166 <i>(Formed Disc)</i>	DS1	905335	905390
	DS2	905340	905395
	DS3	905345	905400
	DS4	905350	905405
	DS5	905355	905410
	DS6	905360	905415
	DS7	905365	905420
	DS8	905370	905422
	DS9	905375	905424
	DS10	905380	905426
	DS11	905381	905427

- 30 Finger Disc
- V-Shaped Notches
- 4.75" Diameter
- .37" Deep Form
- Use with 82A or 82C Disc

82-1 Dimpled Disc Series

Actual Size



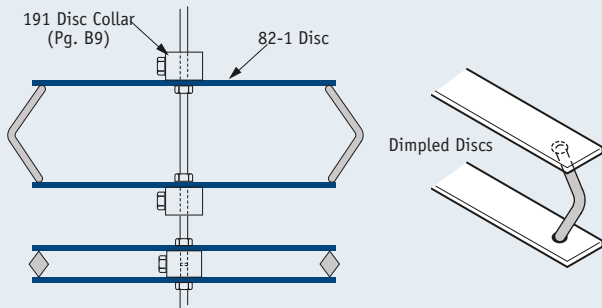
82-1 Shown

Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-1 (Flat Disc)	DS1	903120	903155
	DS2	903125	903160
	DS3	903130	903165
	DS4	903135	903170
	DS5	903140	903175
	DS6	903145	903180
	DS7	903150	903185
	DS8	903152	903187
	DS9	903153	903188
	DS10	903154	903189
	DS11	903121	903190

- 30 Finger Disc
- .12" Dia. Dimples
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-1 Flat Dimpled Disc

Shown is a typical assembly using Sequel 82-1 Flat Dimpled Discs. The small dimple helps hold the part onto the disc. The spacing is easily adjustable and any number of discs may be used, depending on the size of the part being racked.



82-1B

8.5" Dia., 1.18" Deep
Slight Bend at Tip

DS1	903275	903291
DS2	903277	903293
DS3	903279	903295
DS4	903281	903297
DS5	903283	903299
DS6	903285	903301
DS7	903287	903303
DS8	903288	903305
DS9	903289	903306
DS10	903290	903307
DS11	903276	903308

82-1D

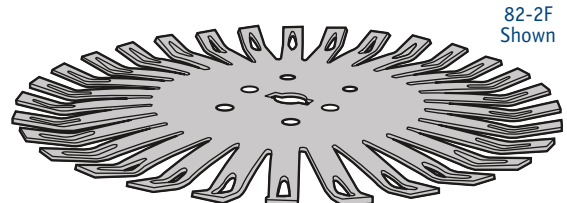
8.93" Dia., .25" Deep
Slight Bend at Tip

DS1	903430	903465
DS2	903435	903470
DS3	903440	903475
DS4	903445	903480
DS5	903450	903485
DS6	903455	903490
DS7	903460	903495
DS8	903462	903497
DS9	903463	903498
DS10	903464	903499
DS11	903431	903466

82-2 Slotted Disc Series

Actual Size

For a smaller slot, see the Model 82-8 Disc Series shown on page B7.



82-2F Shown

Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-2 (Flat Disc)	DS1	903920	903955
	DS2	903925	903960
	DS3	903930	903965
	DS4	903935	903970
	DS5	903940	903975
	DS6	903945	903980
	DS7	903950	903985
	DS8	903952	903987
	DS9	903953	903988
	DS10	903954	903989
	DS11	903921	903990

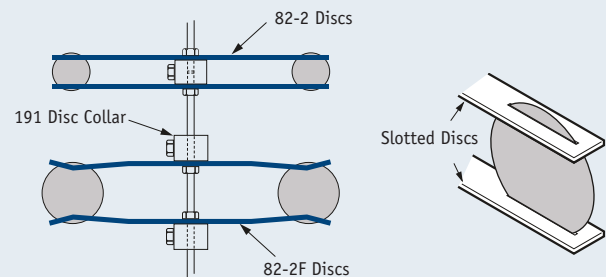
- 30 Finger Disc,
- 1" x .17" Slot
- .37" Wide Fingers
- 9" Flat Diameter

82-2F

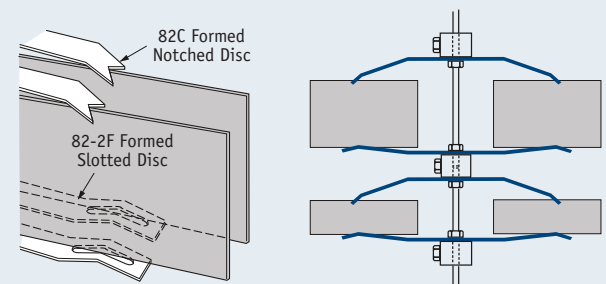
8.87" Dia., .18" Deep

How to use a Sequel 82-2 Slotted Series Disc

Shown is a typical assembly using Sequel 82-2 Flat Slotted Discs to rack disc shaped pieces. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.



How to use Sequel 82C with 82-2F Discs

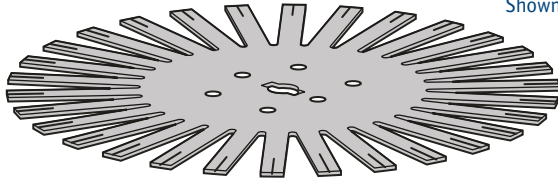


82-3 Grooved Disc

Actual Size



82-3
Shown

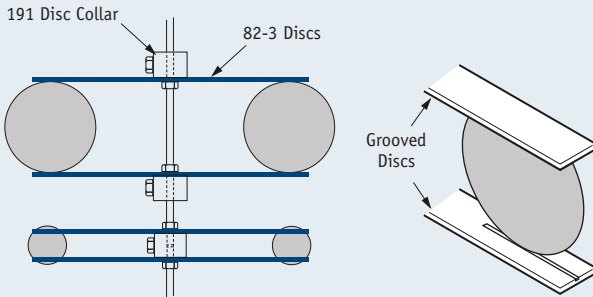


Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-3 (Flat Disc)	DS1	904900	904935
	DS2	904905	904940
	DS3	904910	904945
	DS4	904915	904950
	DS5	904920	904955
	DS6	904925	904960
	DS7	904930	904965
	DS8	904932	904967
	DS9	904933	904968
	DS10	904934	904969
	DS11	904901	904970

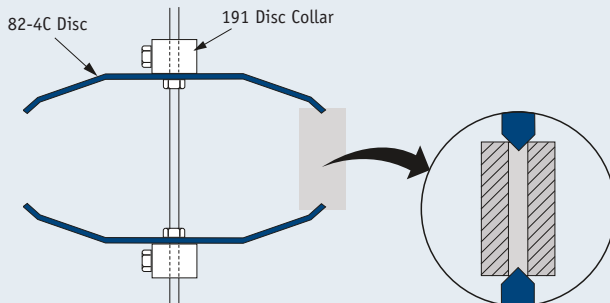
- 30 Finger Disc
- .03" Wide Groove
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-3 Flat Grooved Disc

Shown is a typical assembly using Sequel 82-3 Flat Grooved Discs to rack disc shaped pieces. The spacing is easily adjustable and any number of discs may be used, depending on the size of the parts being racked.



How to use Sequel 82-4C Pointed Discs



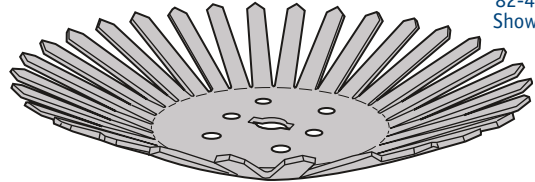
Ideal for racking small tubes or other parts with holes.

82-4 Short Pointed Disc Series

Actual Size

If a longer point is required see
the Model 82-7 Disc Series shown
on page B7.

82-4B
Shown



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-4 (Flat Disc)	DS1	900175	900210
	DS2	900180	900215
	DS3	900185	900220
	DS4	900190	900225
	DS5	900195	900230
	DS6	900200	900235
	DS7	900205	900240
	DS8	900207	900242
	DS9	900208	900243
	DS10	900209	900244
	DS11	900176	900245

- 30 Finger Disc
- V-Shaped Points
- .37" Wide Fingers
- 9" Flat Diameter

82-4A

8.75" Dia., .5" Deep
Slight Bend at Tip

82-4B

8.5" Dia., 1.18" Deep
Slight Bend at Tip

82-4C

8.0" Dia., 1.25" Deep

82-4E

8.12" Dia., .75" Deep
70° Bends

DS1	900980	901015
DS2	900985	901020
DS3	900990	901025
DS4	900995	901030
DS5	901000	901035
DS6	901005	901040
DS7	901010	901045
DS8	901012	901047
DS9	901013	901048
DS10	901014	901049
DS11	901981	901050

DS1	901960	901995
DS2	901965	902000
DS3	901970	902005
DS4	901975	902010
DS5	901980	902015
DS6	901985	902020
DS7	901990	902025
DS8	901992	902027
DS9	901993	902028
DS10	901994	902029
DS11	901961	902030

DS1	902940	902975
DS2	902945	902980
DS3	902950	902985
DS4	902955	902990
DS5	902960	902995
DS6	902965	903000
DS7	902970	903005
DS8	902972	903007
DS9	902973	903008
DS10	902974	903009
DS11	902941	903010

DS1	903500	903535
DS2	903505	903540
DS3	903510	903545
DS4	903515	903550
DS5	903520	903555
DS6	903525	903560
DS7	903530	903565
DS8	903532	903567
DS9	903533	903568
DS10	903534	903569
DS11	903501	903570

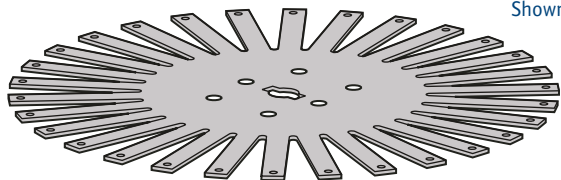
82-5 Pierced (.14") Disc Series

Actual Size



If a larger hole is required see the Model 82-9 Series Disc, page B8.

82-5 Shown

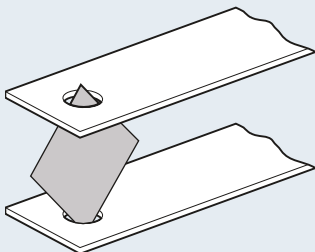


Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-5 (Flat Disc)	DS1	906000	906035
	DS2	906005	906040
	DS3	906010	906045
	DS4	906015	906050
	DS5	906020	906055
	DS6	906025	906060
	DS7	906030	906065
	DS8	906032	906067
	DS9	906033	906068
	DS10	906034	906069
DS11	906001	906070	

- 30 Finger Disc
- .145" Diameter Holes
- .37" Wide Fingers
- 9" Flat Diameter

How to use a Sequel 82-5 Flat Pierced Disc

Shown is a typical assembly using a Sequel 82-5 or 82-9 Flat Pierced Disc to rack small parts.

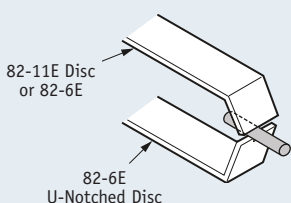


82-5A

8.75" Dia., .62" Deep

HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
DS1	906200	906235
DS2	906205	906240
DS3	906210	906245
DS4	906215	906250
DS5	906220	906255
DS6	906225	906260
DS7	906230	906265
DS8	906232	906267
DS9	906233	906268
DS10	906234	906269
DS11	906201	906270

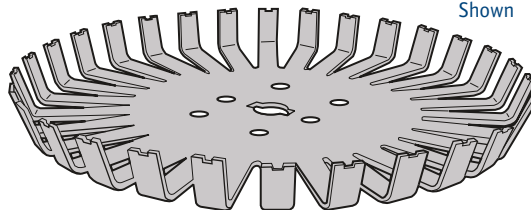
Suggested uses for a Sequel 82-6E Square Disc



82-6 Square Notched Disc Series

Actual Size

82-6E Shown



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-6 (Flat Disc)	DS1	906400	906440
	DS2	906405	906445
	DS3	906410	906450
	DS4	906415	906455
	DS5	906420	906460
	DS6	906425	906465
	DS7	906430	906470
	DS8	906435	906475
	DS9	906436	906476
	DS10	906437	906477
DS11	906438	906478	

- 30 Finger Disc
- .09" w x .02dp Notch
- .37" Wide Fingers
- 9" Flat Diameter

82-6A

8.75" Dia., .5" Deep
Slight Bend at Tip

DS1	906600	906640
DS2	906605	906645
DS3	906610	906650
DS4	906615	906655
DS5	906620	906660
DS6	906625	906665
DS7	906630	906670
DS8	906635	906675
DS9	906636	906676
DS10	906637	906677
DS11	906638	906678

82-6B

8.5" Dia., 1.18" Deep
Slight Bend at Tip

DS1	906800	906840
DS2	906805	906845
DS3	906810	906850
DS4	906815	906855
DS5	906820	906860
DS6	906825	906865
DS7	906830	906870
DS8	906835	906875
DS9	906836	906876
DS10	906837	906877
DS11	906838	906878

82-6C

8.0" Dia., 1.25" Deep

DS1	907100	907140
DS2	907105	907145
DS3	907110	907150
DS4	907115	907155
DS5	907120	907160
DS6	907125	907165
DS7	907130	907170
DS8	907135	907175
DS9	907136	907176
DS10	907137	907177
DS11	907138	907178

82-6E

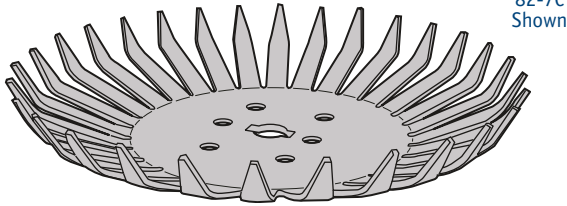
8.12" Dia., .75" Deep
70° Bends

DS1	907180	907220
DS2	907185	907225
DS3	907190	907230
DS4	907195	907235
DS5	907200	907240
DS6	907205	907245
DS7	907210	907250
DS8	907215	907255
DS9	907216	907256
DS10	907217	907257
DS11	907218	907258

82-7 Long Pointed Disc Series

Actual Size

If a shorter point is required see the Model 82-4 Disc Series shown on page B5.

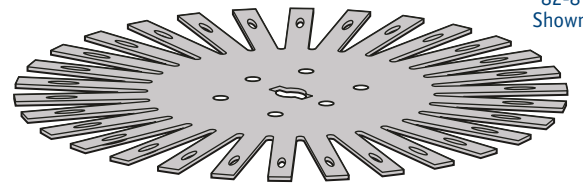


Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-7 <i>(Flat Disc)</i>	DS1	907400	907440
	DS2	907405	907445
	DS3	907410	907450
	DS4	907415	907455
	DS5	907420	907460
	DS6	907425	907465
	DS7	907430	907470
	DS8	907435	907475
	DS9	907436	907476
	DS10	907437	907477
	DS11	907438	907478
82-7A	DS1	907600	907640
	DS2	907605	907645
	DS3	907610	907650
	DS4	907615	907655
	DS5	907620	907660
	DS6	907625	907665
	DS7	907630	907670
	DS8	907635	907675
	DS9	907636	907676
	DS10	907637	907677
	DS11	907638	907678
82-7B	DS1	907800	907840
	DS2	907805	907845
	DS3	907810	907850
	DS4	907815	907855
	DS5	907820	907860
	DS6	907825	907865
	DS7	907830	907870
	DS8	907835	907875
	DS9	907836	907876
	DS10	907837	907877
	DS11	907838	907878
82-7C	DS1	908100	908140
	DS2	908105	908145
	DS3	908110	908150
	DS4	908115	908155
	DS5	908120	908160
	DS6	908125	908165
	DS7	908130	908170
	DS8	908135	908175
	DS9	908136	908176
	DS10	908137	908177
	DS11	908138	908178
82-7E	DS1	908200	908240
	DS2	908205	908245
	DS3	908210	908250
	DS4	908215	908255
	DS5	908220	908260
	DS6	908225	908265
	DS7	908230	908270
	DS8	908235	908275
	DS9	908236	908276
	DS10	908237	908277
	DS11	908238	908278

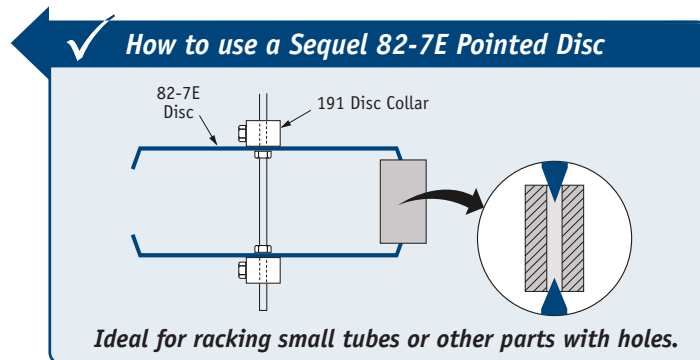
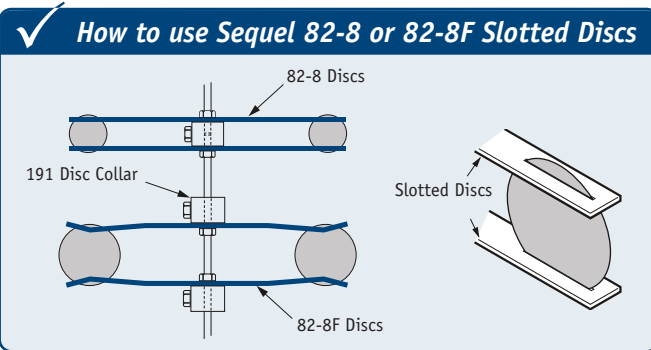
82-8 Slotted Disc Series

Actual Size

If a larger slot is required see the Model 82-2 Disc Series shown on page B4.



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-8 <i>(Flat Disc)</i>	DS1	908520	908555
	DS2	908525	908560
	DS3	908530	908565
	DS4	908535	908570
	DS5	908540	908575
	DS6	908545	908580
	DS7	908550	908585
	DS8	908552	908587
	DS9	908553	908588
	DS10	908554	908589
	DS11	908521	908590
82-8F	DS1	908610	908645
	DS2	908615	908650
	DS3	908620	908655
	DS4	908625	908660
	DS5	908630	908665
	DS6	908635	908670
	DS7	908640	908675
	DS8	908642	908677
	DS9	908643	908678
	DS10	908644	908679
	DS11	908611	908680

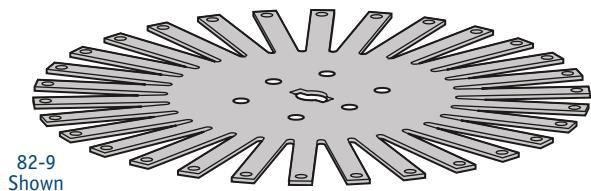


82-9 Pierced (.18") Disc Series

Actual Size



If a smaller hole is required see the Model 82-5 Series Disc, page B6.



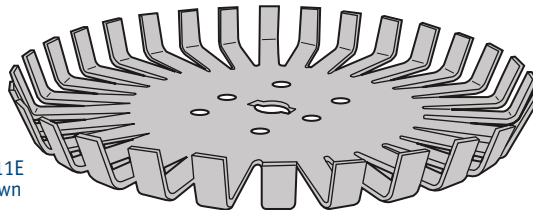
82-9 Shown

Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-9 (Flat Disc)	DS1	909120	909155
	DS2	909125	909160
	DS3	909130	909165
	DS4	909135	909170
	DS5	909140	909175
	DS6	909145	909180
	DS7	909150	909185
	DS8	909152	909187
	DS9	909153	909188
	DS10	909154	909189
DS11	909121	909190	
82-9A	DS1	909220	909255
	DS2	909225	909260
	DS3	909230	909265
	DS4	909235	909270
	DS5	909240	909275
	DS6	909245	909280
	DS7	909250	909285
	DS8	909252	909287
	DS9	909253	909288
	DS10	909254	909289
DS11	909221	909290	

8.75" Dia., .5" Deep
Slight Bend at Tip

82-11 Square-End Disc Series

Actual Size



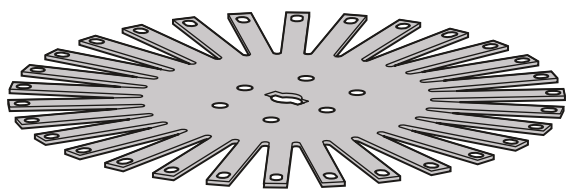
82-11E Shown

Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-11 (Flat Disc)	DS1	909420	909460
	DS2	909425	909465
	DS3	909430	909470
	DS4	909435	909475
	DS5	909440	909480
	DS6	909445	909485
	DS7	909450	909490
	DS8	909452	909492
	DS9	909453	909493
	DS10	909454	909494
DS11	909455	909495	
82-11E	DS1	909520	909560
	DS2	909525	909565
	DS3	909530	909570
	DS4	909535	909575
	DS5	909540	909580
	DS6	909545	909585
	DS7	909550	909590
	DS8	909552	909592
	DS9	909553	909593
	DS10	909554	909594
DS11	909555	909595	

8.12" Dia., .75" Deep
70° Bends

82-10 Oval Pierced Disc Series

Actual Size



Model	HOLE STYLE (See Pg. B2)	6061 AL (.063)	6061 AL (.080)
82-10 (Flat Disc)	DS1	909320	909360
	DS2	909325	909365
	DS3	909330	909370
	DS4	909335	909375
	DS5	909340	909380
	DS6	909345	909385
	DS7	909350	909390
	DS8	909352	909392
	DS9	909353	909393
	DS10	909354	909394
DS11	909355	909395	

- 30 Finger Disc
- .17" Dia. x 25"L Ovals
- .37" Wide Fingers
- 9" Flat Diameter

✓ Suggested uses for a Sequel 82-11E Square Disc

191 Disc Collar (pg. B9) 82-11E Disc

82-2 or 82-8 Slotted Disc

OR

191 Disc Collar 82-10 Oval Pierced Disc

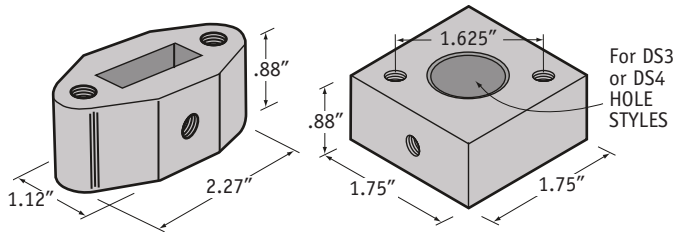
82-6E (pg. B6) or 82-11E Disc

OR

82-11E Disc

82-6E U-Notched Disc

191 Disc Collars



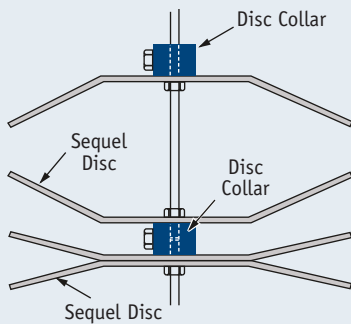
1/4-20 fasteners not included.
Bolt hole spacing is designed for Sequel Discs only.

Model	6061-T6 AL
191-DS1 (for 1/4" x 3/4" Spine)	998071-DS1
191-DS3 (for 3/4" Dia. Spine)	998071-DS3
191-DS4 (for 7/8" Dia. Spine*)	998071-DS4
191-DS8 (for 3/8" x 1" Spine)	998071-DS8
191-DS11 (for 1/4" x 1" Spine)	998071-DS11

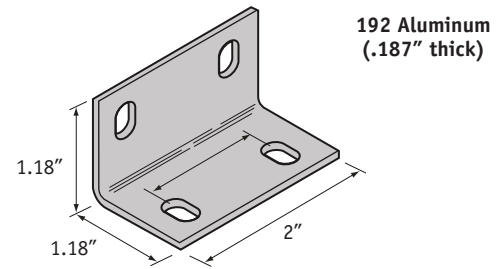
* The 191-DS4 Collar will also fit a Model 474 (5/8" x 5/8") Plain Spine.

How to use Sequel 191 Series Disc Collars

Simply attach the Disc Collar to the Spine using two 1/4-20 x 1" Bolts. For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 Side Bolt.



192 Disc Bracket



Model	6063 AL
192	998070

How to use Sequel 192 Disc Brackets

The Sequel Model 192 Disc Bracket is used in pairs to attach a Sequel Disc to the Spine. The Disc Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2, DS5, DS8, DS9 and DS11 (see page B2).

NOTE: These Disc Brackets may also be used with DS6 and DS10 if the Discs are ordered with special mounting holes. An additional charge may apply for these holes.

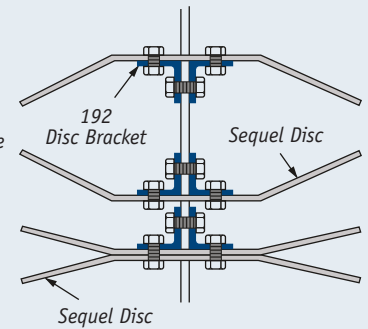


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 102 C19
 103 C19
 105 (Flat), -01, -02, -014, -015 C19
 110 (Flat), -01, -02 C20
 111 C20
 113 C20
 147 C20
 148 C20
 306 (Flat), -015 C21
 311 C21
 312 C21
 23018 C21
 23025 (Flat), -025 C21
 23037 C22
 23050 C22
 23062 C22
 23075 C22
 23087 C22
 23100 C23
 23112 C23
 23125 C23
 184018 C23
 184025 C23
 184037 C23

Square Racks, Cont'd.

184050 C24
 184062 C24
 184075 C24
 184087 C24
 184100 C24
 184112 C25
 184125 C25
 184131 C25
 184137 C25
 184150 C25
 184162 C25
 184175 C26
 184187 C26

Tapered Racks

25 (Flat), -01, -02, -06, -07, -014, . C26
 25-023, -024 C27
 25W (Flat) C27
 26 (Flat), -01, -01-4W, -02, -010, -014
 -016, -017 C27
 26-024 C28
 27 (Flat), -01, -01-4W, -02, -014 C28
 99 (Flat), -01, -01-4W, -02, -07
 -01-4W C28

Angled Racks

136 C29
 137 C29
 226 C29
 229 C29
 232 C29
 235 C30

Split Finger Racks

22 (Flat), -018, -019, -025 C30
 24 (Flat) C30
 306SFN (Flat), -105 C31
 311SFN (Flat), -015 C31

High Density Box Racks

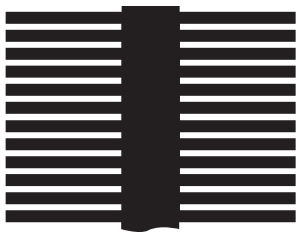
183, 183W Complete Asm C32
 184/184W Top Plate Asm C32
 185/185W Mid Plate Asm C32
 186/186W Lower Plate Asm C32
 HD Components C33



The listed dimensions of Formed Racks are based on .080" thick aluminum. Other thicknesses will vary.

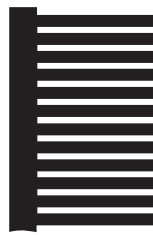
RACK HOLE STYLE OPTIONS

NOTE: Every Hole Style is not available on all Racks.



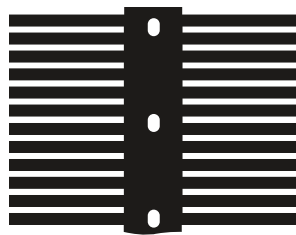
RK1

Rack Section with no holes.



RK2

Half Rack Section with no holes.



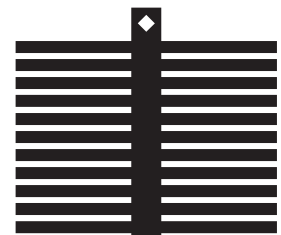
RK3

Elongated holes for 1/4" Bolts, 2" CTC, running the length of the Rack.



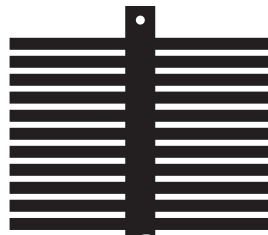
RK4

Half Rack Section Elongated holes for 1/4" Bolts, 2" CTC, running the length of the rack.



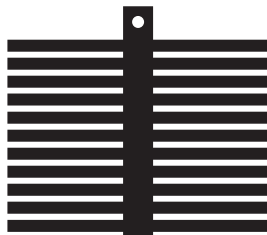
RK5

Diamond-shaped hole at each end for 1/4" Bolt or use with a Utility Rack Holder (shown on page D6).



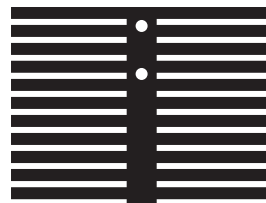
RK6

Hole at each end of Rack Section for 3/16" Rivet.



RK7

Hole at each end of Rack Section for 1/4" Bolt or Rivet.



RK8

Two holes for 1/4" Bolts or Rivets, 1" CTC at one end of Rack Section. For use with Sequel Hooks (shown on page F7).



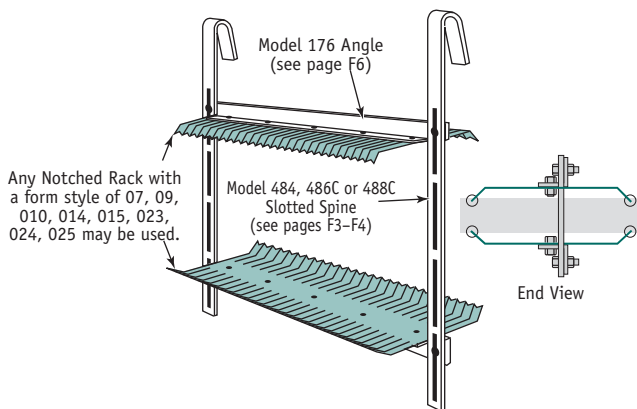
RK9

Holes for 1/4" Bolts matching the finger spacing of the Rack Section.

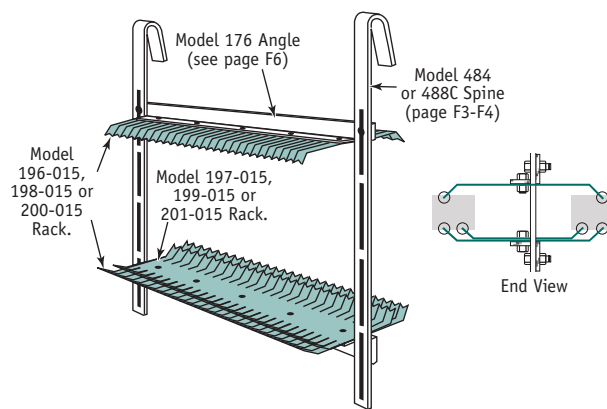
HOW TO MAKE A GENERAL BOX RACK SETUP

Note: The racks shown below are just suggestions. Other rack models and forms may be used to make a Box Rack Setup.

2 or 4 Point Contact.



3 Point Contact



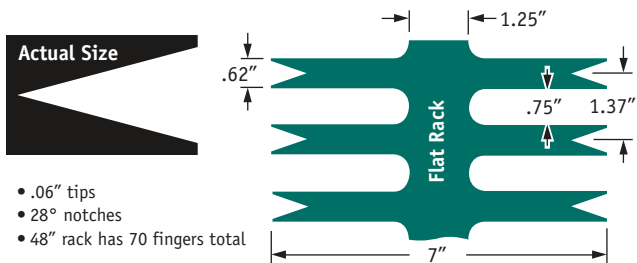
This "Box Rack" may be made in a 2-point or 4-point contact assembly as shown above. Add as many tiers as the parts being racked allow.

Order the Sequel Racks with Hole Style RK3, which will match the holes in the Model 176 Angle. After fastening the racks to the angle, attach a Model 484 Slotted Spine to each end of the rack/angle assembly.

The typical "Box Rack" becomes a 3-point contact assembly by adding a smaller rack (197-015, 199-015 or 201-015) inside a larger matching rack (196-015, 198-015 or 200-015) to one of the assemblies as shown above.

⬅️ ➡️ Dimensions of Formed Racks are based on .080" aluminum. Other thicknesses will vary.

21 V-Notched Rack Series



- .06" tips
- 28° notches
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
21 (Flat Rack)	RK1	24	101600	101840
	RK1	36	101680	101920
	RK1	48	101760	102000
	RK3	24	101640	101880
	RK3	36	101720	101960
21-09	RK1	24	104800	104920
	RK1	36	104840	104960
	RK1	48	104880	105000
	RK3	24	104820	104940
	RK3	36	104860	104980
21-025	RK1	24	107200	107320
	RK1	36	107240	107360
	RK1	48	107280	107400
	RK3	24	107220	107340
	RK3	36	107260	107380
RK3	48	107300	107420	

How to use Sequel 21-025 Notched Racks

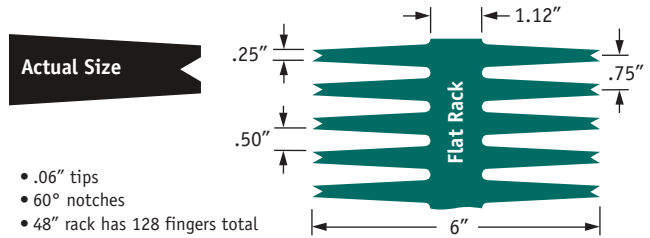
Bolt one Model 25-025 Formed Rack on each side of a spine, to hold parts under tension with 4-point contact.

21-030	RK1	24	107500	107620
	RK1	36	107540	107660
	RK1	48	107580	107700
	RK3	24	107520	107640
	RK3	36	107560	107680
RK3	48	107600	107720	

How to use Sequel 21-030 Notched Racks

Order these racks with the RK3 Hole Style and fasten one to each side of a spine. The center-to-center finger spacing determines what size part can be held.

25A V-Notched Rack Series



- .06" tips
- 60° notches
- 48" rack has 128 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25A (Flat Rack)	RK1	12	162300	162610
	RK1	24	162400	162640
	RK1	36	162480	162720
	RK1	48	162560	162800
	RK3	12	162340	162630
RK3	24	162440	162680	
RK3	36	162520	162760	
RK3	48	162600	162840	
25A-01	RK1	24	165600	165720
	RK1	36	165640	165760
	RK1	48	165680	165800
	RK3	24	165620	165740
	RK3	36	165660	165780
RK3	48	165700	165820	
25A-02	RK1	24	168000	168120
	RK1	36	168040	168160
	RK1	48	168080	168200
	RK3	24	168020	168140
	RK3	36	168060	168180
RK3	48	168100	168220	
25A-06	RK1	24	170400	170520
	RK1	36	170440	170560
	RK1	48	170480	170600
	RK3	24	170420	170540
	RK3	36	170460	170580
RK3	48	170500	170620	

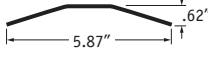
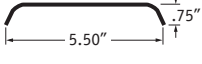
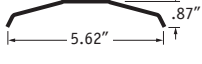
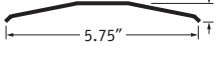
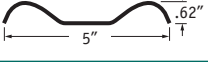
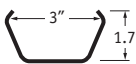
How to use Sequel 25A-06 Notched Racks

Multi-point contact can be made by using a pair of racks fastened one on each side of a spine.

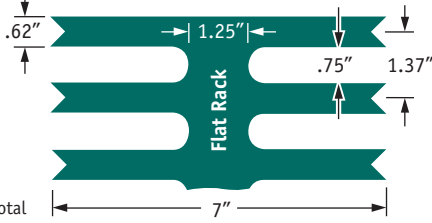
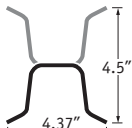
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25A-07	RK1	12	170940	171140
	RK1	18	170980	171180
	RK1	24	171020	171220
	RK1	36	171060	171260
	RK1	48	171100	171300
	RK3	12	170960	171160
	RK3	18	171000	171200
	RK3	24	171040	171240
	RK3	36	171080	171280
	RK3	48	171120	171320

25A Rack Series is continued on the next page

25A Rack Series, contd.

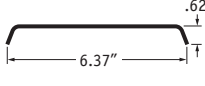
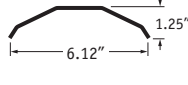
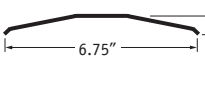
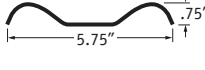
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25A-014 	RK1	18	172840	173040
	RK1	24	172880	173080
	RK1	36	172920	173120
	RK1	48	172960	173160
	RK3	18	172860	173060
	RK3	24	172900	173100
25A-023 	RK1	18	175800	176000
	RK1	24	175840	176040
	RK1	36	175880	176080
	RK1	48	175920	176120
	RK3	18	175820	176020
	RK3	24	175860	176060
25A-024 	RK1	18	178760	178960
	RK1	24	178800	179000
	RK1	36	178840	179040
	RK1	48	178880	179080
	RK3	18	178780	178980
	RK3	24	178820	179020
25A-025 	RK1	24	179465	179495
	RK1	36	179475	179505
	RK1	48	179485	179515
	RK3	24	179470	179500
	RK3	36	179480	179510
	RK3	48	179490	179520
25A-030 	RK1	24	179380	179420
	RK1	36	179390	179430
	RK1	48	179400	179440
	RK3	24	179385	179425
	RK3	36	179395	179435
	RK3	48	179405	179445
25A-032 	RK1	24	179120	179240
	RK1	36	179160	179280
	RK1	48	179200	179320
	RK3	24	179140	179260
	RK3	36	179180	179300
	RK3	48	179220	179340

28 V-Notched Rack Series

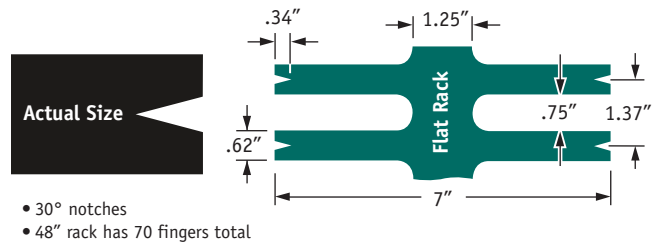
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
28 <i>(Flat Rack)</i> 	RK1	24	507280	507520
	RK1	36	507360	507600
	RK1	48	507440	507680
	RK3	24	507320	507560
	RK3	36	507400	507640
	RK3	48	507480	507720
28-02 	RK1	24	508760	508960
	RK1	36	508800	509000
	RK1	48	508840	509040
	RK3	24	508780	508980
	RK3	36	508820	509020
	RK3	48	508860	509060

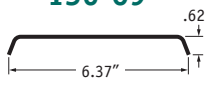
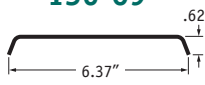
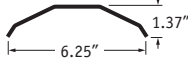
28 Rack Series is continued at top of next column

28 Rack Series, contd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
28-09 	RK1	18	509720	509920
	RK1	24	509760	509960
	RK1	36	509800	510000
	RK1	48	509840	510040
	RK3	18	509740	509940
	RK3	24	509780	509980
28-010 	RK1	18	519640	519840
	RK1	24	519680	519880
	RK1	36	519720	519920
	RK1	42	519730	519930
	RK1	48	519760	519960
	RK3	18	519660	519860
28-025 	RK1	24	520000	520120
	RK1	36	520040	520160
	RK1	48	520080	520200
	RK3	24	520020	520140
	RK3	36	520060	520180
	RK3	48	520100	520220
28-030 	RK1	24	518000	518120
	RK1	36	518040	518160
	RK1	48	518080	518200
	RK3	24	518020	518140
	RK3	36	518060	518180
	RK3	48	518100	518220

156 V-Notched Rack Series

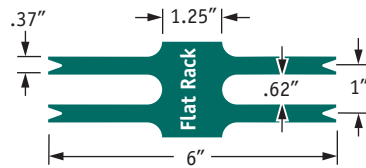


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
156 <i>(Flat Rack)</i> 	RK1	24	247600	247720
	RK1	36	247640	247760
	RK1	48	247680	247800
	RK3	24	247620	247740
	RK3	36	247660	247780
	RK3	48	247700	247820
156-09 	RK1	12	248020	248220
	RK1	18	248060	248260
	RK1	24	248100	248300
	RK1	36	248140	248340
	RK1	48	248180	248380
	RK3	12	248040	248240
156-010 	RK1	24	248610	248670
	RK1	36	248630	248690
	RK1	48	248650	248730
	RK3	24	248620	248680
	RK3	36	248640	248700
	RK3	48	248660	248735

161 V-Notched Rack Series

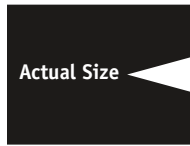


- 40° notches
- 48" rack has 96 fingers total

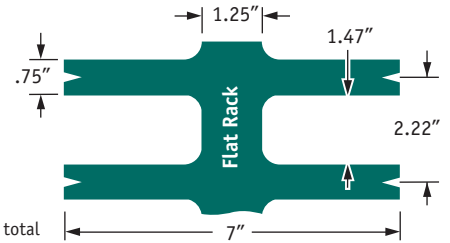


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
161 <i>(Flat Rack)</i>	RK1	24	265880	266120
	RK1	36	265960	266200
	RK1	48	266040	266280
	RK3	24	265920	266160
	RK3	36	266000	266240
	RK3	48	266080	266320
161-01	RK1	24	269080	269200
	RK1	36	269120	269240
	RK1	48	269160	269280
	RK3	24	269100	269220
	RK3	36	269140	269260
	RK3	48	269180	269300
	RK5	24	269105	269225
	RK5	36	269145	269265
	RK5	48	269185	269305
	161-02	RK1	24	271480
RK1		36	271520	271640
RK1		48	271560	271680
RK3		24	271500	271620
RK3		36	271540	271660
RK3		48	271580	271700
RK5		24	271502	271622
RK5		36	271542	271662
RK5		48	271582	271702
161-09		RK1	18	272360
	RK1	24	272400	272600
	RK1	36	272440	272640
	RK1	48	272480	272680
	RK3	18	272380	272580
	RK3	24	272420	272620
	RK3	36	272460	272660
RK3	48	272500	272700	
161-010	RK1	18	273920	274120
	RK1	24	273960	274160
	RK1	36	274000	274200
	RK1	48	274040	274240
	RK3	18	273940	274140
	RK3	24	273980	274180
	RK3	36	274020	274220
RK3	48	274060	274260	
161-014	RK1	24	274460	274580
	RK1	36	274500	274620
	RK1	48	274540	274660
	RK3	24	274480	274600
	RK3	36	274520	274640
RK3	48	274560	274680	
161-025	RK1	24	274960	275160
	RK1	36	275000	275200
	RK1	48	275040	275240
	RK3	24	274980	275180
	RK3	36	275020	275220
RK3	48	275060	275260	
161-030	RK1	24	518800	518920
	RK1	36	518840	518960
	RK1	48	518880	519000
	RK3	24	518820	518940
	RK3	36	518860	518980
RK3	48	518900	519020	
161-032	RK1	24	519225	519345
	RK1	36	519265	519385
	RK1	48	519305	519425
	RK3	24	519245	519365
	RK3	36	519285	519405
RK3	48	519325	519445	

184075N V-Notched Rack Series



- 30° notches
- 48" rack has 44 fingers total

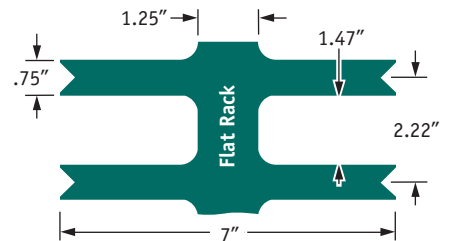


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
184075N <i>(Flat Rack)</i>	RK1	24	360560	360920
	RK1	36	360600	360960
	RK1	48	360640	361000
	RK3	24	360580	360940
	RK3	36	360620	360980
	RK3	48	360660	361020
184075N-09	RK1	24	360680	361040
	RK1	36	360720	361080
	RK1	48	360760	361120
	RK3	24	360700	361060
	RK3	36	360740	361100
RK3	48	360780	361140	
184075N-010	RK1	24	360800	361160
	RK1	36	360840	361200
	RK1	48	360880	361240
	RK3	24	360820	361180
	RK3	36	360860	361220
RK3	48	360900	361260	

184075W V-Notched Rack Series

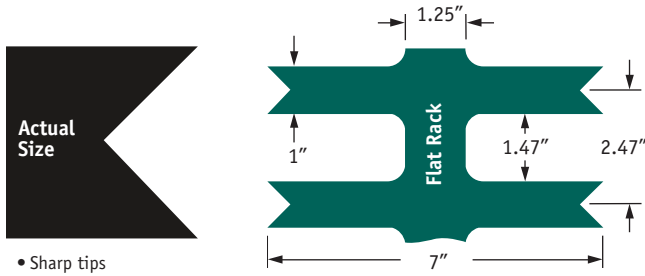


- 90° notches
- .06" tips
- 48" rack has 44 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
184075W <i>(Flat Rack)</i>	RK1	24	360570	360930
	RK1	36	360610	360970
	RK1	48	360650	361010
	RK3	24	360590	360950
	RK3	36	360630	360990
	RK3	48	360670	361030
184075W-09	RK1	24	360690	361050
	RK1	36	360730	361090
	RK1	48	360770	361130
	RK3	24	360710	361070
	RK3	36	360750	361110
	RK3	48	360790	361150
184075W-010	RK1	24	360810	361170
	RK1	36	360850	361210
	RK1	48	360890	361250
	RK3	24	360830	361190
	RK3	36	360870	361230
RK3	48	360910	361270	

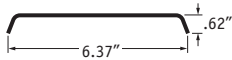
184100W V-Notched Rack Series



- Sharp tips
- 90° notches
- 48" rack has 40 fingers total

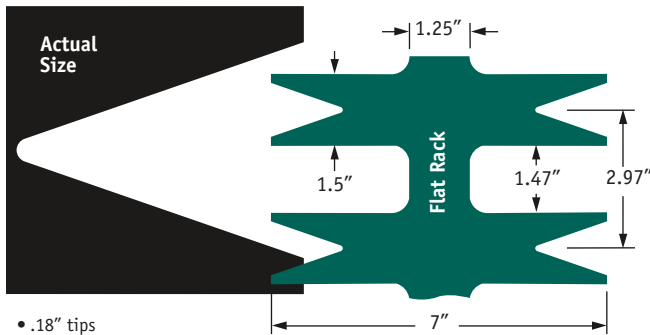
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
184100W (Flat Rack)	RK1	18	366260W	366420W
	RK1	24	366240W	366480W
	RK1	36	366320W	366560W
	RK1	48	366364W	366640W
	RK3	18	366265W	366460W
	RK3	24	366280W	366520W
RK3	36	366360W	366600W	
RK3	48	366366W	366680W	

184100W-09



RK1	18	366260W9	366420W9
RK1	24	366240W9	366480W9
RK1	36	366320W9	366560W9
RK1	48	366364W9	366640W9
RK3	18	366265W9	366460W9
RK3	24	366280W9	366520W9
RK3	36	366360W9	366600W9
RK3	48	366366W9	366680W9

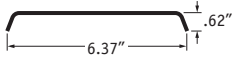
184150N V-Notched Rack Series



- .18" tips
- 35° notches
- 48" rack has 32 fingers total

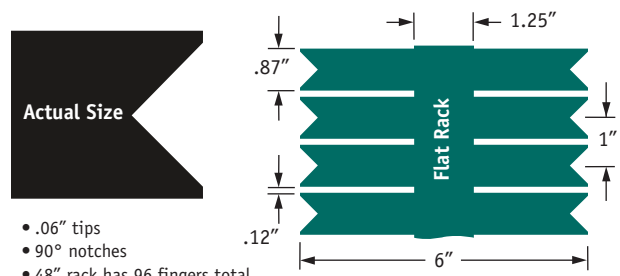
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
184150N (Flat Rack)	RK1	24	380280	380520
	RK1	36	380360	380600
	RK1	48	380440	380680
	RK3	24	380320	380560
	RK3	36	380400	380640
	RK3	48	380480	380720

184150N-09



RK1	24	380800	381040
RK1	36	380880	381120
RK1	48	380960	381200
RK3	24	380840	381080
RK3	36	380920	381160
RK3	48	381000	381240

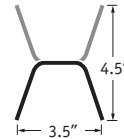
196 V-Notched Rack Series



- .06" tips
- 90° notches
- 48" rack has 96 fingers total

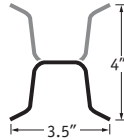
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
196 (Flat Rack)	RK1	24	398240	398480
	RK1	36	398320	398560
	RK1	48	398400	398640
	RK3	24	398280	398520
	RK3	36	398360	398600
	RK3	48	398440	398680

196-01



RK1	24	510480	510600
RK1	36	510520	510640
RK1	48	510560	510680
RK3	24	510500	510620
RK3	36	510540	510660
RK3	48	510580	510700

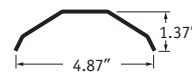
196-02



RK1	24	511280	511400
RK1	36	511320	511440
RK1	48	511360	511480
RK3	24	511300	511420
RK3	36	511340	511460
RK3	48	511380	511500

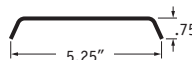
RK1	12	401440	401640
RK1	18	401480	401680
RK1	24	401520	401720
RK1	36	401560	401760
RK1	48	401600	401800
RK3	12	401460	401660
RK3	18	401500	401700
RK3	24	401540	401740
RK3	36	401580	401780
RK3	48	401620	401820

196-010



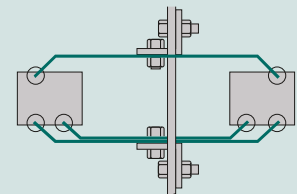
RK1	12	404400	404600
RK1	18	404440	404640
RK1	24	404480	404680
RK1	36	404520	404720
RK1	48	404560	404760
RK3	12	404420	404620
RK3	18	404460	404660
RK3	24	404500	404700
RK3	36	404540	404740
RK3	48	404580	404780

196-015

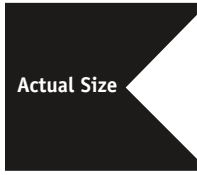


✓ 3-Point Contact using a 196-015 and 197-015

To achieve 3-Point Contact, use a 197-015 Rack (shown on the next page) inside of the 196-015.

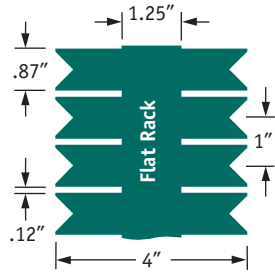


197-015 V-Notched Rack

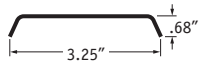


Actual Size

- .06" tips
- 90° notches
- 48" rack has 96 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
197-015	RK1	12	406400	406600
	RK1	18	406440	406640
	RK1	24	406480	406680
	RK1	36	406520	406720
	RK1	48	406560	406760
	RK3	12	406420	406620
	RK3	18	406460	406660
	RK3	24	406500	406700
	RK3	36	406540	406740
	RK3	48	406580	406780



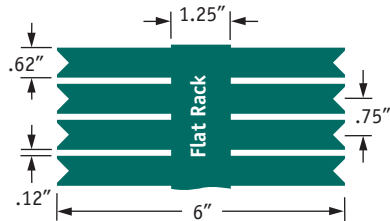
This is a Nesting Rack for use inside the 196-015 Rack

198 V-Notched Rack Series



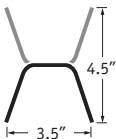
Actual Size

- .06" tips
- 90° notches
- 48" rack has 128 fingers total



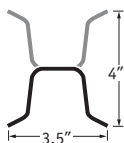
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
198 (Flat Rack)	RK1	24	407360	407600
	RK1	36	407440	407680
	RK1	48	407520	407760
	RK3	24	407400	407640
	RK3	36	407480	407720
	RK3	48	407560	407800

198-01



RK1	24	512080	512200
RK1	36	512120	512240
RK1	48	512160	512280
RK3	24	512100	512220
RK3	36	512140	512260
RK3	48	512180	512300

198-02

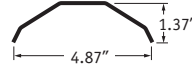


RK1	24	512880	513000
RK1	36	512920	513040
RK1	48	512960	513080
RK3	24	512900	513020
RK3	36	512940	513060
RK3	48	512980	513100

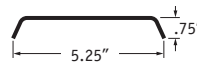
198 Rack Series is continued at top of next column

198 Rack Series, contd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
198-010	RK1	12	410560	410760
	RK1	18	410600	410800
	RK1	24	410640	410840
	RK1	36	410680	410880
	RK1	48	410720	410920
	RK3	12	410580	410780
	RK3	18	410620	410820
	RK3	24	410660	410860
	RK3	36	410700	410900
	RK3	48	410740	410940



198-015



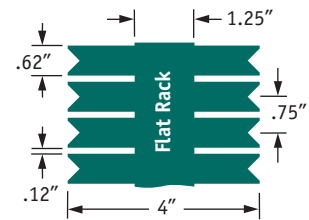
RK1	12	413520	413720
RK1	18	413560	413760
RK1	24	413600	413800
RK1	36	413640	413840
RK1	48	413680	413880
RK3	12	413540	413740
RK3	18	413580	413780
RK3	24	413620	413820
RK3	36	413660	413860
RK3	48	413700	413900

199 V-Notched Rack Series



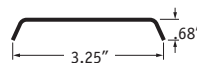
Actual Size

- .06" tips
- 90° notches
- 48" rack has 128 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
199 (Flat Rack)	RK1	24	416480	416720
	RK1	36	416560	416800
	RK1	48	416640	416880
	RK3	24	416520	416760
	RK3	36	416600	416840
	RK3	48	416680	416920

199-015

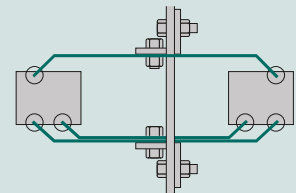


This is a Nesting Rack for use inside the 198-015 Rack

RK1	12	419680	419880
RK1	18	419720	419920
RK1	24	419760	419960
RK1	36	419800	420000
RK1	48	419840	420040
RK3	12	419700	419900
RK3	18	419740	419940
RK3	24	419780	419980
RK3	36	419820	420020
RK3	48	419860	420060

3-Point Contact using a 198-015 and 199-015

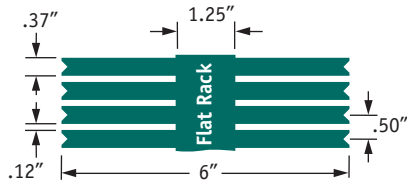
To achieve 3-Point Contact, use a 199-015 Rack (shown on the next page) inside of the 198-015.



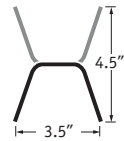
200 V-Notched Rack Series

Actual Size

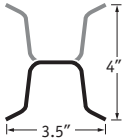
- .06" tips
- 90° notches
- 48" rack has 192 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
200 (Flat Rack)	RK1	24	422640	422880
	RK1	36	422720	422960
	RK1	48	422800	423040
	RK3	24	422680	422920
	RK3	36	422760	423000
	RK3	48	422840	423080
200-01	RK1	24	516400	516520
	RK1	36	516440	516560
	RK1	48	516480	516600
	RK3	24	516420	516540
	RK3	36	516460	516580
	RK3	48	516500	516620
	RK5	24	516425	516545
	RK5	36	516465	516585
	RK5	48	516505	516625

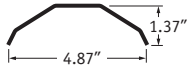


200-02



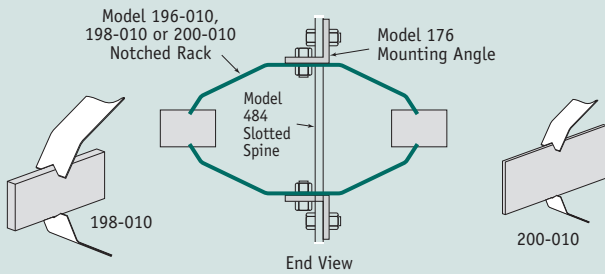
RK1	24	517200	517320
RK1	36	517240	517360
RK1	48	517280	517400
RK3	24	517220	517340
RK3	36	517260	517380
RK3	48	517300	517420

200-010

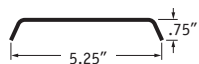


RK1	12	424400	424600
RK1	18	424440	424640
RK1	24	424480	424680
RK1	36	424520	424720
RK1	48	424560	424760
RK3	12	424420	424620
RK3	18	424460	424660
RK3	24	424500	424700
RK3	36	424540	424740
RK3	48	424580	424780

How to use a Sequel 200-010 Notch Rack

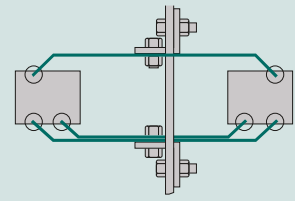


200-015	RK1	12	425840	426040
	RK1	18	425880	426080
	RK1	24	425920	426120
	RK1	36	425960	426160
	RK1	48	426000	426200
	RK3	12	425860	426060
	RK3	18	425900	426100
	RK3	24	425940	426140
	RK3	36	425980	426180
RK3	48	426020	426220	



3-Point Contact using a 200-015 and 201-015

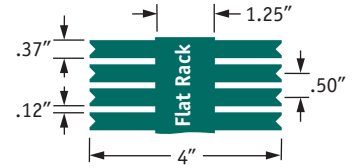
To achieve 3-Point Contact, use a 201-015 Rack (shown on the next page) inside of the 200-015.



201 Series V-Notched Racks

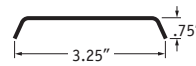
Actual Size

- .06" tips
- 90° notches
- 48" rack has 192 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
201 (Flat Rack)	RK1	24	428800	429040
	RK1	36	428880	429120
	RK1	48	428960	429200
	RK3	24	428840	429080
	RK3	36	428920	429160
	RK3	48	429000	429240

201-015



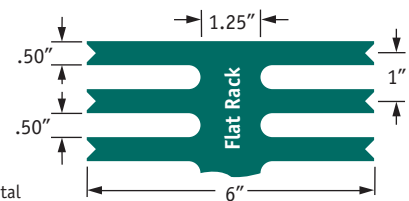
This is a Nesting Rack for use inside the 200-015 Rack

RK1	12	432000	432200
RK1	18	432040	432240
RK1	24	432080	432280
RK1	36	432120	432320
RK1	48	432160	432360
RK3	12	432020	432220
RK3	18	432060	432260
RK3	24	432100	432300
RK3	36	432140	432340
RK3	48	432180	432380

300 V-Notched Rack Series

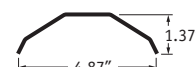
Actual Size

- .06" tips
- 90° notches
- 48" rack has 96 fingers total

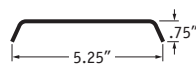


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
300 (Flat Rack)	RK1	24	457640	457880
	RK1	36	457720	457960
	RK1	48	457800	458040
	RK3	24	457680	457920
	RK3	36	457760	458000
	RK3	48	457840	458080

300-010

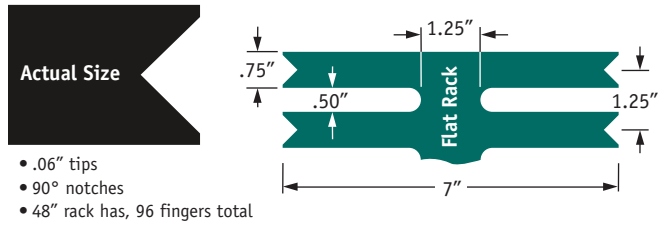


300-015

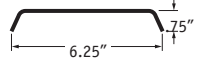
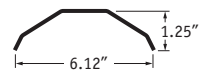


RK1	24	458180	458420
RK1	36	458260	458500
RK1	48	458340	458580
RK3	24	458220	458460
RK3	36	458300	458540
RK3	48	458380	458620
RK1	24	458720	458960
RK1	36	458800	459040
RK1	48	458880	459120
RK3	24	458760	459000
RK3	36	458840	459080
RK3	48	458920	459160

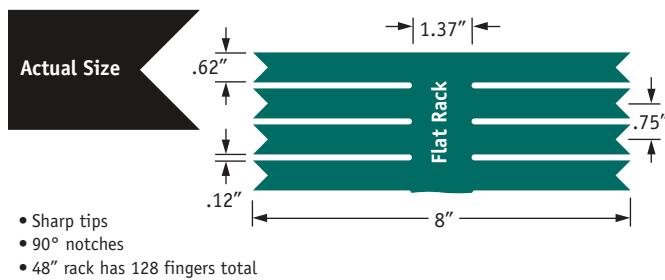
301 V-Notched Rack Series



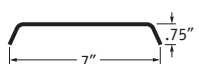
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
301 <i>(Flat Rack)</i>	RK1	24	459314	459330
	RK1	36	459318	459334
	RK1	48	459322	459338
	RK3	24	459316	459322
	RK3	36	459320	459336
	RK3	48	459324	459340
301-010	RK1	24	459346	459362
	RK1	36	459350	459366
	RK1	48	459354	459370
	RK3	24	459348	459364
	RK3	36	459352	459368
	RK3	48	459356	459372
301-015	RK1	24	459378	459394
	RK1	36	459382	459398
	RK1	48	459386	459402
	RK3	24	459380	459396
	RK3	36	459384	459400
	RK3	48	459388	459404



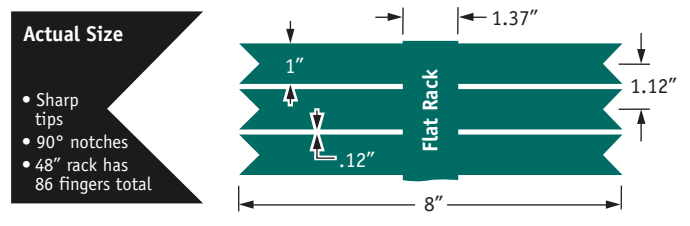
302 V-Notched Rack Series



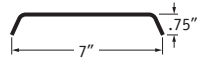
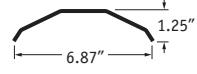
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
302 <i>(Flat Rack)</i>	RK1	24	435120	435360
	RK1	36	435200	435440
	RK1	48	435280	435520
	RK3	24	435160	435400
	RK3	36	435240	435480
	RK3	48	435320	435560
302-015	RK1	24	438260	438500
	RK1	36	438340	438580
	RK1	48	438420	438660
	RK3	24	438300	438540
	RK3	36	438380	438620
	RK3	48	438460	438700



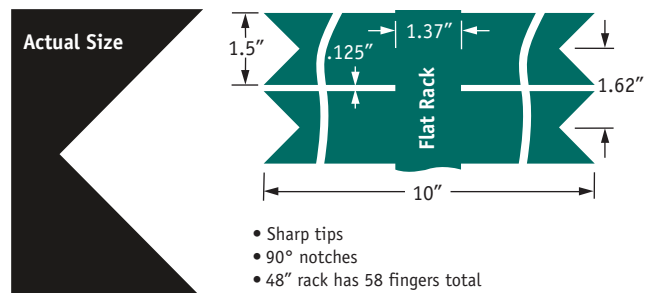
308 V-Notched Rack Series



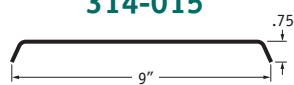
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)	
308 <i>(Flat Rack)</i>	RK1	18	448360	448700	448940	
	RK1	24	448480	448720	448960	
	RK1	36	448560	448800	448980	
	RK1	48	448640	448880	449000	
	RK3	18	448400	448710	448950	
	RK3	24	448520	448760	448970	
	RK3	36	448600	448840	448990	
	RK3	48	448680	448920	449010	
	308-010	RK1	18	453680	453840	453985
		RK1	24	453720	453880	453995
		RK1	36	453760	453920	454005
		RK1	48	453800	453960	454015
RK3		18	453700	453860	453990	
RK3		24	453740	453900	454000	
308-015	RK1	18	451680	451840	452000	
	RK1	24	451720	451880	452040	
	RK1	36	451760	451920	452080	
	RK1	48	451800	451960	452120	
	RK3	18	451700	451860	452020	
	RK3	24	451740	451900	452060	
RK3	36	451780	451940	452100		
RK3	48	451820	451980	452140		



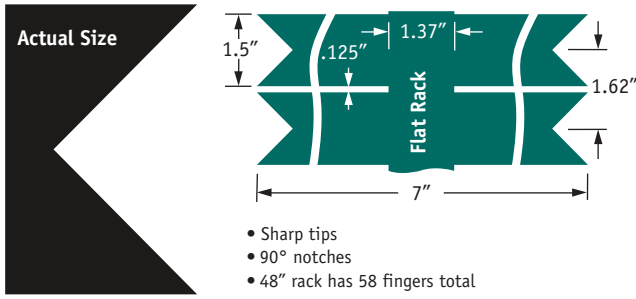
314 V-Notched Rack Series



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)	
314 <i>(Flat Rack)</i>	RK1	18	483680	483963	
	RK1	24	483760	484000	
	RK1	36	483840	484080	
	RK1	48	483920	484160	
	RK3	18	483720	483965	
	RK3	24	483800	484040	
	RK3	36	483880	484120	
	RK3	48	483960	484200	
	314-015	RK1	12	486920	487110
		RK1	18	486960	487120
		RK1	24	487000	487160
		RK1	36	487040	487200
RK1		48	487080	487240	
RK3		12	486940	487115	
RK3		18	486980	487140	
RK3		24	487020	487180	
RK3		36	487060	487220	
RK3		48	487100	487260	



314-015IN V-Notched Rack

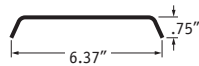


- Sharp tips
- 90° notches
- 48" rack has 58 fingers total

Model

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
RK1	24	12	486921	487111
RK1	36	18	486961	487121
RK1	48	24	487001	487161
RK1	36	36	487041	487201
RK1	48	48	487081	487241
RK3	24	12	486941	487116
RK3	36	18	486981	487141
RK3	48	24	487021	487181
RK3	36	36	487061	487221
RK3	48	48	487101	487261

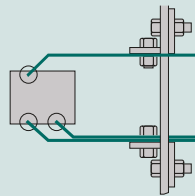
314-015IN



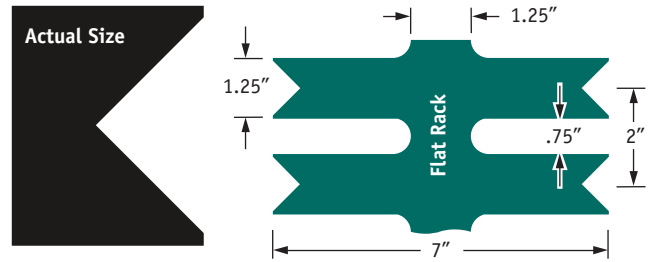
This is a Nesting Rack for use inside the 314-015 Rack

3-Point Contact using a 314-015 and 314-015IN

To achieve 3-Point Contact, use a 314-015IN Rack inside of the 314-015 (shown on the previous page).



23125N V-Notched Rack Series



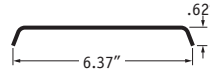
- 90° notches
- 48" rack has 48 fingers total

Model

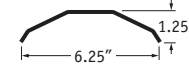
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
RK1	24	24	139400	139520	139640
RK1	36	36	139440	139560	139680
RK1	48	48	139480	139600	139720
RK3	24	24	139420	139540	139660
RK3	36	36	139460	139580	139700
RK3	48	48	139500	139620	139740

23125N (Flat Rack)

23125N-09

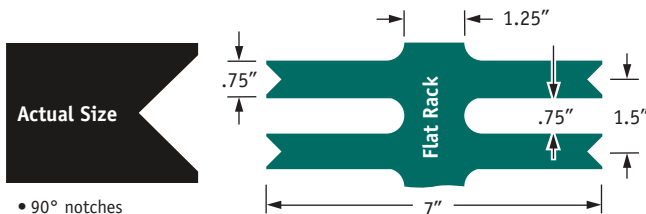


23125N-010



RK1	24	24	139760	139880	140000
RK1	36	36	139800	139920	140040
RK1	48	48	139840	139960	140080
RK3	24	24	139780	139900	140200
RK3	36	36	139820	139940	140060
RK3	48	48	139860	139980	140100
RK1	24	24	140120	140240	140360
RK1	36	36	140160	140280	140400
RK1	48	48	140200	140320	140440
RK3	24	24	140140	140260	140380
RK3	36	36	140180	140300	140420
RK3	48	48	140220	140340	140460

23075N V-Notched Rack Series

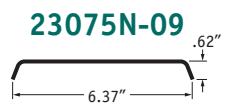


- 90° notches
- 48" rack has 64 fingers total

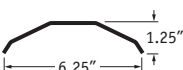
Model

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
RK1	24	24	126600	126740	126880
RK1	36	36	126640	126780	126920
RK1	48	48	126680	126820	126960
RK3	24	24	126620	126760	126900
RK3	36	36	126660	126800	126940
RK3	48	48	126700	126840	126980
RK1	24	24	127680	127715	127750
RK1	36	36	127690	127725	127765
RK1	48	48	127700	127735	127775
RK3	24	24	127685	127720	127760
RK3	36	36	127695	127730	127770
RK3	48	48	127705	127740	127780
RK1	24	24	127300	127420	127540
RK1	36	36	127340	127460	127580
RK1	48	48	127380	127500	127620
RK3	24	24	127320	127440	127560
RK3	36	36	127360	127480	127600
RK3	48	48	127400	127520	127640

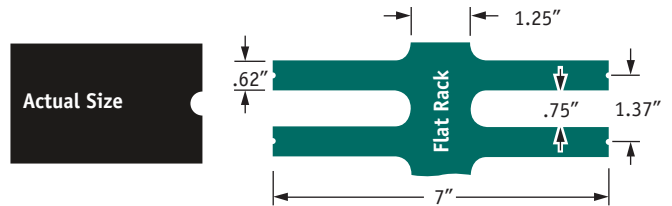
23075N (Flat Rack)



23075N-010



158A Round Notched Rack Series

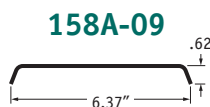


- .12" diameter notches
- 48" rack has 70 fingers total

Model

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
RK1	24	24	248760	249000
RK1	36	36	248840	249080
RK1	48	48	248920	249160
RK3	24	24	248800	249040
RK3	36	36	248880	249120
RK3	48	48	248960	249200

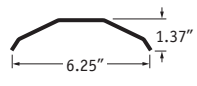
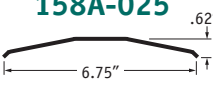
158A (Flat Rack)



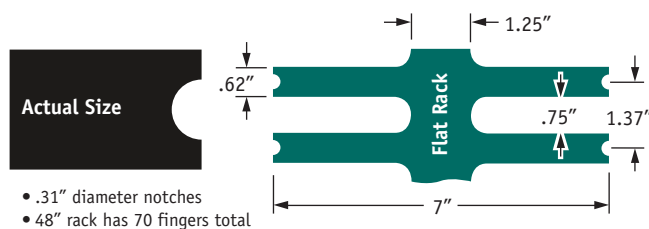
RK1	12	12	251960	252160
RK1	18	18	252000	252200
RK1	24	24	252040	252240
RK1	36	36	252080	252280
RK1	48	48	252120	252320
RK3	12	12	251980	252180
RK3	18	18	252020	252220
RK3	24	24	252060	252260
RK3	36	36	252100	252300
RK3	48	48	252140	252340

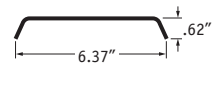
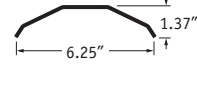
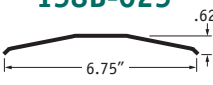
158A Rack Series is continued at top of next page

158A Rd Notched Rk Series, Contd.

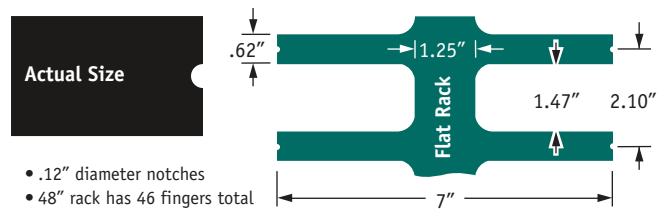
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
158A-010 	RK1	12	520960	521160
	RK1	18	521000	521200
	RK1	24	521040	521240
	RK1	36	521080	521280
	RK1	48	521120	521320
	RK3	12	520980	521180
	RK3	18	521020	521220
	RK3	24	521060	521260
	RK3	36	521100	521300
	RK3	48	521140	521340
158A-025 	RK1	24	254920	255040
	RK1	36	254960	255080
	RK1	48	255000	255120
	RK3	24	254940	255060
	RK3	36	254980	255100
	RK3	48	255020	255140

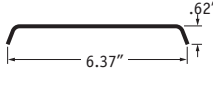
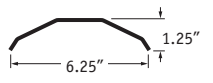
158B Round Notched Rack Series



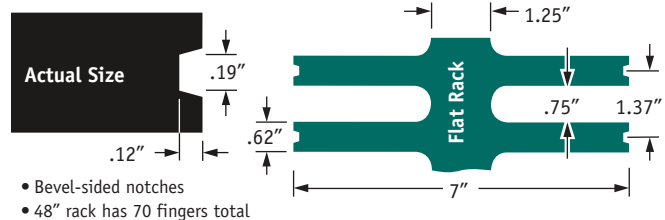
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
158B (Flat Rack)	RK1	24	257320	257560
	RK1	36	257400	257640
	RK1	48	257480	257720
	RK3	24	257360	257600
	RK3	36	257440	257680
158B-09 	RK1	12	260520	260720
	RK1	18	260560	260760
	RK1	24	260600	260800
	RK1	36	260640	260840
	RK1	48	260680	260880
	RK3	12	260540	260740
	RK3	18	260580	260780
	RK3	24	260620	260820
	RK3	36	260660	260860
	RK3	48	260700	260900
158B-010 	RK1	12	522320	522520
	RK1	18	522360	522560
	RK1	24	522400	522600
	RK1	36	522440	522640
	RK1	48	522480	522680
	RK3	12	522340	522540
	RK3	18	522380	522580
	RK3	24	522420	522620
	RK3	36	522460	522660
	RK3	48	522500	522700
158B-025 	RK1	24	263480	263600
	RK1	36	263520	263640
	RK1	48	263560	263680
	RK3	24	263500	263620
	RK3	36	263540	263660
	RK3	48	263580	263700

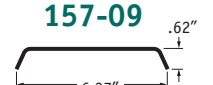
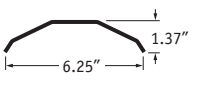
184062A Round Notched Rack Series



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
184062A (Flat Rack)	RK1	24	357360	357480
	RK1	36	357400	357520
	RK1	48	357440	357560
	RK3	24	357380	357500
	RK3	36	357420	357540
184062A-09 	RK1	24	357600	357720
	RK1	36	357640	357760
	RK1	48	357680	357800
	RK3	24	357620	357740
	RK3	36	357660	357780
	RK3	48	357700	357820
184062A-010 	RK1	24	357840	357960
	RK1	36	357880	358000
	RK1	48	357920	358040
	RK3	24	357860	357980
	RK3	36	357900	358020
	RK3	48	357940	358060

157 Bevel Notched Rack Series

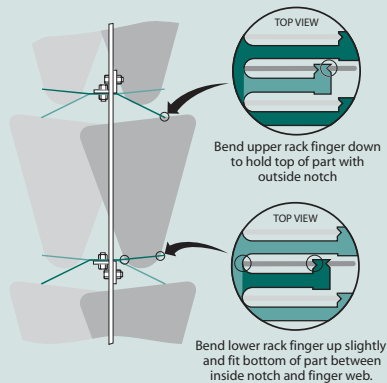


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
157 (Flat Rack)	RK1	24	246200	246320
	RK1	36	246240	246360
	RK1	48	246280	246400
	RK3	24	246220	246340
	RK3	36	246260	246380
157-09 	RK3	48	246300	246420
	RK1	24	246920	246936
	RK1	36	246928	246944
	RK1	48	246932	246948
	RK3	24	246922	246938
	RK3	36	246930	246946
157-010 	RK3	48	246934	246950
	RK1	24	246680	246800
	RK1	36	246720	246840
	RK1	48	246760	246880
	RK3	24	246700	246820
	RK3	36	246740	246860
RK3	48	246780	246900	

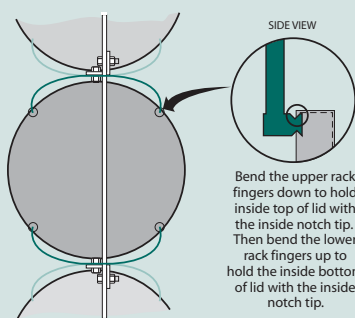
Dimensions of Formed Racks are based on .080" aluminum. Other thicknesses will vary.

Uses for Sequel 133 Side V-Notched Racks

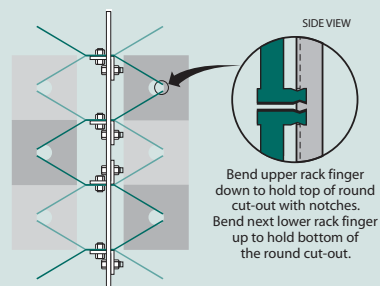
Racking Irregular Shaped Panels
Bend one finger slightly up and the opposing finger down.
Bend fingers opposite for the next lower rack.



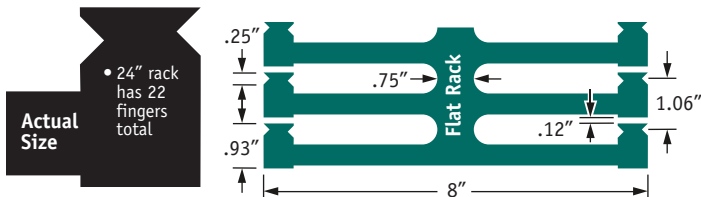
Racking Round Lids on Inside of Rim
Bend first pair of opposing fingers down and the next pair up.
Bend fingers opposite for the next lower rack.



Racking Square Lids in a Round Cutout
Bend one finger down and the opposing finger up.
Bend fingers opposite for the next lower rack.



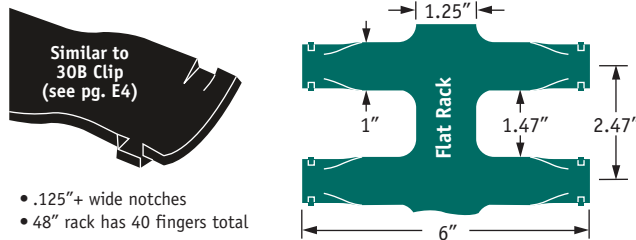
133 Side V-Notched Rack Series



133
(Flat Rack)

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
	RK1	24	264100	264200
	RK1	30	264106	264206
	RK1	36	264110	264210
	RK1	48	264120	264220
	RK3	24	264105	264205
	RK3	30	264108	264208
	RK3	36	264115	264215
	RK3	48	264125	264225

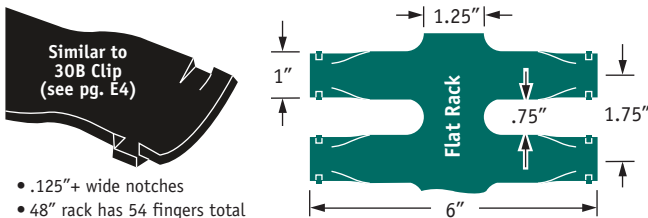
132X Square Notched Rack



132X

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
	RK1	24	263800X	263920X
	RK1	36	263840X	263960X
	RK1	48	263880X	264000X
	RK3	24	263820X	263940X
	RK3	36	263860X	263980X
	RK3	48	263900X	264020X

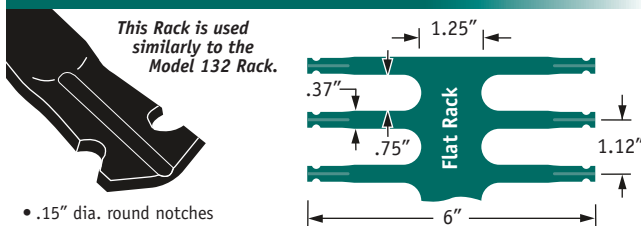
132 Square Notched Rack



132

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
	RK1	24	263800	263920
	RK1	36	263840	263960
	RK1	48	263880	264000
	RK3	24	263820	263940
	RK3	36	263860	263980
	RK3	48	263900	264020

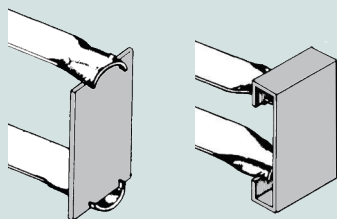
132M Round Side Notched Rack



132M

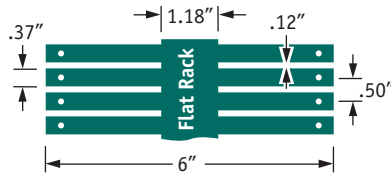
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
	RK1	24	117000	117240
	RK1	36	117080	117320
	RK1	48	117160	117400
	RK3	24	117040	117280
	RK3	36	117120	117360
	RK3	48	117200	117440

Flipping these Racks with the notches either up or down allows parts up to .125 inch thick to be held from either the outside or inside.



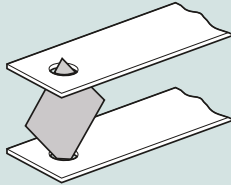
105P Pierced Rack Series

- Available with .14", .20 or .265" diameter holes
- 48" rack has 192 fingers total



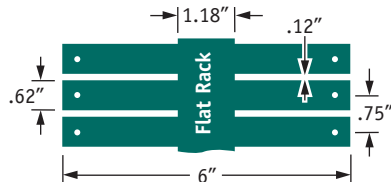
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
Actual Size 105P (1/8) <i>(.14" dia. holes)</i>	RK1	24	223400	223500
	RK1	36	223420	223520
	RK1	48	223440	223540
	RK3	24	223401	223501
	RK3	36	223421	223521
Actual Size 105P (3/16) <i>(.20" dia. holes)</i>	RK1	24	223404	223504
	RK1	36	223424	223524
	RK1	48	223444	223544
	RK3	24	223405	223505
	RK3	36	223425	223525
RK3	48	223445	223545	

How to use Sequel 105P/110P Series Pierced



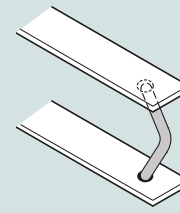
110P Pierced Rack Series

- Available with .14", .20 or .265" diameter holes
- 48" rack has 128 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
Actual Size 110P (1/8) <i>(.14" dia. holes)</i>	RK1	18	229931	230686
	RK1	24	230481	230721
	RK1	36	230561	230801
	RK1	48	230641	230881
	RK3	18	229936	230691
Actual Size 110P (3/16) <i>(.20" dia. holes)</i>	RK3	24	230521	230761
	RK3	36	230601	230841
	RK3	48	230681	230921
	RK1	18	229932	230687
	RK1	24	230482	230722
Actual Size 110P (1/4) <i>(.265" dia. holes)</i>	RK1	36	230562	230802
	RK1	48	230642	230882
	RK3	18	229937	230692
	RK3	24	230522	230762
	RK3	36	230602	230842
RK3	48	230682	230922	
Actual Size 110P (1/4) <i>(.265" dia. holes)</i>	RK1	18	229933	230688
	RK1	24	230483	230723
	RK1	36	230563	230803
	RK1	48	230643	230883
	RK3	18	229938	230693
RK3	24	230523	230763	
RK3	36	230603	230843	
RK3	48	230683	230923	

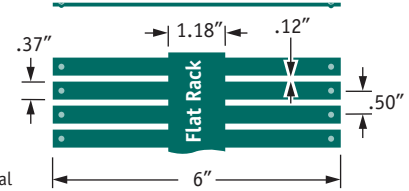
How to use Sequel 105D Dimpled Racks



105D Dimpled Rack

Actual Size

- .12" diameter dimples
- 48" rack has 192 fingers total

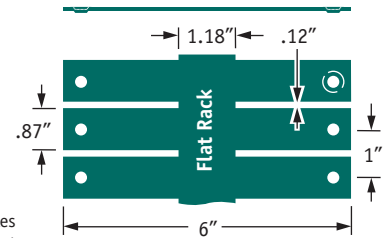


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
105D <i>(Flat Rack)</i>	RK1	24	228500	228600
	RK1	36	228501	228601
	RK1	48	228502	228602
	RK3	24	228503	228603
	RK3	36	228504	228604
	RK3	48	228505	228605

109DP Dimpled & Pierced Rack

Actual Size

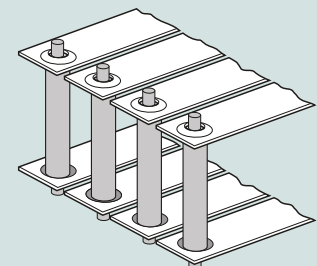
- .44" dimples with .25" holes
- 48" rack has 96 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
109DP <i>(Flat Rack)</i>	RK1	24	229480	229720
	RK1	36	229560	229800
	RK1	48	229640	229880
	RK3	24	229520	229760
	RK3	36	229600	229840
	RK3	48	229680	229920

Using a Sequel 109DP Dimpled & Pierced Rack

The 109DP Rack is ideal for racking rods that have pins at the end that cannot have rack marks on them. Dimples in the rack allow it to hold the part without touching the end of the pin.

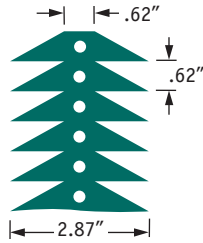


167-3R Pointed Rack



Actual Size

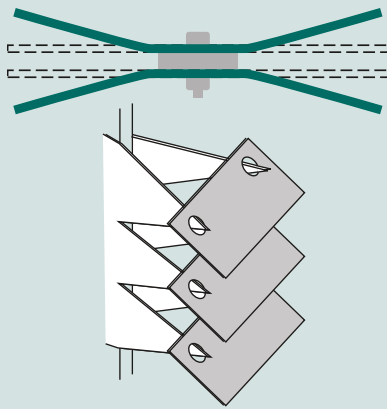
- Sharp tips
- 36" rack has 118 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.050)	6061 ALUM (.063)
167-3R (Flat Rack)	RK9	24	276920	277160
	RK9	30	276940	277180
	RK9	36	277000	277240

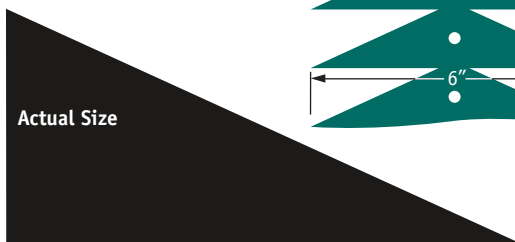
How to use Sequel 167-3R or 167-6R Racks

Bolt a Sequel Model 167-3R or 167-6R Pointed Rack on each side of a spine and spread the fingers apart to accommodate the part being racked.

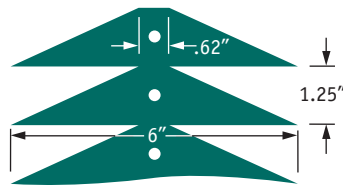


167-6R Pointed Rack Series

- Sharp tips
- 36" rack has 76 fingers total

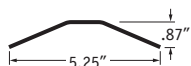


Actual Size



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.050)	6061 ALUM (.063)
167-6R (Flat Rack)	RK9	24	279320	279560
	RK9	30	279380	279620
	RK9	36	279440	279680
	RK9	48	279500	279720

167-6R-026

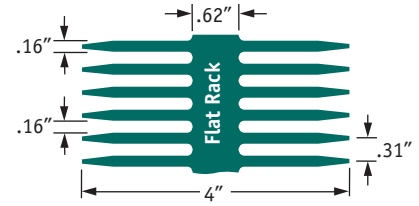


RK9	24	280320	280560
RK9	30	280380	280620
RK9	36	280440	280680
RK9	48	280500	280720

169 Pointed Rack Series

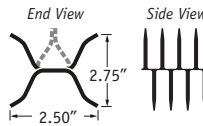
Actual Size

- .03" tips
- 36" rack has 224 fingers total



Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.050)
169 (Flat Rack)	RK1	24	281720
	RK1	36	281840
	RK3	24	281740
	RK3	36	281860
	RK5	24	281760
	RK5	36	281880
	RK8	24	281820
	RK8	36	281940
	RK1	24	284160
	RK1	36	284280
	RK3	24	284180
	RK3	36	284300

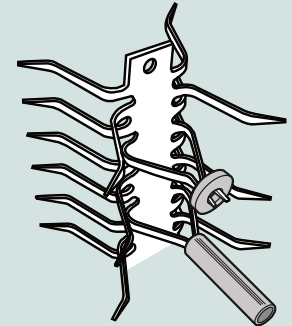
169-011



How to use Sequel 169-011 or 169-012 Racks

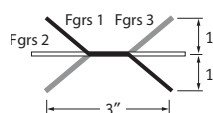
The Model 169-011 (also referred to as a "Small Utility Rack") works well for racking small parts. Simply squeeze the tips together to fit inside the part.

A typical 169-011 Rack setup would consist of either a Model 478H Hook bolted to the top of the Rack or when additional rigidity is required, the Rack should be bolted to a Model 478A Pierced Spine.



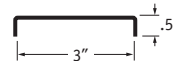
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.050)
169-012	RK1	24	286600
	RK1	36	286720
	RK3	24	286620
	RK3	36	286740
	RK5	24	286640
	RK5	36	286760
	RK7	24	286680
	RK7	36	286800
	RK8	24	286700
	RK8	36	286820

169-0134



Use two of these racks back-to-back or one on each side of spine, then spread the fingers apart to hold the part.

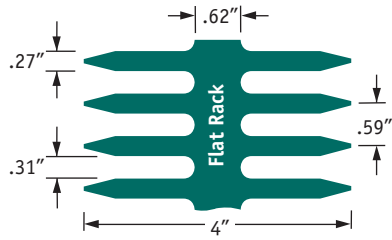
169-0164



RK1	24	287340
RK1	36	287460
RK3	24	287360
RK3	36	287480

170 Pointed Rack Series

Actual Size

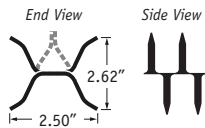


- .06" tips
- 36" rack has 118 fingers total

170 (Flat Rack)

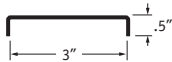
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.050)
RK1	24	24	289040
RK1	36	36	289160
RK3	24	24	289060
RK3	36	36	289180
RK5	24	24	289080
RK5	36	36	289200
RK6	24	24	289100
RK6	36	36	289220
RK8	24	24	289140
RK8	36	36	289260

170-022



RK1	24	24	289340
RK1	36	36	289460
RK3	24	24	289360
RK3	36	36	289480

170-0164



✓ Racking options for 169 or 170 Series Racks

For single-rack installations, bolt a Model 478H Hook (page F7) or Model 478A Spine (page F3) to the rack.

For multiple rack applications use either of the Sequel Utility Rack Holders. Available in 6 rack or 12 rack versions (page D5), the URH allows the rack to be easily snapped onto pins at the top and bottom. Order Racks with the RK5 Hole Style.

Bolt a Model 478H Straight Hook to top of rack (order rack with RK8 Hole Style)

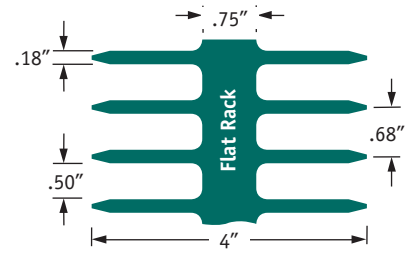
Bolt a Model 478A Spine to the rack (order rack with RK3 Hole Style)

Snap racks onto 6-Way Utility Rack Holder (order racks with RK5 Hole Style)

Snap racks onto 12-Way Utility Rack Holder (order racks with RK5 Hole Style)

171 Pointed Rack Series

Actual Size

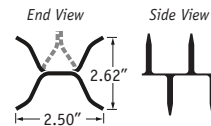


- .06" tips
- 36" rack has 106 fingers total

171 (Flat Rack)

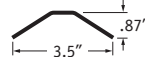
Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 ALUM (.063)
RK1	24	24	294640
RK1	30	30	294700
RK1	36	36	294760
RK1	48	48	294820
RK3	24	24	294660
RK3	30	30	294720
RK3	36	36	294780
RK3	48	48	294840
RK9	24	24	294680
RK9	30	30	294740
RK9	36	36	294800
RK9	48	48	294860

171-022



RK1	24	24	297900
RK1	36	36	297960
RK1	48	48	298020
RK3	24	24	297920
RK3	36	36	297980
RK3	48	48	298040
RK9	24	24	297940
RK9	36	36	298000
RK9	48	48	298060
RK1	24	24	296840
RK1	30	30	296900
RK1	36	36	296960
RK1	48	48	297020
RK3	24	24	296860
RK3	30	30	296920
RK3	36	36	296980
RK3	48	48	297040
RK9	24	24	296880
RK9	30	30	296940
RK9	36	36	297000
RK9	48	48	297060

171-026

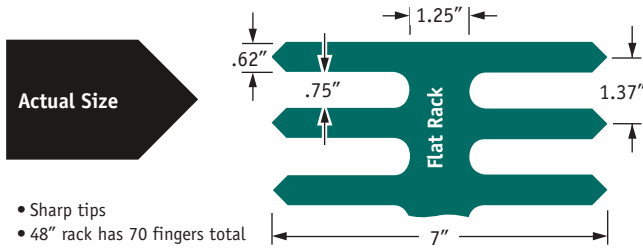


✓ Using 171-026 Racks for parts with holes

Bolt two Racks on each side of a spine as shown in this illustration. Use a pair of rack fingers from the same side to hold the part, spreading the fingers apart as needed to hold the part securely.

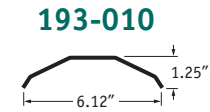
Bolt a rack on opposite sides of a 475A spine as shown here. Bolt two more racks one hole down on the other two sides. Use a pair of rack fingers from opposite sides to hold the part, spreading the fingers apart as needed to hold the part securely.

193 Pointed Rack Series



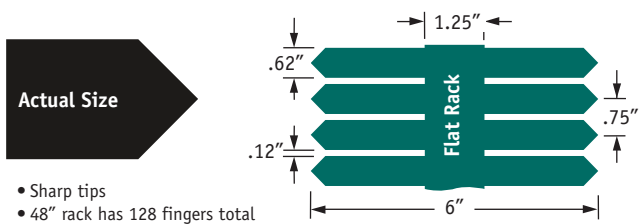
- Sharp tips
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)	
193 <i>(Flat Rack)</i>	RK1	18	394100	394180	
	RK1	24	394120	394200	
	RK1	36	394140	394220	
	RK1	48	394160	394240	
	RK3	18	394110	394190	
	RK3	24	394130	394210	
	RK3	36	394150	394230	
	RK3	48	394170	394250	
	193-09	RK1	18	394300	394380
		RK1	24	394320	394400
RK1		36	394340	394420	
RK1		48	394360	394440	
RK3		18	394310	394390	
RK3		24	394330	394410	
RK3		36	394350	394430	
RK3		48	394370	394450	



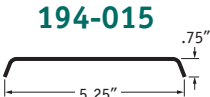
RK1	18	394500	394580
RK1	24	394520	394600
RK1	36	394540	394620
RK1	48	394560	394640
RK3	18	394510	394590
RK3	24	394530	394610
RK3	36	394550	394630
RK3	48	394570	394650

194 Pointed Rack Series

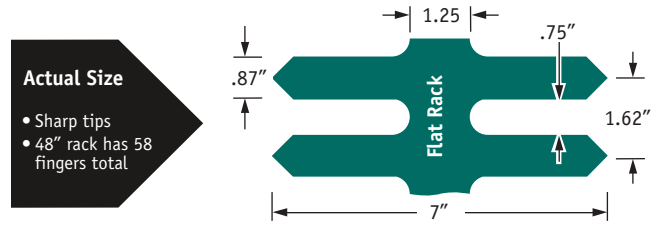


- Sharp tips
- 48" rack has 128 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)	
194 <i>(Flat Rack)</i>	RK1	18	396680	396825	
	RK1	24	396720	396840	
	RK1	36	396760	396880	
	RK1	48	396800	396920	
	RK3	18	396700	396830	
	RK3	24	396740	396860	
	RK3	36	396780	396900	
	RK3	48	396820	396940	
	194-015	RK1	12	397000	397200
		RK1	18	397040	397240
RK1		24	397080	397280	
RK1		36	397120	397320	
RK1		48	397160	397360	
RK3		12	397020	397220	
RK3		18	397060	397260	
RK3		24	397100	397300	
RK3		36	397140	397340	
RK3		48	397180	397380	

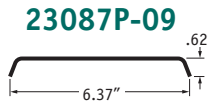


23087P Pointed Rack Series

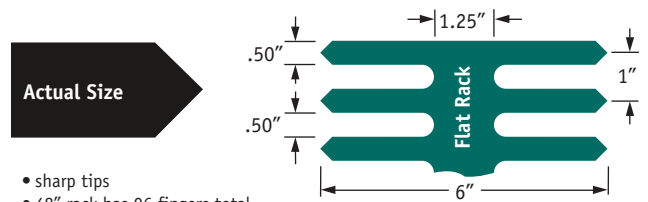


- Sharp tips
- 48" rack has 58 fingers total

Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23087P <i>(Flat Rack)</i>	RK1	24	129800	130040	130280
	RK1	36	129880	130120	130360
	RK1	48	129960	130200	130440
	RK3	24	128840	130080	130320
	RK3	36	128920	130160	130400
	RK3	48	129000	130240	130480
23087P-09	RK1	24	130500	130740	130980
	RK1	36	130580	130820	131060
	RK1	48	130660	130900	131140
	RK3	24	130540	130780	131020
	RK3	36	130620	130860	131100
	RK3	48	130700	130940	131180

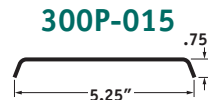
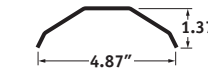


300P Pointed Rack Series



- sharp tips
- 48" rack has 96 fingers total

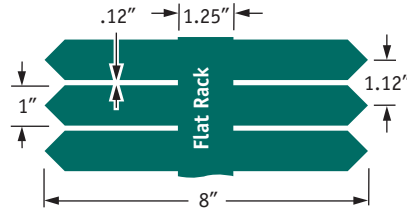
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
300P <i>(Flat Rack)</i>	RK1	24	456120	456360
	RK1	36	456200	456440
	RK1	48	456280	456520
	RK3	24	456160	456400
	RK3	36	456240	456480
RK3	48	456320	456560	
300P-010	RK1	24	456600	456840
	RK1	36	456680	456920
	RK1	48	456760	457000
	RK3	24	456640	456880
	RK3	36	456720	456960
RK3	48	456800	457040	
300P-015	RK1	24	457080	457320
	RK1	36	457160	457400
	RK1	48	457240	457480
	RK3	24	457120	457360
	RK3	36	457200	457440
RK3	48	457280	457520	



307 Pointed Rack Series

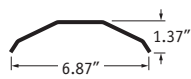
Actual Size

- Sharp tips
- 48" rack has 86 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
307 (Flat Rack)	RK1	18	442560	442805
	RK1	24	442600	442840
	RK1	36	442680	442920
	RK1	48	442760	443000
	RK3	18	442590	442810
	RK3	24	442640	442880
	RK3	36	442720	442960
	RK3	48	442800	443040

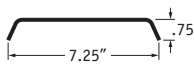
307-010



Also available with a Deeper Form.

RK1	18	446800	446960
RK1	24	446840	447000
RK1	36	446880	447040
RK1	48	446920	447080
RK3	18	446820	446980
RK3	24	446860	447020
RK3	36	446900	447060
RK3	48	446940	447100

307-015

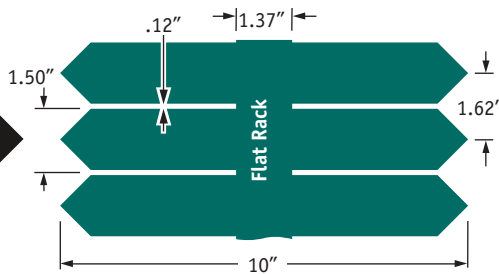


RK1	18	445800	445960
RK1	24	445840	446000
RK1	36	445880	446040
RK1	48	445920	446080
RK3	18	445820	445980
RK3	24	445860	446020
RK3	36	445900	446060
RK3	48	445940	446100

313 Pointed Rack Series

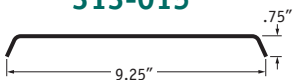
Actual Size

- Sharp tips
- 48" rack has 58 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
313 (Flat Rack)	RK1	18	478020	478180
	RK1	24	478060	478220
	RK1	36	478100	478260
	RK1	48	478140	478300
	RK3	18	478040	478200
	RK3	24	478080	478240
	RK3	36	478120	478280
	RK3	48	478160	478320

313-015

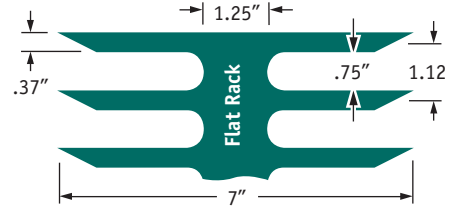


RK1	18	481080	481240
RK1	24	481120	481280
RK1	36	481160	481320
RK1	48	481200	481360
RK3	18	481100	481260
RK3	24	481140	481300
RK3	36	481180	481340
RK3	48	481220	481380

185037 Pointed Rack

Actual Size

- Sharp tips
- 48" rack has 84 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
185037 (Flat Rack)	RK1	24	393440	393680
	RK1	36	393520	393760
	RK1	48	393600	393840
	RK3	24	393480	393720
	RK3	36	393560	393800
	RK3	48	393640	393880

✓ Racking options for 185037, 185062 or

Attach a Model 185037, 185062 or 186062 Pointed Rack on each side of a spine and spread the fingers apart to to desired width to accommodate the part being racked.

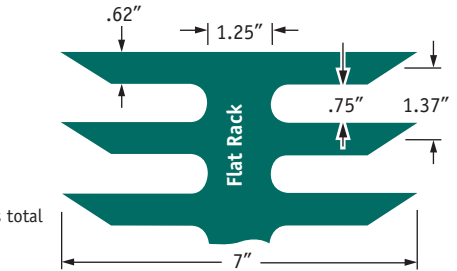
Order the rack sections pierced with assembly holes (RK3) and fasten it to our Model 485A or 488A Pierced Spine (see pages F3 and F4).

Top View

185062 Pointed Rack

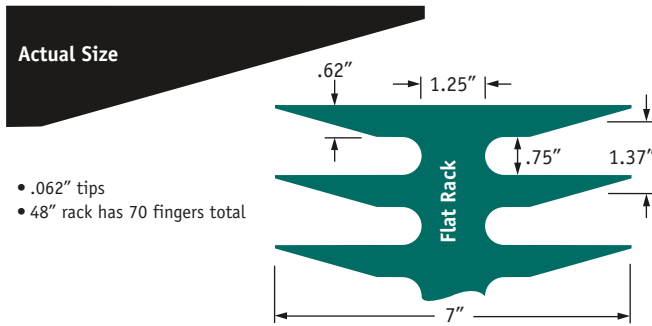
Actual Size

- Sharp tips
- 48" rack has 70 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
185062 (Flat Rack)	RK1	24	395040	395280
	RK1	36	395120	395360
	RK1	48	395200	395440
	RK3	24	395080	395320
	RK3	36	395160	395400
	RK3	48	395240	395480

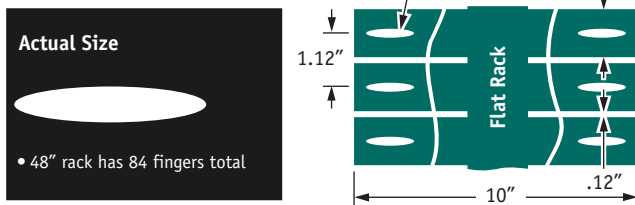
186062 Pointed Rack Series



- .062" tips
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
186062 (Flat Rack)	RK1	24	395500	395620
	RK1	36	395540	395660
	RK1	48	395580	395700
	RK3	24	395520	395640
	RK3	36	395560	395680
	RK3	48	395600	395720
186062-014	RK1	24	395740	395860
	RK1	36	395780	395900
	RK1	48	395820	395940
	RK3	24	395760	395880
	RK3	36	395800	395920
	RK3	48	395840	395960
186062-025	RK1	24	396040	396160
	RK1	36	396080	396200
	RK1	48	396120	396240
	RK3	24	396060	396180
	RK3	36	396100	396220
	RK3	48	396140	396260

112 Slotted Rack Series



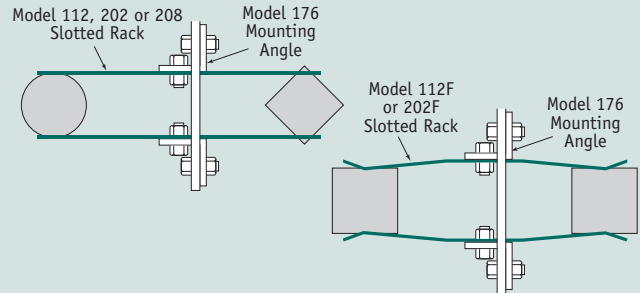
- 48" rack has 84 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
112 (Flat Rack)	RK1	12	238480	238680
	RK1	18	238520	238720
	RK1	24	238560	238760
	RK1	36	238600	238800
	RK1	48	238640	238840
	RK3	12	238500	238700
	RK3	18	238540	238740
	RK3	24	238580	238780
	RK3	36	238620	238820
	RK3	48	238660	238860
112F	RK1	12	238481	238681
	RK1	18	238521	238721
	RK1	24	238561	238761
	RK1	36	238601	238801
	RK1	48	238641	238841
	RK3	12	238501	238701
	RK3	18	238541	238741
	RK3	24	238581	238781
	RK3	36	238621	238821
	RK3	48	238661	238861

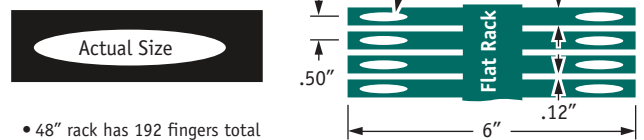
Using the Sequel 112 and 202 Series Racks

Sometimes referred to as "Coin Racks", the 112, 202 and 208 Series Racks are a great solution for racking thin, round parts. The elongated shape of the slot helps prevent twisting of the parts.

They also work very well with smaller panels. If the part is square turn the part so that opposing corners fit into the slots. If the part is rectangular in shape order either a 112F or 202F which has a bend in the center of the slot allowing the part to be placed flat side down.



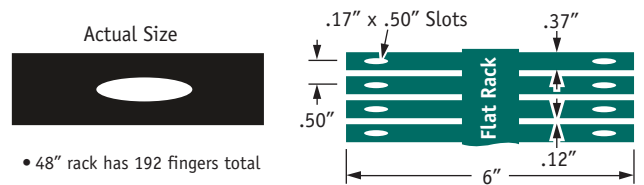
202 Slotted Rack Series



- 48" rack has 192 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
202 (Flat Rack)	RK1	18	513720	513920
	RK1	24	513760	513960
	RK1	36	513800	514000
	RK1	48	513840	514040
	RK3	18	513740	513940
	RK3	24	513780	513980
	RK3	36	513820	514020
	RK3	48	513860	514060
	RK1	18	515080	515280
	RK1	24	515120	515320
202F	RK1	36	515160	515360
	RK1	48	515200	515400
	RK3	18	515100	515300
	RK3	24	515140	515340
	RK3	36	515180	515380
RK3	48	515220	515420	

208 Slotted Rack Series

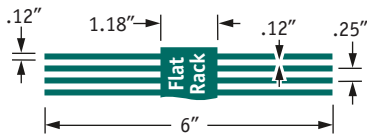


- 48" rack has 192 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
208 (Flat Rack)	RK1	24	515460	515510
	RK1	36	515470	515520
	RK1	48	515480	515530
	RK3	24	515465	515515
	RK3	36	515475	515525
	RK3	48	515485	515535

101 Square Rack

Actual Size

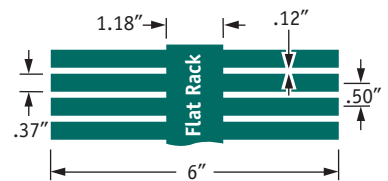


• 48" rack has 384 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
101 (Flat Rack)	RK1	24	208080	208320
	RK1	36	208160	208400
	RK1	48	208240	208480
	RK3	24	208120	208360
	RK3	36	208200	208440
	RK3	48	208280	208520

105 Square Rack Series

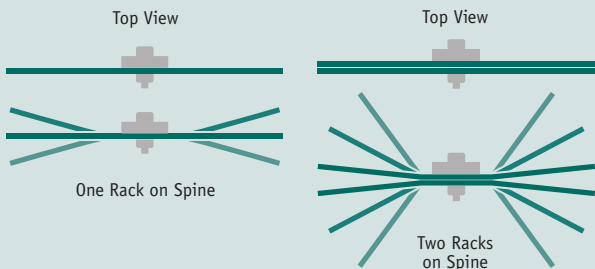
Actual Size



• 48" rack has 192 fingers total

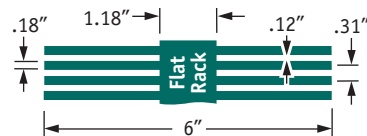
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
105 (Flat Rack)	RK1	24	222480	222720
	RK1	36	222560	222800
	RK1	48	222640	222880
	RK3	24	222520	222760
	RK3	36	222600	222840
	RK3	48	222680	222920

Racking options for 101, 102 or 103 Racks



102 Square Rack

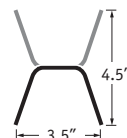
Actual Size



• 48" rack has 306 fingers total

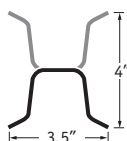
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
102 (Flat Rack)	RK1	24	211280	211520
	RK1	36	211360	211600
	RK1	48	211440	211680
	RK3	24	211320	211560
	RK3	36	211400	211640
	RK3	48	211480	211720

105-01



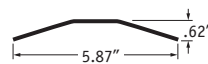
RK1	24	225680	225800
RK1	36	225720	225840
RK1	48	225760	225880
RK3	24	225700	225820
RK3	36	225740	225860
RK3	48	225780	225900

105-02



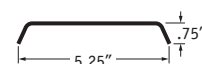
RK1	24	228080	228200
RK1	36	228120	228240
RK1	48	228160	228280
RK3	24	228100	228220
RK3	36	228140	228260
RK3	48	228180	228300

105-014



RK1	24	228420	228450
RK1	36	228430	228460
RK1	48	228440	228470
RK3	24	228425	228455
RK3	36	228435	228465
RK3	48	228445	228475

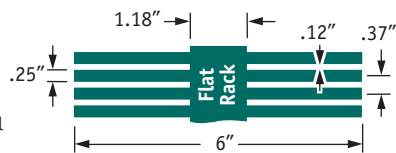
105-015



RK1	24	228190	228400
RK1	36	228191	228401
RK1	48	228192	228402
RK3	24	228193	228403
RK3	36	228194	228404
RK3	48	228195	228405

103 Square Rack

Actual Size

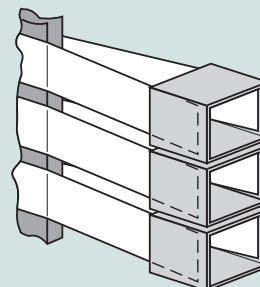


• 48" rack has 262 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
103 (Flat Rack)	RK1	24	214480	214720
	RK1	36	214560	214800
	RK1	48	214640	214880
	RK3	24	214520	214760
	RK3	36	214600	214840
	RK3	48	214680	214920

Racking options for 105, 110, 111, or 113

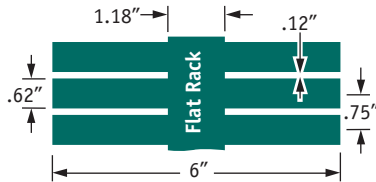
Fasten a rack section to each side of a spine as shown and bend the fingers to suit the part being racked.



110 Square Rack Series

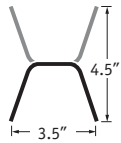
Actual Size

- 48" rack has 128 fingers total



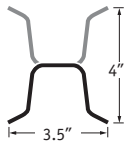
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
110 (Flat Rack)	RK1	24	230480	230720
	RK1	36	230560	230800
	RK1	48	230640	230880
	RK3	24	230520	230760
	RK3	36	230600	230840
	RK3	48	230680	230920

110-01



RK1	24	233680	233800
RK1	36	233720	233840
RK1	48	233760	233880
RK3	24	233700	233820
RK3	36	233740	233860
RK3	48	233780	233900

110-02

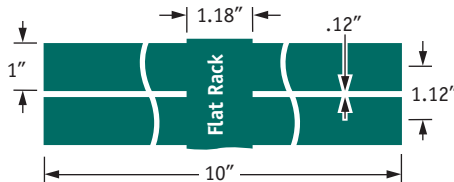


RK1	24	236080	236200
RK1	36	236120	236240
RK1	48	236160	236280
RK3	24	236100	236220
RK3	36	236140	236260
RK3	48	236180	236300

111 Square Rack

Actual Size

- 48" rack has 84 fingers total

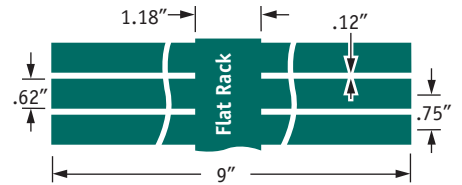


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
111 (Flat Rack)	RK1	18	237520	237720
	RK1	24	237560	237760
	RK1	36	237600	237800
	RK1	48	237640	237840
	RK3	18	237540	237740
	RK3	24	237580	237780
	RK3	36	237620	237820
	RK3	48	237660	237860

113 Square Rack

Actual Size

- 48" rack has 126 fingers total

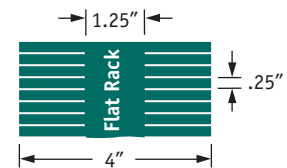


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
113 (Flat Rack)	RK1	24	239840	240080
	RK1	36	239920	240160
	RK1	48	240000	240240
	RK3	24	239880	240120
	RK3	36	239960	240200
	RK3	48	240040	240280

147 Square Rack

Actual Size

- Sheared cut between fingers
- 48" rack has 384 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
147 (Flat Rack)	RK1	24	245320	245440
	RK1	36	245360	245480
	RK1	48	245400	245520
	RK3	24	245340	245460
	RK3	36	245380	245500
	RK3	48	245420	245560

How to use the Sequel 147 and 148 Racks

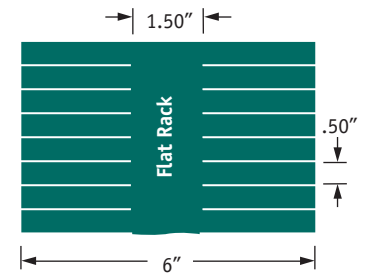
The shear cut between the fingers on these racks allow the racking of small parts.

Fasten the rack to a spine, separate the fingers, insert the part and release the finger to hold the part under tension.

148 Square Rack

Actual Size

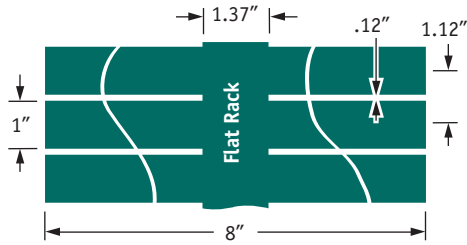
- Sheared cut between fingers
- 48" rack has 192 fingers total



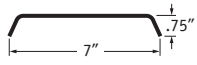
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
148 (Flat Rack)	RK1	24	247040	247180
	RK1	36	247080	247220
	RK1	48	247120	247260
	RK3	24	247060	247200
	RK3	36	247100	247240
	RK3	48	247140	247280

306 Square Rack Series

Actual Size
• 48" rack has 86 fingers total

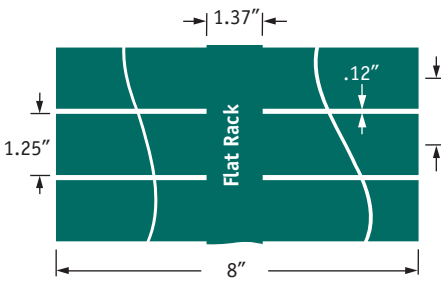


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
306 (Flat Rack)	RK1	24	436782	436960
	RK1	36	436800	437040
	RK1	48	436880	437120
	RK3	24	436784	437000
	RK3	36	436840	437080
	RK3	48	436920	437160
306-015	RK1	24	439960	440120
	RK1	36	440000	440160
	RK1	48	440040	440200
	RK3	24	439980	440140
	RK3	36	440020	440180
	RK3	48	440060	440220



311 Square Rack

Actual Size
• 48" rack has 72 fingers total

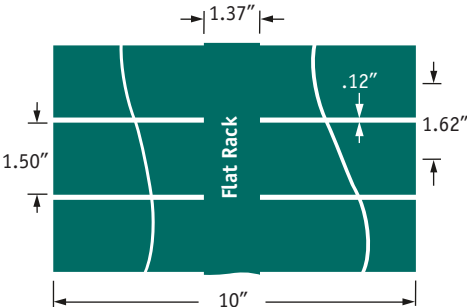


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
311 (Flat Rack)	RK1	24	462060*	462220*
	RK1	36	462100	462260
	RK1	48	462140	462300
	RK3	24	462080*	462240*
	RK3	36	462120	462280
	RK3	48	462160	462320

*One end of 24" rack has 1/2 wide finger

312 Square Rack

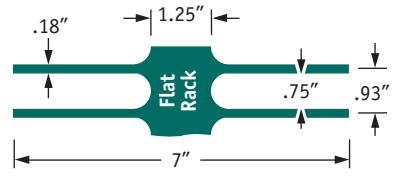
Actual Size
• 48" rack has 58 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
312 (Flat Rack)	RK1	36	472080	472320
	RK1	48	472160	472400
	RK3	36	472120	472360
	RK3	48	472200	472440

23018 Square Rack

Actual Size
• 48" rack has 102 fingers total



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23018 (Flat Rack)	RK1	24	112000	112240	112480
	RK1	36	112080	112320	112560
	RK1	48	112160	112400	112640
RK3	24	112040	112280	112520	
	36	112120	112360	112600	
	48	112200	112440	112680	

HR Half Rack Available.

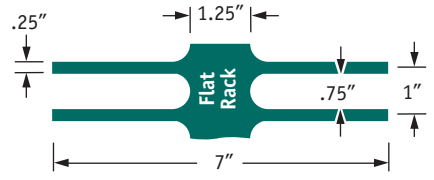
Racking tubes using Sequel 23XXX Series Racks

This typical assembly uses Rack Sections in pairs, one on each side of a spine.

The spines are then assembled with a Cross Member at the top and the bottom, to form a rigid assembly. For long tubes, use an assembly as shown, with full rack sections in the center and half rack sections on each end.

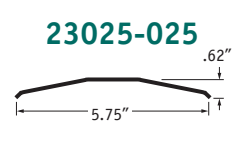
23025 Square Rack

Actual Size
• 48" rack has 96 fingers total



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23025 (Flat Rack)	RK1	24	112800	113040	113280
	RK1	36	112880	113120	113360
	RK1	48	112960	113200	113440
RK3	24	112840	113080	113320	
	36	112920	113160	113400	
	48	113000	113240	113480	

HR Half Rack Available.

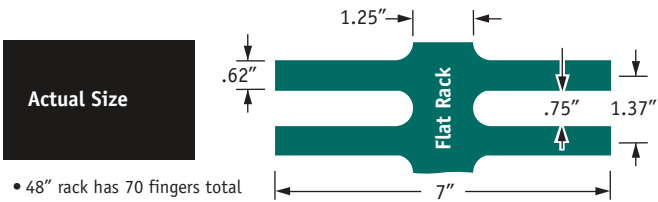


✓ Racking channels using Sequel 23XXX Racks

Order racks that have a finger width slightly larger than the opening of the part. Give each finger a slight twist before inserting it into the opening in the extrusion.

Shown are two views of the rack finger twisted and inserted into a part. Note the edges of the finger contacting the part under tension.

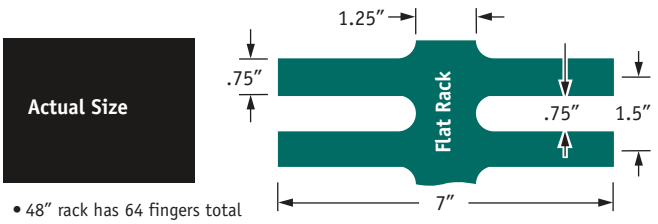
23062 Square Rack



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23062 (Flat Rack)	RK1	24	122400	122640	122880
	RK1	36	122480	122720	122960
	RK1	48	122560	122800	123040
	RK3	24	122440	122680	122920
	RK3	36	122520	122760	123000
	RK3	48	122600	122840	123080

H R Half Rack Available.

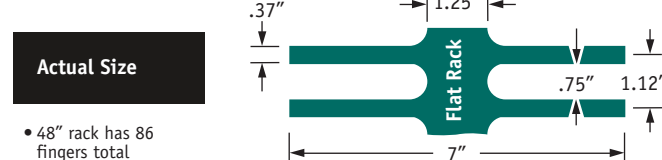
23075 Square Rack



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23075 (Flat Rack)	RK1	24	125600	125840	126080
	RK1	36	125680	125920	126160
	RK1	48	125760	126000	126240
	RK3	24	125640	125880	126120
	RK3	36	125720	125960	126200
	RK3	48	125800	126040	126280

H R Half Rack Available.

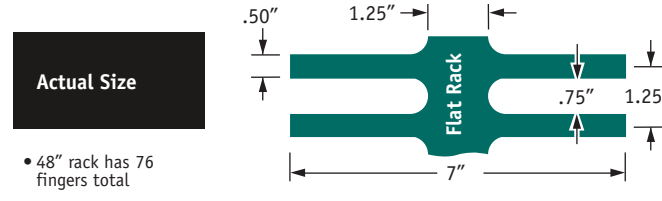
23037 Square Rack



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23037 (Flat Rack)	RK1	24	116000	116240	116480
	RK1	36	116080	116320	116560
	RK1	48	116160	116400	116640
	RK3	24	116040	116280	116520
	RK3	36	116120	116360	116600
	RK3	48	116200	116440	116680

H R Half Rack Available.

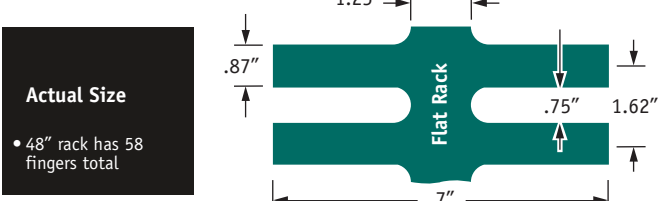
23050 Square Rack



Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23050 (Flat Rack)	RK1	24	119200	119440	119680
	RK1	36	119280	119520	119760
	RK1	48	119360	119600	119840
	RK3	24	119240	119480	119720
	RK3	36	119320	119560	119800
	RK3	48	119400	119640	119880

H R Half Rack Available.

23087 Square Rack



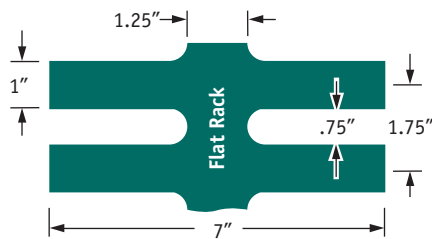
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23087 (Flat Rack)	RK1	24	128800	129040	129280
	RK1	36	128880	129120	129360
	RK1	48	128960	129200	129440
	RK3	24	128840	129080	129320
	RK3	36	128920	129160	129400
	RK3	48	129000	129240	129480

H R Half Rack Available.

23100 Square Rack

Actual Size

• 48" rack has 54 fingers total



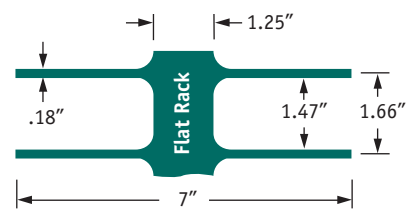
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23100 (Flat Rack)					
	RK1	24	132000	132240	132480
	RK1	36	132080	132320	132560
	RK1	48	132160	132400	132640
	RK3	24	132040	132280	132520
	RK3	36	132120	132360	132600
	RK3	48	132200	132440	132680

HR Half Rack Available.

184018 Square Rack

Actual Size

• 48" rack has 58 fingers total



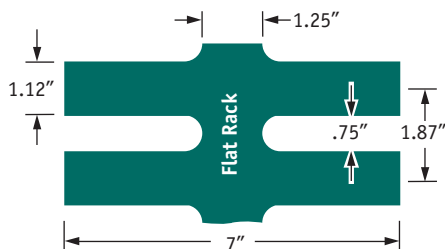
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184018 (Flat Rack)				
	RK1	24	346280	346520
	RK1	36	346360	346600
	RK1	48	346440	346680
	RK3	24	346320	346560
	RK3	36	346400	346640
	RK3	48	346480	346720

HR Half Rack Available.

23112 Square Rack

Actual Size

• 48" rack has 52 fingers total



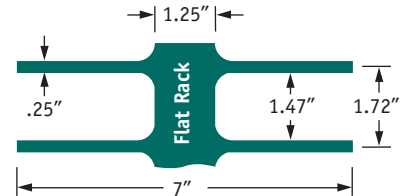
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23112 (Flat Rack)					
	RK1	24	135200	135440	135680
	RK1	36	135280	135520	135760
	RK1	48	135360	135600	135840
	RK3	24	135240	135480	135720
	RK3	36	135320	135560	135800
	RK3	48	135400	135640	135880

HR Half Rack Available.

184025 Square Rack

Actual Size

• 48" rack has 56 fingers total



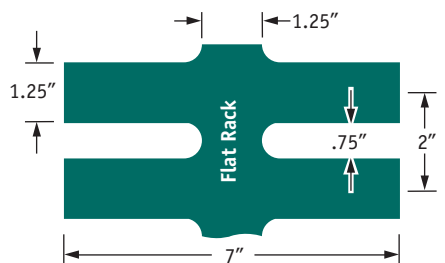
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184025 (Flat Rack)				
	RK1	24	347280	347520
	RK1	36	347360	347600
	RK1	48	347440	347680
	RK3	24	347320	347560
	RK3	36	347400	347640
	RK3	48	347480	347720

HR Half Rack Available.

23125 Square Rack

Actual Size

• 48" rack has 48 fingers total



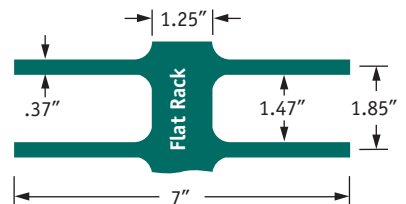
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
23125 (Flat Rack)					
	RK1	24	138400	138640	138880
	RK1	36	138480	138720	138960
	RK1	48	138560	138800	139040
	RK3	24	138440	138680	138920
	RK3	36	138520	138760	139000
	RK3	48	138600	138840	139080

HR Half Rack Available.

184037 Square Rack

Actual Size

• 48" rack has 52 fingers total

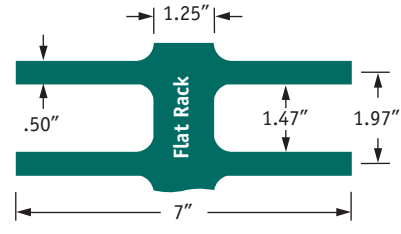


Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184037 (Flat Rack)				
	RK1	24	350480	350720
	RK1	36	350560	350800
	RK1	48	350640	350880
	RK3	24	350520	350760
	RK3	36	350600	350840
	RK3	48	350680	350920

HR Half Rack Available.

184050 Square Rack

Actual Size

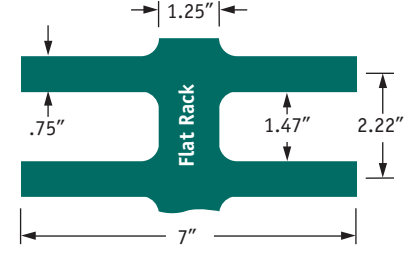


• 48" rack has 50 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184050 (Flat Rack)	RK1	24	353680	353920
	RK1	36	353760	354000
Half Rack Available.	RK1	48	353840	354080
	RK3	24	353720	353960
	RK3	36	353800	354040
	RK3	48	353880	354120

184075 Square Rack

Actual Size

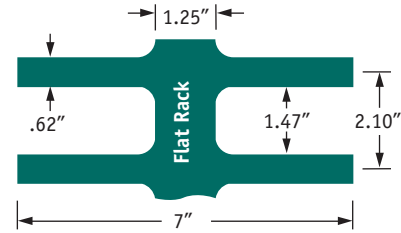


• 48" rack has 44 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184075 (Flat Rack)	RK1	24	360080	360320
	RK1	36	360160	360400
Half Rack Available.	RK1	48	360240	360480
	RK3	24	360120	360360
	RK3	36	360200	360440
	RK3	48	360280	360520

184062 Square Rack

Actual Size

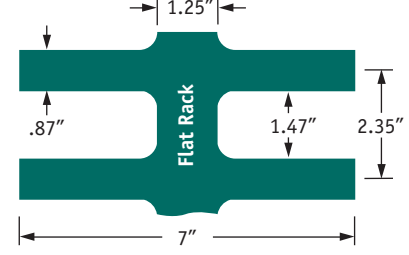


• 48" rack has 46 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184062 (Flat Rack)	RK1	24	356880	357120
	RK1	36	356960	357200
Half Rack Available.	RK1	48	357040	357280
	RK3	24	356920	357160
	RK3	36	357000	357240
	RK3	48	357080	357320

184087 Square Rack

Actual Size



• 48" rack has 42 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184087 (Flat Rack)	RK1	24	363280	363520
	RK1	36	363360	363600
Half Rack Available.	RK1	48	363440	363680
	RK3	24	363320	363560
	RK3	36	363400	363640
	RK3	48	363480	363720

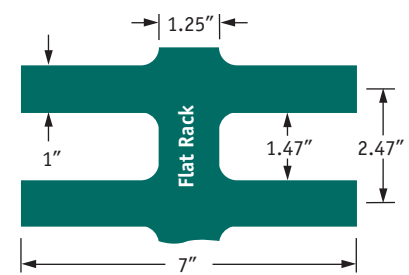
✓ Racking tubes using Sequel 184XXX Racks

A typical assembly uses Rack Sections in pairs, one on each side of a spine.

For long tubes, use an assembly as shown, with full rack sections in the center and half rack sections on each

184100 Square Rack

Actual Size



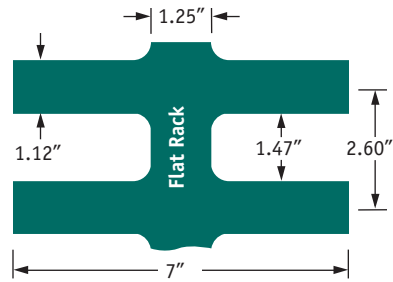
• 48" rack has 40 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184100 (Flat Rack)	RK1	24	366480	366720
	RK1	36	366560	366800
Half Rack Available.	RK1	48	366640	366880
	RK3	24	366520	366760
	RK3	36	366600	366840
	RK3	48	366680	366920

184112 Square Rack

Actual Size

- 48" rack has 38 fingers total



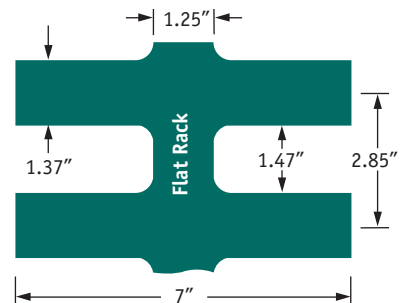
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184112 <i>(Flat Rack)</i>	RK1	24	369680	369920
	RK1	36	369760	370000
	RK1	48	369840	370080
	RK3	24	369720	369960
	RK3	36	369800	370040
	RK3	48	369880	370120

Half Rack Available.

184137 Square Rack

Actual Size

- 48" rack has 34 fingers total



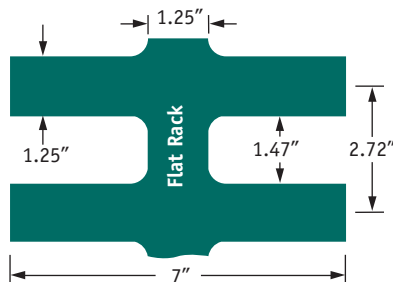
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184137 <i>(Flat Rack)</i>	RK1	24	376080	376320
	RK1	36	376160	376400
	RK1	48	376240	376480
	RK3	24	376120	376360
	RK3	36	376200	376440
	RK3	48	376280	376520

Half Rack Available.

184125 Square Rack

Actual Size

- 48" rack has 36 fingers total



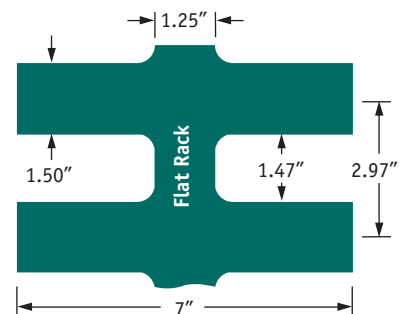
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184125 <i>(Flat Rack)</i>	RK1	24	372880	373120
	RK1	36	372960	373200
	RK1	48	373040	373280
	RK3	24	372920	373160
	RK3	36	373000	373240
	RK3	48	373080	373320

Half Rack Available.

184150 Square Rack

Actual Size

- 48" rack has 32 fingers total



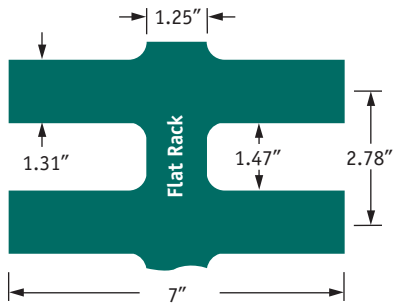
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184150 <i>(Flat Rack)</i>	RK1	24	379280	379520
	RK1	36	379360	379600
	RK1	48	379440	379680
	RK3	24	379320	379560
	RK3	36	379400	379640
	RK3	48	379480	379720

Half Rack Available.

184131 Square Rack

Actual Size

- 48" rack has 34 fingers total



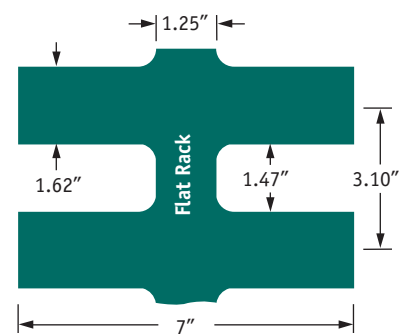
Model	HOLE (Pg. C2)	LGTH (In)	6061 AL (.063)	6061 AL (.080)	6061 AL (.090)
184131 <i>(Flat Rack)</i>	RK1	12	374820	375140	375460
	RK1	24	374900	375220	375540
	RK1	36	374980	375300	375620
	RK1	48	375060	375380	375700
	RK3	12	374860	375180	375500
	RK3	24	374940	375260	375580
	RK3	36	375020	375340	375660
	RK3	48	375100	375420	375740

Half Rack Available.

184162 Square Rack

Actual Size

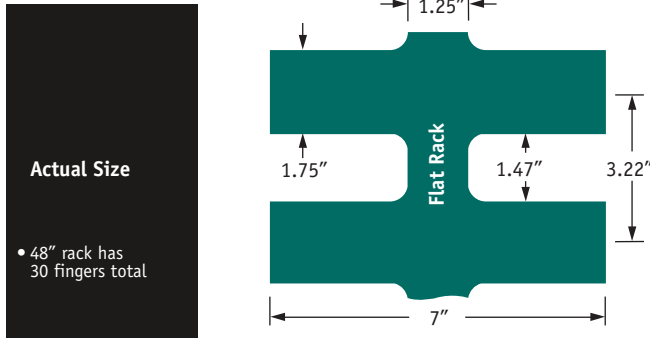
- 48" rack has 30 fingers total



Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184162 <i>(Flat Rack)</i>	RK1	24	382480	382720
	RK1	36	382560	382800
	RK1	48	382640	382880
	RK3	24	382520	382760
	RK3	36	382600	382840
	RK3	48	382680	382920

Half Rack Available.

184175 Square Rack



Actual Size

- 48" rack has 30 fingers total

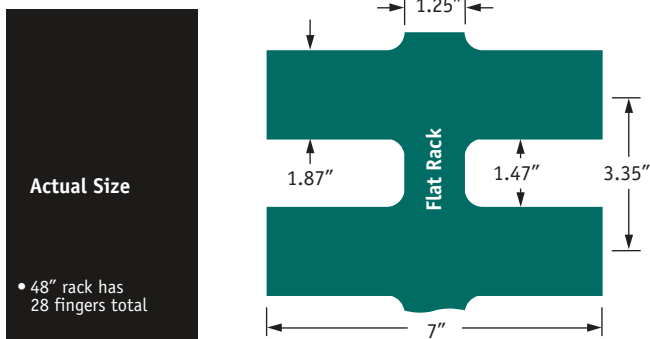
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184175 (Flat Rack)	RK1	24	385680	385920
	RK1	36	385760	386000
	RK1	48	385840	386080
	RK3	24	385720	385960
	RK3	36	385800	386040
	RK3	48	385880	386120

✓ Racking channels using Sequel 184XXX Racks

Order racks that have a finger width slightly larger than the opening of the part. Give each finger a slight twist before inserting it into the opening in the extrusion.

Shown are two views of the rack finger twisted and inserted into a part. Note the edges of the finger contacting the part under tension.

184187 Square Rack



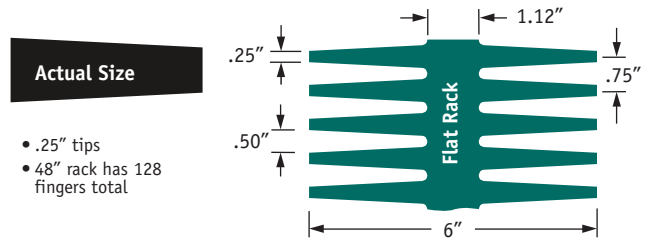
Actual Size

- 48" rack has 28 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.090)
184187 (Flat Rack)	RK1	24	388880	389120
	RK1	36	388960	389200
	RK1	48	389040	389280
	RK3	24	388920	389160
	RK3	36	389000	389240
	RK3	48	389080	389320

H R Half Rack Available.

25 Tapered Rack Series

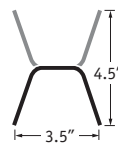


Actual Size

- .25" tips
- 48" rack has 128 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25 (Flat Rack)	RK1	24	144800	145040
	RK1	36	144880	145120
	RK1	48	144960	145200
	RK3	24	144840	145080
	RK3	36	144920	145160
	RK3	48	145000	145240

25-01



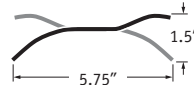
RK1	24	148000	148120
RK1	36	148040	148160
RK1	48	148080	148200
RK3	24	148020	148140
RK3	36	148060	148180
RK3	48	148100	148220

25-02



RK1	24	150400	150520
RK1	36	150440	150560
RK1	48	150480	150600
RK3	24	150420	150540
RK3	36	150460	150580
RK3	48	150500	150620

25-06

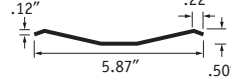


RK1	24	152800	152920
RK1	36	152840	152960
RK1	48	152880	153000
RK3	24	152820	152940
RK3	36	152860	152980
RK3	48	152900	153020

✓ How to use Sequel 25-06 Tapered Racks

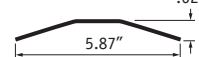
Multi-point contact can be made by using a pair of racks fastened one on each side of a spine.

25-07



RK1	24	154000	154120
RK1	36	154040	154160
RK1	48	154080	154200
RK3	24	154020	154140
RK3	36	154060	154180
RK3	48	154100	154220

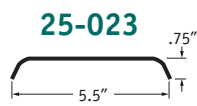
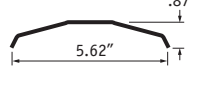
25-014



RK1	24	155200	155320
RK1	36	155240	155360
RK1	48	155280	155400
RK3	24	155220	155340
RK3	36	155260	155380
RK3	48	155300	155420

Series 25 Racks continued on the next page

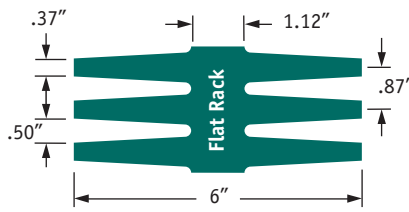
25 Tapered Rack Series, cont'd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25-023 	RK1	24	157600	157720
	RK1	36	157640	157760
	RK1	48	157680	157800
	RK3	24	157620	157740
	RK3	36	157660	157780
RK3	48	157700	157820	
25-024 	RK1	24	160000	160120
	RK1	36	160040	160160
	RK1	48	160080	160200
	RK3	24	160020	160140
	RK3	36	160060	160180
	RK3	48	160100	160220

25W Tapered Rack Series

Actual Size

- .037" tips
- 48" rack has 112 fingers total

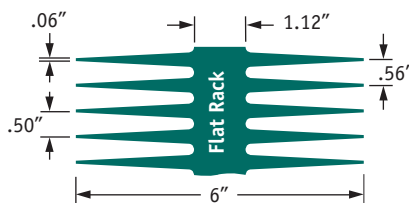


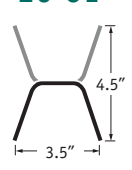
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
25W (Flat Rack)	RK1	24	180390	180490
	RK1	36	180410	180510
	RK1	48	180430	180530
RK3	24	180400	180500	
RK3	36	180420	180520	
RK3	48	180440	180540	

26 Tapered Rack Series

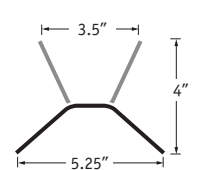
Actual Size

- .06" tips
- 48" rack has 172 fingers total



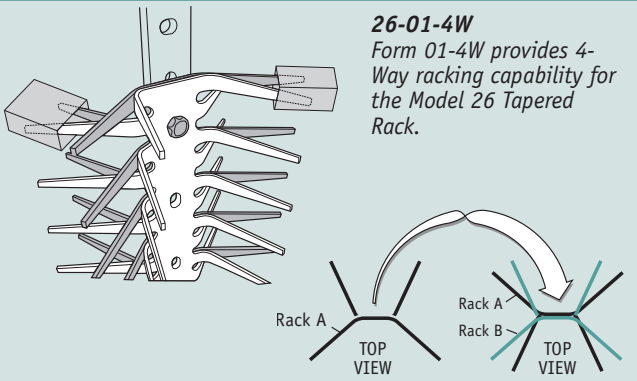
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
26 (Flat Rack)	RK1	24	181680	181920
	RK1	36	181760	182000
	RK1	48	181840	182080
	RK3	24	181720	181960
	RK3	36	181800	182040
RK3	48	181880	182120	
26-01 	RK1	24	184880	185000
	RK1	36	184920	185040
	RK1	48	184960	185080
	RK3	24	184900	185020
	RK3	36	184940	185060
	RK3	48	184980	185100
	RK5	24	184905	185025
	RK5	36	184950	185070
	RK5	48	184985	185105

26 Tapered Rack Series, Cont'd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
26-01-4W 	RK1	24	185180	185300
	RK1	36	185220	185340
	RK1	48	185260	185380
	RK3	24	NA	NA
	RK3	36	185240	185360
	RK3	48	185280	185400

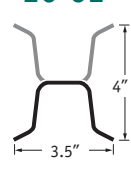
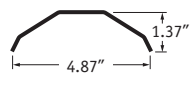
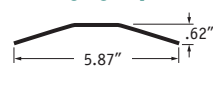
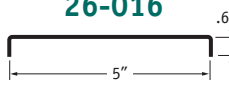
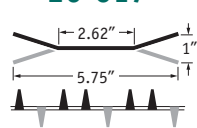
This Rack is designed to be used in pairs

Suggested use for 26-01-4W Racks



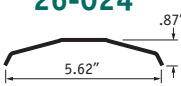
26-01-4W
Form 01-4W provides 4-Way racking capability for the Model 26 Tapered Rack.

Flip Rack A end-to-end and rotate onto B

26-02 	RK1	24	187280	187400
	RK1	36	187320	187440
	RK1	48	187360	187480
	RK3	24	187300	187420
	RK3	36	187340	187460
RK3	48	187380	187500	
26-010 	RK1	24	190000	190120
	RK1	36	190040	190160
	RK1	48	190080	190200
	RK3	24	190020	190140
	RK3	36	190060	190180
RK3	48	190100	190220	
26-014 	RK1	24	186280	186400
	RK1	36	186320	186440
	RK1	48	186360	186480
	RK3	24	186300	186420
	RK3	36	186340	186460
RK3	48	186380	186500	
26-016 	RK1	24	191000	191120
	RK1	36	191040	191160
	RK1	48	191080	191200
	RK3	24	191020	191140
	RK3	36	191060	191180
RK3	48	191100	191220	
26-017 	RK1	24	189680	189800
	RK1	36	189720	189840
	RK1	48	189760	189880
	RK3	24	189700	189820
	RK3	36	189740	189860
	RK3	48	189780	189900

Use reversed 017 Racks back-to-back for 3-Point Contact

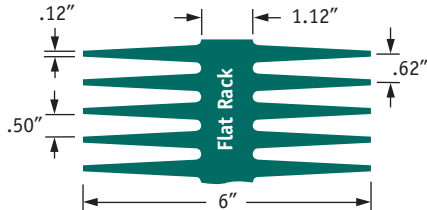
26 Tapered Rack Series, Cont'd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
26-024 	RK1	24	188680	188800
	RK1	36	188720	188840
	RK1	48	188760	188880
	RK3	24	188700	188820
	RK3	36	188740	188860
	RK3	48	188780	188900

27 Tapered Rack Series

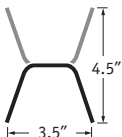
Actual Size

- .12" tips
- 48" rack has 154 fingers total



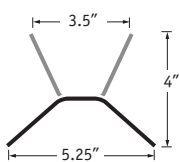
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
27 <i>(Flat Rack)</i>	RK1	24	192080	192320
	RK1	36	192160	192400
	RK1	48	192240	192480
	RK3	24	192120	192360
	RK3	36	192200	192440
	RK3	48	192280	192520

27-01



RK1	24	195280	195400
RK1	36	195320	195440
RK1	48	195360	195480
RK3	24	195300	195420
RK3	36	195340	195460
RK3	48	195380	195500

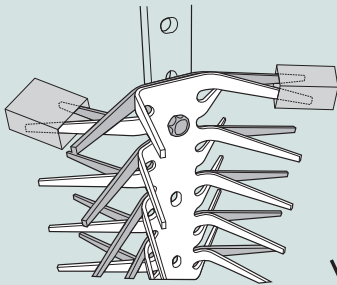
27-01-4W



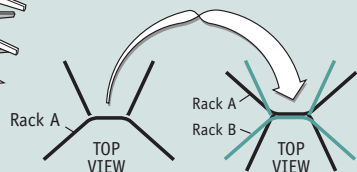
This Rack is designed to be used in pairs

RK1	23.5	195520	195640
RK1	36	195560	195680
RK1	48	195600	195720
RK3	23.5	195540	195660
RK3	36	195580	195700
RK3	48	195620	195740

Suggested use for 27 and 99-01-4W Racks

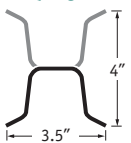


27-01-4W / 99-01-4W Form 01-4W provides 4-Way racking capability for the Models 27 and 99 Tapered Rack.

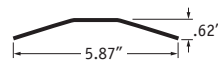


Flip Rack A end-to-end and rotate onto B

27 Tapered Rack Series, Cont'd.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
27-02 	RK1	24	197680	197800
	RK1	36	197720	197840
	RK1	48	197760	197880
	RK3	24	197700	197820
	RK3	36	197740	197860
	RK3	48	197780	197900

27-014

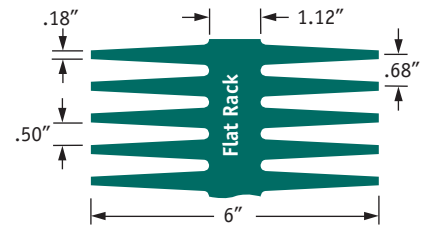


RK1	24	196280	196400
RK1	36	196320	196440
RK1	48	196360	196480
RK3	24	196300	196420
RK3	36	196340	196460
RK3	48	196380	196500

99 Tapered Rack Series

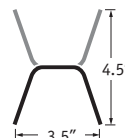
Actual Size

- .18" tips
- 48" rack has 140 fingers total



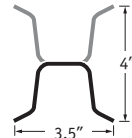
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
99 <i>(Flat Rack)</i>	RK1	24	200080	200320
	RK1	36	200160	200400
	RK1	48	200240	200480
	RK3	24	200120	200360
	RK3	36	200200	200440
	RK3	48	200280	200520

99-01



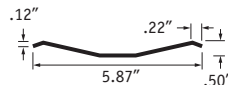
RK1	24	203280	203400
RK1	36	203320	203440
RK1	48	203360	203480
RK3	24	203300	203420
RK3	36	203340	203460
RK3	48	203380	203500

99-02



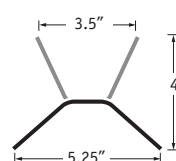
RK1	24	205680	205800
RK1	36	205720	205840
RK1	48	205760	205880
RK3	24	205700	205820
RK3	36	205740	205860
RK3	48	205780	205900

99-07



RK1	24	206200	206320
RK1	36	206240	206360
RK1	48	206280	206400
RK3	24	206220	206340
RK3	36	206260	206380
RK3	48	206300	206420

99-01-4W



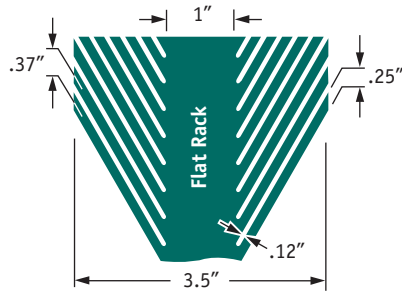
This Rack is designed to be used in pairs

RK1	23.5	203520	203640
RK1	36	203560	203580
RK1	48	203600	203720
RK3	23.5	203540	203660
RK3	36	203580	203700
RK3	48	203620	203740

136 Angled Rack

Actual Size

- 48" rack has 94 fingers total



136
(Flat Rack)

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
	RK1	24	241680	241800
	RK1	36	241720	241840
	RK1	48	241760	241880
	RK3	24	241700	241820
	RK3	36	241740	241860
	RK3	48	241780	241900

How to use Sequel 136 and 137 Angled Racks

These racks are ideal for racking small parts or tubes using one or pairs of fingers inserted into the opening of the part. Note that the racks come flat, bend the fingers to the shape required for your application.

Assembly Using One Rack



Use the Model 136 Rack to hold parts with holes .125" diameter or less.

Assembly Using Two Racks

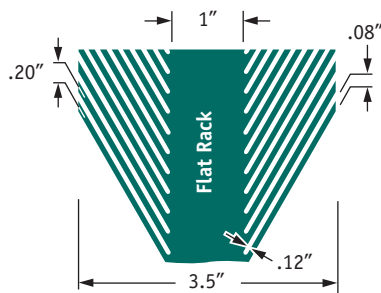


For tubes with larger openings, use the Model 136 or 137 Rack as shown here. Bend the fingers as needed using a pair of fingers staggered alternately.

137 Angled Rack

Actual Size

- 48" rack has 200 fingers total



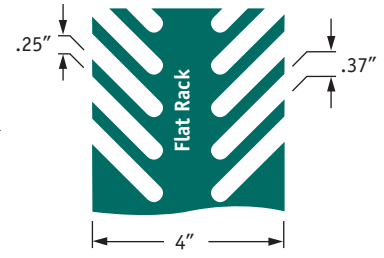
137
(Flat Rack)

Model	HOLE STYLE (Pg. C2)	LGTH (Inches)	6061 AL (.050)
	RK1	24	243640
	RK1	36	243680
	RK1	48	243720
	RK3	24	243660
	RK3	36	243700
	RK3	48	243735

226 Angled Rack

Actual Size

- 48" rack has 100 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.



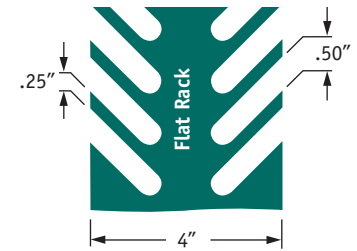
226
(Flat Rack)

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.125)
	RK1	24	434858	434880
	RK1	48	434938	434960
	RK3	24	434878	434900
	RK3	48	434958	434980

229 Angled Rack

Actual Size

- 48" rack has 84 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.



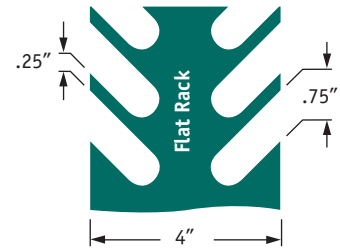
229
(Flat Rack)

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.125)
	RK1	24	434985	434995
	RK1	48	434990	435000
	RK3	24	435005	435015
	RK3	48	435010	435020

232 Angled Rack

Actual Size

- 48" rack has 64 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.



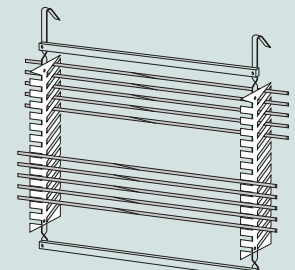
232
(Flat Rack)

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.125)
	RK1	24	435023	435035
	RK1	48	435029	435040
	RK3	24	435033	435055
	RK3	48	435039	435060

How to use Sequel 226, 229, 232 or 235 Racks

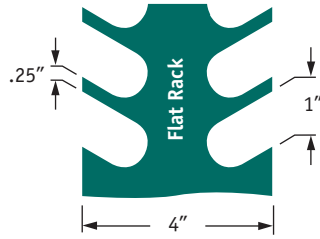
Model 226, 229, 232 or 235 Angled Racks may be used to hold long, lightweight parts.

Insert the part between the rack fingers at one end of the assembly, twist the part 180° and insert the other end into the fingers at the other end. Release the part and it will be held in place.



235 Angled Rack

Actual Size

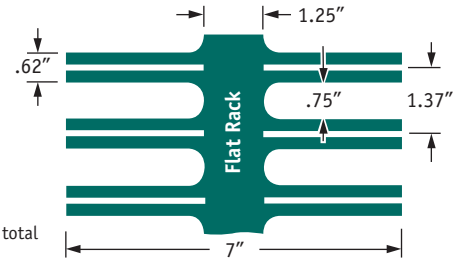


- 48" rack has 52 fingers total
- Slot dimension are +.03" to allow racking of standard dimension parts.

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.080)	6061 ALUM (.125)
235 (Flat Rack)	RK1	24	435072	435075
	RK1	48	435077	435080
	RK3	24	435092	435095
	RK3	48	435097	435100

24 Split Finger Rack

Actual Size

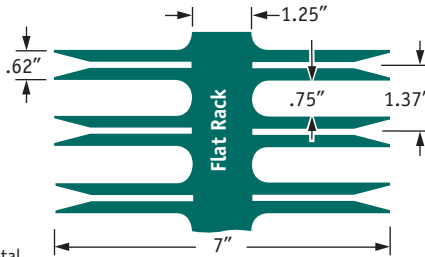


- .25" tips
- .12" slots
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
24 (Flat Rack)	RK1	24	141600	141840
	RK1	36	141680	141920
	RK1	48	141760	142000
	RK3	24	141640	141880
	RK3	36	141720	141960
	RK3	48	141800	142040

22 Split Finger Rack Series

Actual Size



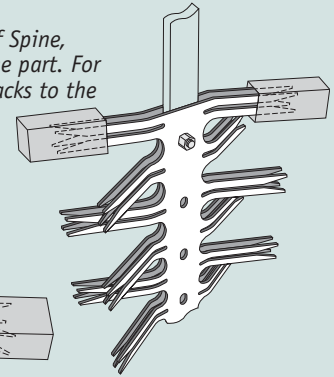
- .06" tips
- 28° notches
- .12" slots
- 48" rack has 70 fingers total

Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
22 (Flat Rack)	RK1	18	109520	109810
	RK1	24	109600	109840
	RK1	36	109680	109920
	RK1	48	109760	110000
	RK3	18	109560	109820
	RK3	24	109640	109880
22-018 <i>Designed to be used in pairs</i>	RK1	24	111100	111340
	RK1	30	111150	111390
	RK1	36	111180	111420
	RK1	48	111260	111500
	RK3	24	111140	111380
	RK3	30	111160	111400
22-019 <i>Designed to be used in pairs</i>	RK1	24	110100	110340
	RK1	30	110150	110390
	RK1	36	110180	110420
	RK1	48	110260	110500
	RK3	24	110140	110380
	RK3	30	110160	110400
22-025	RK1	18	109525	109801
	RK1	24	109605	109845
	RK1	36	109685	109925
	RK1	48	109765	110005
	RK3	18	109565	109806
	RK3	24	109645	109885
RK3	36	109725	109965	
RK3	48	109805	110045	

✓ Suggested use for 22-018 and 22-019 Racks

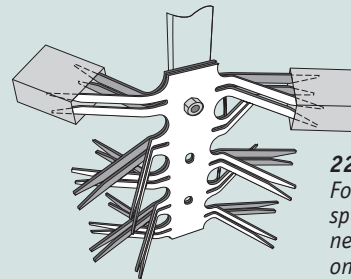
22-018

Bolt one rack to each side of Spine, spread fingers apart to fit the part. For closer spacing attach both racks to the same side of the Spine.

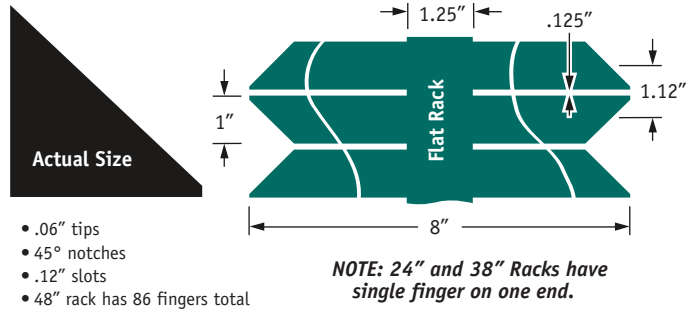


22-019

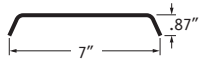
Form 019 provides a wider spacing of the tips. When nesting racks rotate the second rack 180° from the first.



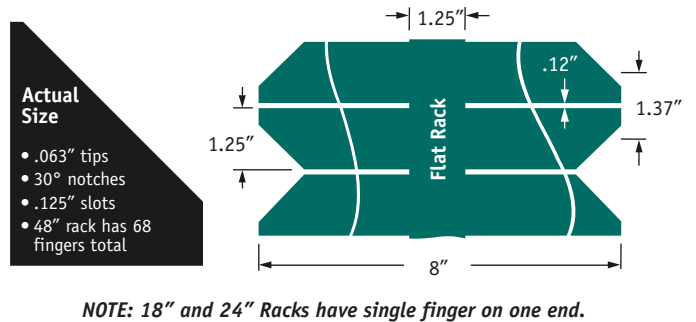
306SFN Split Finger Rack Series



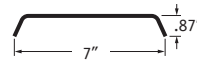
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
306SFN <i>(Flat Rack)</i>	RK1	18	463020	463180
	RK1	24	463060	463220
	RK1	36	463100	463260
	RK1	48	463140	463300
	RK3	18	463040	463200
	RK3	24	463080	463240
	RK3	36	463120	463280
	RK3	48	463160	463320
306SFN-015	RK1	18	463340	463500
	RK1	24	463380	463540
	RK1	36	463420	463580
	RK1	48	463460	463620
	RK3	18	463360	463520
	RK3	24	463400	463560
	RK3	36	463440	463600
	RK3	48	463480	463640



311SFN Split Finger Rack Series



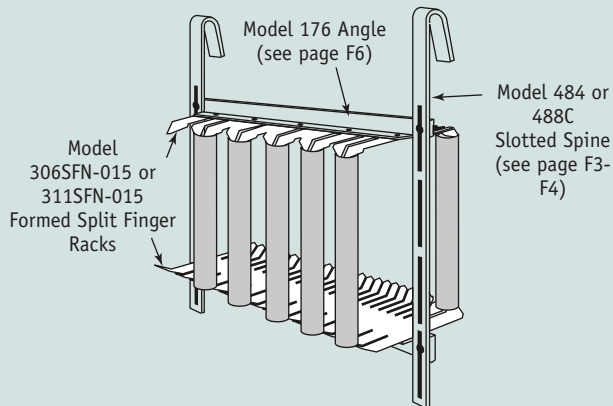
Model	Hole Style (Pg. C2)	Lgth (Inches)	6061 ALUM (.063)	6061 ALUM (.080)
311SFN <i>(Flat Rack)</i>	RK1	18	462340	462500
	RK1	24	462380	462540
	RK1	36	462420	462580
	RK1	48	462460	462620
	RK3	18	462360	462520
	RK3	24	462400	462560
	RK3	36	462440	462600
	RK3	48	462480	462640
311SFN-015	RK1	18	462660	462820
	RK1	24	462700	462860
	RK1	36	462740	462900
	RK1	48	462780	462940
	RK3	18	462680	462840
	RK3	24	462720	462880
	RK3	36	462760	462920
	RK3	48	462800	462960



How to use 306SFN-015 and 311SFN-015

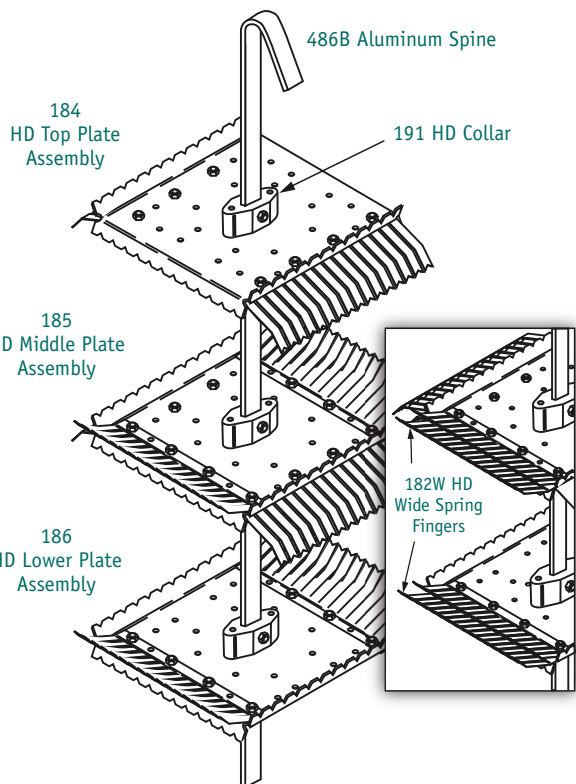
The Sequel Model 306SFN-015 Formed Split Finger Rack may be used to hold tubes up to 2 inches I.D. The Model 311SFN-015 is for tubes up to 2-1/2" I.D.

Insert the part over two of the rack fingers on the top rack, lift slightly and snap over two fingers on the bottom rack. Release the part and it will be held in place.



Dimensions of Formed Racks are based on .080" aluminum. Other thicknesses will vary.

184/184W HD Top Plate Assembly

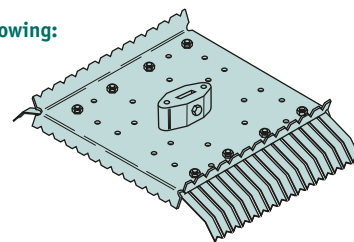


184 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (2) 182 HD Spring Fingers
- All required fasteners

184W adds the following:

- (2) 182W HD Spring Fingers for 3-point contact



Model	Aluminum
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184	600140
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184W	600145
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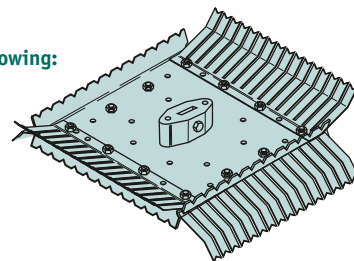
185/185W HD Mid Plate Assembly

185 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (4) 182 HD Spring Fingers
- All required fasteners

185W adds the following:

- (4) 182W HD Spring Fingers for 3-point contact



Model	Aluminum
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185	600180
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185W	600185
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16 racking positions on each of its four sides allows a large number of parts to be racked—more than double the amount of our normal Disc Rack (see Section B). This assembly utilizes a specially designed plate (180 HD Plate) with spring fingers (182 HD Spring Fingers) mounted either facing up or down depending on the application. For situations that requires 3-point racking add, our 182W Wide Spring Fingers to the configuration.

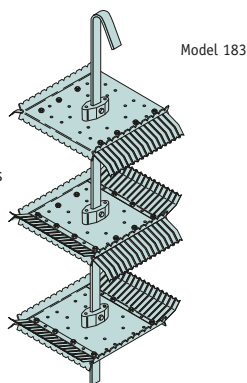
The assembly **MUST** have a 184HD Top Plate Assembly at the top and a 186HD Lower Plate Assembly at the bottom. When additional tiers are required add extra 185HD Middle Plate Assemblies.

183/183W HD Rack Assembly

Assembled from the following:

- (1) 184 or 184W HD Top Plate Assembly
- (1) 185 or 185W HD Middle Plate Assembly
- (1) 186 or 186W HD Lower Plate Assembly
- (1) Spine with Hook
- All required mounting hardware and fasteners

Note: If additional tiers are required, order extra 185 or 185W HD Middle Plate Assemblies as needed.



Model	Spine Length (Inches*)	Aluminum
183	36	600040
	42	600060
	48	600080
	54	600100
183W (with additional Wide Spring Fingers)	36	600045
	42	600065
	48	600085
	54	600105

*Spine length is measured before bending hook

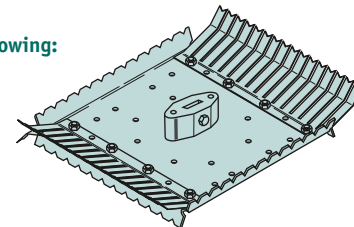
186/186W HD Lower Plate Assembly

186 assembled from the following:

- (1) 180 HD Plate
- (1) 191 HD Collar
- (2) 182 HD Spring Fingers
- All required fasteners

186W adds the following:

- (2) 182W HD Spring Fingers for 3-point contact



Model	Aluminum
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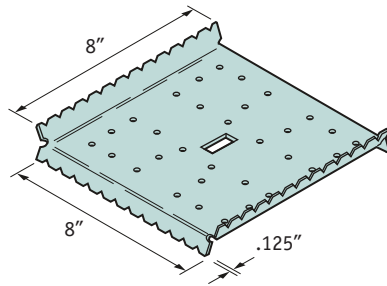
186	600220
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186W	600225
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HD Rack components are shown on the next page

180 HD Plate

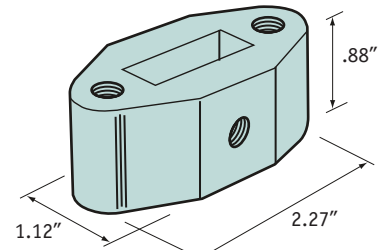
- Notches spaced .50" center-to-center



Model	Aluminum
180	600010

191 HD Collar

- Tapped for 1/4-20 bolts (not included)
- For use with .375" by 1" Spine

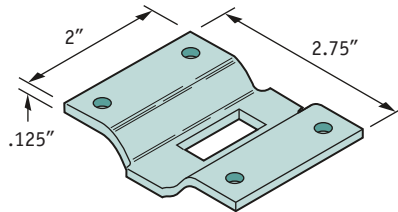


Model	6061-T6 ALUMINUM
191HD	998071-DS8

181 HD Bracket

This bracket is used on old style HD Assemblies that use 192 Angle Brackets instead of the 191 HD Collar.

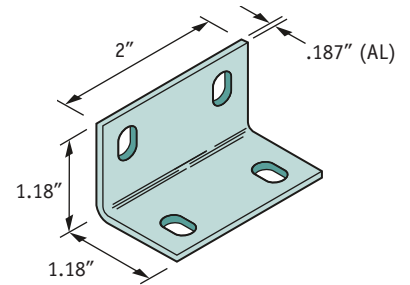
- Hole for .375" by 1" Spine



Model	Aluminum
181	600020

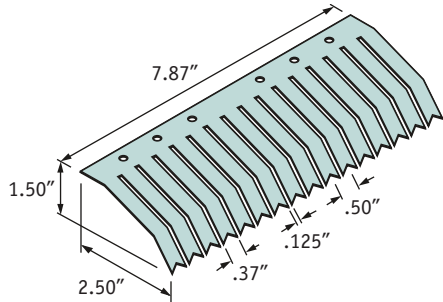
192 HD Angle Bracket

This bracket is used on old style HD Assemblies that use Angle Brackets instead of the 191 HD Collar



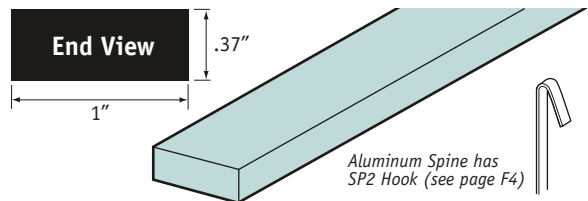
Model	6063 AL (.187)
192/192T	998070

182 HD Spring Fingers



Model	6061-T6 AL (.063)	6061-T6 AL (.080)
182	600030-60	600030

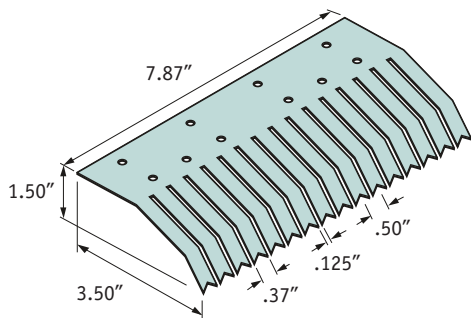
486B HD Aluminum Spine



Model	Length (Inches*)	6063 ALUM
486B (with SP2 Hook)	36	950905
	42	950920
	48	950935
	54	950950

*Spine length before hooking

182W HD Wide Spring Fingers



Model	6061-T6 AL (.063)	6061-T6 AL (.080)
182W	600035-60	600035

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4-Way Pin Racks	D4
6-Way Pin Racks	D5

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4-Way 2 Pin-Group	D5
4-Way 3 Pin-Group	D6
4-Way 4 Pin-Group	D6
8-Way 2 Pin-Group	D6

Horizontal Multi-Station Pin Racks

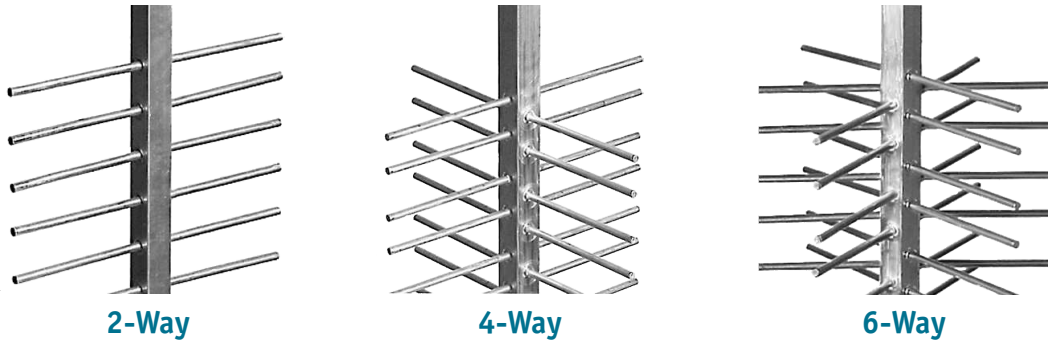
Horizontal Multi-Station Bar (Double Spine)	D6
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Utility Rack Holders (URH)

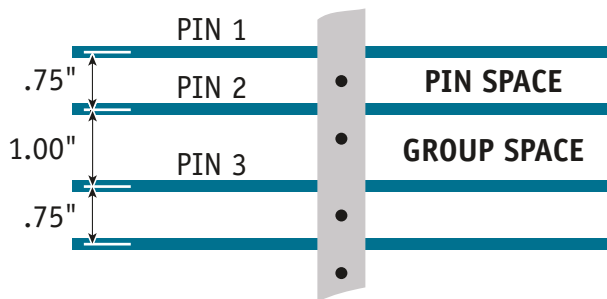
6-Way URH	D7
12-Way URH	D7
12-Way URH Components	D7

READING SEQUEL PIN RACK NUMBERS

Sequel offers a large number of Pin Racks in various pin diameters, pin lengths and pin spacing. The figure below shows how to read the item number to determine the Pin Rack that will meet your specific requirements. If you require a pin spacing that is not listed, contact us, we have the capability to produce custom spacing for virtually any requirement. Sequel Pin Racks are uncoated, with pins securely swaged in place to minimize twisting. The main benefit to uncoated racks is the ability to *easily recycle racks* at the time of disposal. Coated racks are also available by special order.



PIN RACKS



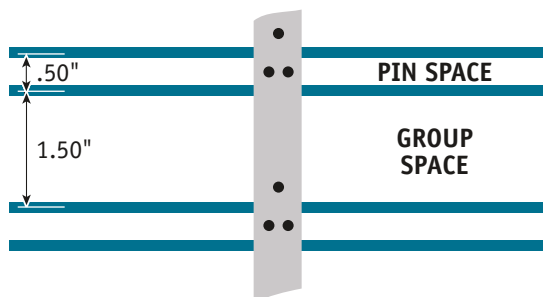
4W-60-2-75-1S

A B C D E F

- A. Indicates the style of Pin Rack. Sequel Pin Racks are available in 2-Way, 4-Way or 6-Way configurations.
- B. Indicates the total number of pins used to make the Pin Rack. In the example above the Pin Rack has 60 pins which make a total of 120 tips.
- C. Indicates the diameter of the pin used:
1= 1/8" (.125), 2= 5/32" (.156), 3= 3/16" (.187), 4= 1/4" (.25), 6= .144".
 In the example shown the pin diameter is 5/32" (.156).
- D. Indicates the "Pin Spacing", which is the center-to-center distance between the top pin and the second pin on the same side. In the example above the Pin Spacing is 3/4" (.75).
- E. Indicates the "Group Spacing", the center-to-center distance between the second pin and the third pin on the same side (if different than the "Pin Spacing"—see D). In the example at left the Group Space is 1".
- F. Indicates an optional pin variation.
 N = Notched S = 9" Pin Length

MULTI PIN-GROUP NUMBERING

Sequel offers Pin Racks with multi pin groups. Numbering for these Pin Racks is similar to our standard Pin Racks with the exception of the Pin Group style designation ("a" shown below). Choices are 2 Pin, 3 Pin or 4 Pin Groups, referenced as 2P, 3P (shown below) or 4P.



4W3P-60-6-50-1.5S

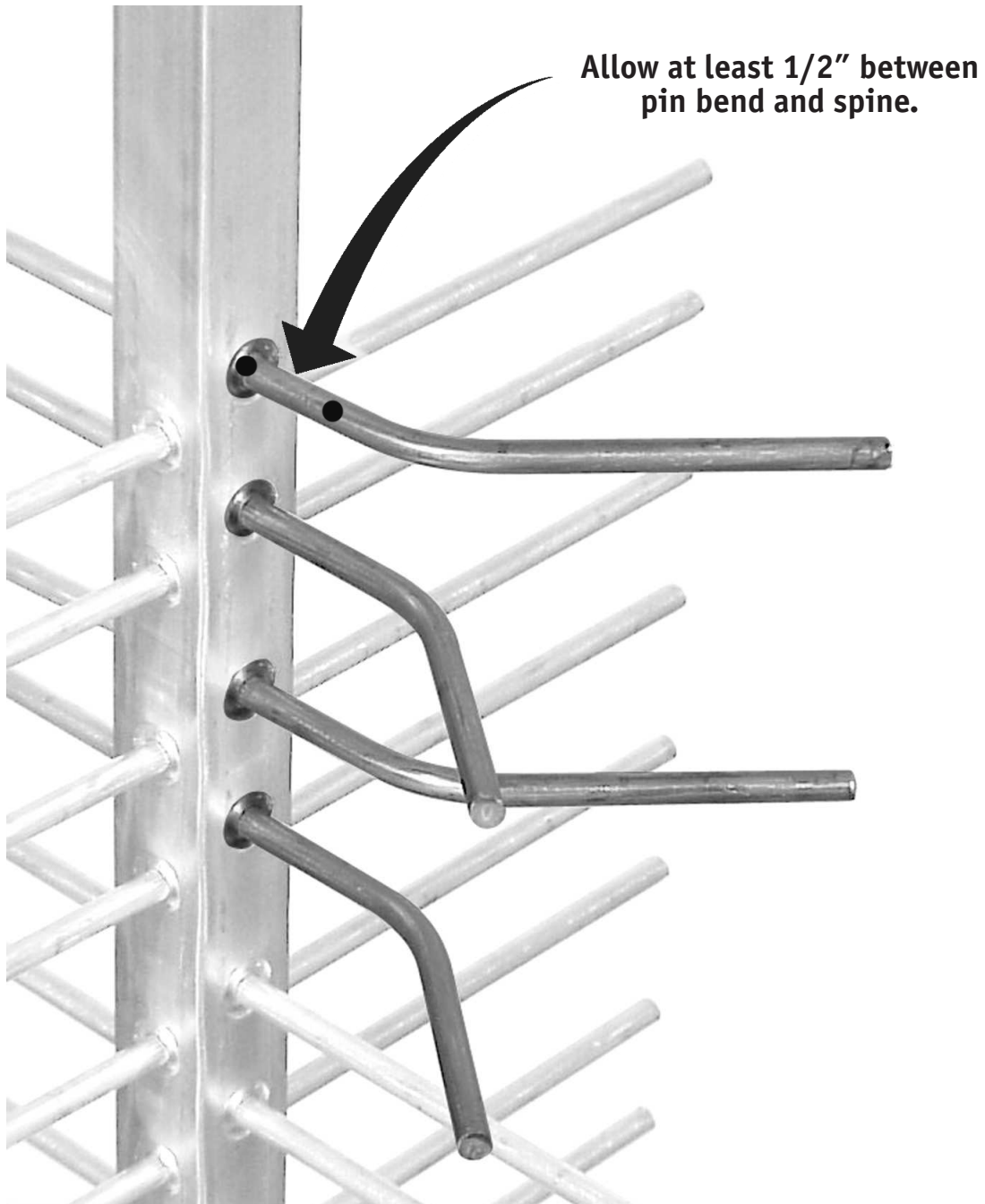
A a B C D E F

HOW TO BEND THE PINS

Sequel Pin Racks are manufactured in a way that does not require a vinyl coating to hold the pins in place. By proper bending of the pins you can increase the life of the Pin Rack.

The correct way to bend the pin is to allow at least 1/2" space between the bend and the spine. By doing so, less force is applied to the connection between the pin and the spine, allowing for greater current carrying capacity.

A good rule of thumb, *is* to use your thumb... or finger, between the spine and the bend. This will ensure that the bend is placed out far enough.



SINGLE PIN-GROUP PIN RACKS, cont'd.

Sequel offers single pin-group Pin Racks in 2-Way, 4-Way and 6-Way styles. Unless otherwise noted, Sequel Pin Racks have 7" pins. The Sequel Pin Racks are uncoated, allowing for easy rack recycling at the time of disposal. *Notched Pins (N) and 90° Turned Hooks (T) may be available—please call.*

4-Way Pin Racks, cont'd.

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
4W-84-2-75-1	84	7	.156	.75	1.00	51	
4W-84-3-75-1	84	7	.187	.75	1.00	51	
4W-100-1-50	100	7	.125	.50		39	
4W-100-2-50	100	7	.156	.50		39	
4W-100-3-50	100	7	.187	.50		39	
4W-132-2-50	132	7	.156	.50		47	
4W-132-3-50	132	7	.187	.50		47	
4W-144-6-50	144	7	.144	.50		50	
4W-150-1-50	150	7	.125	.50		52	
4W-150-2-50	150	7	.156	.50		52	
4W-150-3-50	150	7	.187	.50		52	

6-Way Pin Racks, cont'd.

Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
6W-75-2-1	75	7	.156	1.00		39	
6W-75-2-1N	75	7N	.156	1.00		39	Ntchd Pins
6W-75-3-1	75	7	.187	1.00		39	
6W-78-2-1	78	7	.156	1.00		40	
6W-78-3-1	78	7	.187	1.00		40	
6W-90-1-75-1	75	7	.125	1.00		39	
6W-90-2-75-1	90	7	.156	.75	1.00	40	
6W-90-3-75-1	90	7	.187	.75	1.00	40	
6W-90-3-75-1S	90	9	.187	.75	1.00	40	
6W-90-3-75-1.5S	90	9	.187	.75	1.50	47	
6W-96-1-75	96	7	.125	.75		38	
6W-96-2-75	96	7	.156	.75		38	
6W-96-3-75	96	7	.187	.75		38	
6W-99-2-1	99	7	.156	1.00		47	
6W-99-3-1	99	7	.187	1.00		47	
6W-102-2-75	102	7	.156	.75		40	
6W-102-3-75	102	7	.187	.75		40	
6W-102-3-75N	102	7N	.187	.75		40	Ntchd Pins
6W-120-2-75-1	120	7	.156	.75	1.00	49	
6W-120-3-75-1	120	7	.187	.75	1.00	49	
6W-126-2-75-1	126	7	.156	.75	1.00	51	
6W-126-3-75-1	126	7	.187	.75	1.00	51	
6W-150-1-75	150	7	.125	.75		52	
6W-150-2-75	150	7	.156	.75		52	
6W-150-3-75	150	7	.187	.75		52	
6W-150-6-75	150	7	.144	.75		52	
6W-150-2-1-75	150	7	.156	1.00	.75	58	
6W-150-3-1-75	150	7	.187	1.00	.75	58	

6-Way Pin Racks

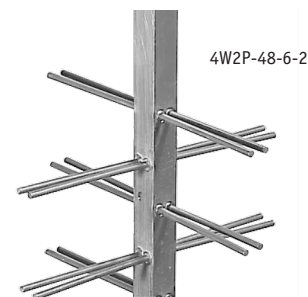
Item No.	Pins	Lgth	Dia.	Pin 1-2	Pin 2-3	Spine ¹	Other
6W-18-4-6-4	18	7	.250	6.00	4.00	41	
6W-24-3-4-2	24	7	.187	4.00	2.00	37	
6W-36-3-1.5	36	7	.187	1.50		31	
6W-36-3-1.5S	36	9	.187	1.50		31	
6W-36-3-2	36	7	.187	2.00		37	
6W-39-1-275	39	7	.128	2.75		48	
6W-51-2-2	51	7	.156	2.00		47	
6W-51-3-2	51	7	.187	2.00		47	
6W-54-2-1.5	54	7	.156	1.50		54	
6W-54-2-1.5S	54	9	.156	1.50		54	
6W-54-3-1.5	54	7	.187	1.50		54	
6W-72-2-1.5	72	7	.156	1.50		49	
6W-72-3-1.5	72	7	.187	1.50		49	

MULTI PIN-GROUP PIN RACKS



2-Way 3-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
2W3P-21-6-275-1	21	6.5	.144	.250	2.75	1.00	40
2W3P-27-3-2-1N	27	6.5	.187	.207	2.00	1.00	40
2W3P-36-6-50-2.5	36	6.5	.144	.250	.50	2.50	48
2W3P-42-3-1-1N	42	6.5	.187	.207	1.00	1.00	40

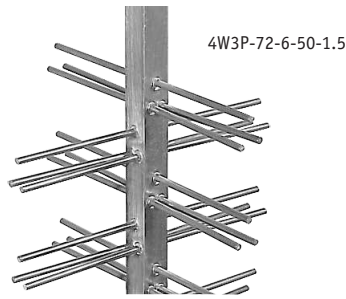


4-Way 2-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W2P-48-6-2	48	6.5	.144	.250	2.00	2.00	37
4W2P-76-6-2	76	6.5	.144	.250	2.00	2.00	51
4W2P-100-1-1	100	6.5	.125	.250	1.00	1.00	39
4W2P-100-6-1	100	6.5	.144	.250	1.00	1.00	39
4W2P-148-6-1	148	6.5	.144	.250	1.00	1.00	51
4W2P-200-1-50	200	6.5	.125	.250	0.50	.50	39
4W2P-264-1-50	264	6.5	.125	.250	0.50	.50	47

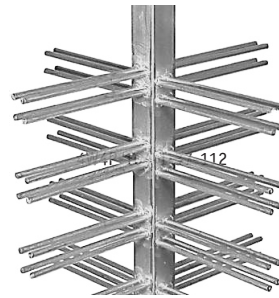
Multi Pin-Group continued on the next page

MULTI PIN-GROUP PIN RACKS, cont'd.



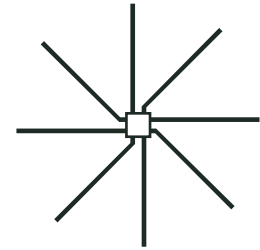
4-Way 3-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W3P-48-6-50-2.5	48	6.5	.144	.250	0.50	2.50	36
4W3P-54-3-1-2	54	6.5	.187	.312	1.00	2.00	40 ²
4W3P-72-1-50-1.5	72	6.5	.125	.250	0.50	1.50	37
4W3P-72-6-50-1.5	72	6.5	.144	.250	0.50	1.50	37
4W3P-72-6-50-2.5	72	6.5	.144	.250	0.50	2.50	48
4W3PX-72-2-50-1.5	72	6.5	.156	.325	0.50	1.50	37 ²
4W3P-84-1-50-75	84	6.5	.144	.250	0.50	1.50	46
4W3P-90-6-50-1.5	90	6.5	.144	.250	0.50	1.50	43
4W3P-108-1-50-1.5	108	6.5	.125	.250	0.50	1.50	49
4W3P-108-6-50-1.5	108	6.5	.144	.250	0.50	1.50	49
4W3P-150-6-50-50	150	6.5	.144	.250	0.50	1.50	39



4-Way 4-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
4W4P-16-6-225-2	16	6.5	.125	.250	2.25	2.00	27
4W4P-104-1-37-112	104	6.5	.125	.250	0.37	1.12	34



8W2P-104-1-37-112

8-Way 2-Pin Group

Item No.	Pins	Lgth	Dia.	HPin Spc	V1 Spc	V2 Spc	Spine ¹
8W2P-104-1-37-112	104	6.5	.125	.25	0.37	1.12	34

¹ Total spine length including hook.

² 3/4" Square Spine

HORIZONTAL MULTI-STATION BAR PIN RACKS

Single Spine Horizontal Multi-Station Bar is used horizontally with one Sequel Model 486A Pierced Spine (see page F4).

For Single Spine, Single-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-2-3-4	2	7	.187		4.00		5
2W1P-2-4-4	2	7	.250		4.00		5
2W1P-2-3-5.2	2	7	.187		5.20		6.25
2W1P-2-4-5.2	2	7	.250		5.20		6.25
2W1P-6-1-3	6	6.5	.125		3.00		15.5
2W1P-6-1-4	6	6.5	.125		4.00		20.5
2W1P-6-2-4	6	6.5	.156		4.00		20.5
2W1P-8-1-2	8	6.5	.125		2.00		14.5
2W1P-10-1-1	10	6.5	.125		1.00		10



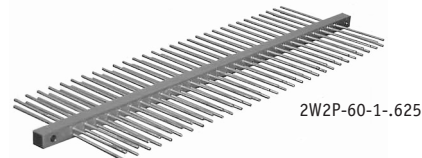
For Single Spine, Multi-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W2P-8-1-2	8	6.5	.125	.25	2.00	7	
2W2P-20-1-875	20	6.5	.125	.25	0.87	0.87	9

Double Spine Horizontal Multi-Station Bar is used horizontally between two Sequel Model 484 Slotted Spines (see page F3).

For Double Spine, Single-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-17-1-2	17	6.5	.125		2.00	2.00	36
2W1P-24-1-1	24	6.5	.125		1.00	1.00	27
2W1P-28-4-1X	28	8.0	.250		1.00	1.00	30
2W1P-28-4-1XL	28	17.0	.250		1.00	1.00	30
2W1P-30-4-1.5N	30	7N	.250		1.50	1.50	48
2W1P-33-3-1S	33	9	.187		1.00	1.00	36
2W1P-33-4-1S	33	9	.250		1.00	1.00	36
2W1P-45-4-1N	45	7	.250		1.00	1.00	48



For Double Spine, Multi-Pin Group

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W2P-34-1-150	34	6.5	.125	.250	1.50	1.50	26.25
2W2P-46-1-1.25	46	6.5	.125	.250	1.25	1.25	30
2W2P-56-1-1.25	56	6.5	.125	.250	1.25	1.25	36
2W2P-60-1-.625	60	6.5	.125	.250	0.62	0.62	21.12
2W2P-60-1-.625T	60	6.5	.125	.250	0.62	0.62	21.12

UTILITY RACK HOLDERS (URH)

Designed with notches to hold the Sequel Model 169-011, 169-012, 170-022, 171-022 Utility Racks (pages C14 and C15), Sequel Utility Rack Holders are available in either 6-Way or 12-Way configurations. Sequel Utility Rack Holders are uncoated allowing for *easy rack recycling* at the time of disposal.

6-Way Utility Rack Holder

Item No.	Description
6W URH-24	Complete Assembly for 24" Utility Racks (assembled)
6W URH-36	Complete Assembly for 36" Utility Racks (assembled)

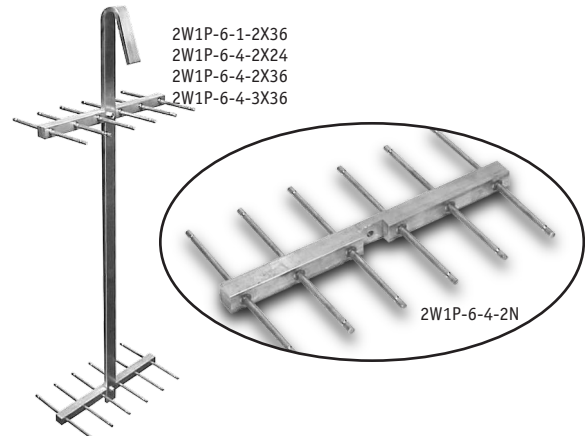


12-Way Utility Rack Holder

Item No.	Description
2W1P-6-1-2X36	Complete Assembly .125 Pins (Not for Util Racks) ¹
2W1P-6-4-2X24	Complete Assembly for 24" Utility Racks ²
2W1P-6-4-2X36	Complete Assembly for 36" Utility Racks ³
2W1P-6-4-3X36	Complete Assembly for 36" Utility Racks ⁴

¹ Includes: (2) 2W1P-6-1-2N, (1) 486B-24, Bolts and Nuts- assembly required.

² Includes: (2) 2W1P-6-4-2N, (1) 486B-24, Bolts and Nuts- assembly required.



12-Way URH Components

Item No.	Pins	Lgth	Dia.	VPin Spc	H1-H2	H2-H3	Spine
2W1P-6-1-2 ¹	6	7	.125		2.00	2.00	11
2W1P-6-4-2N	6	7	.250		2.00	2.00	11
2W1P-6-4-3N	6	7	.250		3.00	3.00	16

¹ Pins not notched

Item No.	Description
486B-24URH	486B Pierced Spine, SP2 Hook Style, 42" *
486B-36URH	486B Pierced Spine, SP2 Hook Style, 52" *

* Total spine length including hook.

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93M	E21
93MR	E21
94	E21
94A	E22
94B	E22
94HY	E22
94M	E22
94MR	E22
95	E22
95A	E22
95B	E22
95HY	E23
95M	E23

Tapered Clips, cont'd.

95MR	E23
96A	E23
96B	E23
126	E23
126A	E23
126B	E23
126HY	E24
126M	E24
126MR	E24
173	E24
173A	E24

Square Clips

29	E24
29B	E24
34A	E25
34B	E25
34BM	E25
34C	E25
34D	E25
34D-4	E25
34D-4M	E25
86	E26
86D	E26
86DW2	E26
91	E26
122B	E26
122BM	E26
123	E26
123B	E26
123BM	E27
123BWM	E27
123BWMR	E27
123BWMS	E27
124	E27
124H	E27
507	E27
508	E27
6 x .375, 6 x .50, 6 x .625, 6 x .75,	
6 x 1, 6 x 1.50	E28
7 x .375, 7 x .50, 7 x .625, 7 x .75,	
7 x 1, 7 x 1.50	E28
8 x .375, 8 x .50, 8 x .625, 8 x .75,	
8 x 1, 8 x 1.50, 8 x 2	E28
9 x .375, 9 x .50, 9 x .625, 9 x .75,	
9 x 1, 9 x 1.50, 9 x 2, 9 X 2.5, 9 X 3	E28

Split Finger Clips

87	E29
89	E29
89M	E29
89MR	E29
92	E29
92M	E29
92MR	E29
123AM	E29

End Slot Clips

119	E30
123A	E30

Tube Clips

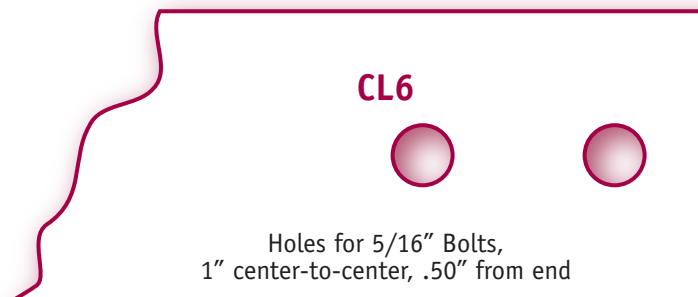
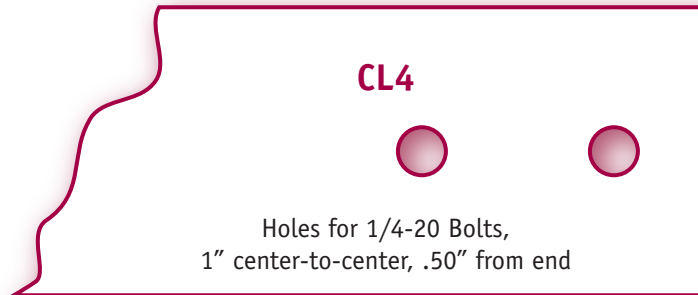
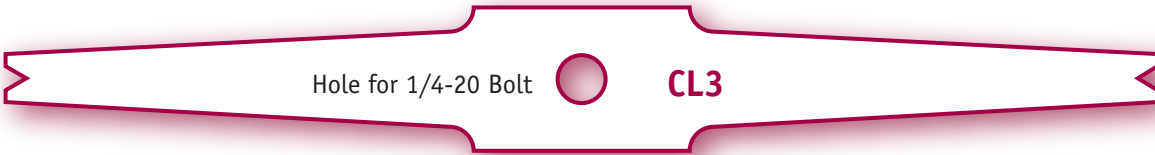
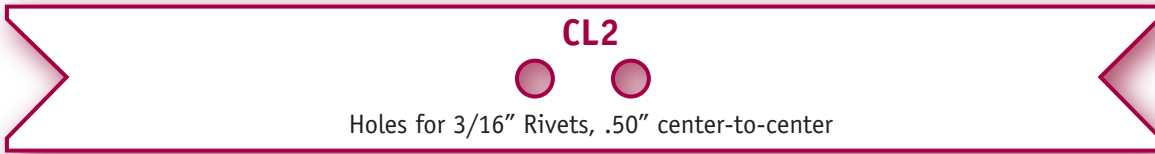
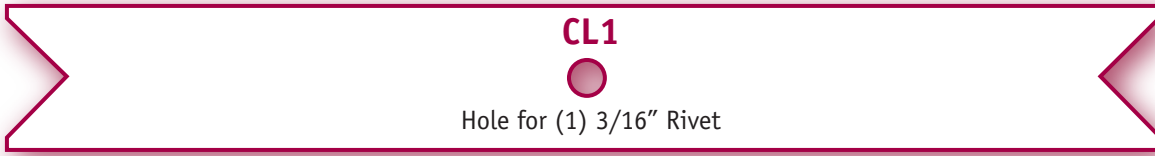
Single-style Clips	E31
Double-style Clips	E31
Tube Clip Assemblies	E31

A-Clips

A-1, A-1B	E32
A-1D, A-1DB	E32
A-1V, A-1VB	E32
A-1X, A-1XB	E32
A-1XD, A-1XDB	E32
A-1XV, A-1XVB	E32

CLIP HOLE STYLE OPTIONS

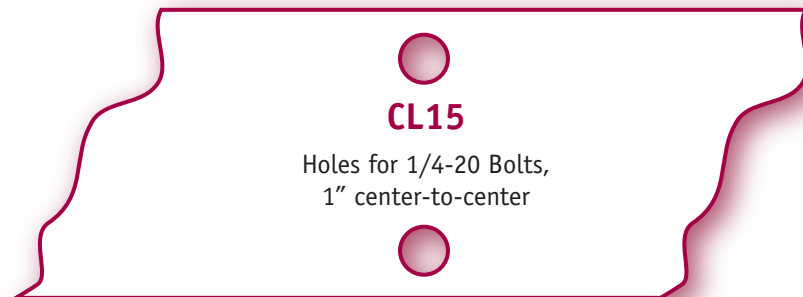
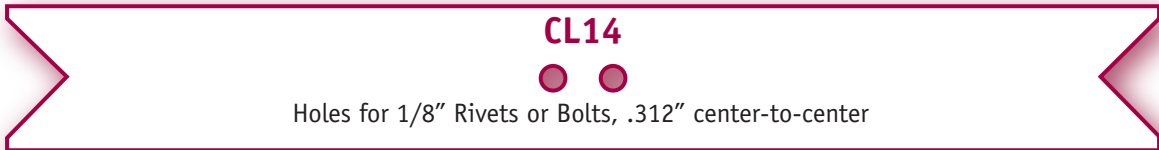
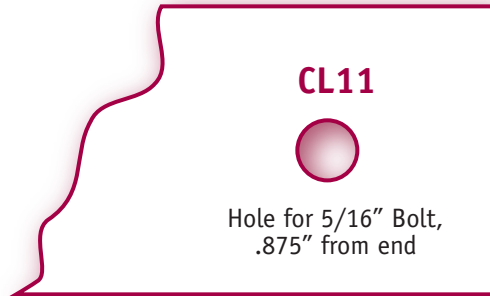
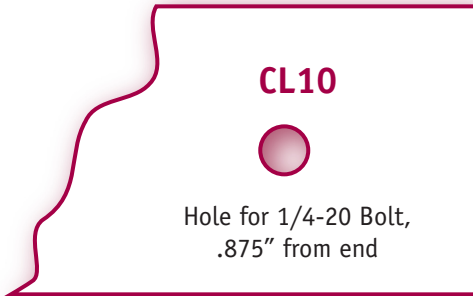
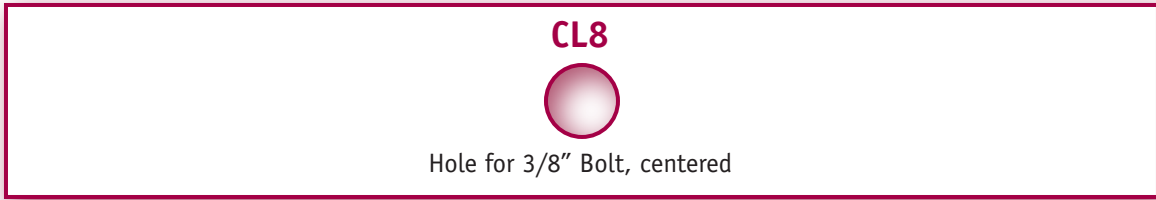
NOTE: All Hole Styles are not available on every Clip.



CLIPS

CLIP HOLE STYLE OPTIONS

NOTE: All Hole Styles are not available on every Clip.



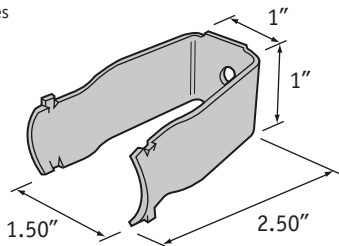
The listed dimensions of Formed Clips are based on .080" thick aluminum. Other thicknesses will vary.



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

30 Notched Clip

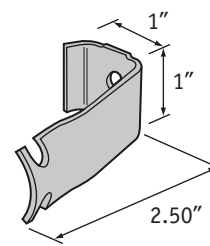
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30	CL3	800350	800360
	CL5	800355	800365

30AM Notched Clip

• .25" wide notches

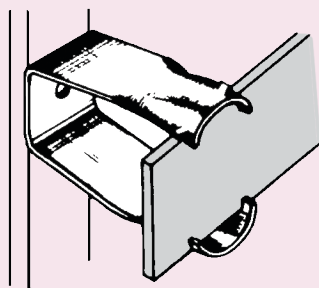


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30AM	CL3	800531	800541
	CL5	800533	800543

✓ How to use Sequel 30 or 30M Notched Clips

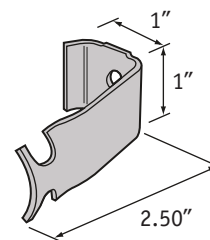
Use the slots in these clips to hold parts from the outside.

The Model 30 holds parts up to .125" thick, the Model 30M up to .25" thick.



30AMW Notched Clip

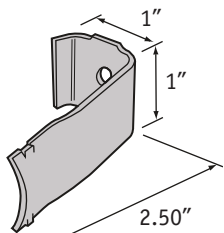
• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30AMW	CL3	800532	800542
	CL5	800534	800545

30A Notched Clip

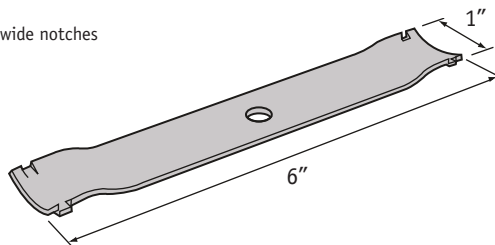
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30A	CL3	800525	800535
	CL5	800530	800540

30B Notched Clip

• .12" wide notches

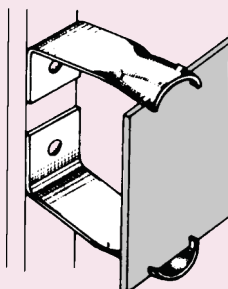


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30B	CL3	800595	800605
	CL5	800600	800610

✓ How to use Sequel 30A or 30AM Notched Clips

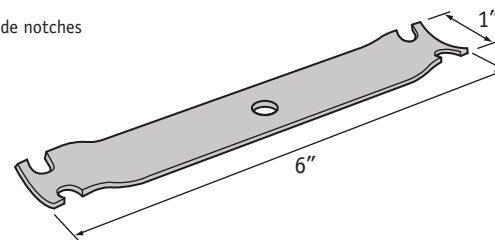
Use a pair of these clips spaced as needed to hold larger parts.

The 30A holds up to .125" thick parts, the 30AM up to .25".



30BM Notched Clip

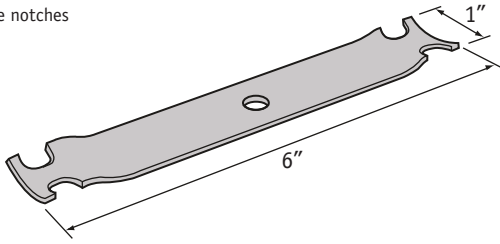
• .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30BM	CL3	800596	800606
	CL5	800601	800611

30BMW Notched Clip

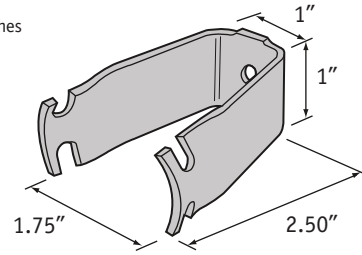
• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30BMW	CL3	800596W	800606W
	CL5	800601W	800611W

30M Notched Clip

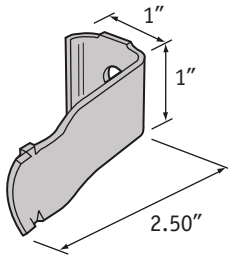
• .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30M	CL3	800356	800367
	CL5	800358	800369

30C Notched Clip

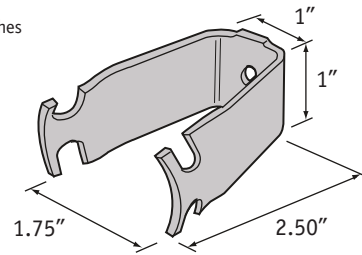
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30C	CL3	800770	800780
	CL5	800775	800785

30MW Notched Clip

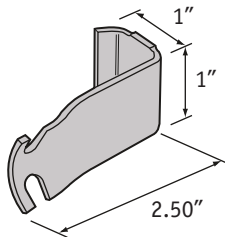
• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30MW	CL3	800356W	800367W
	CL5	800358W	800369W

30CM Notched Clip

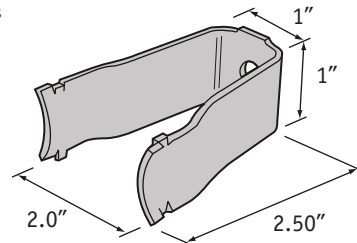
• .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30CM	CL3	800771	800781
	CL5	800776	800786

30R Notched Clip

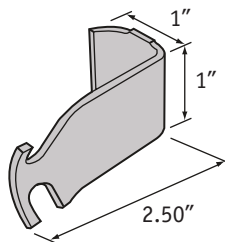
• .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30R	CL3	800700	800710
	CL5	800705	800715

30CMW Notched Clip

• .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30CMW	CL3	800772	800782
	CL5	800777	800787

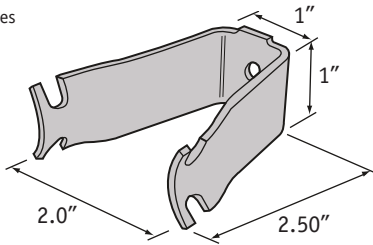
✓ **How to use Sequel 30R or 30RM Notched Clips**

These reversed clips are designed to hold parts from the inside. The Model 30R holds parts up to .125" thick, the Model 30RM up to .25" thick.

Dimensions of Formed Clips are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

30RM Notched Clip

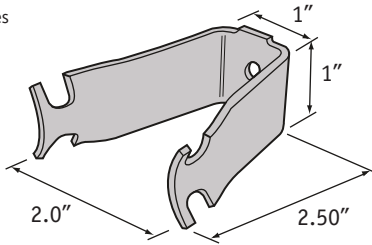
- .25" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30RM	CL3	800706	800717
	CL5	800709	800719

30RMW Notched Clip

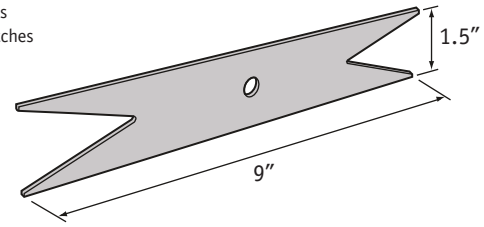
- .50" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
30RMW	CL3	800706W	800717W
	CL5	800709W	800719W

33B V-Notched Clip

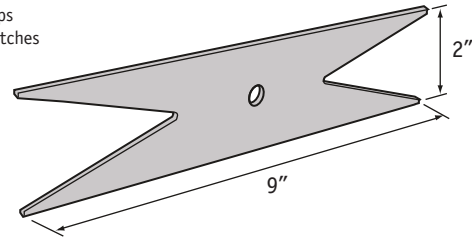
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33B	CL2	801085	801100
	CL3	801090	801105
	CL5	801095	801110

33C V-Notched Clip

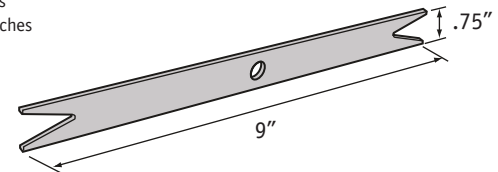
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33C	CL2	801295	801310
	CL3	801300	801315
	CL5	801305	801320

33D V-Notched Clip

- .06" tips
- 35° notches

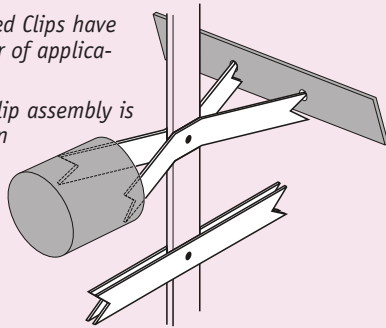


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33D	CL2	801505	801520
	CL3	801510	801525
	CL5	801515	801530

How to use Sequel Flat V-Notched Clips

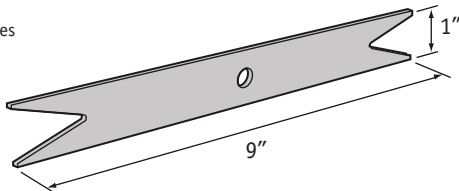
Sequel Flat Notched Clips have an infinite number of applications.

An example of a clip assembly is shown here. Fasten the clips to a Sequel Spine (pages F2-F5) and bend the clips to fit.



33A V-Notched Clip

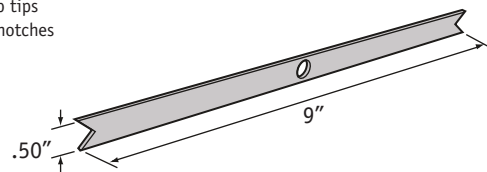
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33A	CL2	800875	800890
	CL3	800880	800895
	CL5	800885	800900

33E V-Notched Clip

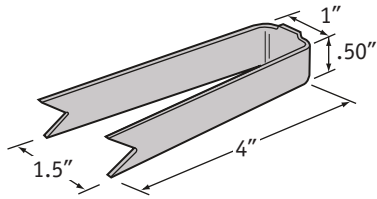
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33E	CL2	801815	801825
	CL3	801820	801830

33EF V-Notched Clip

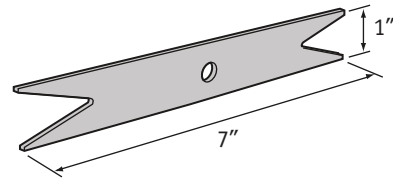
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33EF	CL3	801820F	801830F

33J V-Notched Clip

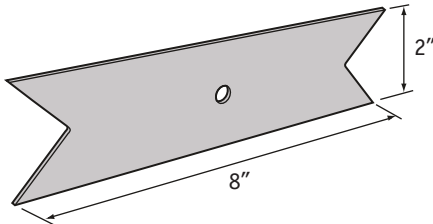
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33J	CL2	802145	802160
	CL3	802150	802165
	CL5	802155	802170

33F V-Notched Clip

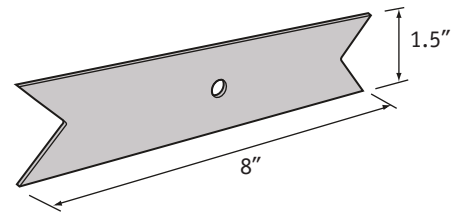
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33F	CL2	801990	802005
	CL3	801995	802010
	CL5	802000	802015

33K V-Notched Clip

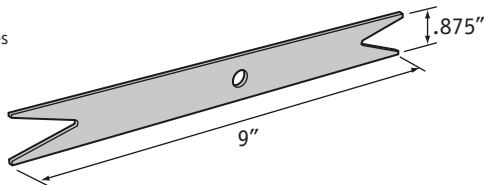
- sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33K	CL3	802175	802185
	CL5	802180	802190

33G V-Notched Clip

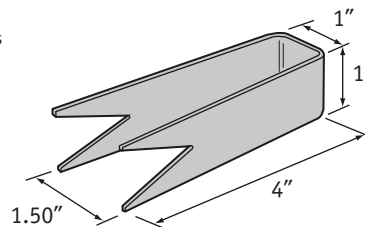
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33G	CL2	802100	802115
	CL3	802105	802120
	CL5	802110	802125

35 V-Notched Clip

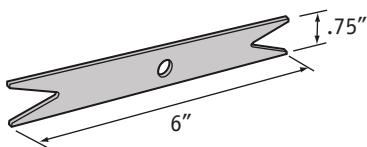
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35	CL3	802725	802735
	CL5	802730	802740

33H V-Notched Clip

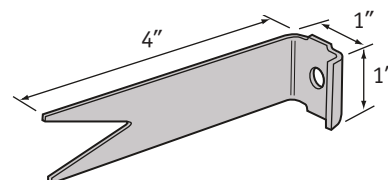
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
33H	CL2	802127	802130
	CL3	802128	802135
	CL5	802129	802140

35A V-Notched Clip

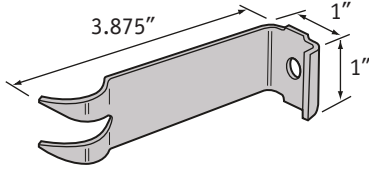
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35A	CL3	802900	802910
	CL5	802905	802915

35AP V-Notched Clip

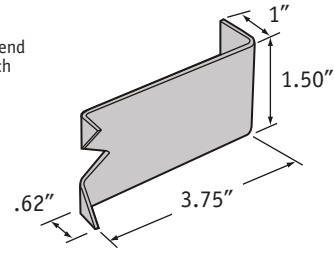
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35AP	CL3	803005	803015
	CL5	803010	803020

35BMCHT V-Notched Clip

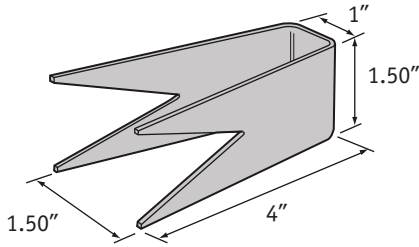
- Sharp tips
- 90° notch with bend in middle of notch



Model	HOLE STYLE	6061-T6 (.063)	6061-T6 (.080)	6061-T6 (.125)
35BMCHT	CL3	803190	803194	803198
	CL5	803192	803196	803200

35B V-Notched Clip

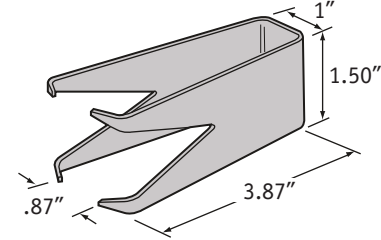
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35B	CL3	803075	803085
	CL5	803080	803090

35BMR V-Notched Clip

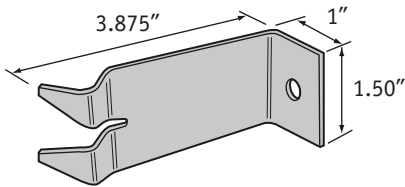
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BMR	CL3	803100	803120
	CL5	803110	803130

35BAP V-Notched Clip

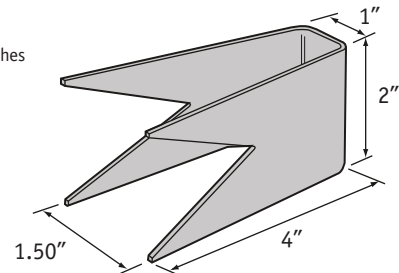
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BAP	CL3	803091	803093
	CL5	803092	803094

35BT0 V-Notched Clip

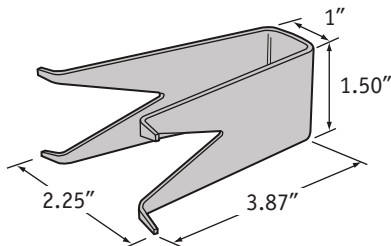
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BT0	CL3	803075M	803085M
	CL5	803080M	803090M

35BM V-Notched Clip

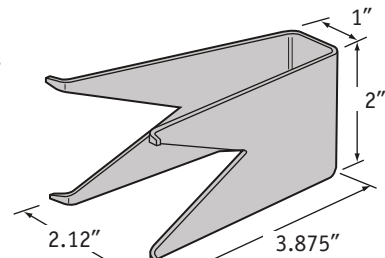
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BM	CL3	803095	803115
	CL5	803105	803125

35BTOM V-Notched Clip

- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BTOM	CL3	803096	803116
	CL5	803106	803126

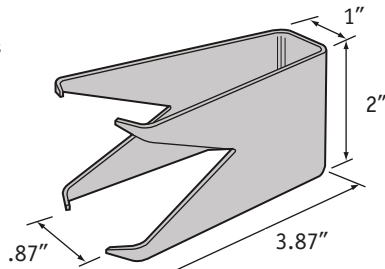
CLIPS



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

35BTOMR V-Notched Clip

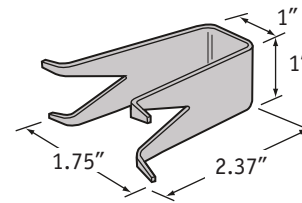
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35BTOMR	CL3 CL5	803097 803107	803117 803127

35SM V-Notched Clip

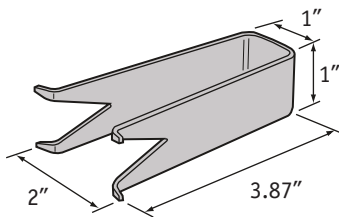
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35SM	CL3 CL5	802724M 802729M	802734M 802739M

35M V-Notched Clip

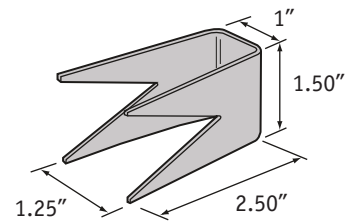
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35M	CL3 CL5	802726 802731	802736 802741

35SX V-Notched Clip

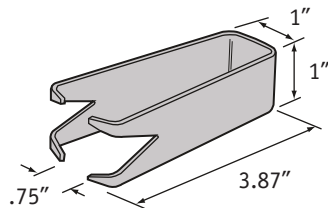
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35SX	CL3 CL5	802630 802635	802640 802645

35MR V-Notched Clip

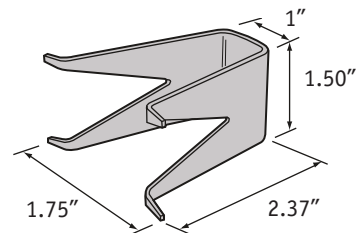
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35MR	CL3 CL5	802727 802732	802737 802742

35SXM V-Notched Clip

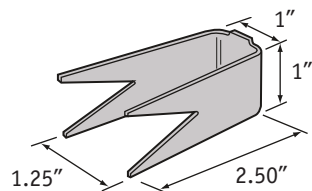
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35SXM	CL3 CL5	802655 802660	802665 802670

35S V-Notched Clip

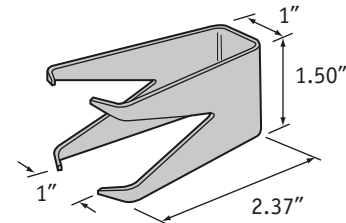
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35S	CL3 CL5	802724 802729	802734 802739

35SXMR V-Notched Clip

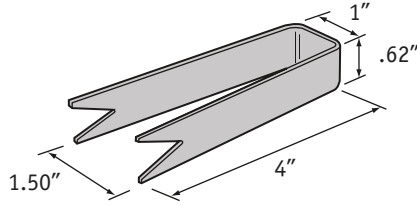
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
35SXMR	CL3 CL5	802680 802685	802690 802695

39 V-Notched Clip

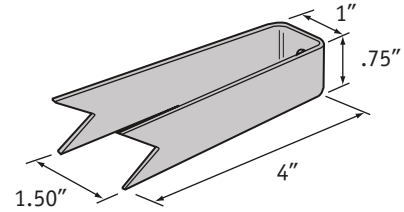
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
39	CL3	815050	815070
	CL5	815055	815075

45 V-Notched Clip

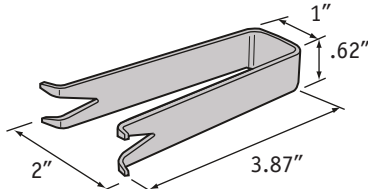
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
45	CL3	814050	814070
	CL5	814055	814075

39M, 39M5 V-Notched Clip

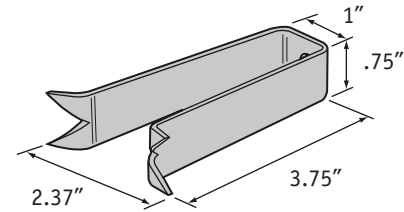
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
39M (.31" Tip Bend)	CL3	815200	815220
	CL5	815205	815225
39M5 (.50" Tip Bend)	CL3	815201	815221
	CL5	815206	815226

45M V-Notched Clip

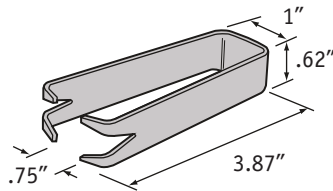
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
45M	CL3	814200	814220
	CL5	814205	814225

39MR, 39MR5 V-Notched Clip

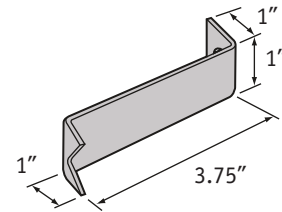
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
39MR (.31" Tip Bend)	CL3	815100	815120
	CL5	815105	815125
39MR5 (.50" Tip Bend)	CL3	815101	815121
	CL5	815106	815126

45MCHT V-Notched Clip

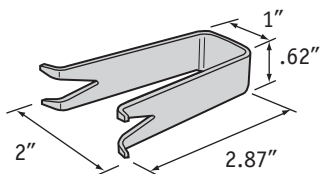
- Sharp tips
- 90° notch



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)
45MCHT	CL3	814600	814620	814640
	CL5	814680	814700	814720

39SM V-Notched Clip

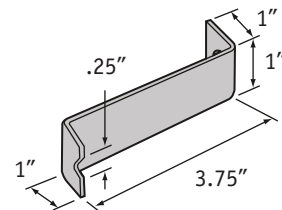
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
39SM	CL3	815230	815240
	CL5	815235	815245

45MCHTL V-Notched Clip

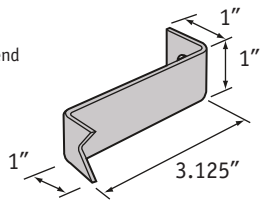
- .25" wide notch
- 90° notch



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)
45MCHTL	CL3	814600L	814620L	814640L
	CL5	814680L	814700L	814720L

45MCHTS V-Notched Clip

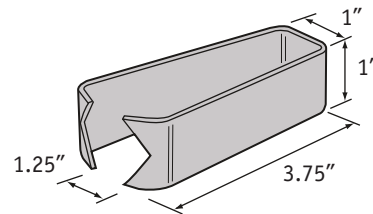
- Sharp tips
- 90° notch
- Near 90° bend at each end



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)
45MCHTS	CL3	814600S	814620S	814640S
	CL5	814680S	814700S	814720S

46MR V-Notched Clip

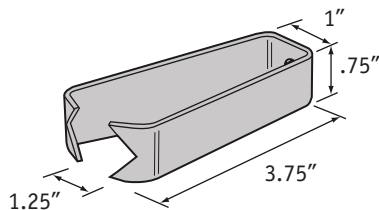
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
46MR	CL3	816100	816120
	CL5	816105	816125

45MR V-Notched Clip

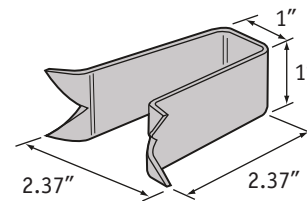
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
45MR	CL3	814100	814120
	CL5	814105	814125

46SM V-Notched Clip

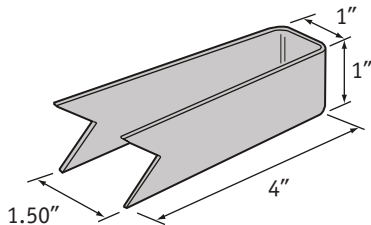
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
46SM	CL3	816300	816320
	CL5	816305	816325

46 V-Notched Clip

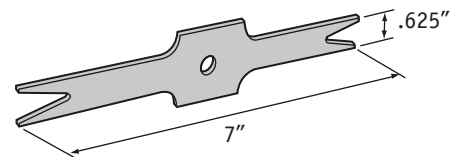
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
46	CL3	816050	816070
	CL5	816055	816075

90 V-Notched Clip

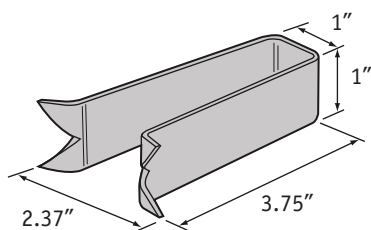
- .06" tips
- 30° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
90	CL2	803740	803755
	CL3	803745	803760
	CL5	803750	803765

46M V-Notched Clip

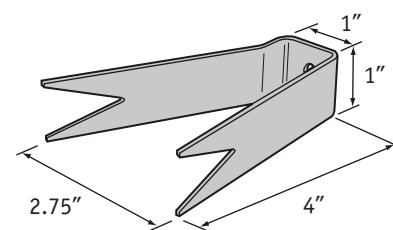
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
46M	CL3	816200	816220
	CL5	816205	816225

97 V-Notched Clip

- .06" tips
- 35° notches



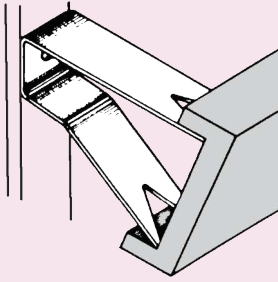
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97	CL3	805000	805010
	CL5	805005	805015

Dimensions of Formed Clips are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

✓ How to use Sequel 97 Series V-Notched Clips

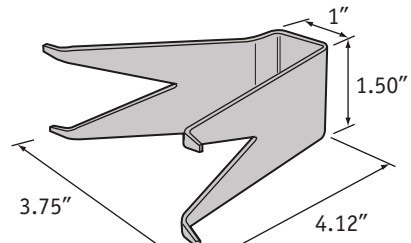
Use the slots in these clips to hold parts from the inside.

Squeeze fingers together, insert the part and release the fingers to the tension of the clip to hold the part.



97BM V-Notched Clip

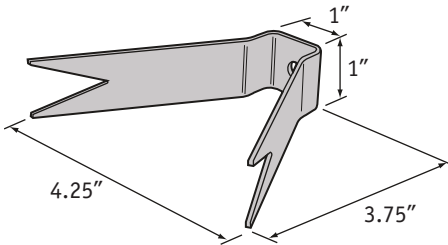
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97BM	CL3 CL5	805175M 805180M	805185M 805190M

97-2 V-Notched Clip

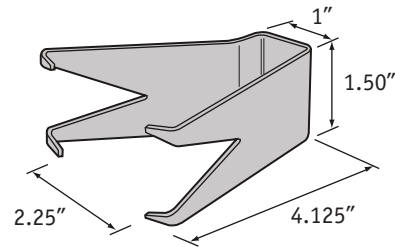
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97-2	CL3 CL5	805001 805006	805011 805016

97BMR V-Notched Clip

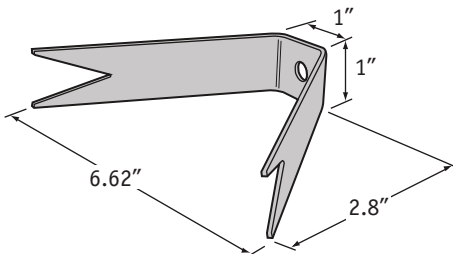
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97BMR	CL3 CL5	805175MR 805180MR	805185MR 805190MR

97-6 V-Notched Clip

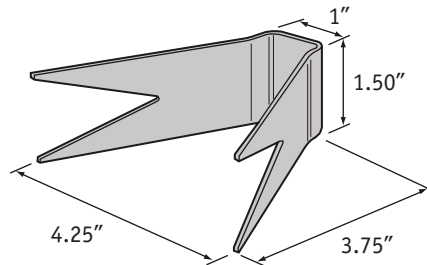
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97-6	CL3 CL5	805021 805026	805031 805036

97B-2 V-Notched Clip

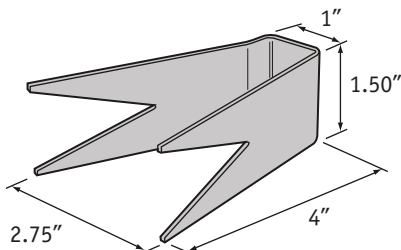
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-2	CL3 CL5	805176 805181	805186 805191

97B V-Notched Clip

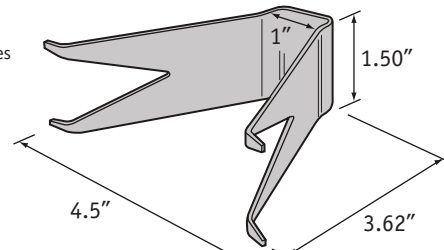
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B	CL3 CL5	805175 805180	805185 805190

97B-2M V-Notched Clip

- .06" tips
- 35° notches

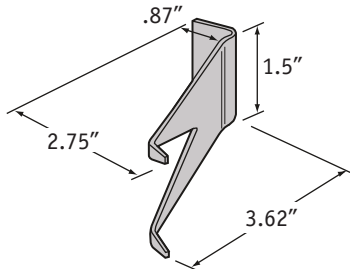


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-2M	CL3 CL5	805176M 805181M	805186M 805191M

CLIPS

97B-2M1 V-Notched Clip

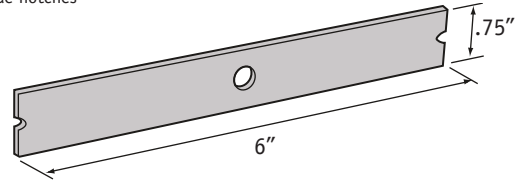
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-2M1	CL3	805176M1	805186M1
	CL5	805181M1	805191M1

121 V-Notched Clip

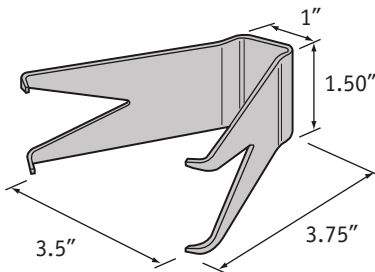
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
90	CL2	805770	805785
	CL3	805775	805790
	CL5	805780	805795

97B-2MR V-Notched Clip

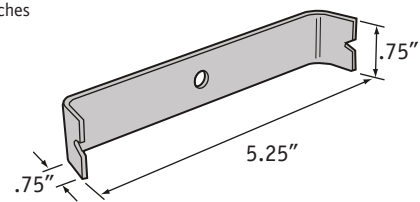
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-2MR	CL3	805176MR	805186MR
	CL5	805181MR	805191MR

121A V-Notched Clip

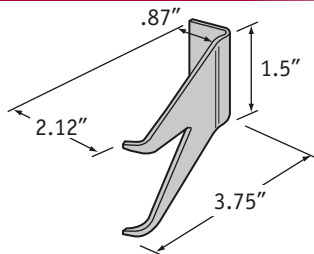
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
121A	CL3	805775A	805790A
	CL5	805780A	805795A

97B-2MR1 V-Notched Clip

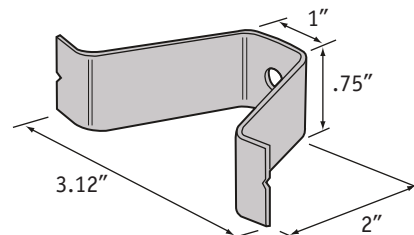
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-2MR1	CL3	805176MR1	805186MR1
	CL5	805181MR1	805191MR1

121M V-Notched Clip

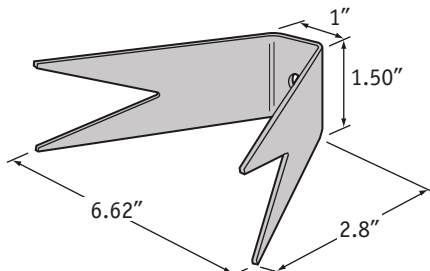
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
121M	CL3	805775M	805790M
	CL5	805780M	805795M

97B-6 V-Notched Clip

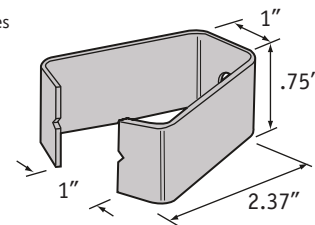
- .06" tips
- 35° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97B-6	CL3	805194	805196
	CL5	805195	805197

121MR V-Notched Clip

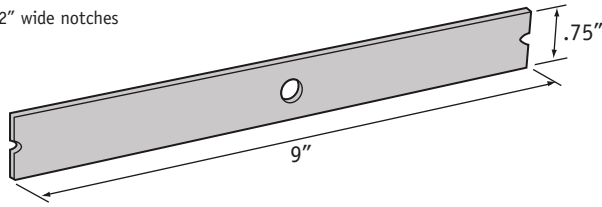
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
121MR	CL3	805775MR	805790MR
	CL5	805780MR	805795MR

121XL V-Notched Clip

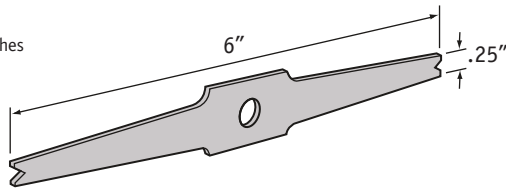
- .12" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
121XL	CL2	805800	805815
	CL3	805805	805820
	CL5	805810	805825

125 V-Notched Clip

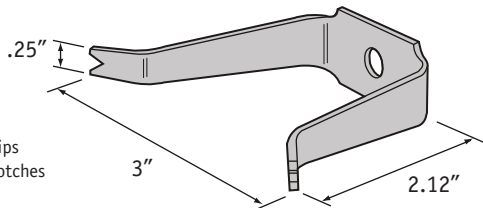
- .06" tips
- 60° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
125	CL3	806405	806420

125-02 V-Notched Clip

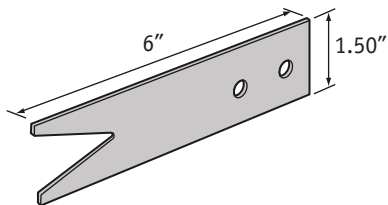
- .06" tips
- 60° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
125-02	CL3	806435	806450

130 V-Notched Clip

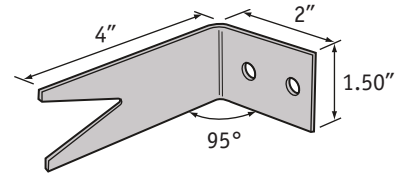
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
130	CL4	806650	806660
	CL6	806655	806665

130A V-Notched Clip

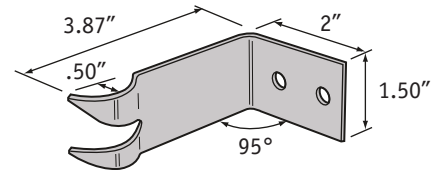
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
130A	CL4	806820	806830
	CL6	806825	806835

130AP V-Notched Clip

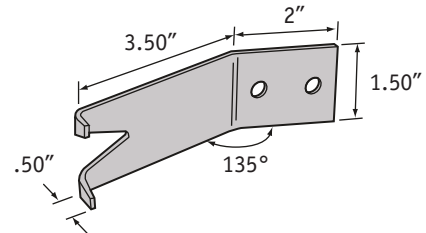
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
130AP	CL4	806837	806840
	CL6	806839	806842

130B V-Notched Clip

- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
130B	CL4	806995	807005
	CL6	807000	807010
	CL10	807001	807012

✓ **How to use Sequel 130B or 130C Clips**

130B
Space a pair of these clips as needed on a spine to hold parts on the outside edge.

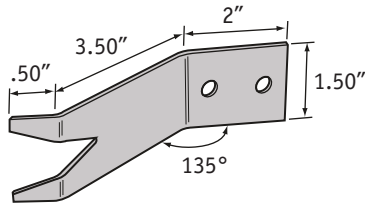
130C
Space a pair of these clips as needed on a spine to hold parts from the inside.



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

130C V-Notched Clip

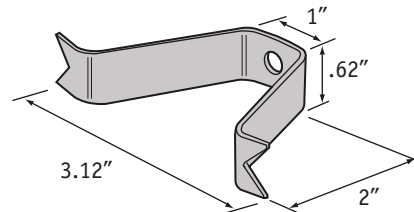
- .18" tips
- 35° notches



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
130C	CL4	807170	807180
	CL6	807175	807185
	CL10	807165	807177

164M V-Notched Clip

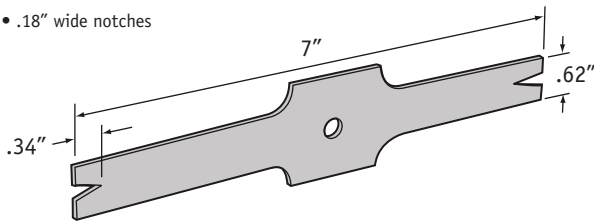
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
164M	CL3	808005	808015
	CL5	808010	808020

159C V-Notched Clip

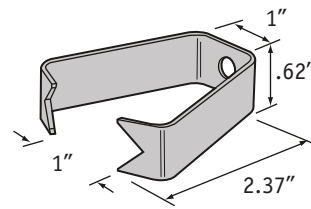
- .18" wide notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
159C	CL2	807480	807500
	CL3	807485	807505
	CL5	807490	807510

164MR V-Notched Clip

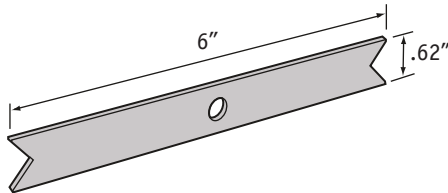
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
164MR	CL3	808050	808060
	CL5	808055	808065

164 V-Notched Clip

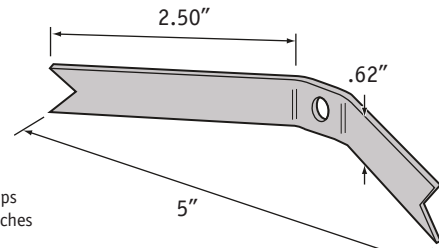
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
164	CL2	807975	807990
	CL3	807980	807995
	CL5	807985	808000

164X V-Notched Clip

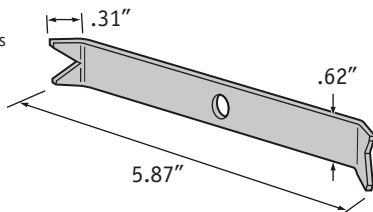
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
164X	CL3	808075	808090
	CL5	808080	808095

164A V-Notched Clip

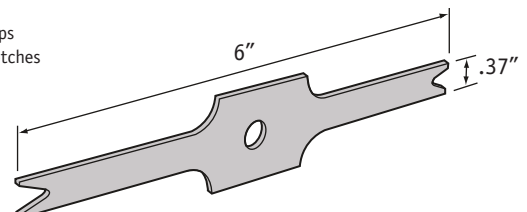
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
164A	CL3	808100	808110
	CL5	808105	808115

501 V-Notched Clip

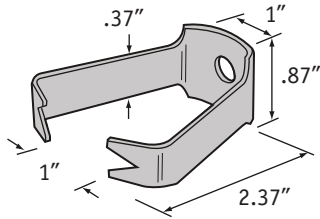
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
501	CL2	812705	812715
	CL3	812710	812720
	CL5	812712	812722

501EL V-Notched Clip

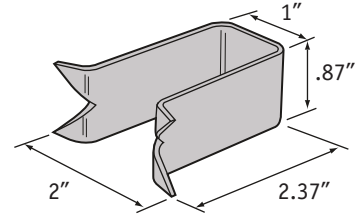
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
501EL	CL2	812724	812734
	CL3	812729	812739
	CL5	812731	812741

504M V-Notched Clip

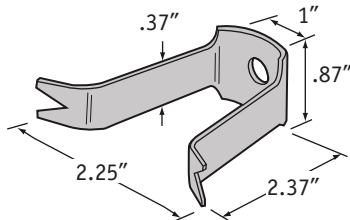
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
504M	CL3	813400	813415
	CL5	813405	813420

501ELM V-Notched Clip

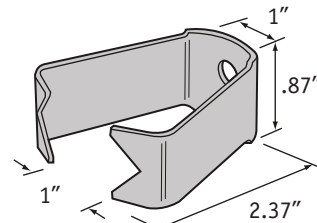
- .06" tips
- 40° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
501ELM	CL3	812729M	812739M
	CL5	812731M	812741M

504MR V-Notched Clip

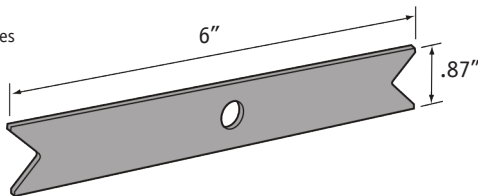
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
504MR	CL3	813500	813515
	CL5	813505	813520

504 V-Notched Clip

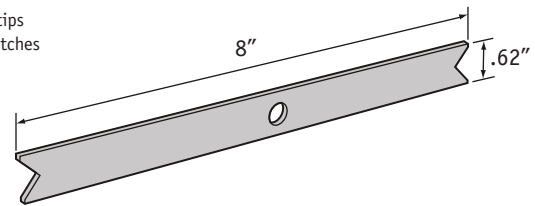
- .06" tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
504	CL3	813270	813285
	CL5	813275	813290

506 V-Notched Clip

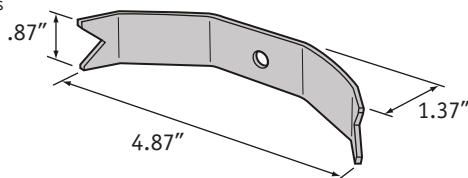
- Sharp tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
506	CL2	813650	813665
	CL3	813655	813670
	CL5	813660	813675

504A V-Notched Clip

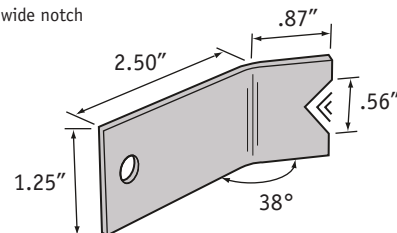
- .06" tips
- 90° notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
504A	CL3	813271	813286
	CL5	813276	813291

508A V-Notched Clip

- 90°, .56" wide notch



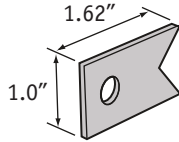
.12" and .25" wide notches also available.
Call for info.

Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
508A	CL3	813992	813996
	CL5	813994	813998

Dimensions of Formed Clips are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

508AIH V-Notched Clip

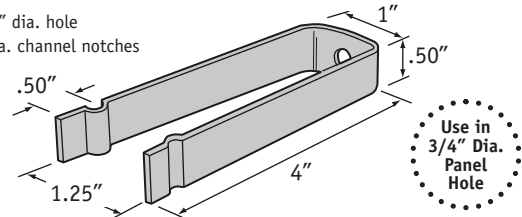
- sharp tips
- 90° notch



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
508AIH	CL3	814000	814010
	CL5	814005	814015

123BCNN Channel Notched Clip

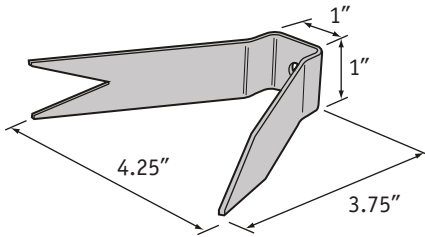
- For .75" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BCNN	CL3	806235CNN	806250CNN
	CL5	806237CNN	806252CNN

97-2VP V-Notched/Pointed Clip

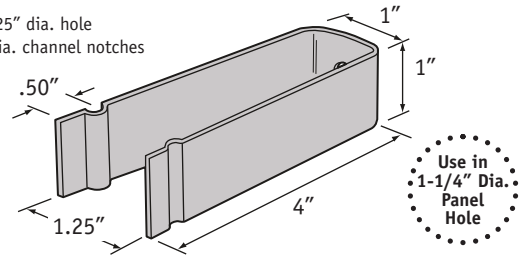
- .06" tips
- 35° notch



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
97-2VP	CL3	805001VP	805011VP
	CL5	805006VP	805016VP

123BCNW Channel Notched Clip

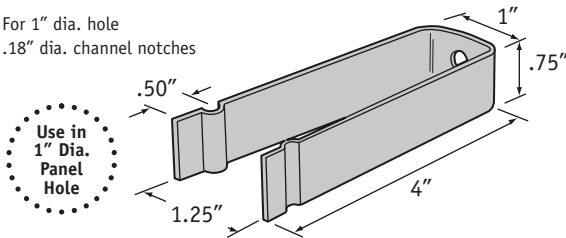
- For 1.25" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BCN	CL3	806235CNW	806250CNW
	CL5	806237CNW	806252CNW

123BCN Channel Notched Clip

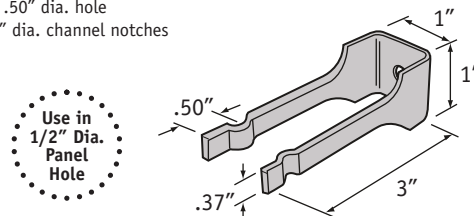
- For 1" dia. hole
- .18" dia. channel notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BCN	CL3	806235CN	806250CN
	CL5	806237CN	806252CN

123BCXN Channel Notched Clip

- For .50" dia. hole
- .18" dia. channel notches

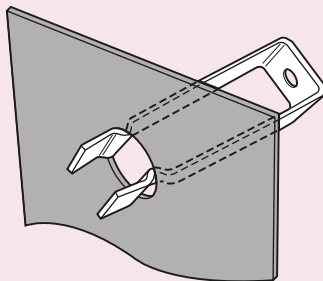


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BCXN	CL3	806235CXN	806250CXN
	CL5	806237CXN	806252CXN

Using a Sequel Channel Notched Clip

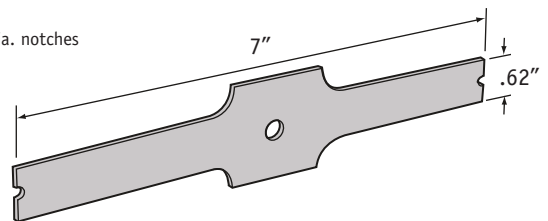
Sequel Channel Notched Clips work well for applications that require racking in panels with holes.

The 123BCNN fits holes 3/4" diameter, the 123BN fits 1" and the 123BNW fits 1-1/4" or larger.



159A Round Notched Clip

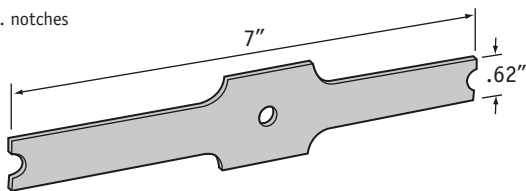
- .12" dia. notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
159A	CL2	807345	807360
	CL3	807350	807365
	CL5	807355	807370

159B Round Notched Clip

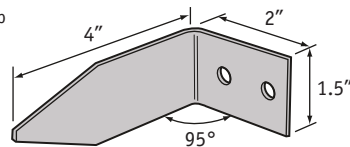
- .31" dia. notches



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
159B	CL2	807450	807465
	CL3	807455	807470
	CL5	807460	807475

140A Pointed Clip

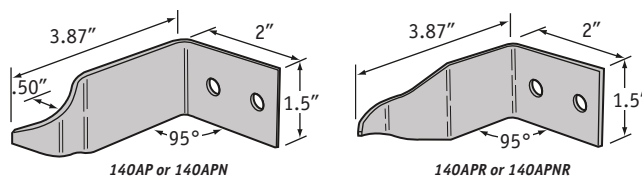
- .12" tip
- complements the 130A V-Notched Clip



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
140A	CL4	807200	807204
	CL6	807202	807206

140AP Series Pointed Clips

- .06" or .12" tips

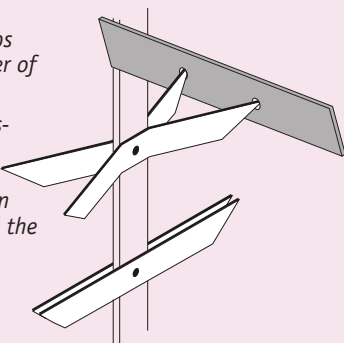


Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
140AP (.12" Tip)	CL4	807220	807240
	CL6	807225	807245
140APR (.12" Tip)	CL4	807220R	807240R
	CL6	807225R	807245R
140APN (.06" Tip)	CL4	807220N	807240N
	CL6	807225N	807245N
140APNR (.06" Tip)	CL4	807220NR	807240NR
	CL6	807225NR	807245NR

Using Sequel 120, 162, 163 Series Pointed Clips

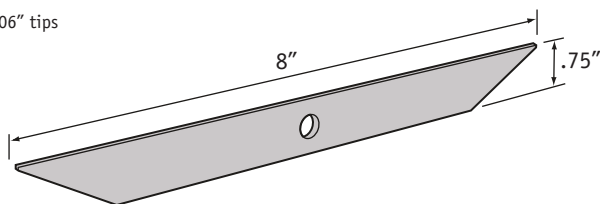
The Sequel Pointed Clips have an infinite number of applications.

An example of a clip assembly is shown here. Attach the clips to a Sequel Spine (shown on pages F2-F5) and bend the clips to fit.



120 Pointed Clip

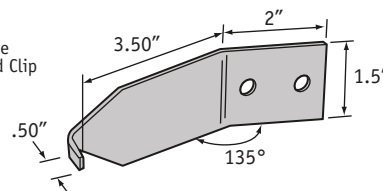
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
120	CL2	805560	805575
	CL3	805565	805580
	CL5	805570	805585

140B Pointed Clip

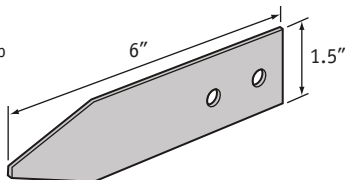
- .12" tip
- complements the 130B V-Notched Clip



Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
140B	CL4	807260	807264
	CL6	807262	807266

140 Pointed Clip

- .12" tip
- complements the 130 V-Notched Clip

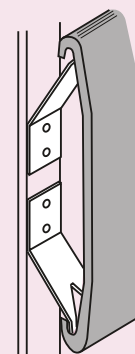


Model	HOLE STYLE (CL4 .265; CL6 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
140	CL4	807190	807194
	CL6	807192	807196

How to use Sequel 140C with 130C Clip

Space a pair of these clips as needed on a spine to hold part from the inside.

Three point contact is possible by using a combination of the 140C along with the 130C.



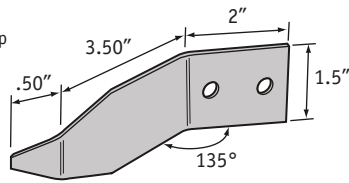
Dimensions of Formed Clips are based on .080" thick aluminum. Dimensions for other thicknesses will vary.



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

140C Pointed Clip

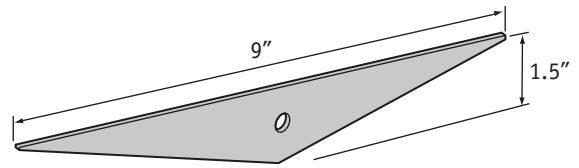
- .12" tip
- compliments the 130C V-Notched Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
140C	CL4 CL6	807280 807282	807284 807286

163AL Pointed Clip

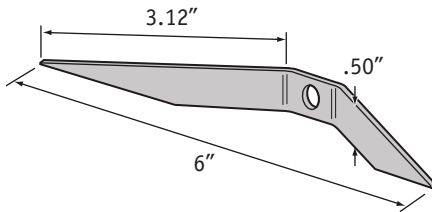
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
163AL	CL3	807773	807788

162 Pointed Clip

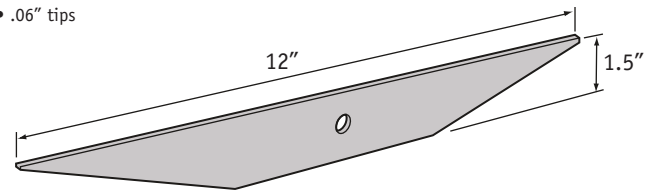
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
162	CL3	807560	807575

163AXL Pointed Clip

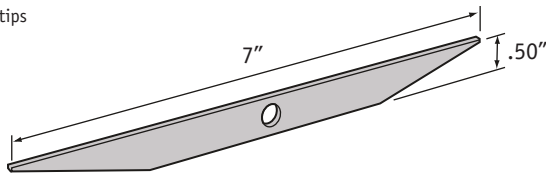
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
163AXL	CL3	807774	807789

163 Pointed Clip

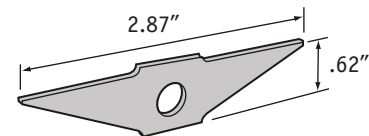
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
163	CL2 CL3	807765 807770	807780 807785

167C Pointed Clip

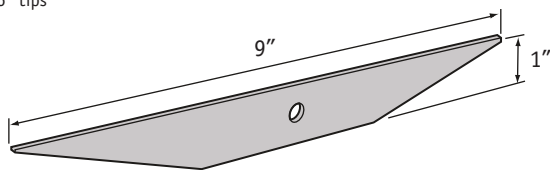
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
167C	CL3	808185	808190

163A Pointed Clip

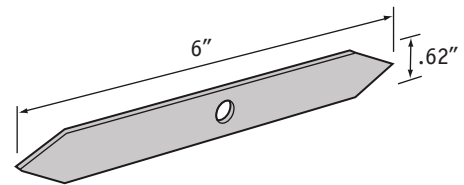
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
163A	CL2 CL3	807771 807772	807786 807787

168 Pointed Clip

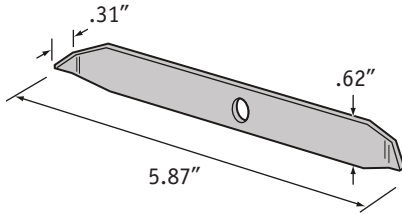
- 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
168	CL3 CL5	808200 808205	808210 808215

168A Pointed Clip

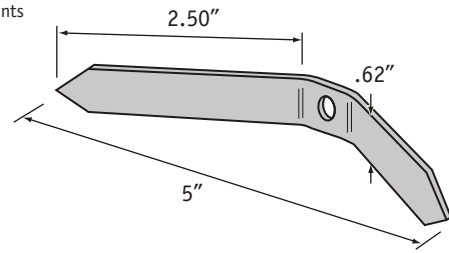
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
163A	CL3	808220	808230
	CL5	808225	808235

168X Pointed Clip

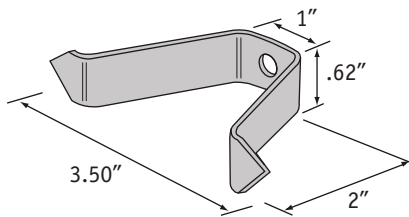
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
168X	CL3	808280	808290
	CL5	808285	808295

168M Pointed Clip

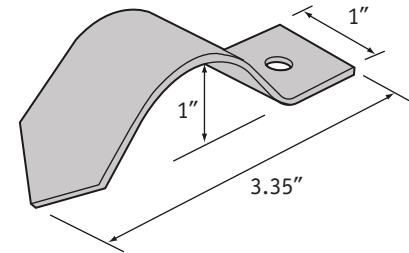
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
168M	CL3	808240	808250
	CL5	808245	808255

174 Pointed Clip

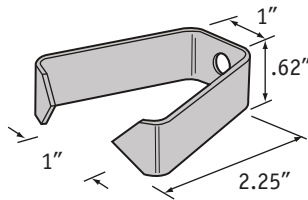
• 90° points



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)
174	CL3	808410	808425	808430
	CL5	808415	808427	808431

168MR Pointed Clip

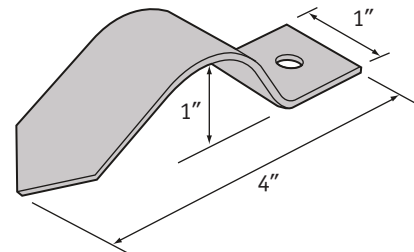
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
168MR	CL3	808260	808270
	CL5	808265	808275

174L Pointed Clip

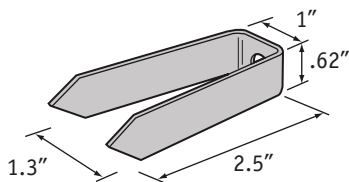
• 90° points



Model	HOLE STYLE (CL3 for 1/4-20)	6061-T6 AL (.063)	6061-T6 AL (.080)	6061-T6 (.125)
174L	CL3	808432	808435	808440
	CL5	808434	880437	808441

168U Pointed Clip

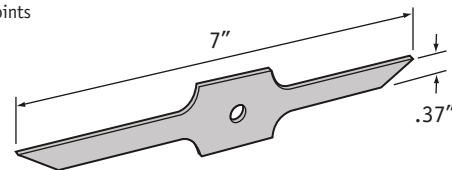
• 44° points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
168U	CL3	808300	808305
	CL5	808302	808307

502 Pointed Clip

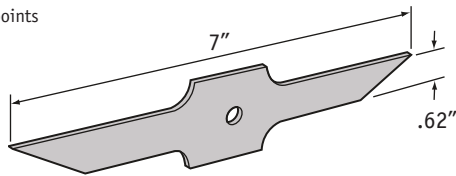
• Sharp points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
502	CL2	812880	812890
	CL3	812885	812895
	CL5	812887	812897

503 Pointed Clip

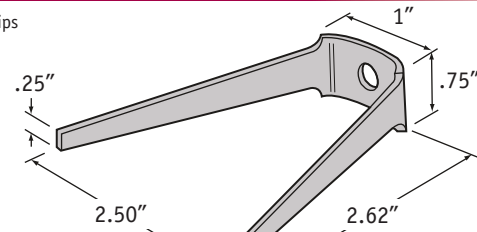
- Sharp points



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
503	CL2	813055	813070
	CL3	813060	813075
	CL5	813065	813080

93B Tapered Clip

- .25" tips

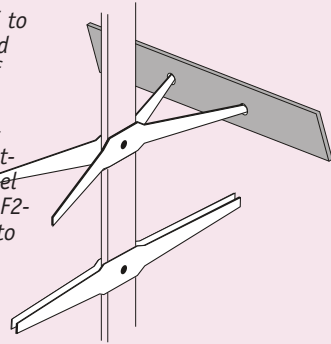


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
93B	CL3	804465	804475
	CL5	804470	804480

How to use Sequel Tapered Clips

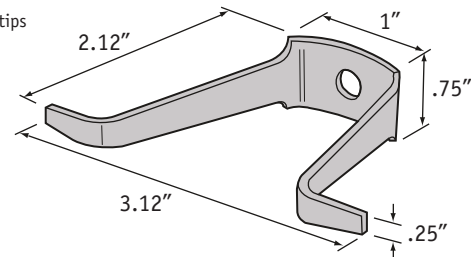
With tip sizes from .06" to .62", the Sequel Tapered Clips fit a wide range of holes.

An example of a clip assembly is shown here. Attach the Clips to a Sequel Spine (shown on pages F2-F5) and bend the Clips to fit.



93M Tapered Clip

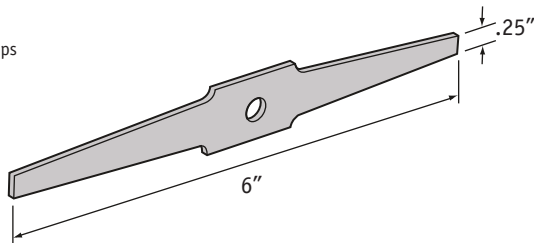
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
93M	CL3	804425	804435
	CL5	804430	804440

93 Tapered Clip

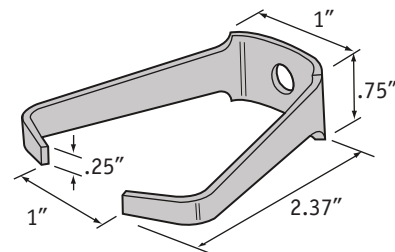
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
93	CL3	804375	804390
	CL5	804376	804391

93MR Tapered Clip

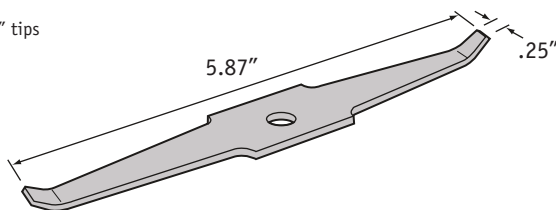
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
93MR	CL3	804445	804455
	CL5	804450	804460

93A Tapered Clip

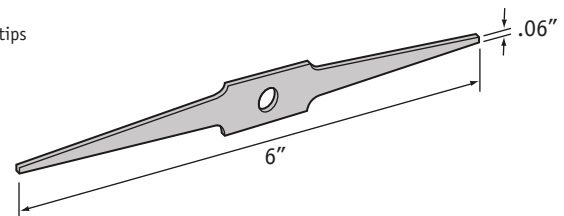
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
93A	CL3	804405	804415
	CL5	804410	804420

94 Tapered Clip

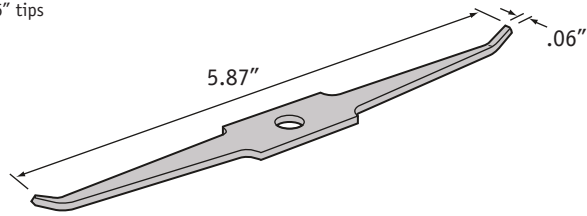
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94	CL2	804580	804595
	CL3	804585	804600
	CL5	804603	804605

94A Tapered Clip

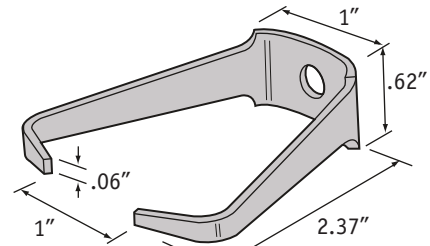
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94A	CL3 CL5	804610 804615	804620 804625

94MR Tapered Clip

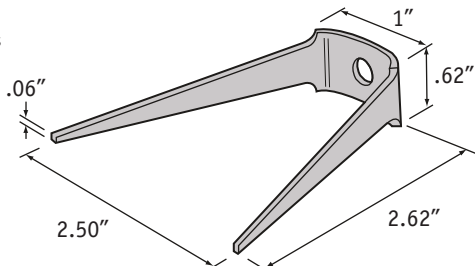
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94MR	CL3 CL5	804588 804589	804602 804606

94B Tapered Clip

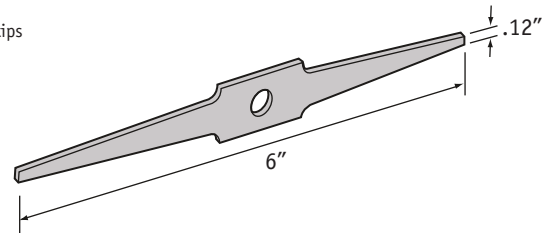
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94B	CL3 CL5	804626 804627	804628 804629

95 Tapered Clip

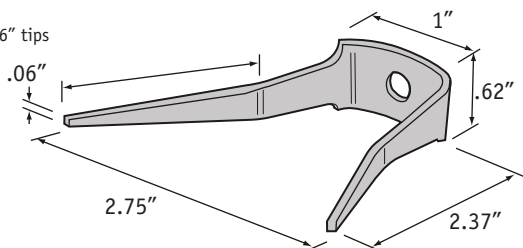
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95	CL2 CL3 CL5	804790 804795 804800	804805 804810 804815

94HY Tapered Clip

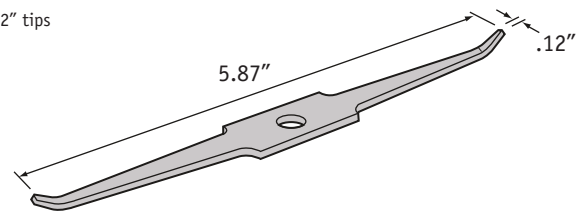
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94HY	CL3 CL5	804585HY 804603HY	804600HY 804605HY

95A Tapered Clip

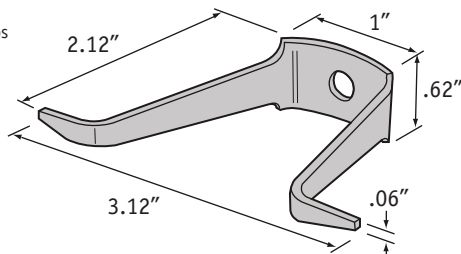
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95A	CL3 CL5	804820 804825	804830 804835

94M Tapered Clip

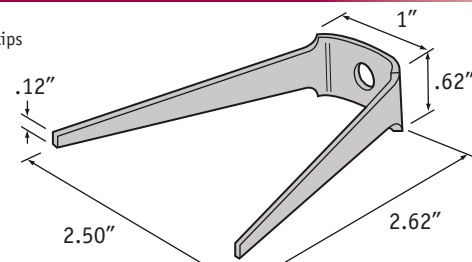
• .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
94M	CL3 CL5	804586 804587	804601 804604

95B Tapered Clip

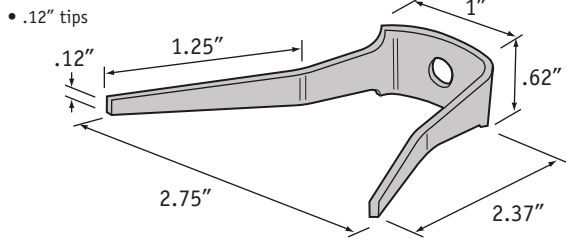
• .12" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95B	CL3 CL5	804630 804635	804640 804645

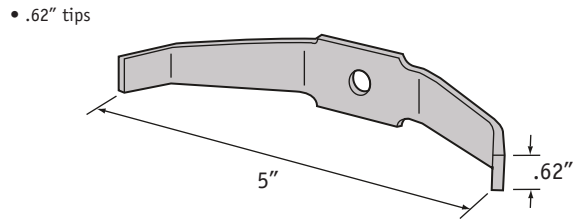
CLIPS

95HY Tapered Clip



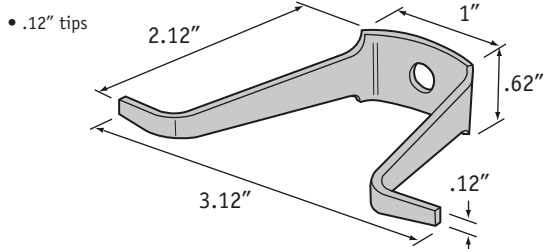
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95HY	CL3	804795HY	804810HY
	CL5	804800HY	804815HY

96B Tapered Clip



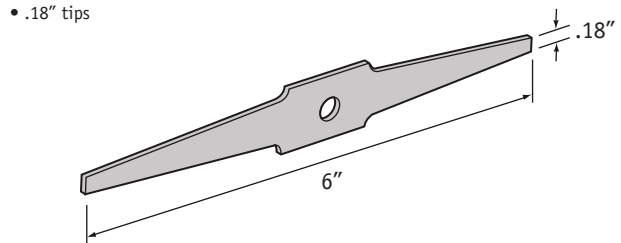
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
96B	CL3	804987	804986
	CL5	804988	804989

95M Tapered Clip



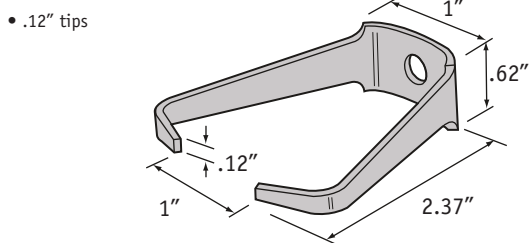
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95M	CL3	804798	804813
	CL5	804799	804814

126 Tapered Clip



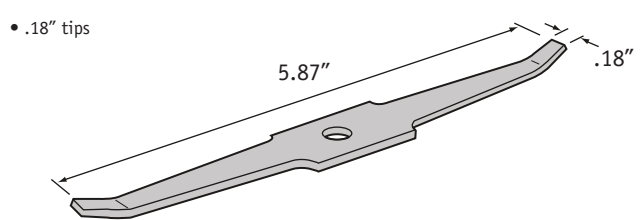
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126	CL3	806615	806630
	CL5	806620	806635

95MR Tapered Clip



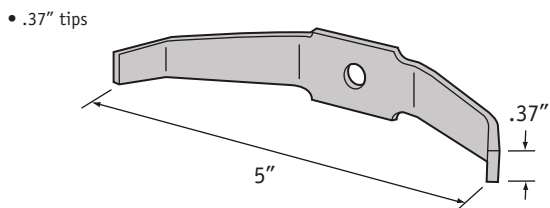
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
95MR	CL3	804796	804811
	CL5	804797	804812

126A Tapered Clip



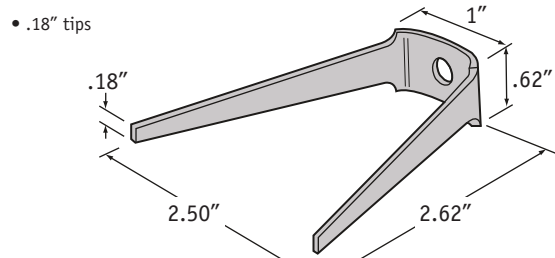
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126A	CL3	806600	806608
	CL5	806604	806612

96A Tapered Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
96A	CL3	804980	804985
	CL5	804982	804984

126B Tapered Clip



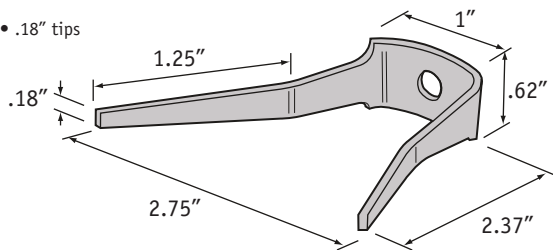
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126B	CL3	806578	806586
	CL5	806582	806590



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

126HY Tapered Clip

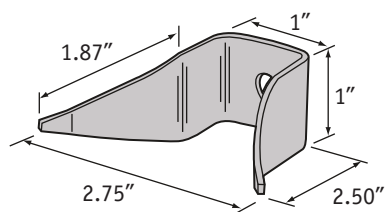
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126HY	CL3 CL5	806615HY 806620HY	806630HY 806635HY

173A Tapered Clip

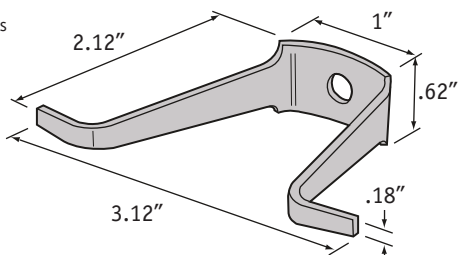
• tips bent out slightly



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
173A	CL3 CL5	808460 808465	808470 808475

126M Tapered Clip

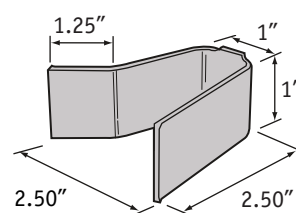
• .18" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126M	CL3 CL5	806616 806637	806617 806640

29 Square Clip

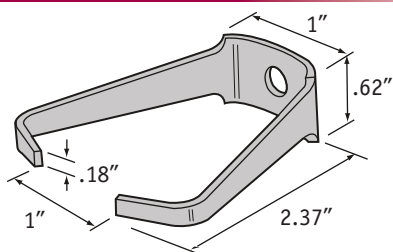
• corners slightly bent out



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
29	CL3 CL5	800000 800005	800010 800015

126MR Tapered Clip

• .18" tips

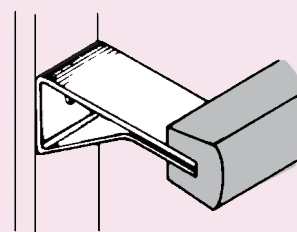


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
126MR	CL3 CL5	806618 806643	806619 806645

✓ How to use Sequel 29 or 29B Square Clips

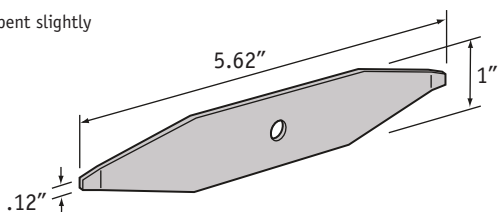
Use these clips to hold narrow slotted parts from inside.

Squeeze the fingers together, insert the part and release the fingers to securely hold the part.



173 Tapered Clip

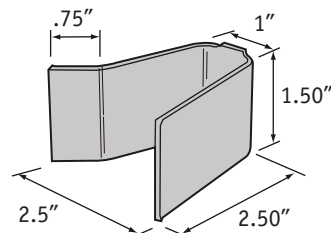
• tips bent slightly



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
173	CL2 CL3 CL5	808325 808330 808335	808340 808345 808350

29B Square Clip

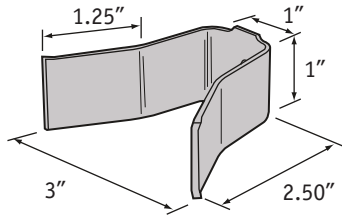
• corners slightly bent out



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
29B	CL3 CL5	800175 800180	800185 800190

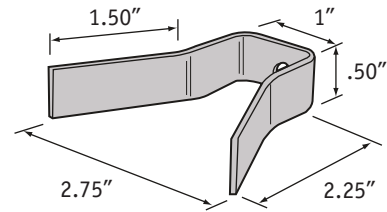
34A Square Clip

• corners slightly bent out



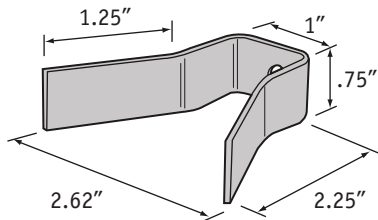
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34A	CL3 CL5	802200 802205	802210 802215

34C Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34C	CL3	802500	802510

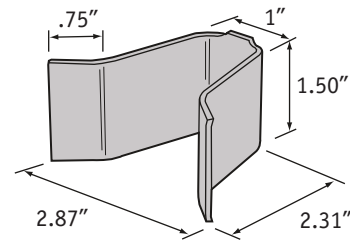
34B Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34B	CL3 CL5	802375 802380	802385 802390

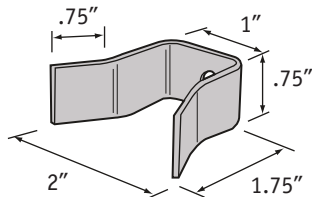
34D Square Clip

• corners slightly bent out



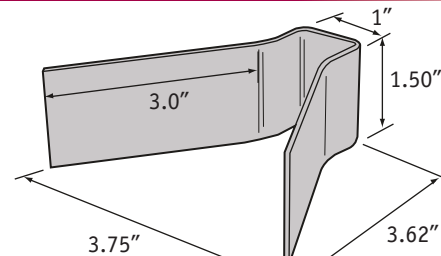
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34D	CL3 CL5	802550 802555	802560 802565

34BM Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34BM	CL3 CL5	802475 802480	802485 802490

34D-4 Square Clip

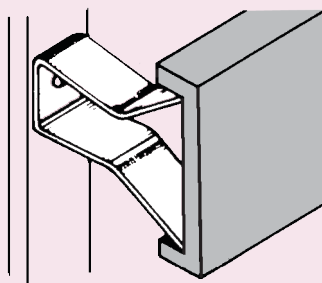


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34D-4	CL3 CL5	802567 802569	802570 802575

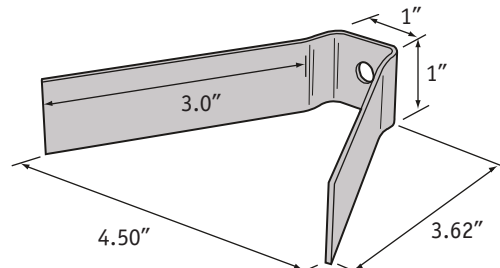
How to use Sequel 34 Series Square Clips

Use these clips to hold parts from the inside.

Squeeze the fingers together, insert the part and release the fingers to securely hold the part.



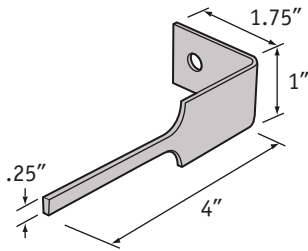
34D-4M Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
34B	CL3 CL5	802566 802568	802571 802572

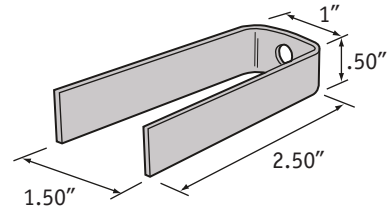
Dimensions of Formed Clips are based on .080" thick aluminum. Dimensions for other thicknesses will vary.

86 Square Clip



Model	HOLE STYLE	6061-T6 (.063)	6061-T6 (.080)	6061-T6 (.125)
86	CL3	803430	803445	803485
	CL5	803435	803450	803490

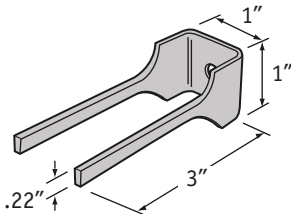
122B Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
122B	CL3	805895	805900

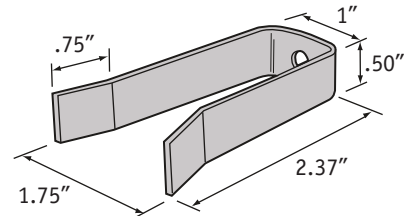
86D Square Clip

• .22" tips



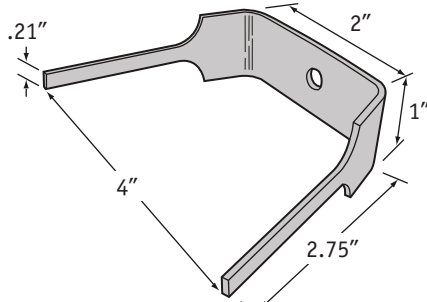
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
86D	CL3	819330	819345
	CL5	819335	819350

122BM Square Clip



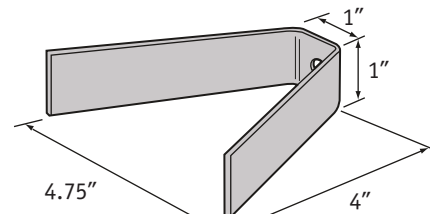
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
122BM	CL3	805905	805915

86DW2 Square Clip



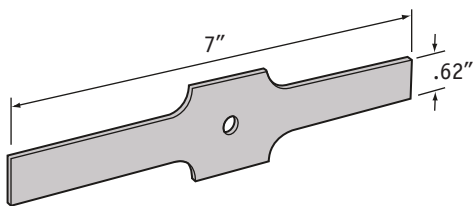
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
86DW2	CL3	819430	819445
	CL5	819435	819450

123 Square Clip



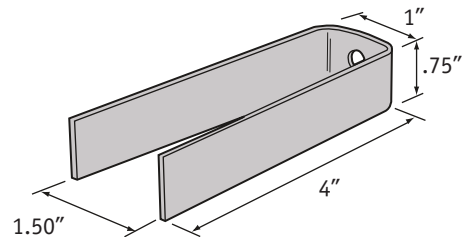
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123	CL2	805980	805995
	CL3	805985	806000
	CL5	805990	806005

91 Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
91	CL2	803950	803965
	CL3	803955	803970
	CL5	803960	803975

123B Square Clip



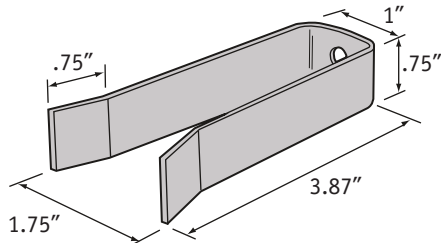
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123B	CL3	806235	806250
	CL5	806237	806252

CLIPS



When using 1/4-20 bolts, order with Hole Style CL3 or CL4, depending on the style of clip.

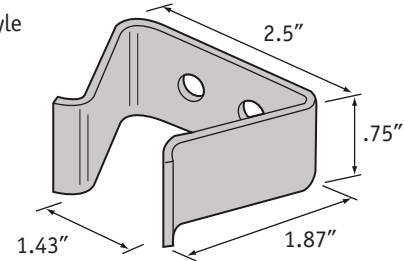
123BM Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BM	CL3	806260	806265
	CL5	806262	806266

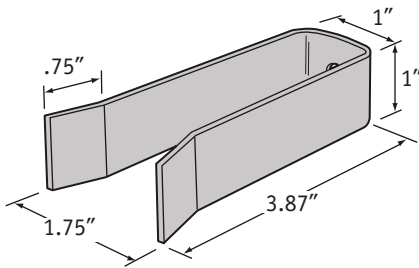
124 Square Clip

CL12 Hole Style Shown



Model	HOLE STYLE (CL3 .265; CL12 Two .265)	6061-T6 AL (.063)	6061-T6 AL (.080)
124	CL3	806335	806345
	CL12	806340	806350

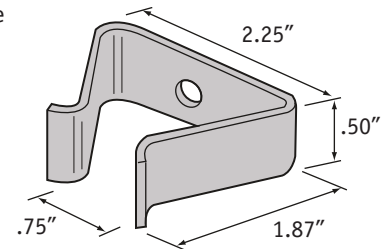
123BWM Square Clip



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BWM	CL3	806261	806268
	CL5	806263	806269

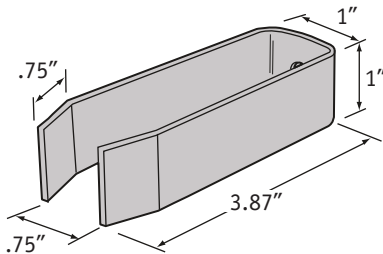
124H Square Clip

CL12 Hole Style Shown



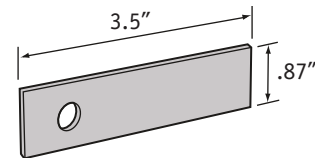
Model	HOLE STYLE (CL3 .265; CL12 Two .265)	6061-T6 AL (.063)	6061-T6 AL (.080)
124H	CL3	806355	806365
	CL12	806360	806370

123BWMR Square Clip



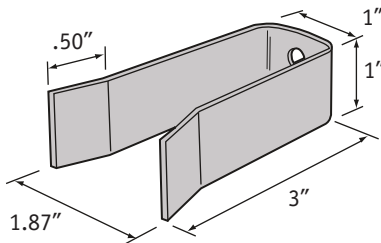
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BWMR	CL3	806261R	806268R
	CL5	806263R	806269R

507 Square Clip



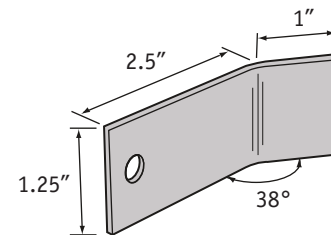
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
507	CL3	813865	813880
	CL5	813875	813890

123BWMS Square Clip



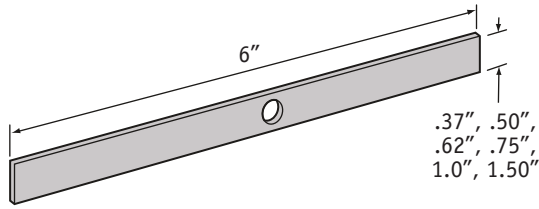
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123BWMS	CL3	806270	806275
	CL5	806272	806276

508 Square Clip



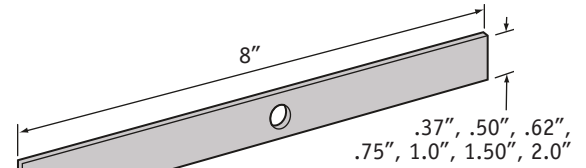
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
508	CL3	813965	813980
	CL5	813975	813990

6" x " Square Clips



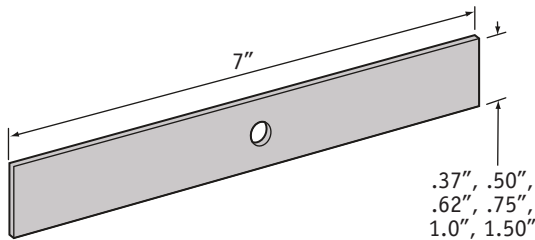
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
6 x 3/8	No Hole	808535	808537
6 x 1/2	CL2	808710	808720
	CL3	808715	808725
6 x 5/8	CL2	808730	808745
	CL3	808735	808750
	CL5	808740	808755
6 x 3/4	CL2	808905	808920
	CL3	808910	808925
	CL5	808915	808930
6 x 1	CL2	809115	809130
	CL3	809120	809135
	CL5	809125	809140
6 x 1-1/2	CL2	809325	809340
	CL3	809330	809345
	CL5	809335	809350

8" x " Square Clips



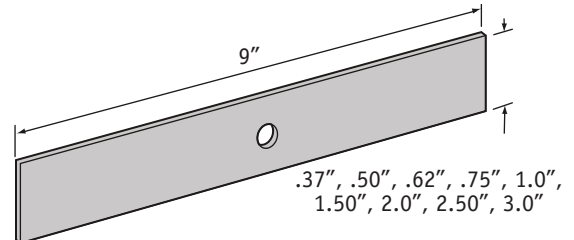
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
8 x 3/8	No Hole	810515	810525
8 x 1/2	CL2	810690	810700
	CL3	810695	810705
8 x 5/8	CL2	810785	810800
	CL3	810790	810805
	CL5	810795	810810
8 x 3/4	CL2	810885	810900
	CL3	810890	810905
	CL5	810895	810910
8 x 1	CL2	811095	811110
	CL3	811100	811115
	CL5	811105	811120
8 x 1-1/2	CL2	811305	811320
	CL3	811310	811325
	CL5	811315	811330
8 x 2	CL3	811405	811420
	CL5	811410	811425

7" x " Square Clips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
7 x 3/8	No Hole	809535	809545
7 x 1/2	CL2	809710	809720
	CL3	809715	809725
7 x 5/8	CL2	809780	809795
	CL3	809785	809800
	CL5	809790	809805
7 x 3/4	CL2	809885	809900
	CL3	809890	809905
	CL5	809895	809910
7 x 1	CL2	810095	810110
	CL3	810100	810115
	CL5	810105	810120
7 x 1-1/2	CL2	810305	810320
	CL3	810310	810325
	CL5	810315	810330

9" x " Square Clips

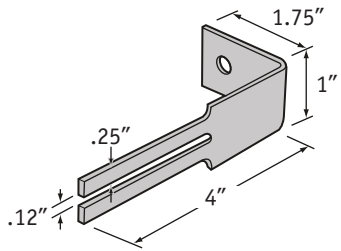


Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
9 x 3/8	No Hole	811515	811525
9 x 1/2	CL2	811690	811700
	CL3	811695	811705
9 x 5/8	CL2	811765	811780
	CL3	811770	811785
	CL5	811775	811790
9 x 3/4	CL2	811865	811880
	CL3	811870	811885
	CL5	811875	811890
9 x 1	CL2	812075	812090
	CL3	812080	812095
	CL5	812085	812100
9 x 1-1/2	CL2	812285	812300
	CL3	812290	812305
	CL5	812295	812310
9 x 2	CL2	812495	812510
	CL3	812500	812515
	CL5	812505	812520
9 x 2-1/2	CL2	812350	812365
	CL3	812355	812370
	CL5	812360	812375
9 x 3	CL2	812380	812395
	CL3	812385	812400
	CL5	812390	812405

CLIPS

87 Split Finger Clip

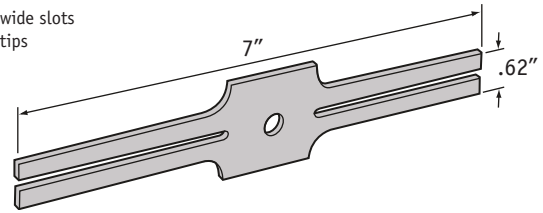
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
87	CL3	803492	803494
	CL5	803493	803495

92 Split Finger Clip

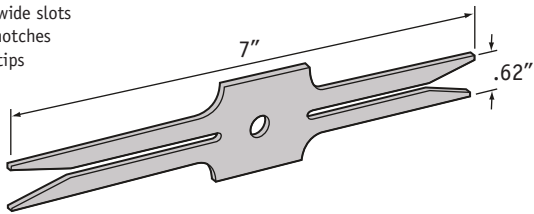
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
92	CL2	804160	804175
	CL3	804165	804180
	CL5	804170	804185

89 Split Finger Clip

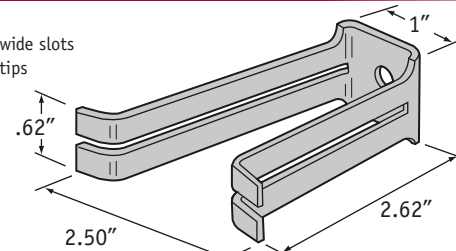
- .12" wide slots
- 30° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
89	CL2	803530	803545
	CL3	803535	803550
	CL5	803540	803555

92M Split Finger Clip

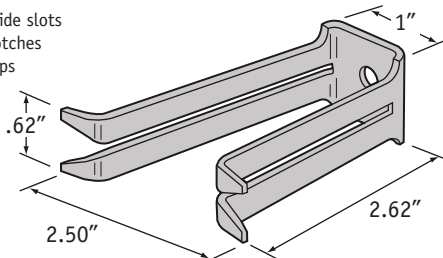
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
92M	CL2	804220	804235
	CL3	804225	804240
	CL5	804230	804245

89M Split Finger Clip

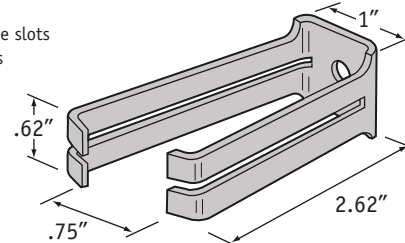
- .12" wide slots
- 28° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
89M	CL2	803560	803575
	CL3	803565	803580
	CL5	803570	803585

92MR Split Finger Clip

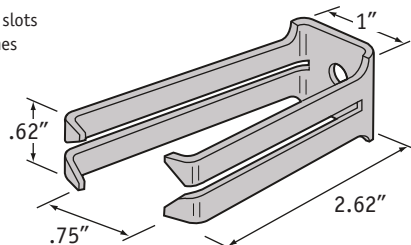
- .12" wide slots
- .25" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
92MR	CL2	804190	804205
	CL3	804195	804210
	CL5	804220	804215

89MR Split Finger Clip

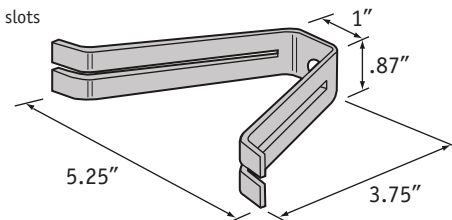
- .12" wide slots
- 30° notches
- .06" tips



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
89MR	CL2	803590	803605
	CL3	803595	803610
	CL5	803600	803615

123AM Split Finger Clip

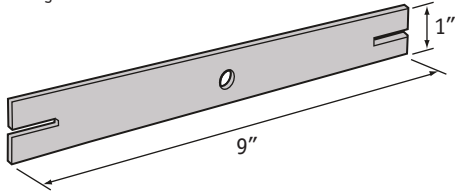
- .12" wide slots



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123AM	CL3	806160	806170
	CL5	806165	806175

119 End Slot Clip

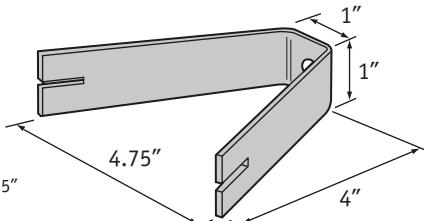
- .12" by .75" long slots



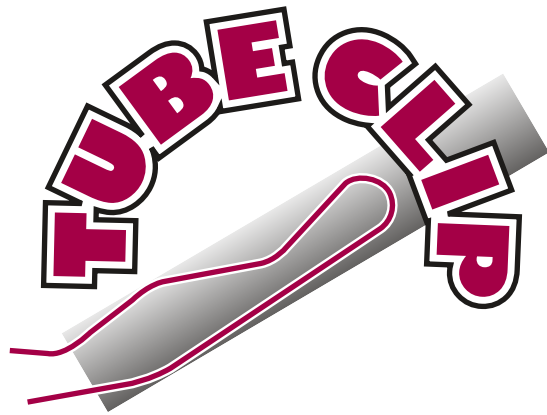
Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
119	CL2	805455	805470
	CL3	805460	805475
	CL5	805465	805480

123A End Slot Clip

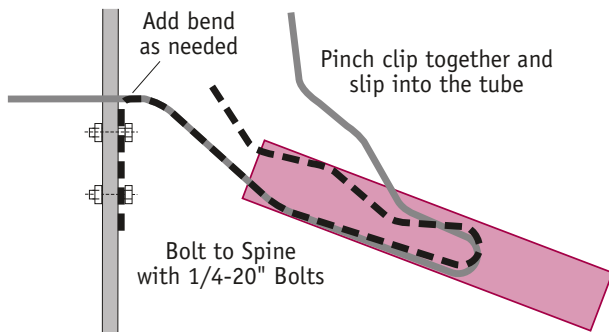
- .125" by .75" long slots



Model	HOLE STYLE (CL3 .265; CL5 .328)	6061-T6 AL (.063)	6061-T6 AL (.080)
123A	CL2	806190	806205
	CL3	806195	806210
	CL5	806200	806215



- Sequel Tube Clips are designed to fit tubes from .75" to 2.00" I. D. and are available in Single or Double-side styles. For larger sizes please call!
- **Single-sided Tube Clips have double holes** allowing them to be bolted to a spine and bent down as required. *NOTE: The .75" I.D. Single Tube Clip has no holes.*
- **Double-sided Tube Clips are supplied without holes**, allowing them to be drilled and bolted or riveted to a spine as needed.



Sequel Tube Clip Assemblies feature Sequel Tube Clips securely spot-welded to the spine. Available in 36" and 48" spine lengths (including the hook), these assemblies are designed to hold up to 48 tubes. **The standard style has Angled Clips. For style with Straight Clips add a "S" to the end of Item Number.**

For another way to rack tubes, see Racks 306SFN-015 and 311SFN-015 on pages C29 and C30.

Tube Clips, Single Style

I. D. of Tube	Strip Width	6061 ALUM (.063)	6061 ALUM (.080)
.75" ^{NH}	.37"	TCS0756	TCS0758
1.00"	.50"	TCS1006	TCS1008
1.25"	.62"	TCS1256	TCS1258
1.50"	.75"	TCS1506	TCS1508
1.75"	.75"	TCS1756	TCS1758
2.00"	1.00"	TCS2006	TCS2008

Tube Clips, Double Style

I. D. of Tube	Strip Width	6061 ALUM (.063)	6061 ALUM (.080)
.75" ^{NH}	.37"	TCD0756	TCD0758
1.00"	.50"	TCD1006	TCD1008
1.25"	.62"	TCD1256	TCD1258
1.50"	.75"	TCD1506	TCD1508
1.75"	.75"	TCD1756	TCD1758
2.00"	1.00"	TCD2006	TCD2008

^{NH} Due to narrow width, this clip has no holes.

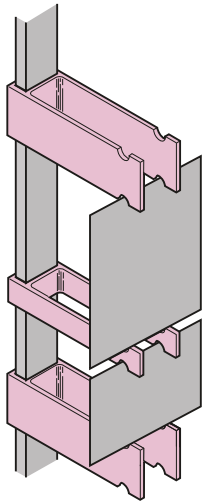
Tube Clip Assemblies, 36" Spine*

I. D. of Tube (No. of Tubes per Asm)	6061 ALUM (.063)	6061 ALUM (.080)
.75" (32)	TCA075636	TCA075836
1.00" (32)	TCA100636	TCA100836
1.25" (24)	TCA125636	TCA125836
1.50" (20)	TCA150636	TCA150836
1.75" (20)	TCA175636	TCA175836
2.00" (16)	TCA200636	TCA200836

Tube Clip Assemblies, 48" Spine*

I. D. of Tube (No. of Tubes per Asm)	6061 ALUM (.063)	6061 ALUM (.080)
.75" (48)	TCA075648	TCA075848
1.00" (48)	TCA100648	TCA100848
1.25" (32)	TCA125648	TCA125848
1.50" (30)	TCA150648	TCA150848
1.75" (30)	TCA175648	TCA175848
2.00" (22)	TCA200648	TCA200848

*Spine length is measured before we add the hook



Imagine a racking system that not only **requires no bolts or rivets**, but also **makes the job easier and faster**. Consisting of the A-Clip (available in two sizes and three styles) and the Sequel Model 486B spine (see page F4), Sequel Corporation's innovative **A-Clip Anodizing Rack System** can do just that.

A-CLIP

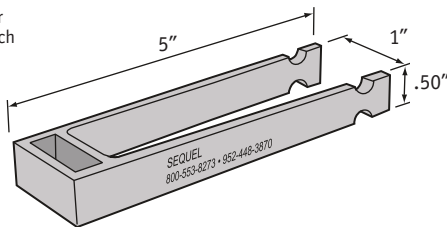
Anodizing Rack System

Racking parts with the A-Clip Anodizing Rack System is easy! Simply **secure the spine in a vise** or similar fixture, **drop on a large A-Clip** (Model A1-X, A1-XD or A-1XV), **place the part in the notches** and **drop on a small A-Clip** (Model A-1, A-1D or A1-V). Continue racking as many parts as the spine will hold. **Above the top part drop on a large A-Clip**. Then, **slightly flex the spine** to secure the parts with a tight, friction fit.

Unracking the parts is even easier! Just horizontally secure the spine in the fixture and flex slightly. The parts fall free from the clips. Optionally available with tapped threads for use with a 1/4-20 x 1/2" bolt, allowing for racking on both sides of the Spine.

A-1 A-Clip (Standard Notch)

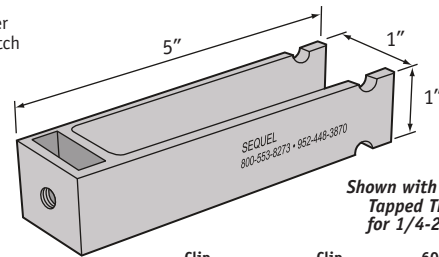
- .25" diameter Standard Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1	Std Notch	Mid	820010
A-1B	Std Notch, Tapped	Mid	820010B

A-1X A-Clip (Standard Notch)

- .25" diameter Standard Notch

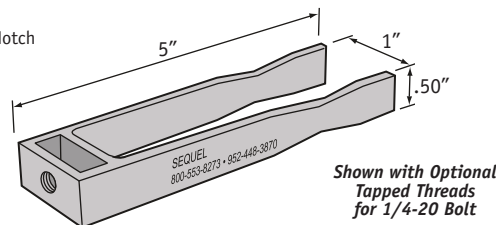


Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1X	Std Notch	Top/Btm	820020
A-1XB	Std Ntch, Tapped	Top/Btm	820020B

A-1V A-Clip (Shallow V-Notch)

- .12" deep by 1.5" long V-Notch

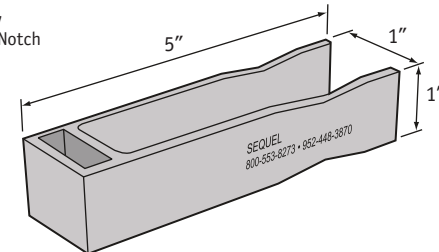


Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1V	V-Notch	Mid	820015
A-1VB	V-Notch, Tapped	Mid	820015B

A-1XV A-Clip (Shallow V-Notch)

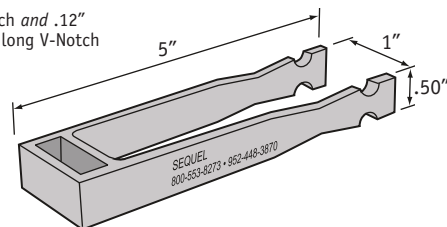
- .12" deep by 1.5" long V-Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1XV	V-Notch	Top/Btm	820030
A-1XVB	V-Ntch, Tapped	Top/Btm	820030B

A-1D A-Clip (Both Style)

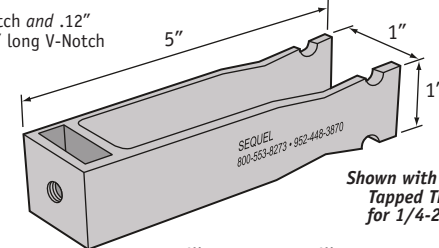
- Standard Notch and .12" deep by 1.5" long V-Notch



Model	Clip Style	Clip Position	6061 AL (.125)
A-1D	Double Notch	Mid	820016
A-1DB	Dbl Notch, Tapped	Mid	820016B

A-1XD A-Clip (Both Style Notches)

- Standard Notch and .12" deep by 1.5" long V-Notch



Shown with Optional Tapped Threads for 1/4-20 Bolt

Model	Clip Style	Clip Position	6061 AL (.125)
A-1XD	Double Notch	Top/Btm	820031
A-1XDB	Dbl Ntch, Tapped	Top/Btm	820031B

CLIPS

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Aluminum Contact Bar

HN12, HN15, HN18, HN23, HN24, HN30, HN38, HN48 ...	F8
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Disc Collars

191-DS1, 191-DS3, 191-DS4, 191-DS8, 191-DS11.....	F8
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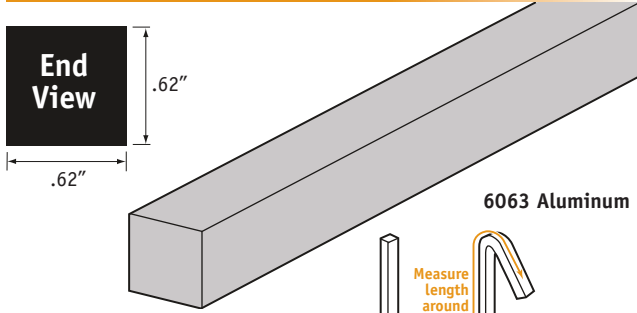
Disc Angle Brackets

192, 192T.....	F8
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Fasteners

Bolts, Aluminum/Titanium.....	F9
Nuts, Aluminum/Titanium.....	F9
Tapered Nuts, Aluminum.....	F9
Flat Washers, Aluminum/Titanium.....	F9
Conical Washers, Aluminum/Titanium.....	F9
Solid Rivets, Aluminum.....	F9

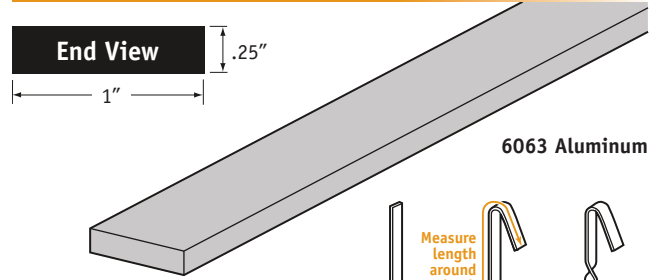
474 Plain Spine



Model	Length (overall)	SP1	SP2	SP3
474	36"	953100	953105	na
	42"	953115	953120	na
	48"	953130	953135	na
	54"	953140	953145	na

485B Plain Spine

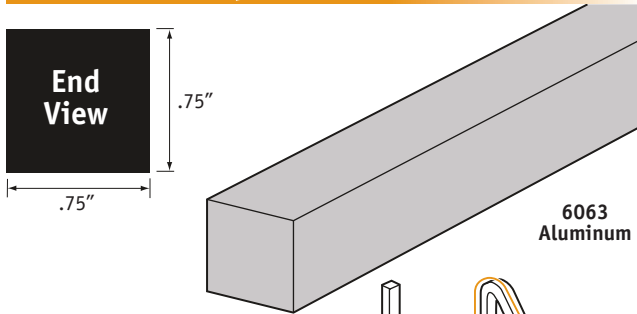
For Discs with DS11 Hole Style



Model	Length (overall)	SP1	SP2	SP3
485B	36"	950750	950755	950760
	42"	950765	950770	950775
	48"	950780	950785	950790
	54"	950795	950800	950805
	60"	950810	950812	950813
	63"	950815	950817	950816

475 Plain Spine

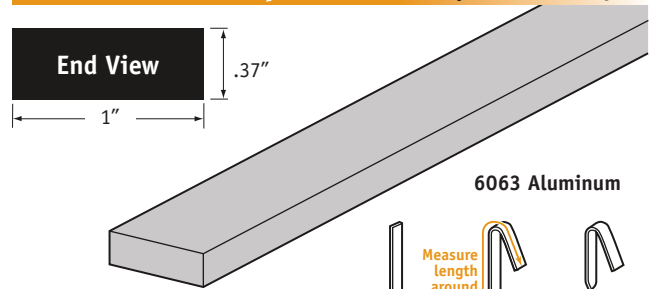
Use with the Quick-Set or Q2 Clamps (pg G3-G4)



Model	Length (overall)	SP1	SP2	SP3
475	36"	953300	953305	na
	42"	953315	953320	na
	48"	953330	953335	na
	60"	953345	953350	na
	64"	953353	953355	na

486B Plain Spine

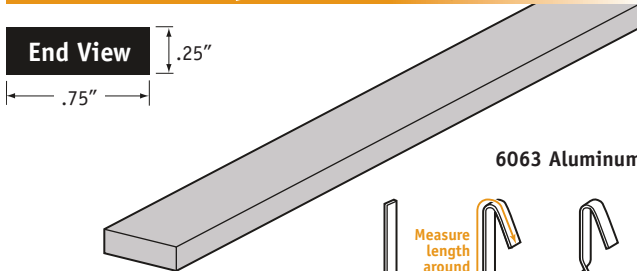
For Discs with DS8 Hole Style



Model	Length (overall)	SP1	SP2	SP3
486B	36"	950900	950905	950910
	42"	950915	950920	950925
	48"	950930	950935	950940
	54"	950945	950950	950955
	60"	950956	950957	950958
	63"	950959	950960	950961

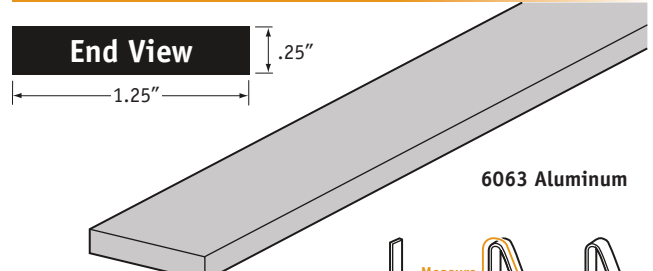
478 Plain Spine

For Discs with DS1 Hole Style



Model	Length (overall)	SP1	SP2	SP3
478	36"	950000	950005	950010
	42"	950015	950020	950025
	48"	950030	950035	950040
	54"	950045	950050	950055
	60"	950056	950057	950058

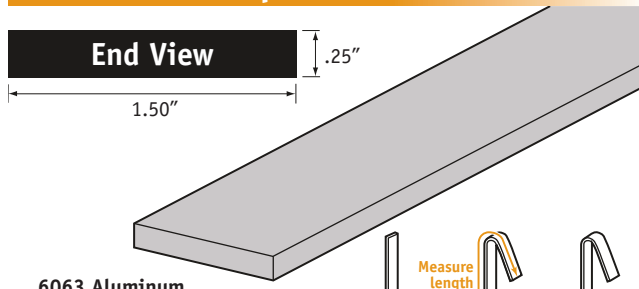
488B Plain Spine



Model	Length (overall)	SP1	SP2	SP3
488B	36"	951200	951205	951210
	42"	951215	951220	951225
	48"	951230	951235	951240
	54"	951245	951250	951255

HARDWARE

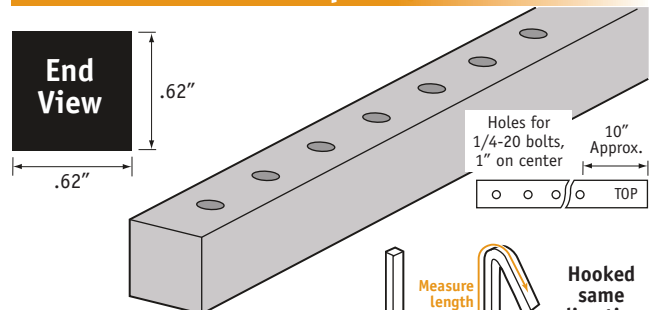
490B Plain Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490B	36"	951500	951505	951510
	42"	951515	951520	951525
	48"	951530	951535	951540
	54"	951545	951550	951555
	63"	951560	951562	951565

474A1 Pierced Spine, One Side



6063 Aluminum

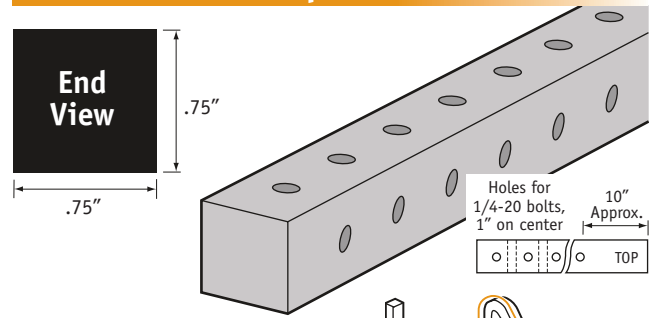
Model	Length (overall)	SP1	SP2	SP3
474A1	36"	953201	953206	na
	42"	953216	953221	na
	48"	953231	953236	na

✓ How to use Sequel 474A or 475A Pierced

The Sequel Model 474A and 475A Pierced Spines are designed to be used with Sequel Clips where a 4-Way setup is desired.

Simply bolt clips (Notched Clips shown here) to opposite sides of the Spine. Skip the desired spacing and bolt two more clips to the 90° surfaces of the Spine. Then bend the clips inward or outward to obtain the proper tension and attach the parts.

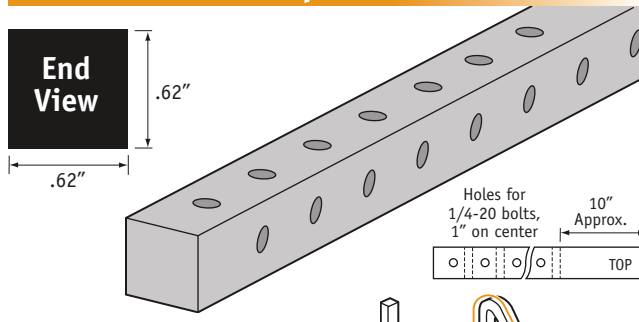
475A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
475A	36"	953400	953405	na
	42"	953415	953420	na
	48"	953430	953435	na
	54"	953445	953450	na
	64"	953455	953456	na

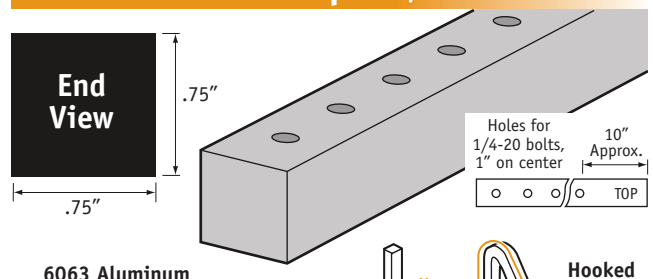
474A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
474A	36"	953200	953205	na
	42"	953215	953220	na
	48"	953230	953235	na

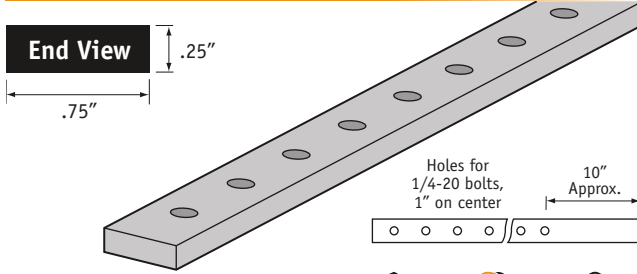
475A1 Pierced Spine, One Side



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
475A1	36"	953401	953406	na
	42"	953418	953421	na
	48"	953431	953436	na
	54"	953448	953451	na
	64"	953462	953463	na

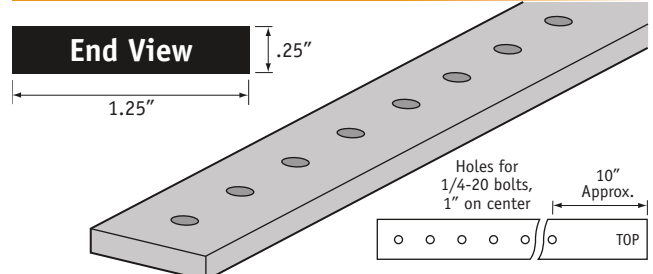
478A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
478A	36"	950060	950065	950070
	42"	950075	950080	950085
	48"	950090	950095	950100
	54"	950105	950110	950115

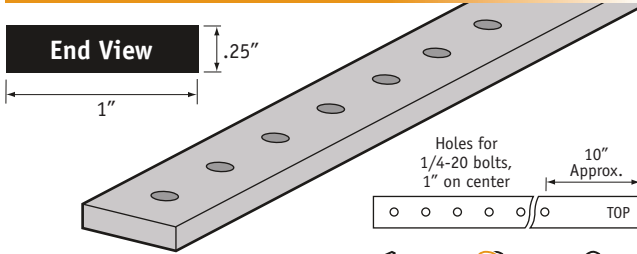
488A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
488A	36"	951050	951055	951060
	42"	951065	951070	951075
	48"	951080	951085	951090
	54"	951095	951100	951105
	60"	951110	951112	951113
	63"	951115	951117	951118

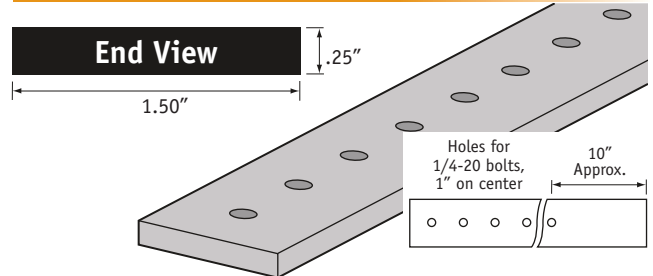
485A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
485A	36"	950600	950605	950610
	42"	950615	950620	950625
	48"	950630	950635	950640
	54"	950645	950650	950655
	60"	950658	950659	950660
	63"	950665	950669	950670

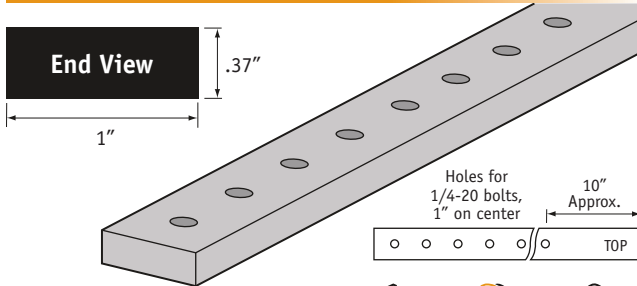
490A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490A	36"	951450	951452	951455
	42"	951460	951462	951465
	48"	951470	951472	951475
	54"	951480	951482	951485
	63"	951490	951492	951495

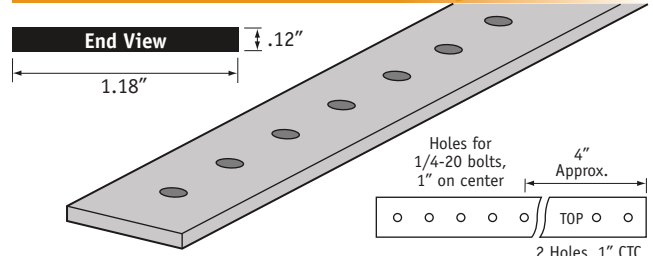
486A Pierced Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
486A	36"	949900	949905	949910
	42"	949915	949920	949925
	48"	949930	949935	949940
	54"	949945	949950	949955
	63"	949963	949965	949967

589 Pierced Titanium Spine



Model

Model	Length	C.P. Titanium
589	24	955260
	26.5	955266
	30	955280
	36	955300
	42	955320
	48	955340
	54	955360
	60	955380

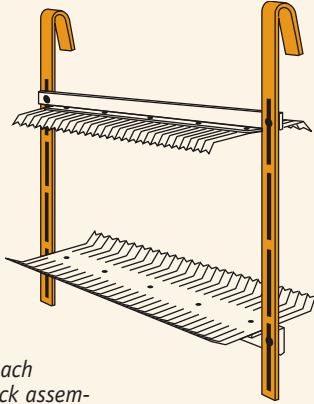
Supplied without Hook.
Use 485H or 485HT
Aluminum Hook shown
on page F7.

PLEASE CALL FOR AVAILABILITY

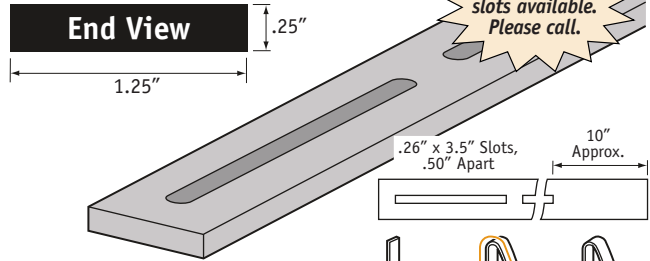
How to use the Sequel Slotted Spines

The Sequel Slotted Spine is designed to be used with the 176 Mounting Angle (page F7) and many Sequel Racks to make a "Box Rack Assembly".

Simply bolt the Rack to the appropriate length Mounting Angle using 1/2" or 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Sequel Rack. The slots allow each Mounting Angle and Rack assembly to be easily adjustable up or down to accommodate almost any size part.



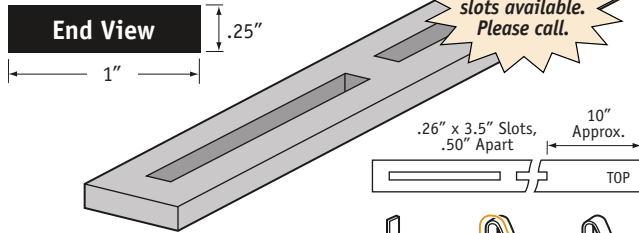
488C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
488C	36"	951350	951355	951360
	42"	951365	951370	951375
	48"	951380	951385	951390
	54"	951395	951400	951405
	60"	951406	951411	951416

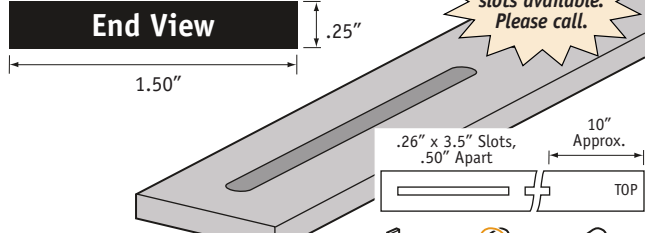
484 Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
484	36"	950300	950305	950310
	42"	950315	950320	950325
	48"	950330	950335	950340
	54"	950345	950350	950355
	60"	950356	950358	950359
	63"	950361	950362	950363

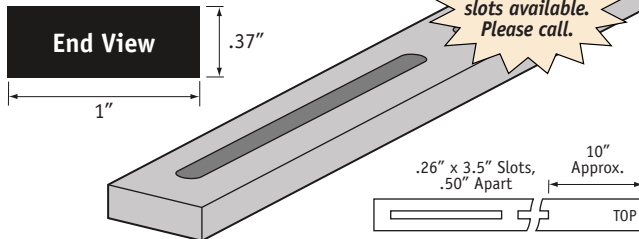
490C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
490C	36"	951650	951655	951660
	42"	951665	951670	951675
	48"	951680	951685	951690
	54"	951695	951700	951705
	60"	951706	951707	951708
	63"	951710	951715	951720

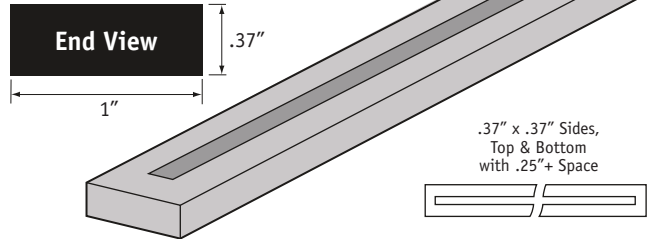
486C Slotted Spine



6063 Aluminum

Model	Length (overall)	SP1	SP2	SP3
486C	36"	949800	949805	949810
	42"	949815	949820	949825
	48"	949830	949835	949840
	54"	949845	949850	949855
	60"	949857	949858	949859

586 Slotted Titanium Spine



C.P. Titanium

Model	Length	C.P. Titanium
586	24"	952280
	30"	952290
	36"	952300
	42"	952320
	48"	952340
	60"	952360

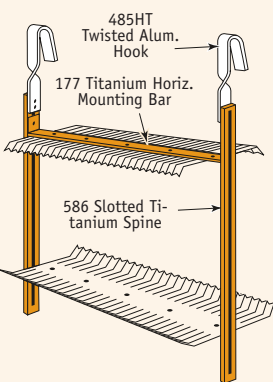
Supplied without Hook. Use 485H or 485HT Aluminum Hook shown on page F7.

How to use Model 586 Spine is shown on the next page

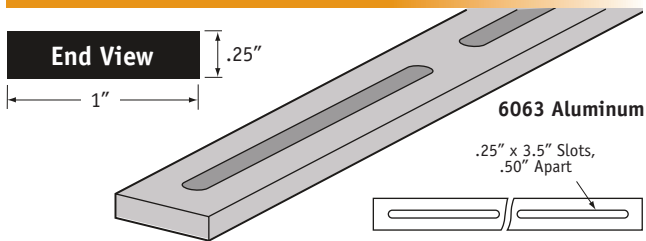
Using the 586 Titanium Slotted Spine

The Sequel Model 586 Titanium Slotted Spine is designed to be used with the Model 177 Titanium Horizontal Mounting Bar (page F7) and many Sequel Racks to make a "Box Rack Assembly".

Bolt the Rack to the appropriate length Mounting Bar using 3/4" bolts. Use 1" bolts to attach each end of the Mounting Bar to a Model 586 Slotted Spine. At the top of each 586 Slotted Spine attach a Model 485HT twisted Aluminum Hook.

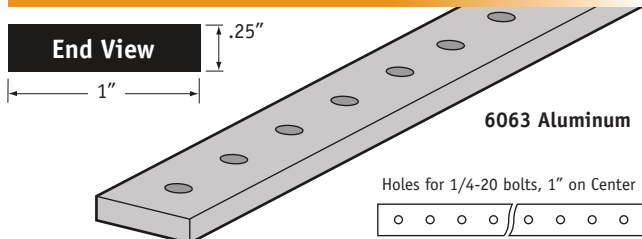


485C Slotted Alum. Cross Member



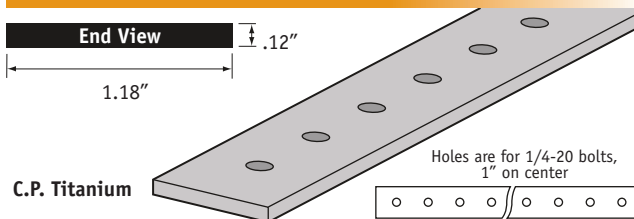
Model	Length	
485C	16-1/2"	998034C
	24-1/2"	998042C
	28-1/2"	998048C
	36-1/2"	998047C
	40-1/2"	998037C
	48-1/2"	998053C

485 Aluminum Cross Member



Model	Length	Length
485	12"	998040
	15"	998039
	18"	998041
	21"	998043
	24"	998042
	26"	998044
	28"	998048
	30"	998051
	34"	998049
	36"	998047
	38"	998052
	40"	998037

485TI Titanium Cross Member



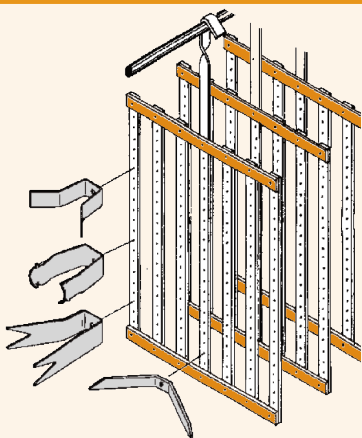
Model	Length	Length
485TI	12"	998040T
	15"	998039T
	18"	998041T
	21"	998043T
	24"	998042T
	26"	998044T
	27"	998046T
	28"	998048T
	30"	998051T
	34"	998049T

PLEASE CALL FOR AVAILABILITY

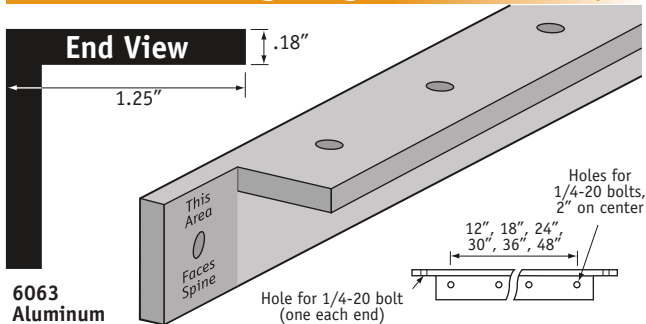
How to use the Sequel Cross Members

The Model 485 and 485TI Cross Members may be used in many ways, with just one shown here.

By using a combination of horizontal and vertical Cross Members and a single longer Spine with a twist, a "box rack" type setup can be made for attaching clips.



176 Mounting Angle (for Racks)



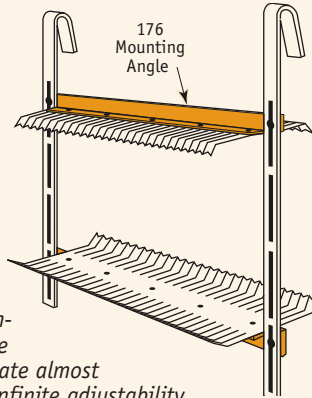
Model	For Rack (In)	Total Lgth (In)	For Rack (In)	Total Lgth (In)
176	12	15	30	33
	18	21	36	39
	24	27	48	51

HARDWARE

✓ **How to use the Sequel 176 Mounting Angle**

The Sequel Model 176 Mounting Angle attaches to Sequel Rack sections (see Section C) to make a "Box Rack Assembly".

Bolt the Rack to the appropriate length Mounting Angle using 1/2" or 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Model 484 Slotted Spine. Using a Slotted Spine allows the Mounting Angle and Rack assembly to be easily adjustable up or down to accommodate almost any size part. When the infinite adjustability of a Slotted Spine is not needed, use the Sequel Model 485A Pierced Spine (page F4).



Hooks (14" long before hooking)

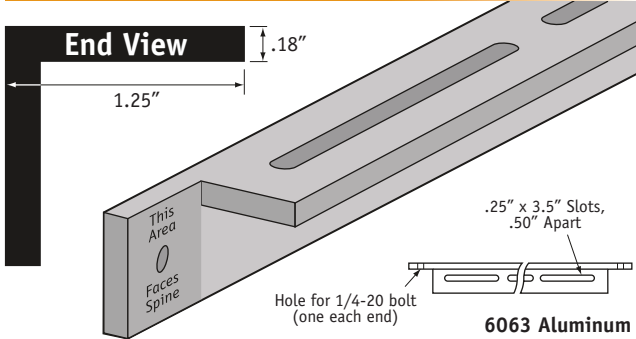
6063 Aluminum



- 475N or H (.75" x .75")
- 478N, H or HT (.25" x .75")
- 485N, H or HT (.25" x 1")
- 486N, H or HT (.375" x 1")
- 488N, H or HT (.25" x 1.25")
- 490N, H or HT (.25" x 1.5")

Hooks	Length (overall)	Straight (N)	Hook (H)	Hook & Twist (HT)
475N, 475H	14	998240	998250	NA
478N, 478H, 478HT	14	998074	998075	998090
485N, 485H, 485HT	14	998079	998080	998095
486N, 486H, 486HT	14	998120	998130	998140
488N, 488H, 488HT	14	998084	998085	998100
490N, 490H, 490HT	14	998115	998111	998113

176C Mounting Angle (for Clips)



The Model 176C Slotted Mounting Angle offers a greater amount of flexibility for when Clips are bolted to the Mounting Angle.

Model	Sm. Flange Lgth (In)	Total Lgth (In)	
176C	12	15	998050C
	24	27	998060C
	30	33	998063C
	36	39	998065C
	48	51	998067C

✓ **Suggested uses for the Sequel Hooks**

Model 478H, 485H, 488H or 490H

Model 478HT, 485HT, 488HT or 490HT



Sequel Hooks are designed to be used with racks that do not require the extra rigidity that a full length spine provides.

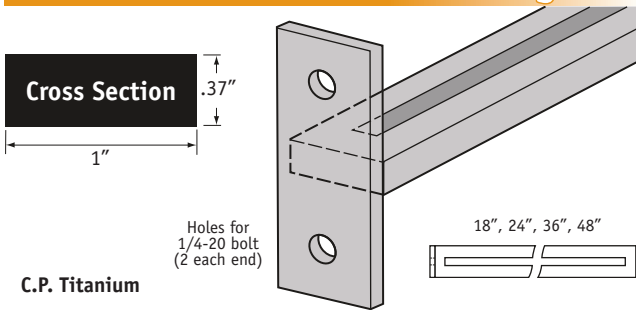
Simply bolt the Hook to one end of any of our racks that offer the RK8 (two holes at one end) Hole Style.

The Sequel Hook with a Twist is used in special circumstances when the rack needs to be turned 90°.



NOTE: Model 169, 169-011, 169-012, 170, 170-22, 171 and 171-026 Racks work only with the 478H or 478HT Hook.

177 Titanium Horiz. Mounting Bar

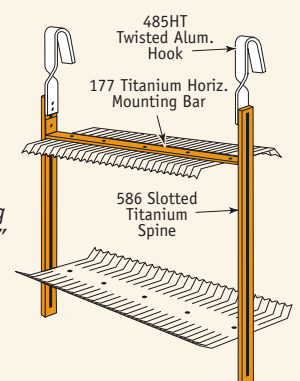


Model	For Rack Length	C.P. Titanium
177	18"	954520
	24"	954540
	30"	954560
	36"	954580

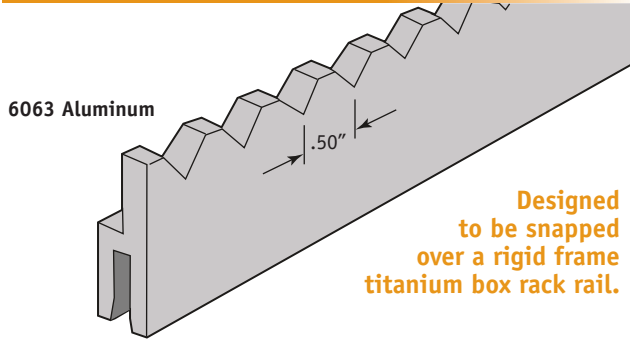
✓ **Using the 177 Titanium Horiz. Mounting Bars**

The Sequel Model 177 Titanium Horizontal Mounting Bar is designed to attach to Sequel Rack sections (see Section C) to make a "Box Rack Assembly".

Simply bolt the Rack to the appropriate length Mounting Bar using 3/4" bolts. Use 1" bolts to attach each end of the Angle to a Model 586 Slotted Spine. At the top of each 586 Spine attach a Model 485HT twisted Aluminum Hook.



Aluminum Contact Bar (H-Rail)

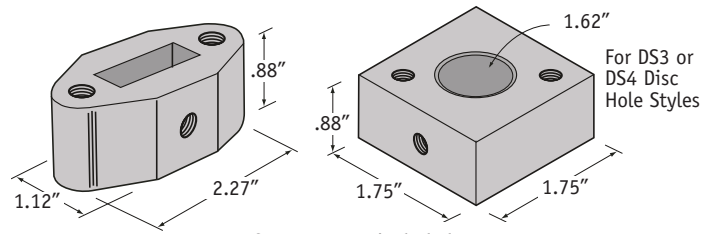


Designed to be snapped over a rigid frame titanium box rack rail.

Model	Length (Inches)	
	11.625	HN12
	14.625	HN15
	17.625	HN18
	22.625	HN23
	23.625	HN24
	29.625	HN30
	37.625	HN38
	47.625	HN48

Aluminum Contact Bar

Disc Collars



1/4-20 fasteners not included. Bolt hole spacing is designed for Sequel Discs only.

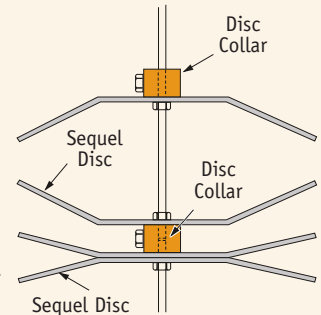
Model	6061 AL
191-DS1 (for 1/4" x 3/4" Spine)	998071-DS1
191-DS3 (for 3/4" Round Spine)	998071-DS3
191-DS4 (for 7/8" Round Spine*)	998071-DS4
191-DS8 (for 3/8" x 1" Spine)	998071-DS8
191-DS11 (for 1/4" x 1" Spine)	998071-DS11

* Model 474 (5/8" x 5/8") Plain Spines will fit in The 191-DS4 Collar.

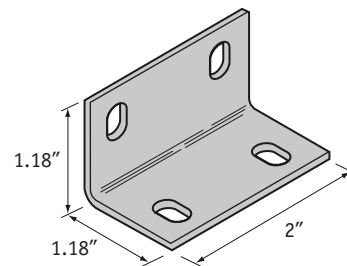
How to use the Sequel 191 Series Disc Collars

Simply attach the Disc Collar to Sequel Discs using two 1/4-20 x 1" Bolts.

For Back-to-Back applications, bolt another Disc to the other side of Collar using 1/2" bolts instead of 1" bolts. Adjust the Disc vertically on the Spine by tightening the 1/4-20 x 1/2" Side Bolt.



Disc Bracket

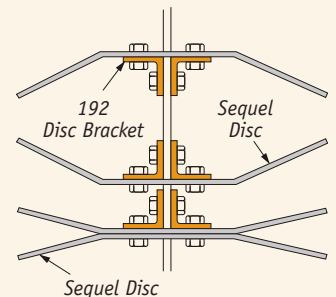


192 Aluminum (.187" thick)
192T Titanium (.063" thick)

Model	6063 AL	C.P. TI
192/192T	998070	998070T

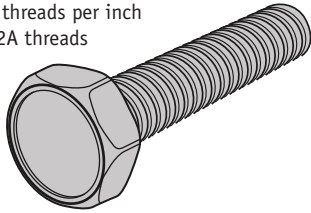
How to use the Sequel 192 Disc Brackets

The Sequel Model 192 Angle Bracket is used in pairs to attach a Sequel Disc to the Spine. The Angle Bracket is designed to be used with Sequel Discs having Hole Styles DS1, DS2 and DS8 (see page B2).



Hex Head Bolts

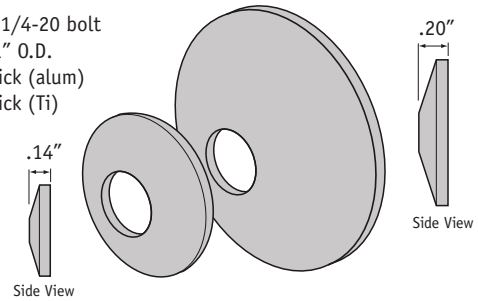
- 1/4" diameter, 20 threads per inch
- Full length, Class 2A threads
- 7/16" head



Model	Thread Length	6061-T6 Aluminum	6061 Alum Case 5,000	C. P. Gr 2 Titanium
1/4-20 Hex Head Bolt	1/2"	999000	999000CS	999060
	3/4"	999005	999005CS	999065
	1"	999010	999010CS	999070
	1-1/4"	999012	999012CS	999075
	1-1/2"	999015	999015CS	999080
	2"	999020	999020CS	999085

Conical Washer

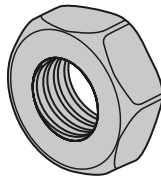
- Hole for 1/4-20 bolt
- .62" or 1" O.D.
- .080" thick (alum)
- .063" thick (Ti)



Model	6061 AL	C. P. TI
Conical Washer, 5/8"	999055CW	999095CW
Conical Washer, 1"	999057CW	999257CW

Hex Head Nuts

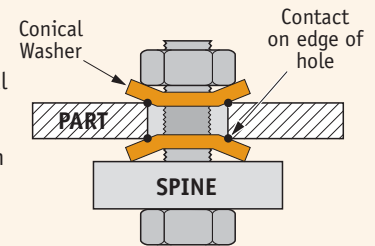
- For 1/4-20 bolts
- 7/16" head
- Class 2B threads



Model	6061-T6 Aluminum	6061 Alum Case 5,000	C. P. Titanium
1/4-20 Hex Head Nut	999030	999030CS	999090

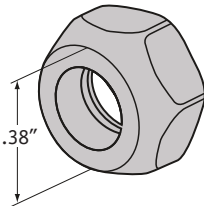
✓ How to use the Sequel Conical Washers

When racking parts using bolts and nuts through holes with diameters 3/8" up to 1", the Sequel Conical Washers allow minimal rack marks by touching only the rim of the hole.



Tapered Hex Head Nut

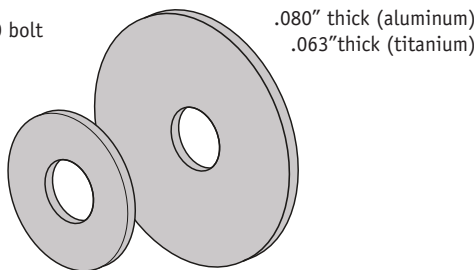
- For 1/4-20 bolts
- 7/16" head



Model	6061-T6 Aluminum
1/4-20 Tapered Hex Head Nut	999030TP

Flat Washer

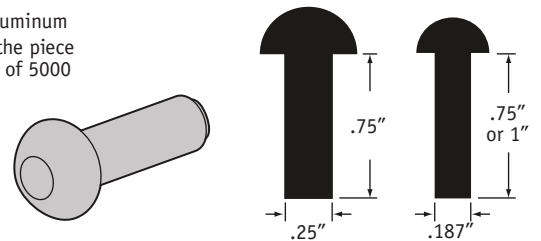
- Hole for 1/4-20 bolt
- .62" or 1" O.D.



Model	6061-T6 Aluminum	6061 Alum Case 10,000	C. P. Titanium
Flat Washer, 5/8"	999055	999055CS	999095
Flat Washer, 1"	999057	999057CS	999257

Solid Rivet

- 1100F aluminum
- Sold by the piece or a case of 5000



Model	1100F Aluminum
1/4" x 3/4"	999050 999050CS (case 5000, approx. 29 lbs.)
3/16" x 3/4"	999040 999040CS (case 5000, approx. 13 lbs.)
3/16" x 1"	999045 999045CS (case 5000, approx. 17 lbs.)

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Q2 Spines

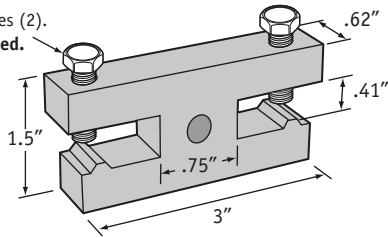
475 Spine.....	G4
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HEXIES®

50mm, 100mm	G6
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154-1 Mounting Clamp

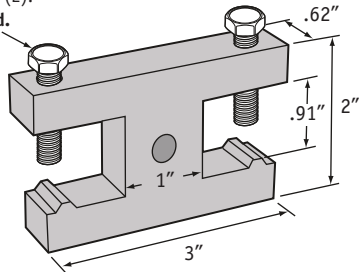
1/4-20 taped holes (2).
Bolts NOT included.



Model	6063 AL
154-1	998045

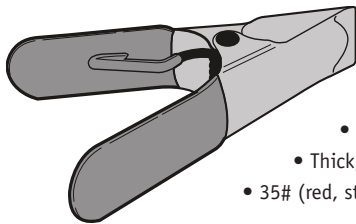
154-2 Mounting Clamp

1/4-20 taped holes (2).
Bolts NOT included.



Model	6063 AL
154-2	998035

Chem Clamp, Stainless Steel



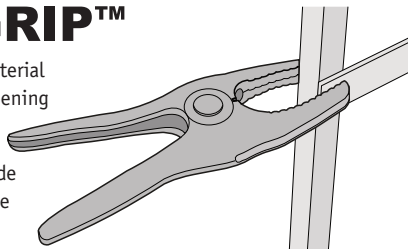
- Stainless Steel (300 Series) Clamp, Rivet and Spring
- 1.25" wide by 6" long
- 2.25" clamping capacity
- Thick, molded-on vinyl handles
- 35# (red, std.) or 45# (green) holding force

Designed for tough, corrosive applications.

Model	
155 Chem Clamp	998036RED (35#) 998036GRN (45#)

QUICK-GRIP™

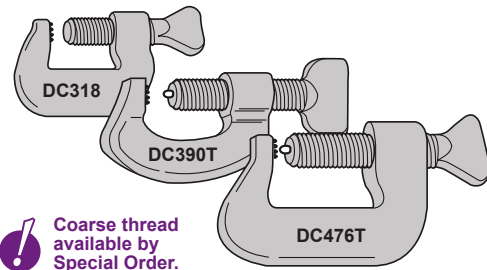
- Chemically-resistant material
- .75" min., 2.6" max. opening
- Stainless steel spring
- Standard Nose, 5/8" Wide
- Needle Nose, 7/16" Wide



Model	
Quick-Grip Clamp, Standard	QGCLAMP
Quick-Grip Clamp, Needle Nose	QGCLAMP-NN

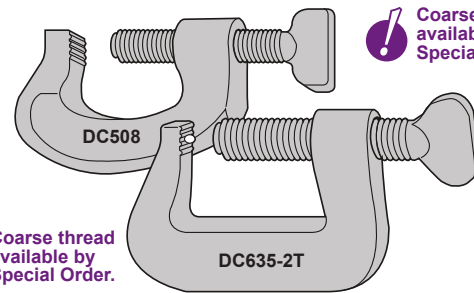
DURACLAMP®

- Made from the highest quality, chemically-resistant material
- 1.25", 1.5", 1.87", 2", 2.5" or 4" openings
- Available with or without Alumina Oxide (AL₂O₃) tip on the screw and/or the clamp body



Coarse thread available by Special Order.

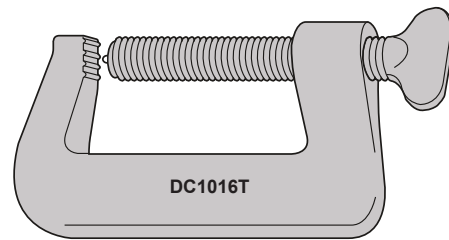
Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclam 1 1/4"	DC318	DC318T	DC318-2T	DC318SC	DC318TSC
Duraclam 1 1/2"	DC390	DC390T	DC390-2T	DC390SC	DC390TSC
Duraclam 1 7/8"	DC476	DC476T	DC476-2T	DC476SC	DC476TSC



Coarse thread available by Special Order.

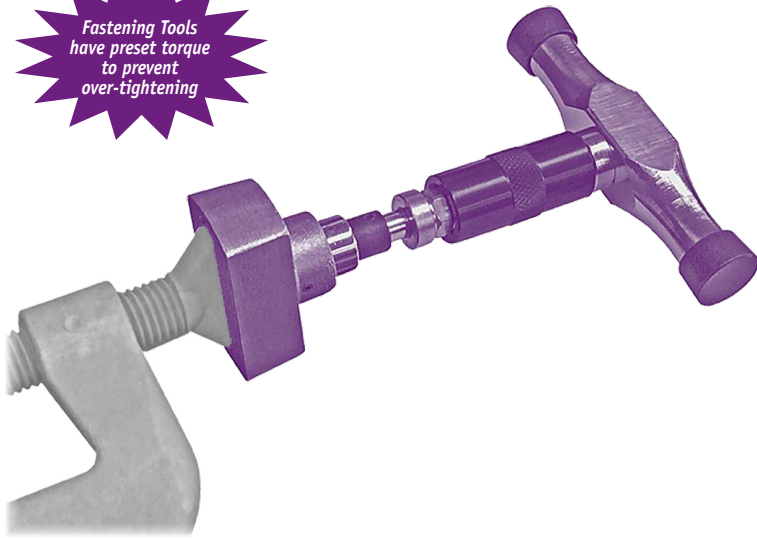
Coarse thread available by Special Order.

Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclam 2"	DC508	DC508T	DC508-2T	DC508SC	DC508TSC
Duraclam 2 1/2"	DC635	DC635T	DC635-2T	DC635SC	DC635TSC



Model	Clamp (No Tips)	Clamp (Screw Tip)	Clamp (Dbl Tips)	Screw Only (No Tip)	Screw Only (With Tip)
Duraclam 4"	DC1016	DC1016T	DC1016-2T	DC1016SC	DC1016TSC

*Fastening Tools
have preset torque
to prevent
over-tightening*



DURALOK™

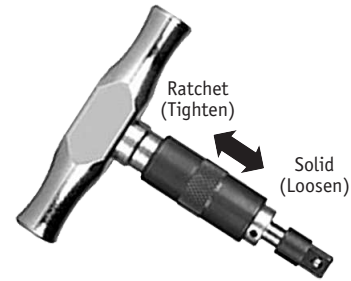
DURALOK™ FASTENING TOOLS are torque devices specifically manufactured to secure and release the screws of the Dura-clamp® and Quick-Set Clamp®. Each tool is individually set at the perfect torque to prevent over-tightening and provide excellent contact. A complete line of torque limiting tools are now available to meet your specific needs.



DCHT1
Ratchet for tightening only



DCHT2
Tool for tightening/loosening



DCHT3
Ratchet for tightening and slide collar that locks for solid loosening

DURALOK™ SOCKETS are designed to quickly couple the screw of a Duraclamp® or the Quick-Set Clamp® to any one of the Duralok™ Fastening Tools.



DCSK-318
Socket for Duraclamp DC318



DCSK-476
Socket for Duraclamp DC476



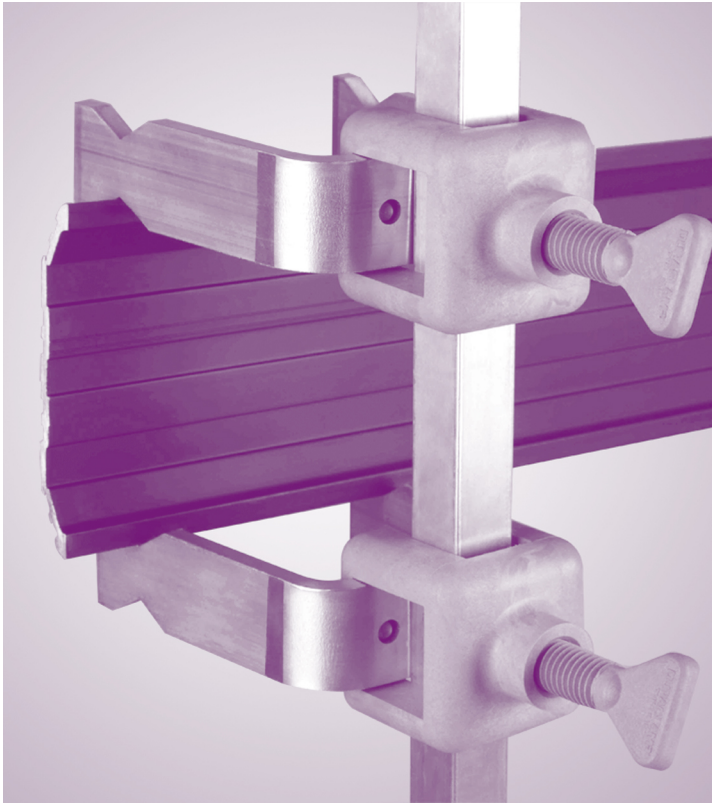
DCSK-MULTI
Socket for Duraclamp DC390, DC508 and DC635



DCSK-1016
Socket for Duraclamp DC1016

®Duraclamp and Duralok are Registered Trademarks of Burlington International.

QUICK-SET CLAMP®



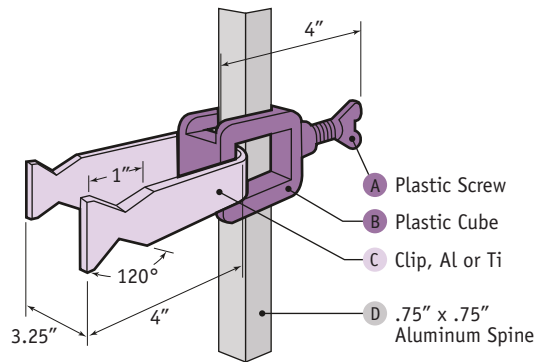
FAST AND VERSATILE!
Clamps easily adjust to accommodate a wide variety of shapes and sizes

EXCELLENT GRIPPING POWER!
Unique design holds the metal firmly throughout the finishing process

USER FRIENDLY!
Ideal for brake metal and fabricated parts that are typically run in hardcoat, job-shop or plating operations

Quick-Set Clamp Components

QSASM	Quick-Set Clamp Assembly, Aluminum (1 Cube, 1 Screw, 1 Std Notch Aluminum Clip) A B C
QSASM-TI	Quick-Set Clamp Assembly, Titanium (1 Cube, 1 Screw, 1 Titanium Clip) A B C
QSASM-W	Quick-Set Clamp Assembly, Aluminum (1 Cube, 1 Screw, 1 Wide Notch Aluminum Clip) A B C
QSLAMP	Quick-Set Cube & Screw Only A B
QSSCRW	Quick-Set Screw A
QSLIP	Quick-Set Clip, Alum 4" Legs C
QSLIP-TI	Quick-Set Clip, Titanium 4" Legs C
QSLIP-D1	Quick-Set Clip, Alum 4" Legs, Double Notch
QSLIP-D2	Quick-Set Clip, Alum 6" Legs, Double Notch
QSLIP135	Quick-Set Clip, Alum 5-1/2" Legs
QSLIP135W3	Quick-Set Clip, Alum 5-1/2" Legs, 3" Notch
QSLIP135-W	Quick-Set Clip, Alum 5-1/2" Legs, 1-1/2" Notch
QSLIP165	Quick-Set Clip, Alum 7" Legs
QSLIP165-W	Quick-Set Clip, Alum 7" Legs, 1-1/2" Notch
QSLIP165-DW	Quick-Set Clip, Alum 7" Legs, Dbl 1-1/2" Notch
QSLIP-W	Quick-Set Clip, Alum 4" Legs, 1-1/2" Notch
QSLIP-DW	Quick-Set Clip, Alum 4" Legs, Dbl 1-1/2" Notch
QSLIP-W2	Quick-Set Clip, Alum 4" Legs, 2" Wide Notch



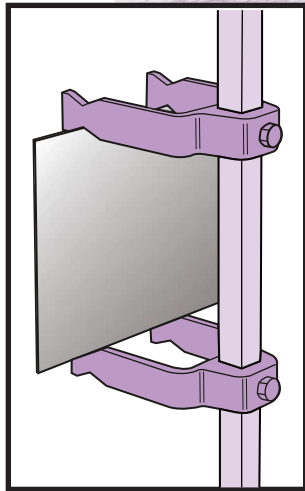
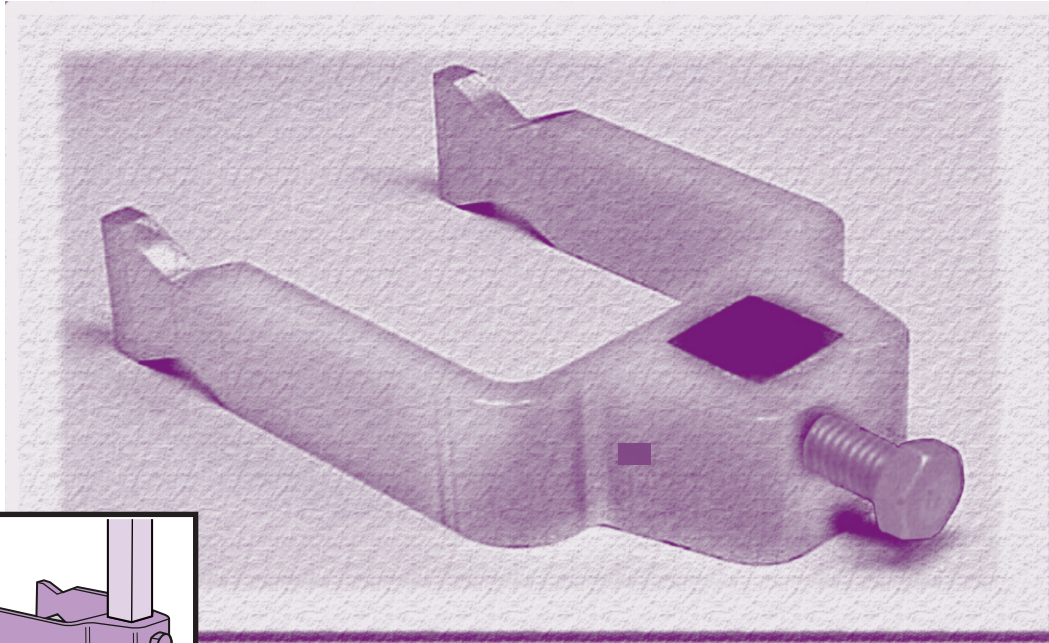
D Quick-Set Spines

953300	475 Spine (6063, 36", No Hook)
953305	475 Spine (6063, 36", With Hook*)
953315	475 Spine (6063, 42", No Hook)
953320	475 Spine (6063, 42", With Hook*)
953330	475 Spine (6063, 48", No Hook)
953335	475 Spine (6063, 48", With Hook*)
953353	475 Spine (6063, 64", No Hook)
953355	475 Spine (6063, 64", With Hook*)

*Length of Spine before bending hook

®Quick-Set Clamp is a Registered Trademark of Burlington International.

2 All-Aluminum Heavy Duty Clamp



- ② Fast, easy way to rack large panels
- ② Made of 6063 Aluminum
- ② Available with 3/8-16 x 3/4" Aluminum Bolt or 3/8-16 x 3/4" Titanium Bolt
- ② Use with Model 475 (3/4" x 3/4") Spine

Q2 Aluminum Quick Clamp

Model	6063 ALUMINUM
Q2ASM-ALBOLT	Q2 Body with 3/8-16 x 3/4" AL Bolt
Q2ASM-TIBOLT	Q2 Body with 3/8-16 x 3/4" Ti Bolt
Q2ASM-NOBOLT	Q2 Body only

Q2 Aluminum Spine

Model	6063 ALUMINUM
953300	475 Spine, 36" (No Hook)
953305	475 Spine, 36" (Hooked*)
953315	475 Spine, 42" (No Hook)
953320	475 Spine, 42" (Hooked*)
953330	475 Spine, 48" (No Hook)
953335	475 Spine, 48" (Hooked*)

* Length before bending hook

HEXIES® are hexagonal shaped, polypropylene floats with smooth rounded sides. Due to their unique design, HEXIES nest together to create a “work through” blanket that conserves energy and reduces costs by dramatically decreasing heat and fluid loss while suppressing odors and vapors. HEXIES have worldwide patents.



COMPARED TO SPHERE-SHAPED FLOATS

- ⊕ Hexies require only one layer for complete coverage
- ⊕ Hexies solid construction prevents sinking
- ⊕ Hexies can be used continuously in temperatures up to 212°F (100°C)
- ⊕ Hexies are completely resistant to all metal finishing chemicals except chromic acid

HEXIES ARE AVAILABLE IN TWO SIZES

- ⊕ 50mm (40 per sq. ft./400 per sq. meter)
- ⊕ 100mm (13 per sq. ft./130 per sq. meter)

HEXIES SAVE ENERGY

- ⊕ Field evaporation tests show that Hexies provide up to 90% reduction in fluid loss
- ⊕ Heat losses are reduced by 80%, meaning a dramatic savings on fuel costs

HEXFL50 HEXIE® 50mm polypropylene Hexagonal Float (40 per sq. Ft/ 400 per sq. Meter)

HEXFL100 HEXIE® 100mm polypropylene Hexagonal Float (13 per sq. Ft/ 130 per sq. Meter)

HEXIE is a Registered Trademark of Burlingham International.

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